

# STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE

## CLARKS POINT, ALASKA

### LOCATION MAP

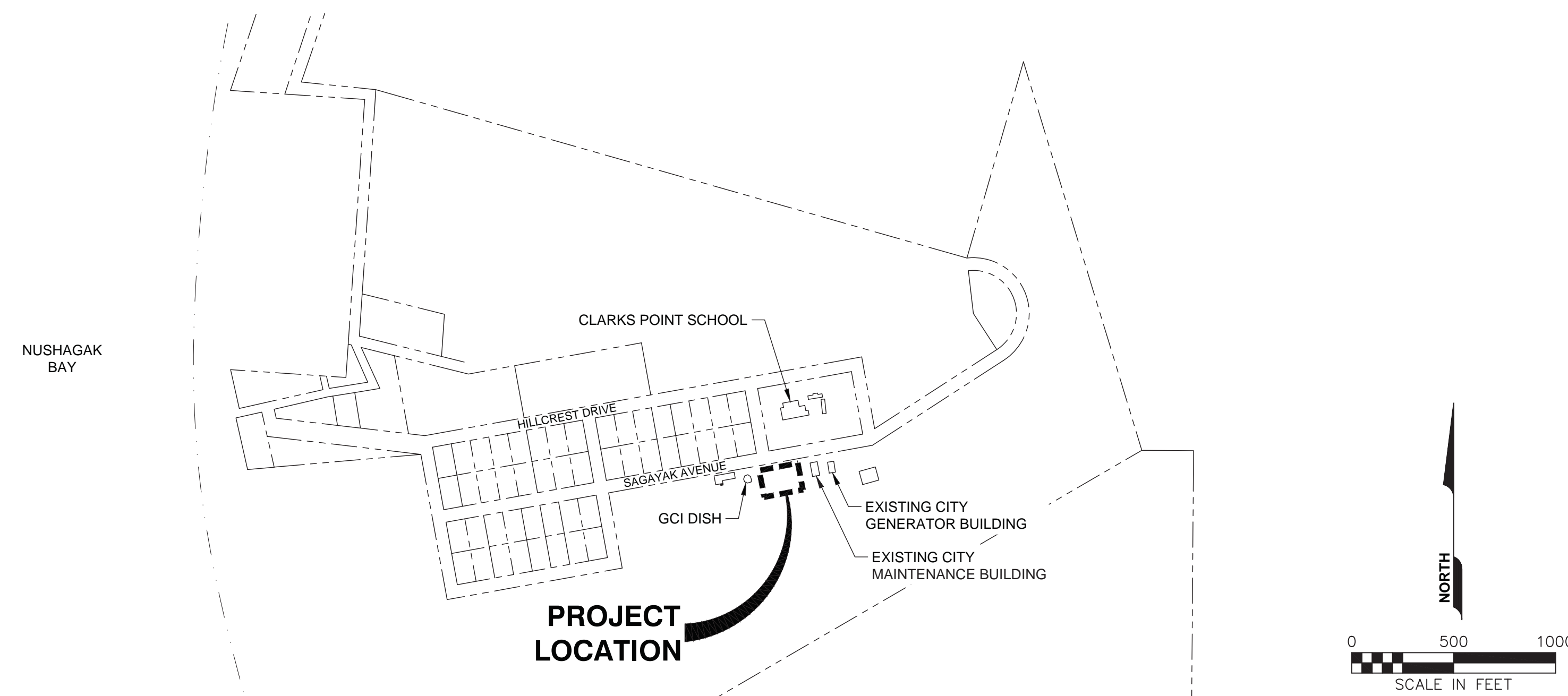


THIS DRAWING SET INCLUDES DRAWINGS THAT SHOW WORK THAT IS INCLUDED IN THIS CONTRACT AND REFERENCE DRAWINGS THAT SHOW WORK PERFORMED UNDER THE PRIOR MODULE ASSEMBLY CONTRACT. SEE RED NOTES ON EACH SHEET FOR DELINEATION OF SCOPE.

### DRAWING INDEX

GENERAL		
1.	OF 73	COVER
2.	OF 73	G0.1 LOCATION MAP, VICINITY MAP, DRAWING INDEX SURVEY CONTROL PLAN
CIVIL		
3.	OF 73	C0.1 CIVIL NOTES, LEGEND, & ABBREVIATIONS
4.	OF 73	C2.0 SITE PLAN
5.	OF 73	C2.1 GRADING PLAN
6.	OF 73	C4.0 PAD SECTIONS I
7.	OF 73	C4.1 PAD SECTIONS II
8.	OF 73	C6.0 FENCE & JERSEY BARRIER LAYOUT PLANS
9.	OF 73	C6.1 FENCE DETAILS
ARCHITECTURAL		
10.	OF 73	A1 MODULE BUILDING FLOOR PLAN, RCP CODE ANALYSIS & GENERAL NOTES
11.	OF 73	A2 MODULE BUILDING EXTERIOR ELEVATIONS ROOF TRIM & FLASHING SCHEDULE
12.	OF 73	A3 MODULE BUILDING INTERIOR ELEVATIONS DOOR & WINDOW DETAILS & SCHEDULE
13.	OF 73	A4 MODULE BUILDING SECTIONS & DETAILS
STRUCTURAL		
14.	OF 73	S1.1 MODULE BUILDING FOUNDATION PLAN CODE ANALYSIS & STRUCTURAL NOTES
15.	OF 73	S1.2 MODULE BUILDING FOUNDATION DETAILS
16.	OF 73	S1.3 MODULE BUILDING STAIR PLAN & DETAILS
17.	OF 73	S1.4 FUEL TANK FOUNDATION DETAILS
18.	OF 73	S2 MODULE BUILDING FRAMING PLANS & DETAILS
19.	OF 73	S3 MODULE BUILDING SECTIONS & DETAILS
20.	OF 73	S4 MODULE BUILDING ROOF FRAMING PLAN & DETAILS
MECHANICAL		
21.	OF 73	M1.1 MECHANICAL LEGEND, SCHEDULES, & SEQUENCE OF OPERATIONS
22.	OF 73	M1.2 WARNING SIGN & FIRE EXTINGUISHER PLAN, SIGN & VALVE TAG SCHEDULES
23.	OF 73	M1.3 OVERALL PROJECT AREA PLAN
24.	OF 73	M1.4 INTERMEDIATE TANK INSTALLATION PLAN & DETAILS
25.	OF 73	M1.5 INTERMEDIATE TANK PIPING DETAILS
26.	OF 73	M2.1 MECHANICAL PENETRATIONS PLAN, ELEVATION, & DETAIL
27.	OF 73	M2.2 MECHANICAL SUPPORT PLANS & DETAILS
28.	OF 73	M2.3 RADIATOR SUPPORT PLAN & DETAILS
29.	OF 73	M2.4 MECHANICAL SUPPORT HORIZONTAL WALL STRUT INSTALLATION
30.	OF 73	M2.5 MECHANICAL SUPPORT VERTICAL WALL STRUT INSTALLATION
31.	OF 73	M3.1 EQUIPMENT LAYOUT PLAN, SECTIONS, & DETAILS
32.	OF 73	M3.2 WALL ELEVATIONS & PIPING DETAILS
33.	OF 73	M3.3 GENERATOR FABRICATION DETAILS
34.	OF 73	M3.4 GLYCOL STORAGE & EXPANSION TANK FABRICATION
35.	OF 73	M4.1 COOLANT & HEAT RECOVERY PIPING PLAN & DETAILS
36.	OF 73	M4.2 COOLANT & HEAT RECOVERY ISOMETRICS & DETAILS
37.	OF 73	M5.1 DIESEL FUEL & USED OIL PIPING PLAN, DIAGRAM, & DETAILS
38.	OF 73	M5.2 DIESEL FUEL & USED OIL PIPING ELEVATIONS & DETAILS
39.	OF 73	M5.3 200 GALLON DAY TANK FABRICATION
40.	OF 73	M5.4 USED OIL BLENDER FILTER BANK LAYOUT & CONFIGURATION
41.	OF 73	M5.5 USED OIL BLENDER TYPICAL FILTER HOUSING DETAILS
42.	OF 73	M5.6 USED OIL BLENDER 25 GALLON HOPPER FABRICATION
43.	OF 73	M6 EXHAUST & CRANK VENT PLAN & DETAILS
44.	OF 73	M7.1 VENTILATION PLAN & DETAILS
45.	OF 73	M7.2 SHEET METAL FABRICATION DETAILS
46.	OF 73	M8.1 HEAT RECOVERY SYSTEM NOTES, EQUIPMENT SCHEDULE, & DETAILS
47.	OF 73	M8.2 SCHOOL BUILDING HEAT RECOVERY PLAN & DETAILS
48.	OF 73	M8.3 COMMUNITY CENTER HEAT RECOVERY PLAN & DETAILS
FIRE SUPPRESSION		
49.	OF 73	FS1 FIRE SUPPRESSION SYSTEM PLAN, SECTION, LEGEND, & NOTES
ELECTRICAL		
50.	OF 73	E1.1 ELECTRICAL LEGENDS & SCHEDULES
51.	OF 73	E1.2 OVERALL PROJECT AREA PLAN
52.	OF 73	E1.3 DISTRIBUTION NEW WORK PLAN & STAKING SHEET
53.	OF 73	E1.4 COMMUNITY FEEDER POLE DETAILS
54.	OF 73	E1.5 WIND FEEDER POLE & WIND SERVICE PANEL "WSP" INSTALLATION
55.	OF 73	E1.6 WIND SERVICE PANEL "WSP" DETAILS
56.	OF 73	E2.1 POWER PLANT SITE POWER & GROUNDING PLAN & DETAILS
57.	OF 73	E2.2 POWER PLANT SITE COMMUNICATION PLAN & DETAILS
58.	OF 73	E3.1 WIREWAY PLAN, MODULE SECTION, & DETAILS
59.	OF 73	E3.2 ELEVATIONS & DETAILS
60.	OF 73	E3.3 ELEVATIONS & DETAILS
61.	OF 73	E4.1 RECEPTACLE & LIGHTING PLANS & STATION SERVICE PANEL
62.	OF 73	E4.2 STATION SERVICE PLAN, DETAILS, & PANEL
63.	OF 73	E5 INSTRUMENTATION & DATA PLANS & DETAILS
64.	OF 73	E6.1 SWITCHGEAR ENCLOSURE LAYOUT
65.	OF 73	E6.2 SWITCHGEAR ONE-LINE & SCHEMATICS
66.	OF 73	E6.3 24VDC ENGINE WIRING JUNCTION BOX
67.	OF 73	E6.4 BOILER SCR PANEL 3-LINE & SCHEMATICS
68.	OF 73	E7.1 FUEL SYSTEM CONTROL PANEL LOGIC DIAGRAM & BILL OF MATERIALS
69.	OF 73	E7.2 FUEL SYSTEM CONTROL PANEL LAYOUT & TERMINAL STRIPS
70.	OF 73	E7.3 FUEL SYSTEM CONTROL PANEL SEQUENCE OF OPERATION & DETAILS
71.	OF 73	E8.1 HEAT RECOVERY SYSTEM SCHEDULES & SCHOOL BUILDING PLAN & DETAILS
72.	OF 73	E8.2 HEAT RECOVERY SYSTEM COMMUNITY CENTER PLAN & DETAILS
73.	OF 73	E8.3 HEAT RECOVERY SYSTEM TYPICAL HEAT RECOVERY PANEL "HRP"

### VICINITY MAP



## CONSTRUCTION DRAWINGS

APRIL 19, 2019

### OWNER

STATE OF ALASKA, AIDEA/AEA  
813 WEST NORTHERN LIGHTS BLVD.  
ANCHORAGE, AK 99503

TELEPHONE: 907-771-3000

### CIVIL ENGINEER

UMIAQ DESIGN & MUNICIPAL SERVICES, LLC  
6700 ARCTIC SPUR ROAD  
ANCHORAGE, ALASKA 99518

TELEPHONE: 907-677-8220

### ARCHITECT

STRUCTURAL ENGINEER  
LCG LANTECH, INC.

