FB 1x1/4xREQ'D LENGTH
1 EA PER VERTICAL ANGLE SUPPORT

1x1x1/4 ANGLE
(TYP. 2 PER SUPPORT)

FB 1/4x1x1/4
W/ 2 EA 5/8" Holes
WELD TO DOUBLER PLATE
(TYP. 2 PER SUPPORT)

2" THREADED Penetration for Gauge
1/2" HOLE x 1/2"
Long enough to go from top of tank - Face out away from tank heads.

2" SCREW x 3/4" Steel Pipe Center
Under flange - Install Flange - Weld to Tank Shell Top Only

4" SCREW x 3/4" Steel Pipe Center
Under flange - Weld to Tank Shell Bottom Only - Cut outs as shown

TYPICAL WATER DRAW

CLOCK GAUGE STILLING WELL

1/2" Threaded Cap

2" Pénétration