250 H STREET  
ANCHORAGE, AK 99501

TELEPHONE: 907-243-8985

MECHANICAL ENGINEER  
ELECTRICAL ENGINEER

GRAY STASSEL ENGINEERING, INC.  
P.O. BOX 111405  
ANCHORAGE, ALASKA 99511

TELEPHONE: 907-349-0100



6700 Arctic Spur Road • Anchorage, AK 99518 • (907) 677-8220

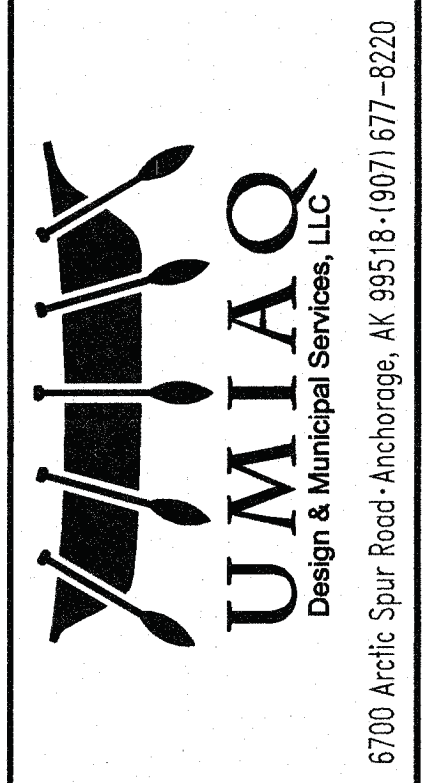
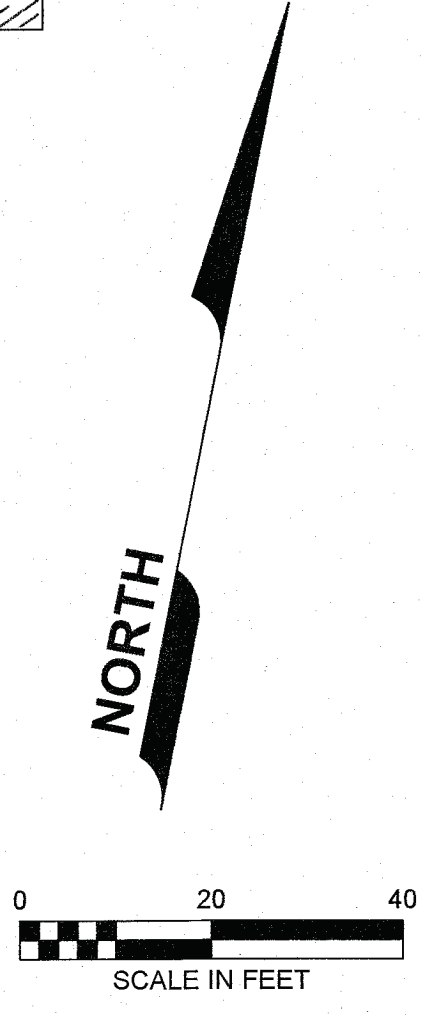
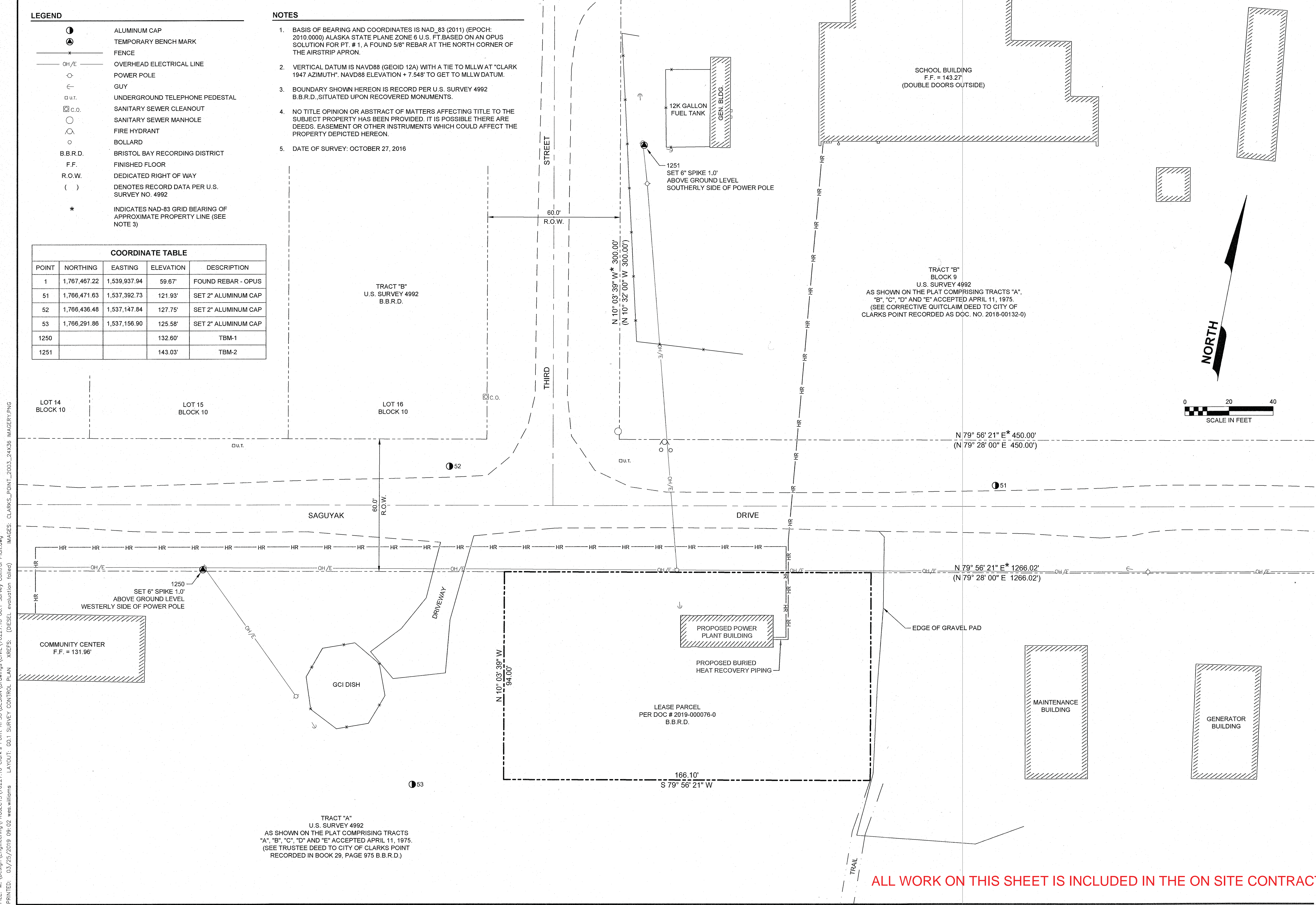


- LEGEND**
- ALUMINUM CAP
  - TEMPORARY BENCH MARK
  - \*— FENCE
  - OH/E— OVERHEAD ELECTRICAL LINE
  - POWER POLE
  - GUY— GUY
  - u.t. UNDERGROUND TELEPHONE PEDESTAL
  - c.o. SANITARY SEWER CLEANOUT
  - SANITARY SEWER MANHOLE
  - FIRE HYDRANT
  - BOLLARD
  - B.B.R.D. BRISTOL BAY RECORDING DISTRICT
  - F.F. FINISHED FLOOR
  - R.O.W. DEDICATED RIGHT OF WAY
  - ( ) DENOTES RECORD DATA PER U.S. SURVEY NO. 4992
  - \* INDICATES NAD-83 GRID BEARING OF APPROXIMATE PROPERTY LINE (SEE NOTE 3)

- NOTES**
1. BASIS OF BEARING AND COORDINATES IS NAD\_83 (2011) (EPOCH: 2010.0000) ALASKA STATE PLANE ZONE 8 U.S. FT. BASED ON AN OPUS SOLUTION FOR PT. # 1, A FOUND 5/8" REBAR AT THE NORTH CORNER OF THE AIRSTRIP APRON.
  2. VERTICAL DATUM IS NAVD88 (GEOID 12A) WITH A TIE TO MLLW AT "CLARK 1947 AZIMUTH". NAVD88 ELEVATION + 7.548' TO GET TO MLLW DATUM.
  3. BOUNDARY SHOWN HEREON IS RECORD PER U.S. SURVEY 4992 B.B.R.D., SITUATED UPON RECOVERED MONUMENTS.
  4. NO TITLE OPINION OR ABSTRACT OF MATTERS AFFECTING TITLE TO THE SUBJECT PROPERTY HAS BEEN PROVIDED. IT IS POSSIBLE THERE ARE DEEDS, EASEMENT OR OTHER INSTRUMENTS WHICH COULD AFFECT THE PROPERTY DEPICTED HEREON.
  5. DATE OF SURVEY: OCTOBER 27, 2019

**COORDINATE TABLE**

POINT	NORTHING	EASTING	ELEVATION	DESCRIPTION
1	1,767,467.22	1,539,937.94	59.67'	FOUND REBAR - OPUS
51	1,766,471.63	1,537,392.73	121.93'	SET 2" ALUMINUM CAP
52	1,766,436.48	1,537,147.84	127.75'	SET 2" ALUMINUM CAP
53	1,766,291.86	1,537,156.90	125.58'	SET 2" ALUMINUM CAP
1250			132.60'	TBM-1
1251			143.03'	TBM-2

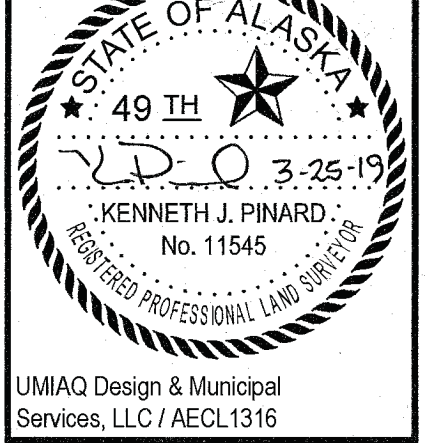


**STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

**CONSTRUCTION DOCUMENTS**

REVISIONS	REV. DATE	DESCRIPTION

**VERIFY SCALES**  
0" = 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



UMIAQ Design & Municipal Services, LLC / AECL1316  
DATE: 03/26/2019  
DRAWN BY: WDW  
CHECKED BY: KJP  
JOB NUMBER: 70227.16

DRAWING TITLE:  
SURVEY CONTROL PLAN

**G0.1**  
SHEET OF

**ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.**

FILE: M:\Design\Engineering\PROJECTS\70227.16 Clark's Point\_RPS\DESIGN\Drawings\CIVIL\70227.16 G0.1 Survey Control Plan.dwg  
IMAGES: CLARKS\_POINT\_2003\_24X36 IMAGERY.PNG  
PRINTED: 03/25/2019 09:02 wes.williams LAYOUT: G0.1 SURVEY CONTROL PLAN XREFS: (DIESEL evaluation failed)

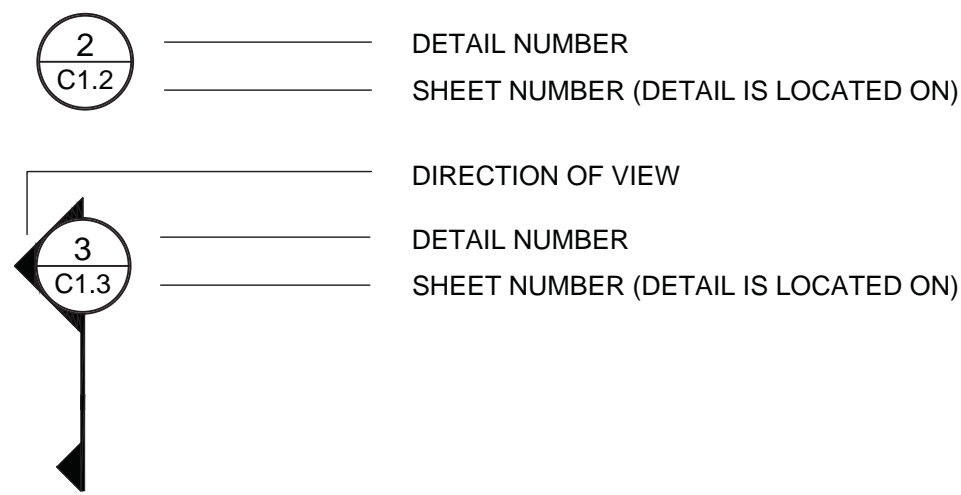


**GENERAL NOTES**

- CONTRACTOR SHALL NOTIFY THE ENGINEER IF CONTAMINATED SOILS ARE ENCOUNTERED.
- CONTRACTOR SHALL NOTIFY THE UTILITY COMPANIES (UTILITY), ONE WEEK IN ADVANCE OF ANY CONSTRUCTION IN CLOSE PROXIMITY TO AN EXISTING OR EXPECTED UTILITY FEATURE. THIS NOTIFICATION MUST BE IN WRITING, AND A COPY FORWARDED TO THE ENGINEER. THE NOTIFICATION SHALL CONTAIN A BRIEF SCHEDULE AND SCOPE OF WORK, AND IDENTIFY ANY OTHER COORDINATION REQUIREMENTS BETWEEN THE CONTRACTOR AND THE UTILITY.
- ALL COSTS ASSOCIATED WITH THE DAMAGE TO, MOVEMENT OF, AND BYPASSING OF UTILITIES FOR THIS PROJECT WILL BE THE RESPONSIBILITY OF THE CONTRACTOR.
- CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL UNDERGROUND UTILITY LOCATES. CURRENTLY KNOWN UTILITIES ARE SHOWN ON THE CONSTRUCTION DOCUMENTS FOR INFORMATION ONLY. THERE IS NO GUARANTEE THAT THIS INFORMATION IS CORRECT, ACCURATE, OR THAT NEW LINES HAVE NOT BEEN INSTALLED SINCE THIS DESIGN WAS COMPLETED.
- IF THE CONTRACTOR DAMAGES AN UNDERGROUND UTILITY, HE SHALL BE STRICTLY LIABLE TO THE OWNER THEREOF, WITHOUT REGARD TO FAULT OR NEGLIGENCE OF ANY EMPLOYEE, FOR ALL COSTS INCURRED BY THE UTILITY REPAIRING THE DAMAGE OR REPLACING THE UNDERGROUND UTILITY INCLUDING ADMINISTRATIVE OVERHEAD.
- COMPLY WITH ADEC STORMWATER REGULATIONS AND CONTRACTOR'S STORMWATER POLLUTION PREVENTION PLAN AND BEST MANAGEMENT PRACTICES FOR STORMWATER CONTROL. SHAPE STOCKPILE TO DRAIN SURFACE WATER.

**LEGEND**

EXISTING	PROPOSED	
---	---	PROPERTY LINE
---	---	EASEMENT LINE
---	---	CENTERLINE
—OH/E—	—OH/E—	OVERHEAD ELECTRIC LINE
—UG/E—	—UG/E—	UNDERGROUND ELECTRIC LINE
—OH/T—	—OH/T—	OVERHEAD TELEPHONE LINE
—UG/T—	—UG/T—	UNDERGROUND TELEPHONE LINE
—G—	—G—	NATURAL GAS LINE
—S—	—S—	SANITARY SEWER LINE
—SD—	—SD—	STORM DRAIN LINE
—W—	—W—	WATER LINE
—X—	—X—	FENCE
—10—	—10—	EDGE OF GRAVEL ROAD
—2—	—2—	MAJOR CONTOUR
		MINOR CONTOUR
		CULVERT
		BUILDING
		SIGN
		POST / BOLLARD
		SPOT ELEVATION
		DRAINAGE FLOW ARROW
		ALUMINUM OR PLASTIC CAP
		TEMPORARY BENCH MARK
		BRASS CAP OR BLM CORNER
		HUB OR HUB AND TACK
		IRON PIN (REBAR)
		PK NAIL, SPIKE, OR CONC. NAIL
		UNDERGROUND CABLE PEDESTAL
		GUY WIRE
		UTILITY POLE
		JOINT USE POLE
		LUMINAIRE
		SIGNAL POLE
		UNDERGROUND ELEC. PEDESTAL
		SANITARY SEWER MANHOLE
		SANITARY SEWER CLEANOUT
		UNDERGROUND TELE. PEDESTAL
		FIRE HYDRANT



**ABBREVIATIONS**

ADEC	ALASKA DEPARTMENT OF ENVIRONMENTAL CONSERVATION	PP	POWER POLE
APPROX	APPROXIMATE	PROP	PROPERTY
ARCH	ARCHITECT(URAL)	PT	POINT
ASTM	AMERICAN SOCIETY FOR TESTING AND MATERIALS	R	RADIUS
BLDG	BUILDING	RD	ROAD
BM	BENCH MARK	REQ'D	REQUIRED
BOT	BOTTOM	R.O.W	RIGHT OF WAY
CMP	CORRUGATED METAL PIPE	S	SOUTH
CO	CLEAN OUT	SCHED	SCHEDULE
CY	CUBIC YARD	SD	STORM DRAIN
DET	DETAIL	SDMH	STORM DRAIN MANHOLE
DIA, Ø	DIAMETER	SEC	SECTION
E	EAST / EASTING	SERV	SERVICE
EA	EACH	SHT	SHEET
ELEV	ELEVATION	SIM	SIMILAR
EQUIP	EQUIPMENT	SS	SANITARY SEWER
EXIST	EXISTING	SSCO	SANITARY SEWER CLEAN OUT
EG	EXISTING GRADE	SSMH	SANITARY SEWER MANHOLE
FF	FINISHED FLOOR ELEVATION	STA	STATION
FG	FINISHED GRADE	STD	STANDARD
FH	FIRE HYDRANT	TBM	TEMPORARY BENCH MARK
GA	GAUGE	TEMP	TEMPORARY
GALV	GALVANIZED	TYP	TYPICAL
HDPE	HIGH-DENSITY POLYETHYLENE	UNO	UNLESS NOTED OTHERWISE
HORIZ	HORIZONTAL	VERT	VERTICAL
ID	INSIDE DIAMETER	W	WEST
INCL	INCLUDE(D), INCLUDING		
INV	INVERT		
MAX	MAXIMUM		
MH	MANHOLE		
MIN	MINIMUM		
MISC	MISCELLANEOUS		
MM	MILLIMETER(S)		
MTL	MATERIAL		
N	NORTH / NORTHING		
NFS	NON-FROST SUSCEPTIBLE		
NIC	NOT IN CONTRACT		
NTS	NOT TO SCALE		
OSHA	OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION		
OC	ON CENTER		
OD	OUTSIDE DIAMETER		
PC	PROPERTY CORNER		
PL	PROPERTY LINE		

FILE: M:\\_design\Engineering\PROJECTS\70227.16 Clark's Point\RFPS\DESIGN\Drawings\Civil\70227.16 CO.1 Civil Notes, Lgend, Abbr.dwg  
 PRINTED: 04/19/2019 11:57 was.williams LAYOUT: CO.1 XREFS: 70227.16 TITLEBLOCK.DWG IMAGES: HARDY 4-19-19.rPC

ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.



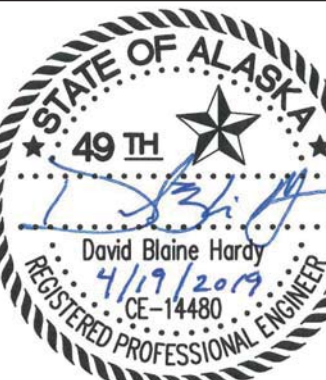
6700 Arctic Spur Road • Anchorage, AK 99518 • (907) 677-8220

STATE OF ALASKA, AIDEA/AEA  
 RURAL POWER SYSTEM UPGRADE  
 CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS

REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



UMIAQ Design & Municipal Services, LLC / AECL1316

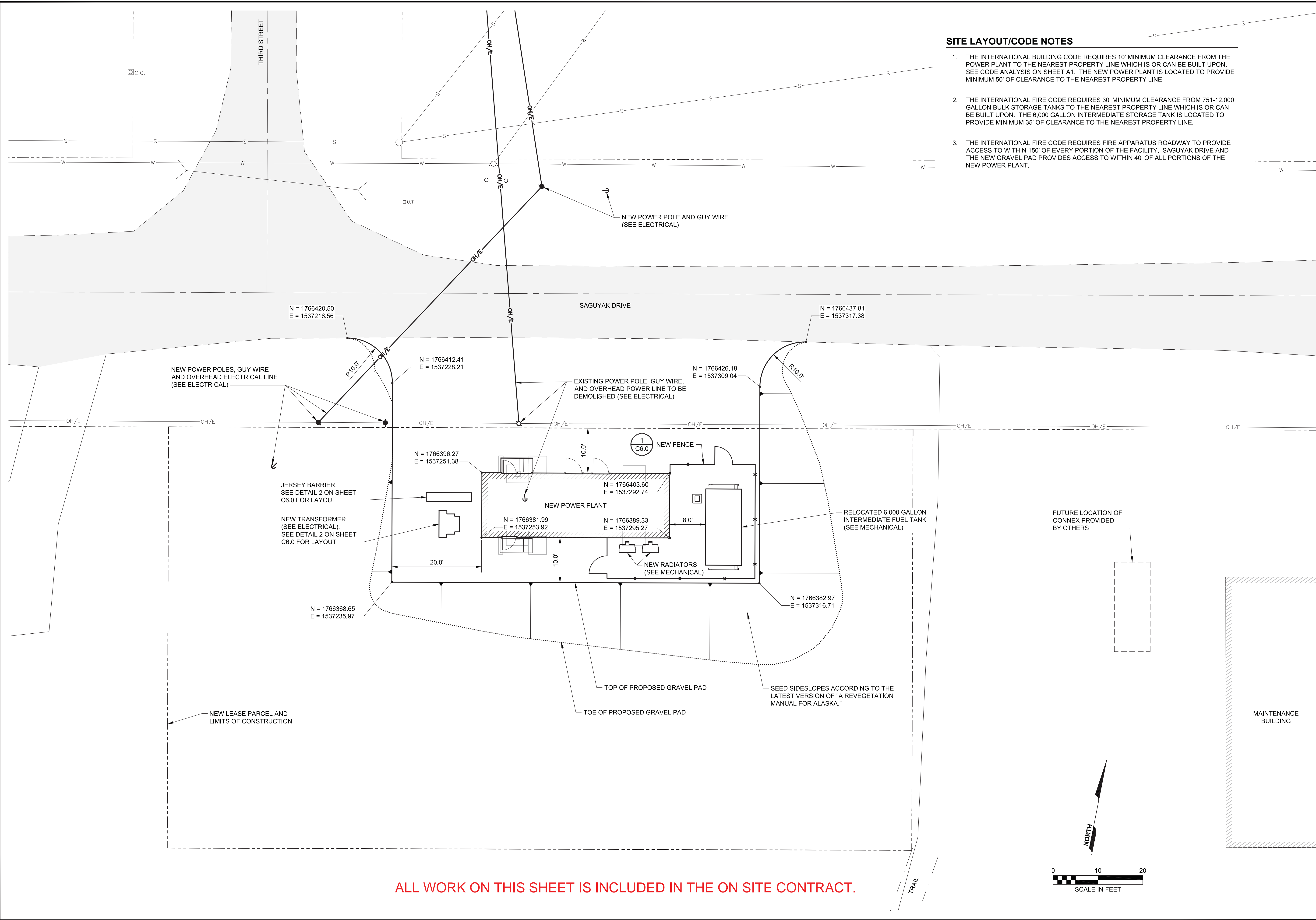
DATE: 04/19/2019  
 DRAWN BY: WDW  
 CHECKED BY: DBH  
 JOB NUMBER: 70227.16

DRAWING TITLE:  
 CIVIL NOTES, LEGEND,  
 & ABBREVIATIONS

C0.1

SHEET OF

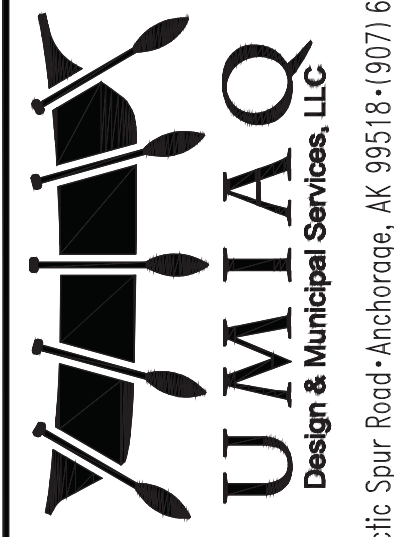
FILE: M:\Design\Engineering\PROJECTS\70227.16 Clark's Point\RP&M\DESIGN\Drawings\Civil\70227.16 C2.0 Site Plan.dwg  
 PRINTED: 04/19/2019 14:45 wes.williams LAYOUT: C2.0 XREFS: (DIESEL evaluation failed) IMAGES: (DIESEL evaluation failed)



**SITE LAYOUT/CODE NOTES**

1. THE INTERNATIONAL BUILDING CODE REQUIRES 10' MINIMUM CLEARANCE FROM THE POWER PLANT TO THE NEAREST PROPERTY LINE WHICH IS OR CAN BE BUILT UPON. SEE CODE ANALYSIS ON SHEET A1. THE NEW POWER PLANT IS LOCATED TO PROVIDE MINIMUM 50' OF CLEARANCE TO THE NEAREST PROPERTY LINE.
2. THE INTERNATIONAL FIRE CODE REQUIRES 30' MINIMUM CLEARANCE FROM 751-12,000 GALLON BULK STORAGE TANKS TO THE NEAREST PROPERTY LINE WHICH IS OR CAN BE BUILT UPON. THE 6,000 GALLON INTERMEDIATE STORAGE TANK IS LOCATED TO PROVIDE MINIMUM 35' OF CLEARANCE TO THE NEAREST PROPERTY LINE.
3. THE INTERNATIONAL FIRE CODE REQUIRES FIRE APPARATUS ROADWAY TO PROVIDE ACCESS TO WITHIN 150' OF EVERY PORTION OF THE FACILITY. SAGUYAK DRIVE AND THE NEW GRAVEL PAD PROVIDES ACCESS TO WITHIN 40' OF ALL PORTIONS OF THE NEW POWER PLANT.

**ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.**



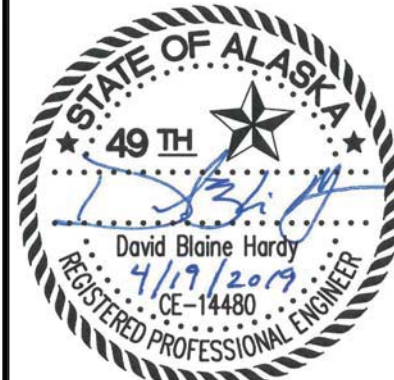
6700 Arctic Spur Road • Anchorage, AK 99518 • (907) 677-8220

**STATE OF ALASKA, AIDEA/AEA  
 RURAL POWER SYSTEM UPGRADE  
 CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA**

**CONSTRUCTION DOCUMENTS**

REVISIONS	REV DATE	DESCRIPTION

VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



UMIAQ Design & Municipal Services, LLC / AECL1316

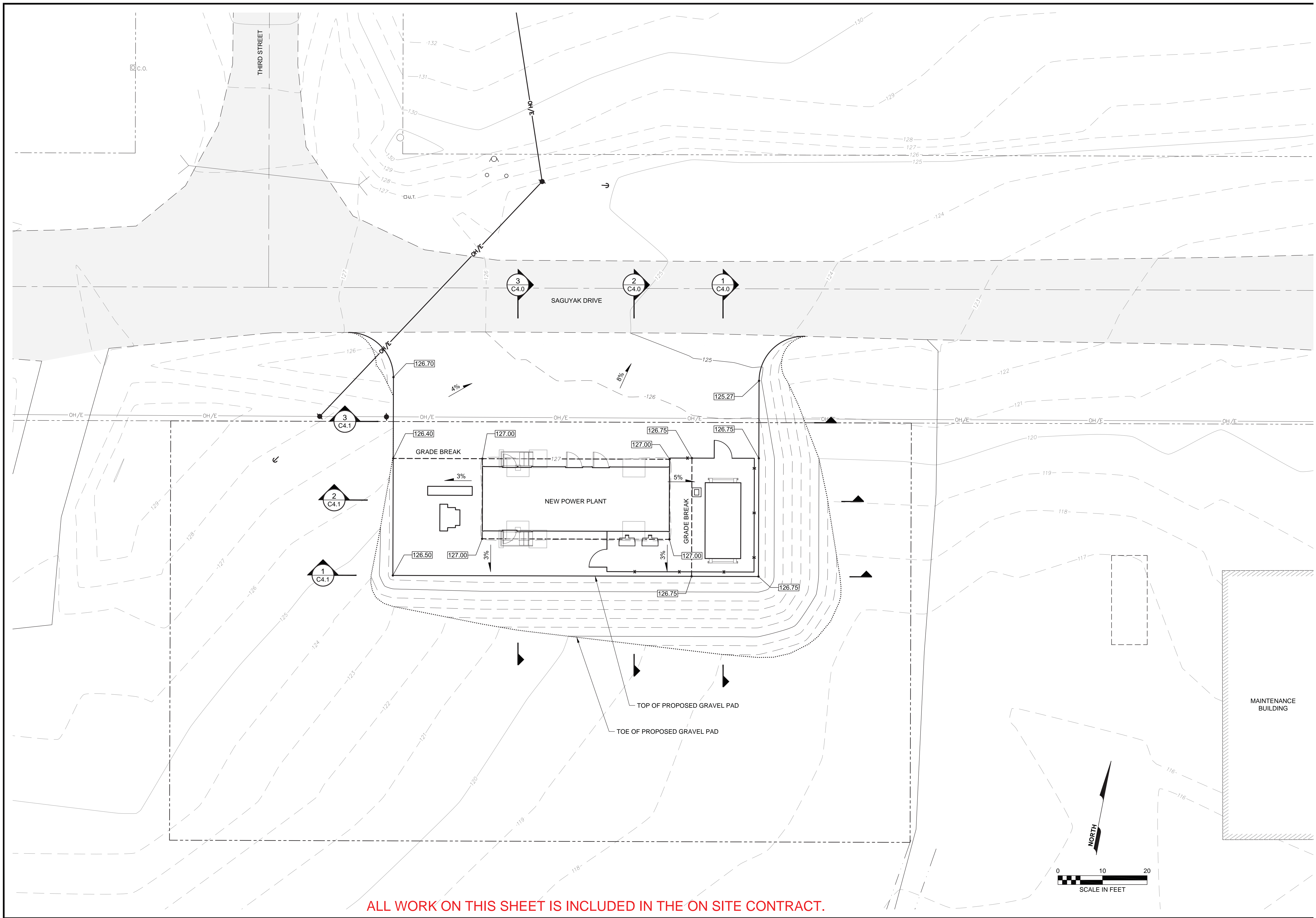
DATE: 04/19/2019  
 DRAWN BY: WDW  
 CHECKED BY: DBH  
 JOB NUMBER: 70227.16

DRAWING TITLE:  
 SITE PLAN

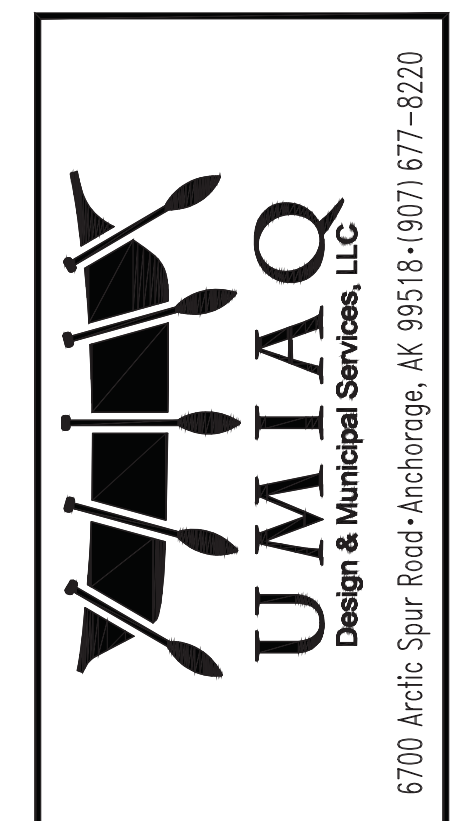
**C2.0**  
 SHEET OF



FILE: M:\Design\Engineering\PROJECTS\70227.16 Clark's Point\RP&A\DESIGN\Drawings\Civil\70227.16 C2.1 Grading Plan.dwg  
PRINTED: 04/19/2019 11:57 AM W.S. Williams LAYOUT: C2.1 XREFS: (DIESEL evaluation failed) IMAGES: (DIESEL evaluation failed)



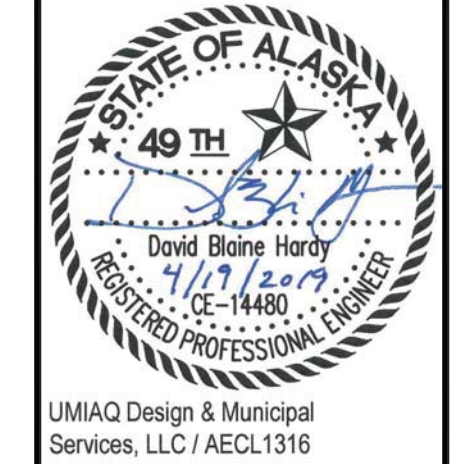
ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.



STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1" = 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

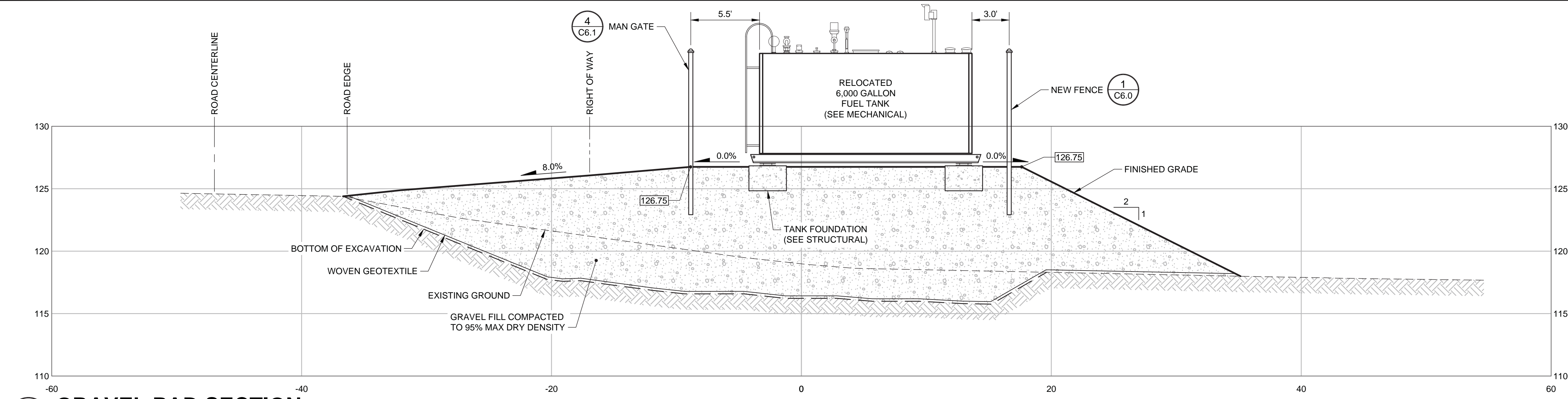


DATE: 04/19/2019  
DRAWN BY: WDW  
CHECKED BY: DBH  
JOB NUMBER: 70227.16

DRAWING TITLE:  
GRADING PLAN

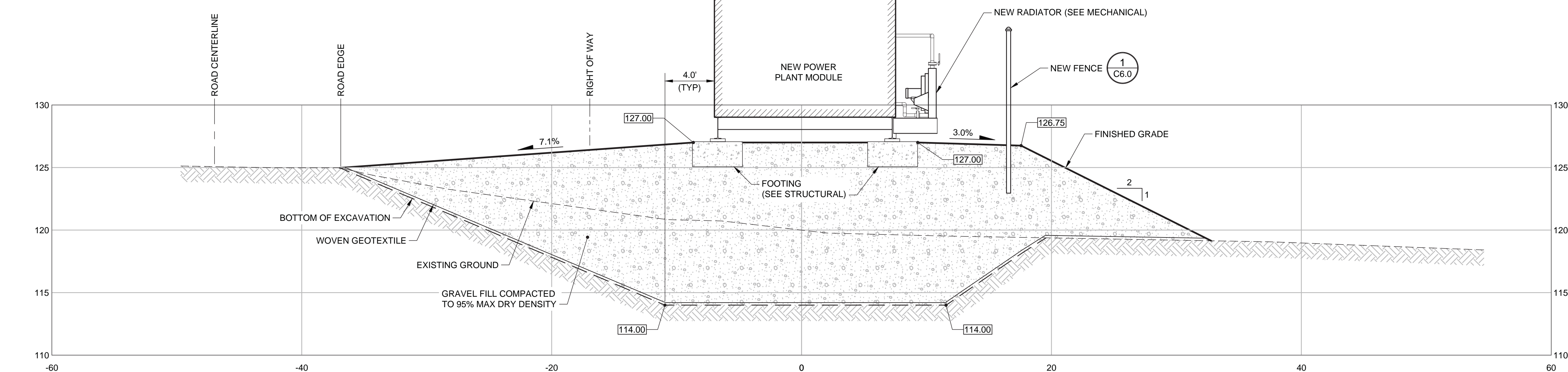


FILE: M:\Design\Engineering\PROJECTS\70227.16 Clark's Point\RPSS\DESIGN\Drawings\Civil\70227.16 C4.0-4.1 Sections.dwg  
 PRINTED: 04/19/2019 11:58 AM was.williams LAYOUT: C4.0 XREFS: (DIESEL evaluation failed) IMAGES: (DIESEL evaluation failed)



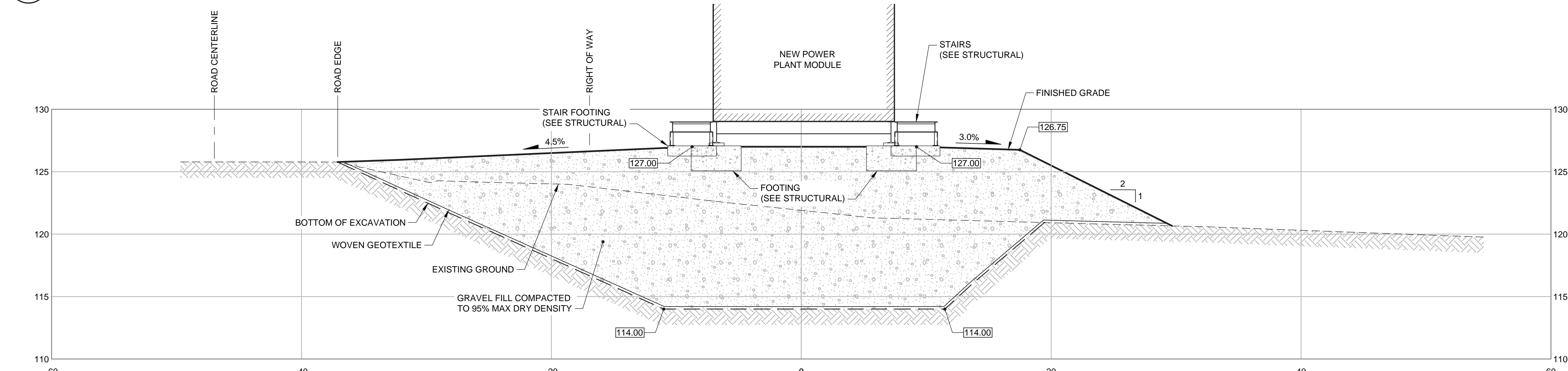
**1 GRAVEL PAD SECTION**

SCALE: HORIZONTAL SCALE: 1" = 5' VERTICAL SCALE: 1" = 5'



**2 GRAVEL PAD SECTION**

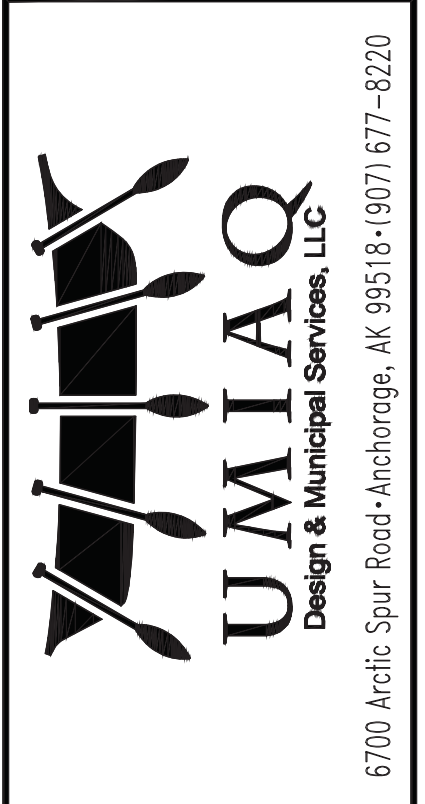
SCALE: HORIZONTAL SCALE: 1" = 5' VERTICAL SCALE: 1" = 5'



**3 GRAVEL PAD SECTION**

SCALE: HORIZONTAL SCALE: 1" = 5' VERTICAL SCALE: 1" = 5'

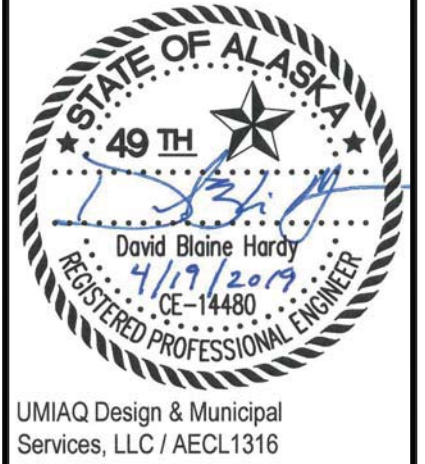
ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.



**STATE OF ALASKA, AIDEA/AEA  
 RURAL POWER SYSTEM UPGRADE**  
 CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
 0 1" THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

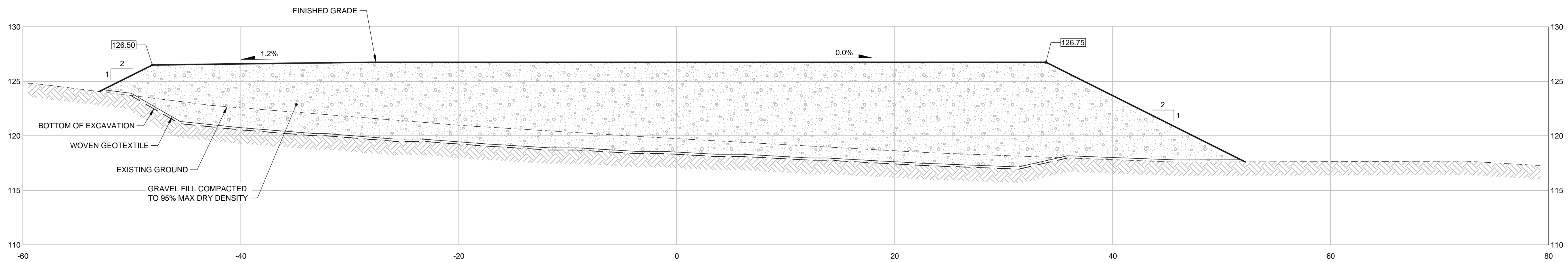


DATE: 04/19/2019  
 DRAWN BY: WDW  
 CHECKED BY: DBH  
 JOB NUMBER: 70227.16

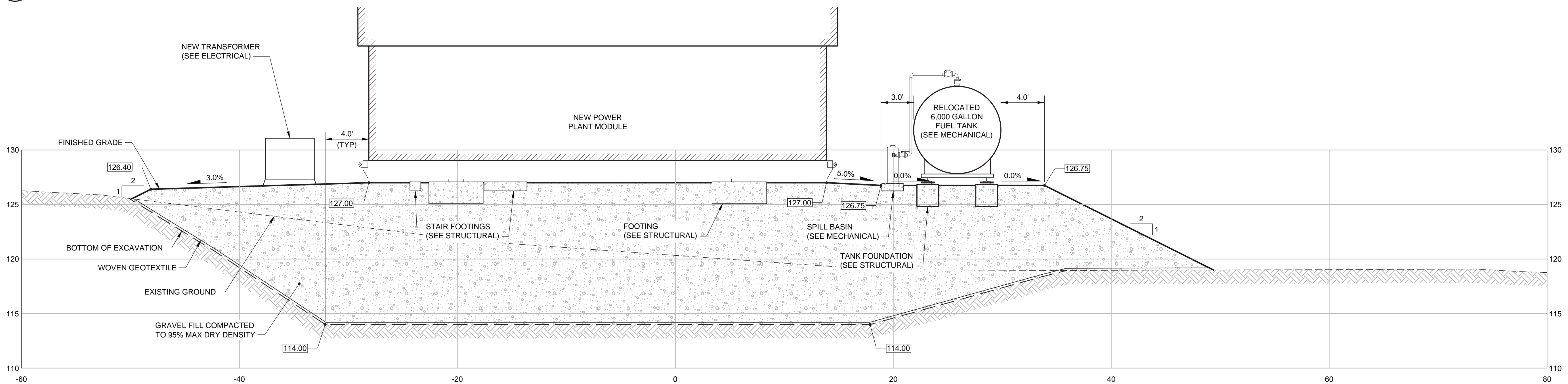
DRAWING TITLE:  
 PAD SECTIONS I

**C4.0**  
 SHEET OF

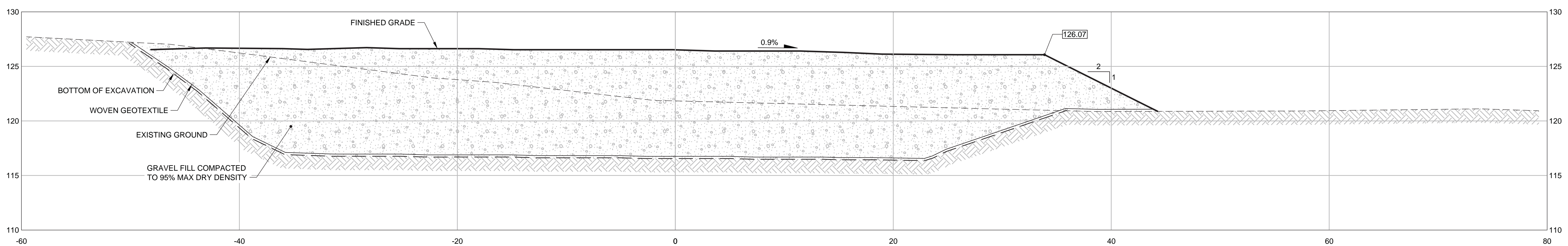




**1 GRAVEL PAD SECTION**  
 SCALE: HORIZONTAL SCALE: 1" = 5' VERTICAL SCALE: 1" = 5'

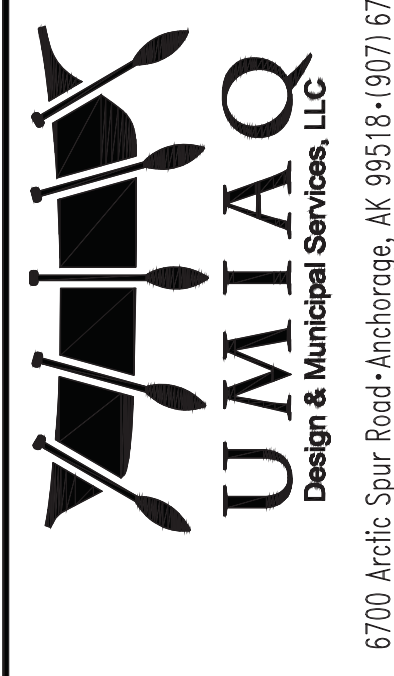


**2 GRAVEL PAD SECTION**  
 SCALE: HORIZONTAL SCALE: 1" = 5' VERTICAL SCALE: 1" = 5'



**3 GRAVEL PAD SECTION**  
 SCALE: HORIZONTAL SCALE: 1" = 5' VERTICAL SCALE: 1" = 5'

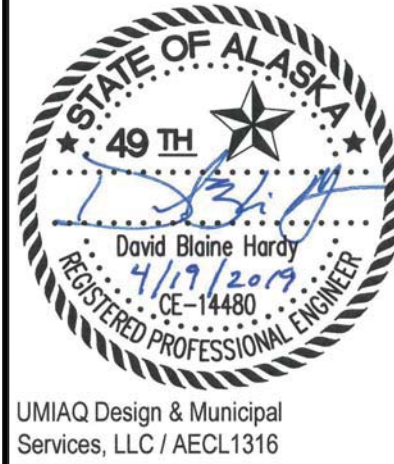
ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.



STATE OF ALASKA, AIDEA/AEA  
 RURAL POWER SYSTEM UPGRADE  
 CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 04/19/2019  
 DRAWN BY: WDW  
 CHECKED BY: DBH  
 JOB NUMBER: 70227.16

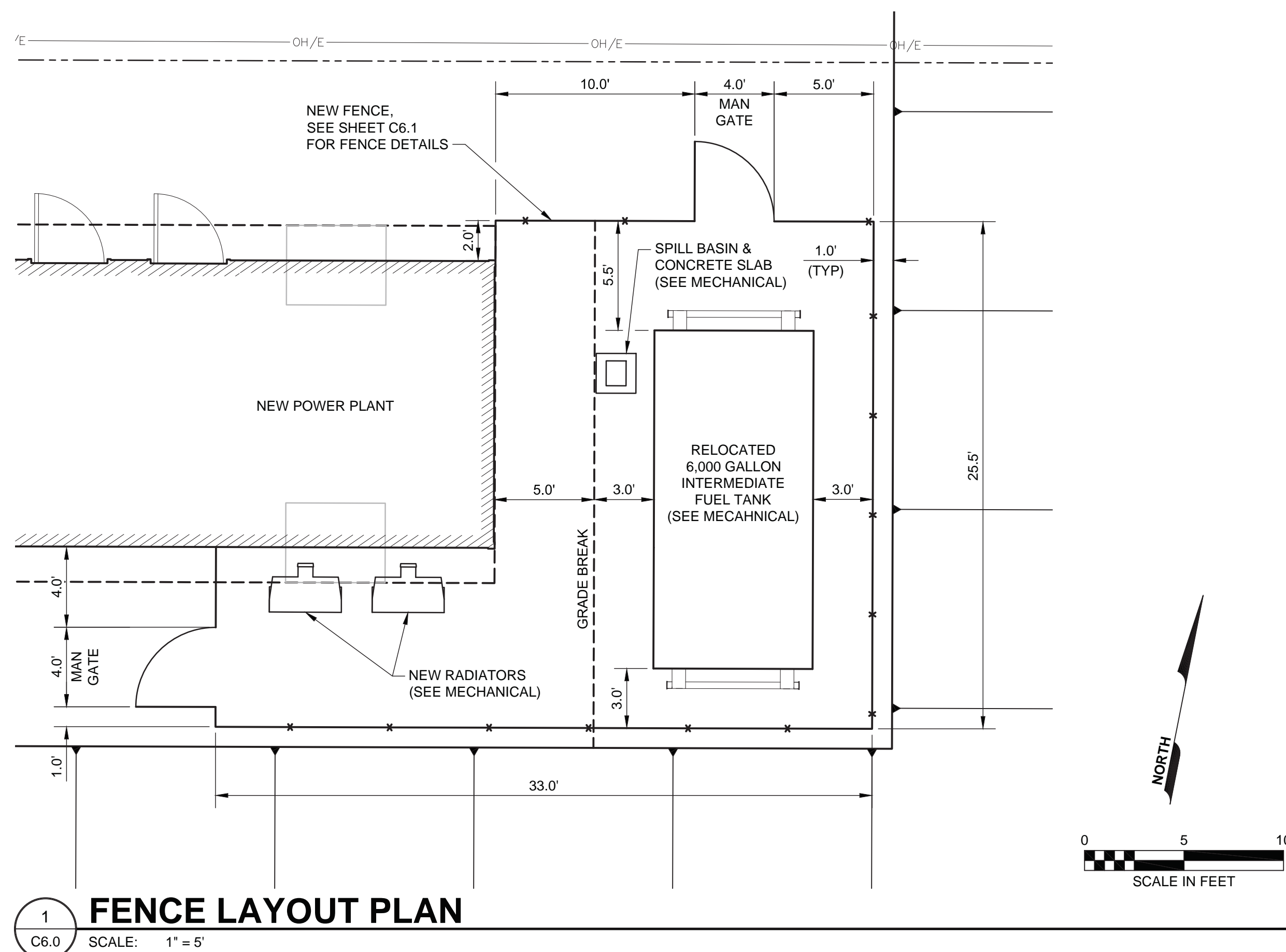
DRAWING TITLE:  
 PAD SECTIONS II

**C4.1**  
 SHEET OF

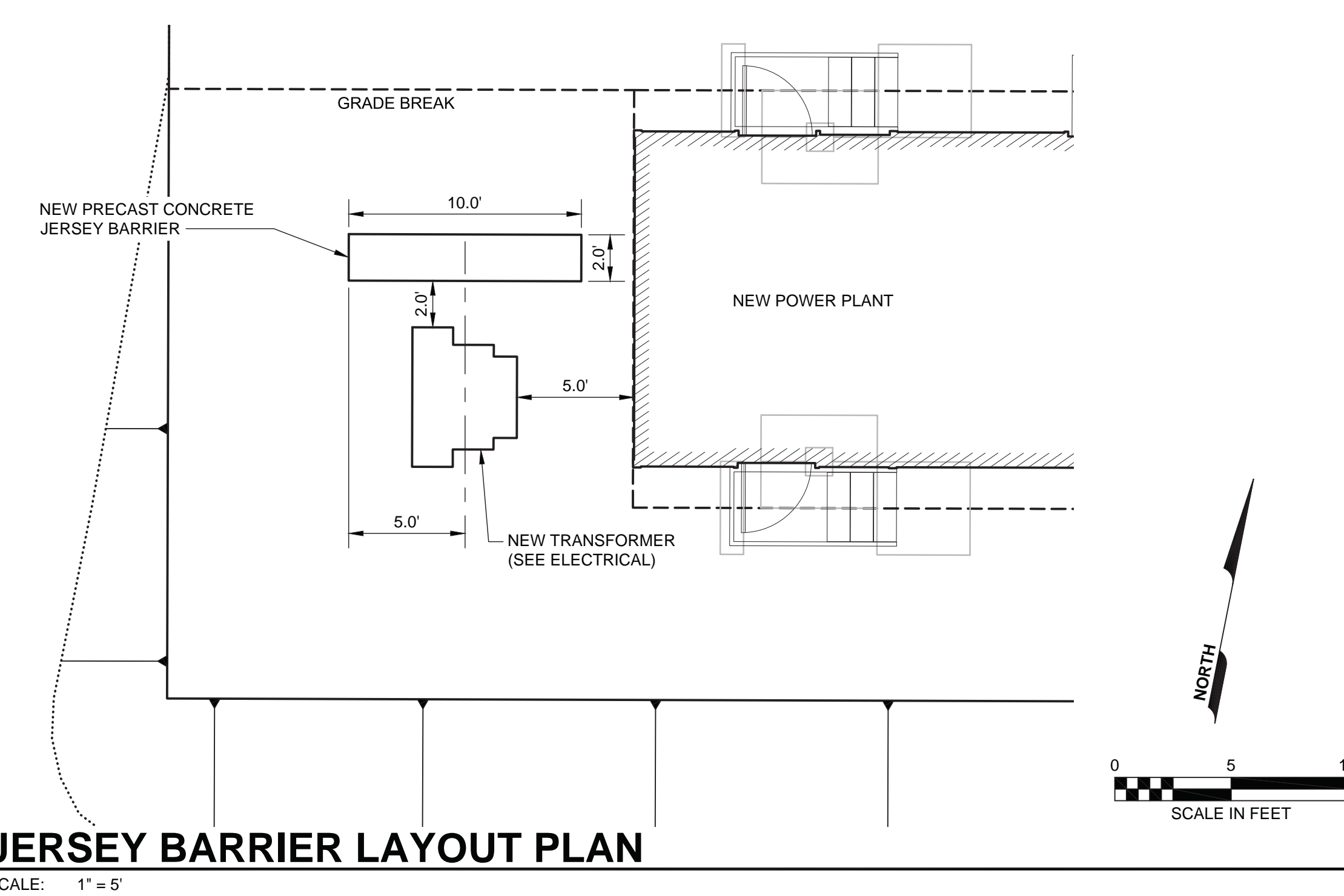
FILE: M:\Design\Engineering\PROJECTS\70227.16 Clark's Point\RPSS\DESIGN\Drawings\Civil\70227.16 C4.0-4.1 Sections.dwg  
 PRINTED: 04/19/2019 11:58 AM was:williams LAYOUT: C4.1 XREFS: (DIESEL evaluation failed) IMAGES: (DIESEL evaluation failed)



FILE: M:\Design\Engineering\PROJECTS\70227.16 Clark's Point\RPDA\DESIGN\Drawings\Civil\70227.16 C6.0-6.1 Details.dwg  
 PRINTED: 04/19/2019 11:58 AM was.williams LAYOUT: C6.0 XREFS: (DIESEL evaluation failed) IMAGES: (DIESEL evaluation failed)

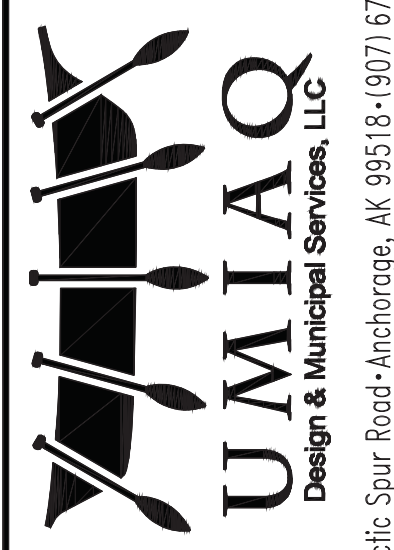


**1 FENCE LAYOUT PLAN**  
 SCALE: 1" = 5'



**2 JERSEY BARRIER LAYOUT PLAN**  
 SCALE: 1" = 5'

ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.



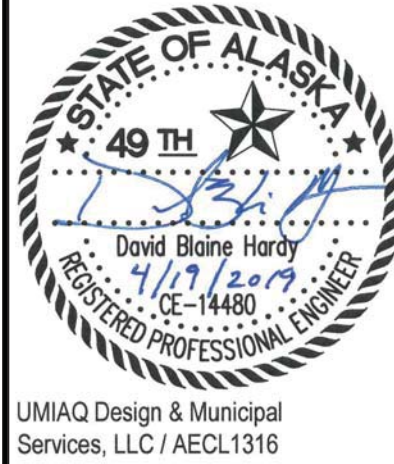
6700 Arctic Spur Road • Anchorage, AK 99518 • (907) 677-8220

**STATE OF ALASKA, AIDEA/AEA  
 RURAL POWER SYSTEM UPGRADE**  
 CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA

**CONSTRUCTION DOCUMENTS**

REV	DATE	DESCRIPTION

VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



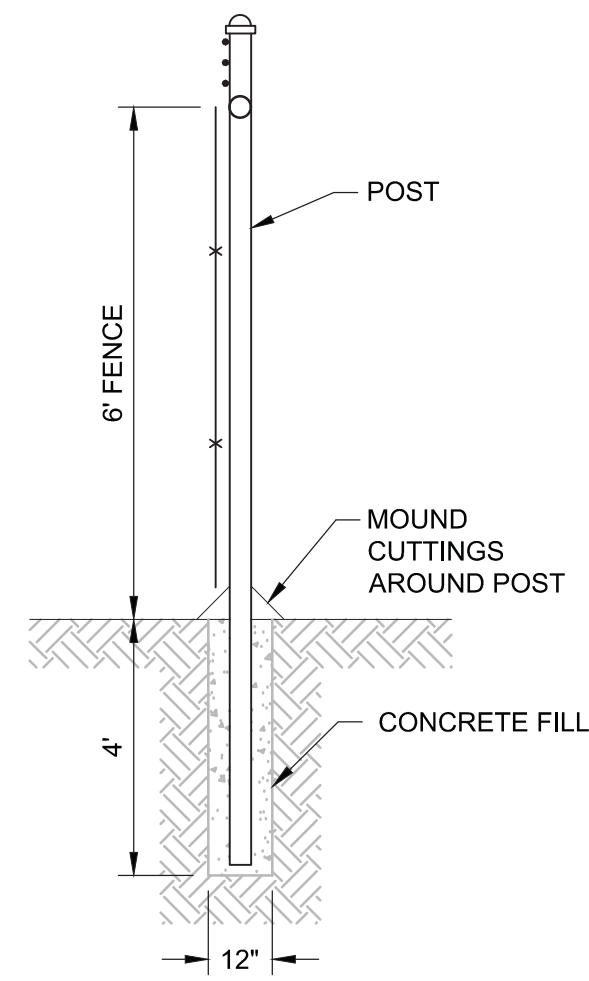
UMIAQ Design & Municipal Services, LLC / AECL1316  
 DATE: 04/19/2019  
 DRAWN BY: WDW  
 CHECKED BY: DBH  
 JOB NUMBER: 70227.16

DRAWING TITLE:  
 FENCE & JERSEY BARRIER LAYOUT PLANS

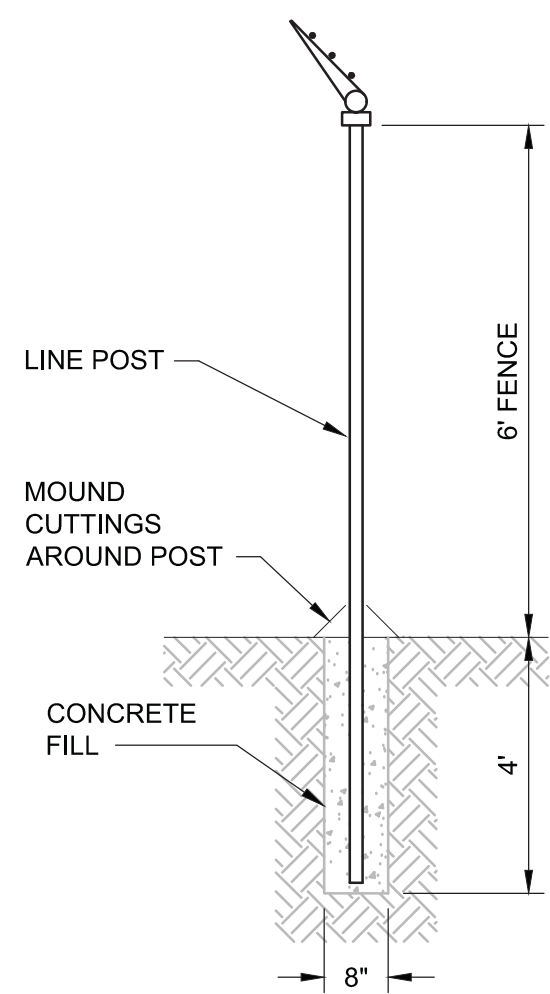
**C6.0**

SHEET OF

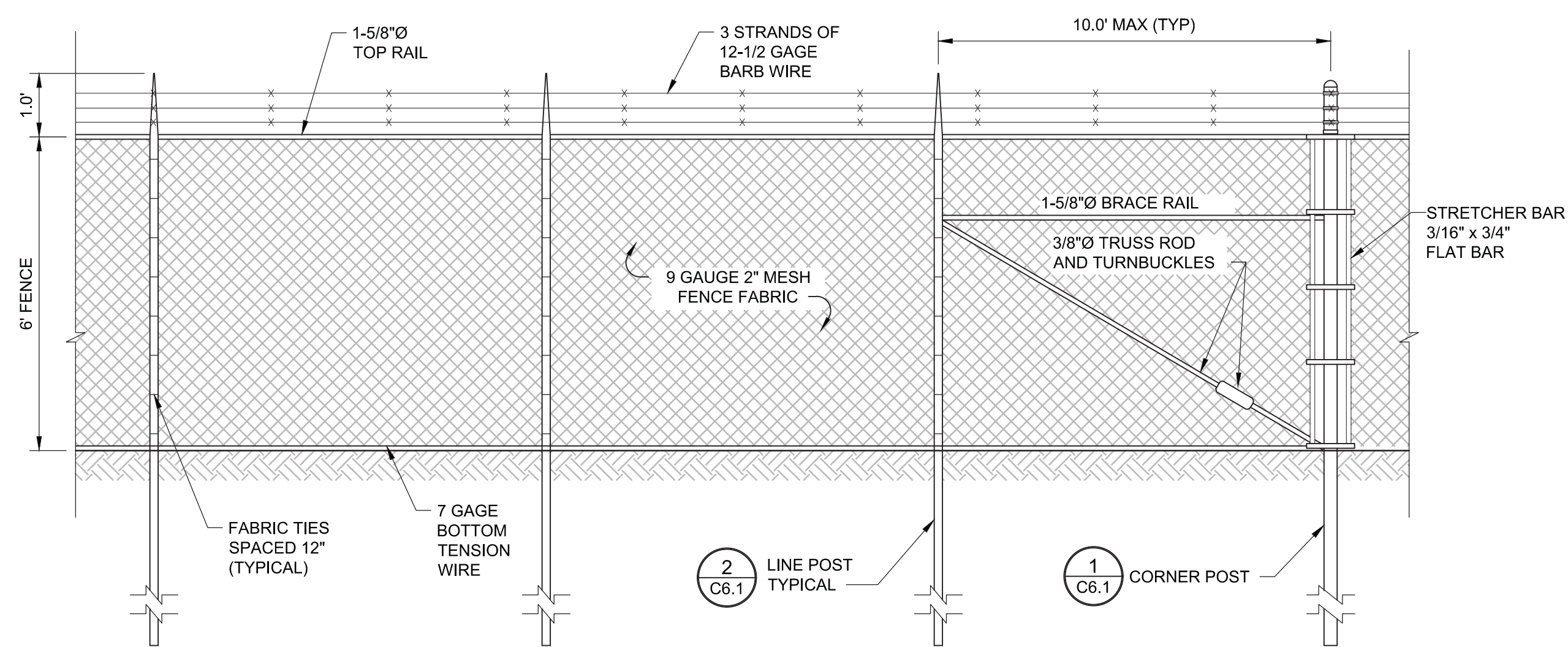




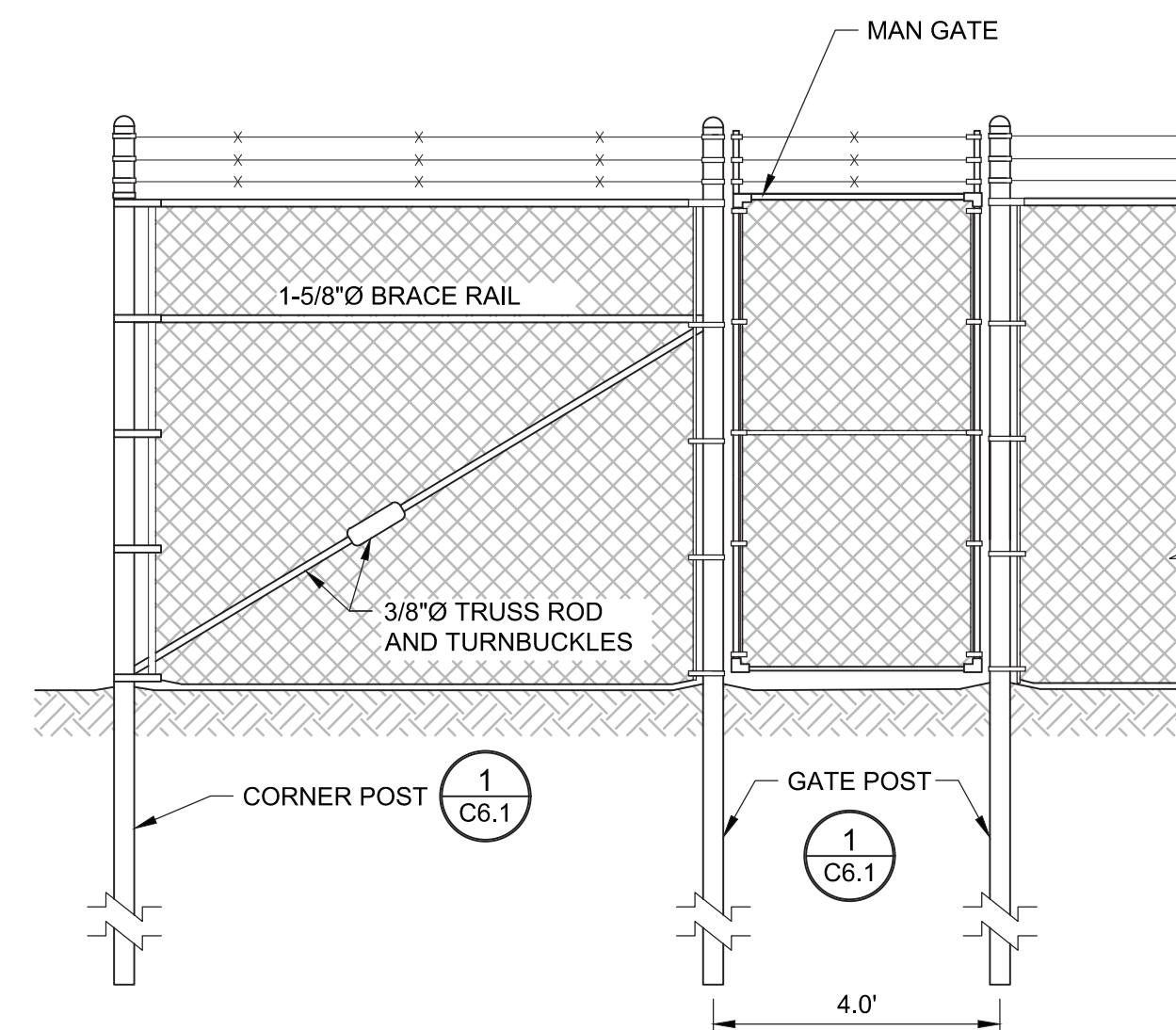
**1**  
C6.1 **TERMINAL, PULL,  
GATE, AND CORNER POST**  
SCALE: NTS



**2**  
C6.1 **LINE POST**  
SCALE: NTS



**3**  
C6.1 **FENCE DETAIL**  
SCALE: NTS



**4**  
C6.1 **MAN GATE DETAIL**  
SCALE: NTS

ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.

FILE: M:\Design\Engineering\Projects\70227.16 Clark's Point\RFSA\DESIGN\Drawings\Civil\70227.16 C6.0-6.1 Details.dwg  
 PRINTED: 04/19/2019 14:46 wes.williams LAYOUT: C6.1 XREFS: (DIESEL evaluation failed) IMAGES: (DIESEL evaluation failed)



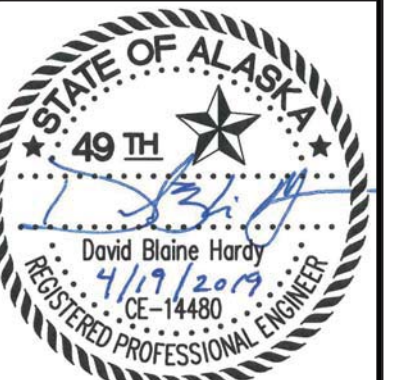
6700 Arctic Spur Road • Anchorage, AK 99518 • (907) 677-8220

**STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

**CONSTRUCTION  
DOCUMENTS**

REVISIONS REV DATE	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS  
ONE INCH ON ORIGINAL  
DRAWING



UMIAQ Design & Municipal  
Services, LLC / AECL1316

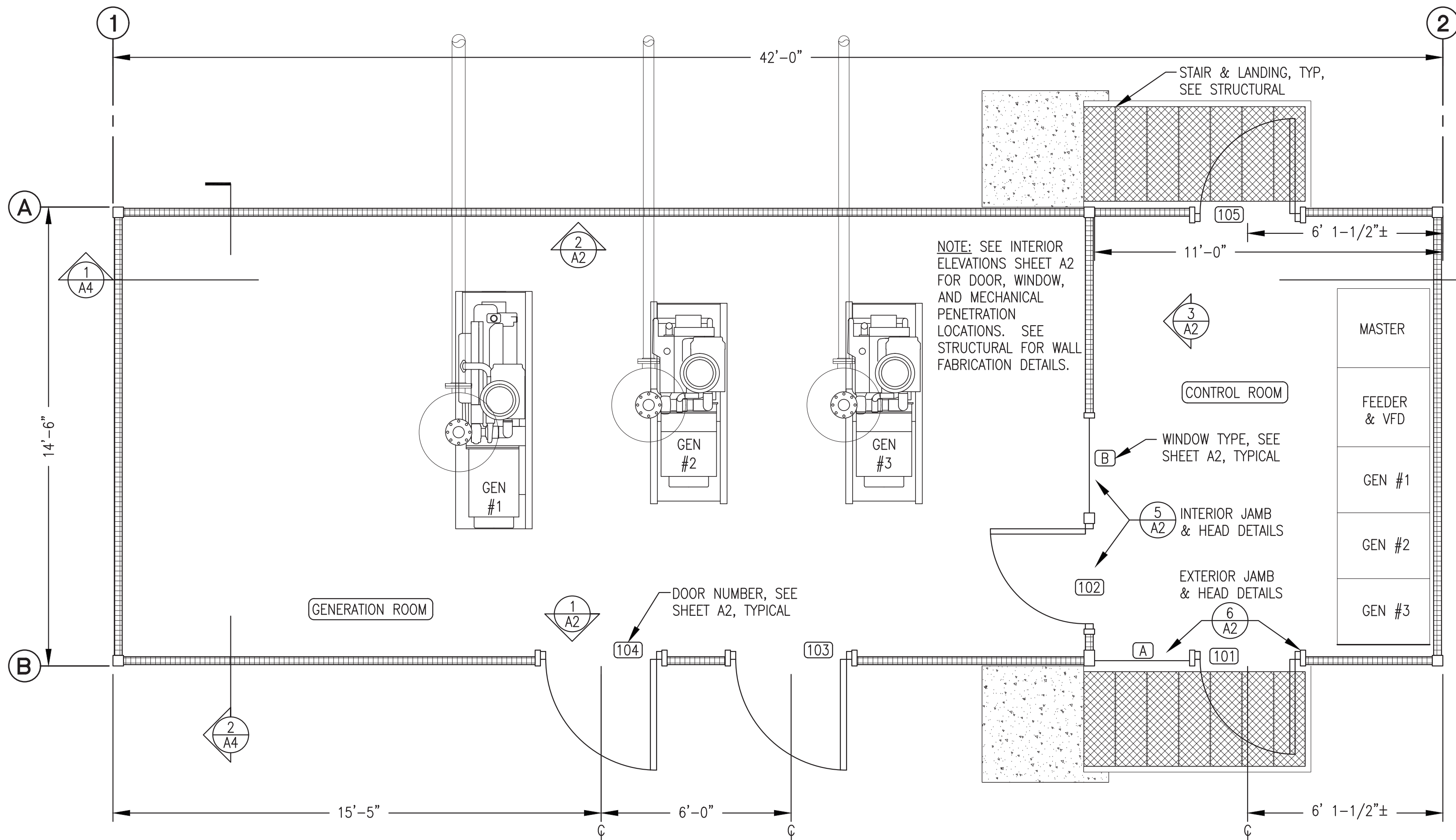
DATE: 04/19/2019  
DRAWN BY: WDW  
CHECKED BY: DBH  
JOB NUMBER: 70227.16

DRAWING TITLE:  
FENCE DETAILS

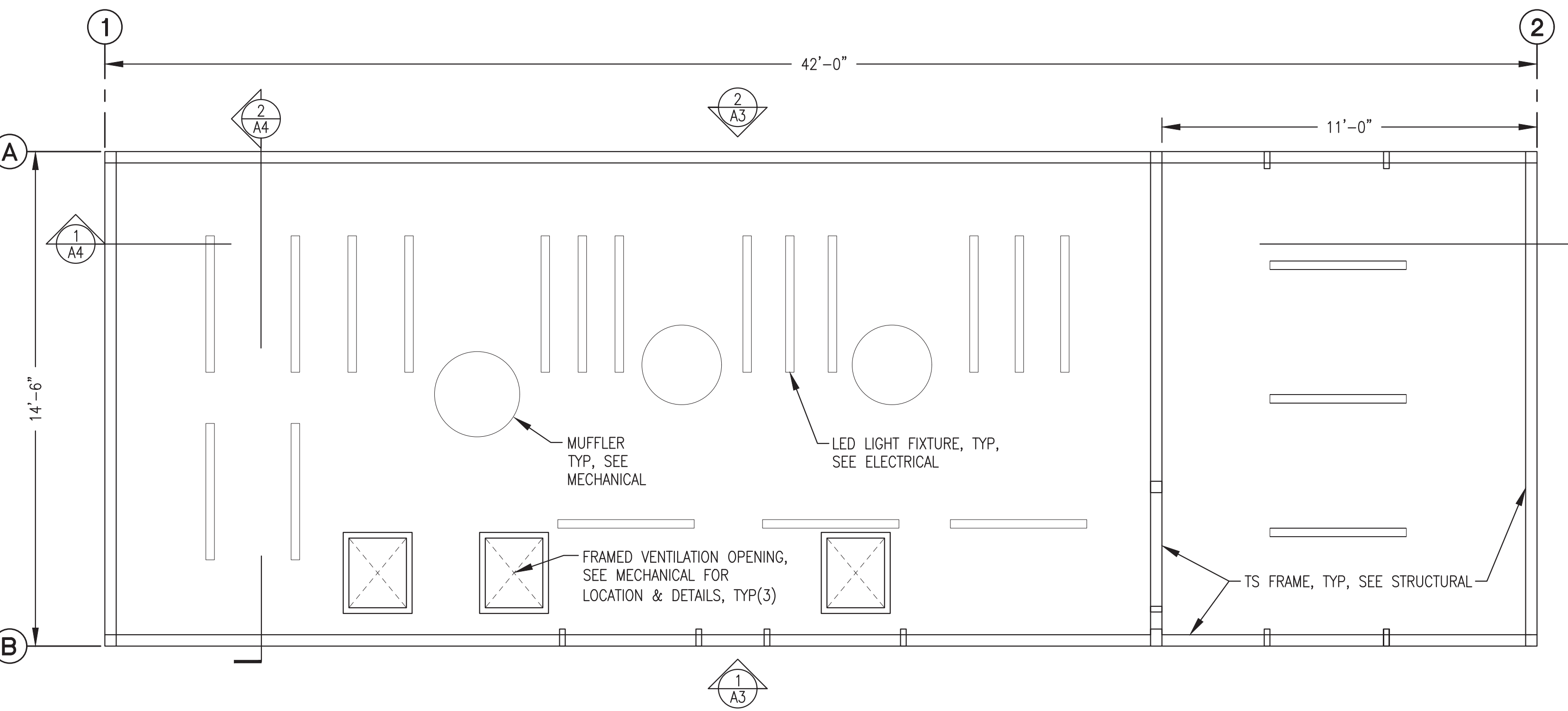
**C6.1**

SHEET OF





**1 FLOOR PLAN**  
3/8"=1'-0"



**2 REFLECTED CEILING PLAN**  
3/8"=1'-0"

**CODE ANALYSIS – 2012 EDITION INTERNATIONAL BUILDING CODE**

OCCUPANCY CLASSIFICATION		REF: IBC-2012, SEC. 306.2
GROUP F-1: FACTORY INDUSTRIAL MODERATE HAZARD – ELECTRIC GENERATION PLANT		
TYPE OF CONSTRUCTION		REF: IBC-2012, TABLE 601
TYPE V-B (NON-RATED)		REF: IBC-2012, SEC. 602.5
BUILDING HEIGHTS AND AREAS		REF: IBC-2012, TABLE 503
ALLOWED	40'-0" 1 STORY 8,500 S.F.	PROVIDED: 17'-0" 1 STORY 610 S.F.
FIRE RESISTANCE RATING REQUIREMENTS FOR BUILDING ELEMENTS		REF: IBC-2012, TABLE 601
STRUCTURAL FRAME 0 HR BEARING WALLS 0 HR INTERIOR PARTITIONS 0 HR FLOOR 0 HR ROOF 0 HR		
FIRE RESISTANCE RATING REQUIREMENTS FOR EXTERIOR WALLS		REF: IBC-2012, TABLE 602
EXTERIOR WALLS 10' ≤ X ≤ 30' 0 HR		
FIRE PROTECTION SYSTEM		REF: IBC-2012, SEC. 903.2.4
FIRE PROTECTION NOT REQUIRED. WATER MIST FIRE SUPPRESSION SYSTEM PROVIDED (SEE MECHANICAL).		
OCCUPANT LOAD		REF: IBC-2012, TABLE 1004.1.2
MECHANICAL/STORAGE = 300 S.F./PERSON 610 S.F./300 S.F. PER OCCUPANT = 2 OCCUPANTS		
MEANS OF EGRESS – TRAVEL DISTANCE		REF: IBC-2012, TABLE 1016.2
REQUIRED 200' PROVIDED 20'		

**ARCHITECTURAL GENERAL NOTES:**

- SEE CIVIL SITE PLAN FOR LOCATION AND LAYOUT. PROVIDE SEPARATION TO PROPERTY BOUNDARIES IN ACCORDANCE WITH CODE ANALYSIS.
- DO NOT BLOCK OR OBSTRUCT ACCESS, REQUIRED PARKING AREAS, OR REQUIRED EGRESS FROM NEIGHBORING FACILITIES. PROVIDE TEMPORARY BARRICADES OR OTHER FORMS OF PROTECTION TO PROTECT EMPLOYEES, RESIDENTS, AND VISITORS FROM INJURIES DURING CONSTRUCTION ACTIVITIES
- PROJECT MANAGER SHALL BE RESPONSIBLE FOR ALL BUILDING PERMITS, LETTERS OF NON-OBJECTION, UTILITY SERVICES AND APPLICATIONS AS REQUIRED. PROJECT MANAGER OR CONSTRUCTION MANAGER TO BE RESPONSIBLE FOR ALL REQUIRED SAFETY PRECAUTIONS, METHODS AND TECHNIQUES.
- PROVIDE A COMPLETE AND OPERATIONAL FACILITY. ALL WORK TO BE IN ACCORDANCE WITH CURRENT APPROVED EDITIONS OF THE IBC, IMC, IFC, AND NEC INCLUDING STATE OF ALASKA AMENDMENTS.
- SEE SHEETS A3 AND A4 FOR DESCRIPTION OF FIELD INSTALLED ROOF SYSTEM.
- INSULATE ALL WALLS, FLOORS, AND CEILINGS WITH HIGH TEMPERATURE MINERAL FIBER ACOUSTICAL FIRE BATT INSULATION, MIN R VALUE 4 PER INCH, MIN 2000F MELTING TEMP. ROXUL AFB OR EQUAL. FILL ALL PANEL VOIDS OR PROVIDE THICKNESS AS INDICATED ON DRAWINGS. MECHANICALLY FASTEN FLOOR INSULATION TIGHT TO FLOOR.
- UPON COMPLETION OF FABRICATION ROUND ALL CORNERS AND GRIND EDGES SMOOTH AND PAINT ALL INTERIOR AND EXTERIOR EXPOSED STEEL. PERFORM ALL PAINTING IN A WARM DRY ENVIRONMENT IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS INCLUDING DRYING TIME TO RE-COAT.
- SANDBLAST EXTERIOR SURFACE TO SSPC-SP-10. PRIME WITH ONE COAT OF REINFORCED INORGANIC ZINC PRIMER, DEVCO CATHA-COAT 302, NO SUBSTITUTES, COLOR GREEN, TO 3 MILS DRY FILM THICKNESS. COVER WITH TWO COATS OF EPOXY, DEVCO BAR-RUST 236, NO SUBSTITUTES, TO 12 MILS DRY FILM THICKNESS. FIRST COAT COLOR GRAY, SECOND COAT COLOR WHITE.
- FINISH EXTERIOR WALLS AND SKIDS (ALL EXPOSED VERTICAL EXTERIOR SURFACES) WITH ONE COAT OF ALIPHATIC URETHANE ENAMEL, DEVCO DEVTHANE 389, NO SUBSTITUTES, COLOR WHITE, TO 3 MILS DRY FILM THICKNESS.
- SANDBLAST INTERIOR SURFACE TO SSPC-SP-6. PRIME AND FINISH WITH TWO COATS OF EPOXY, SHERWIN WILLIAMS MACROPOXY 646, NO SUBSTITUTES, TO 8 MILS TOTAL DRY FILM THICKNESS. CEILING COLOR WHITE. WALL AND FLOOR COLOR STRUCTURAL GRAY 4031. NOTE THAT FIRST COAT ON WALLS AND FLOOR MAY BE WHITE.



**STATE OF ALASKA, AIDEA/AEA**  
**RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

**100% DESIGN DOCUMENTS**

REVISIONS	REV	DATE	DESCRIPTION

VERIFY SCALES  
0 1" = 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



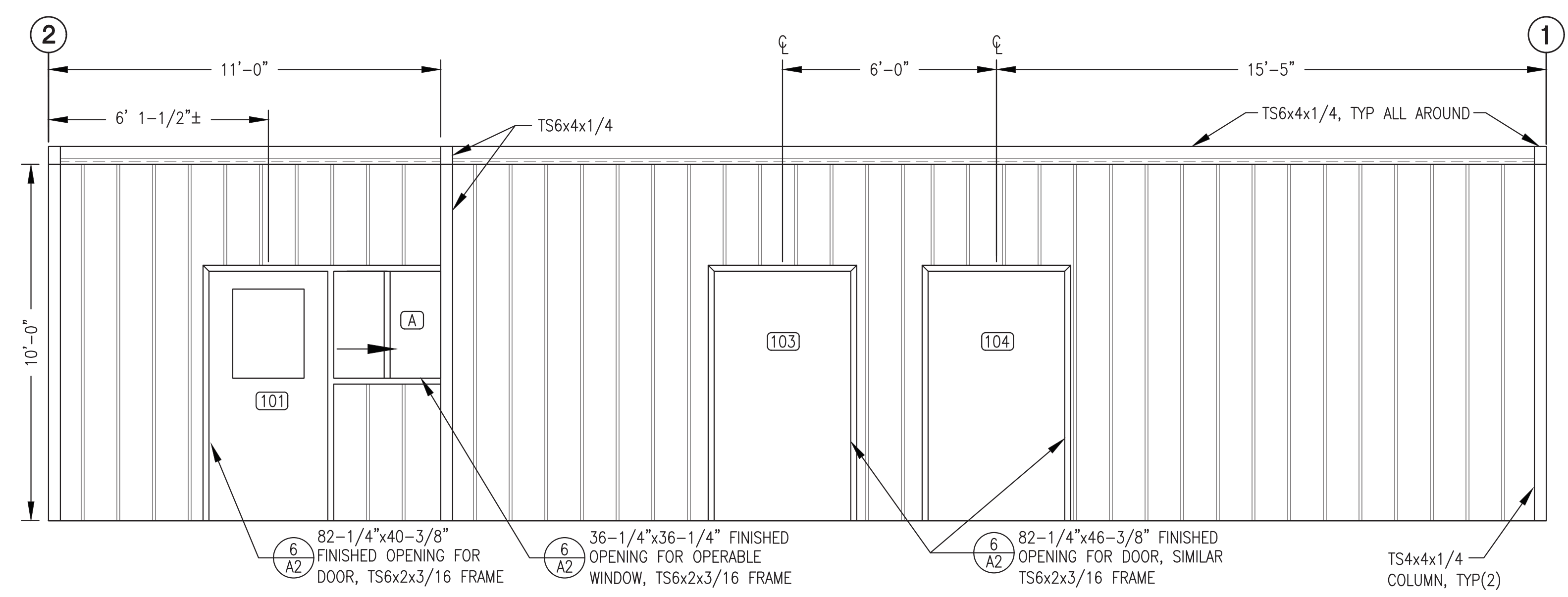
DATE: 12/14/18  
DRAWN BY: RW  
CHECKED BY: RW  
JOB NUMBER: 1026.03

DRAWING TITLE:  
MODULE BUILDING  
FLOOR PLAN, RCP  
CODE ANALYSIS &  
GENERAL NOTES

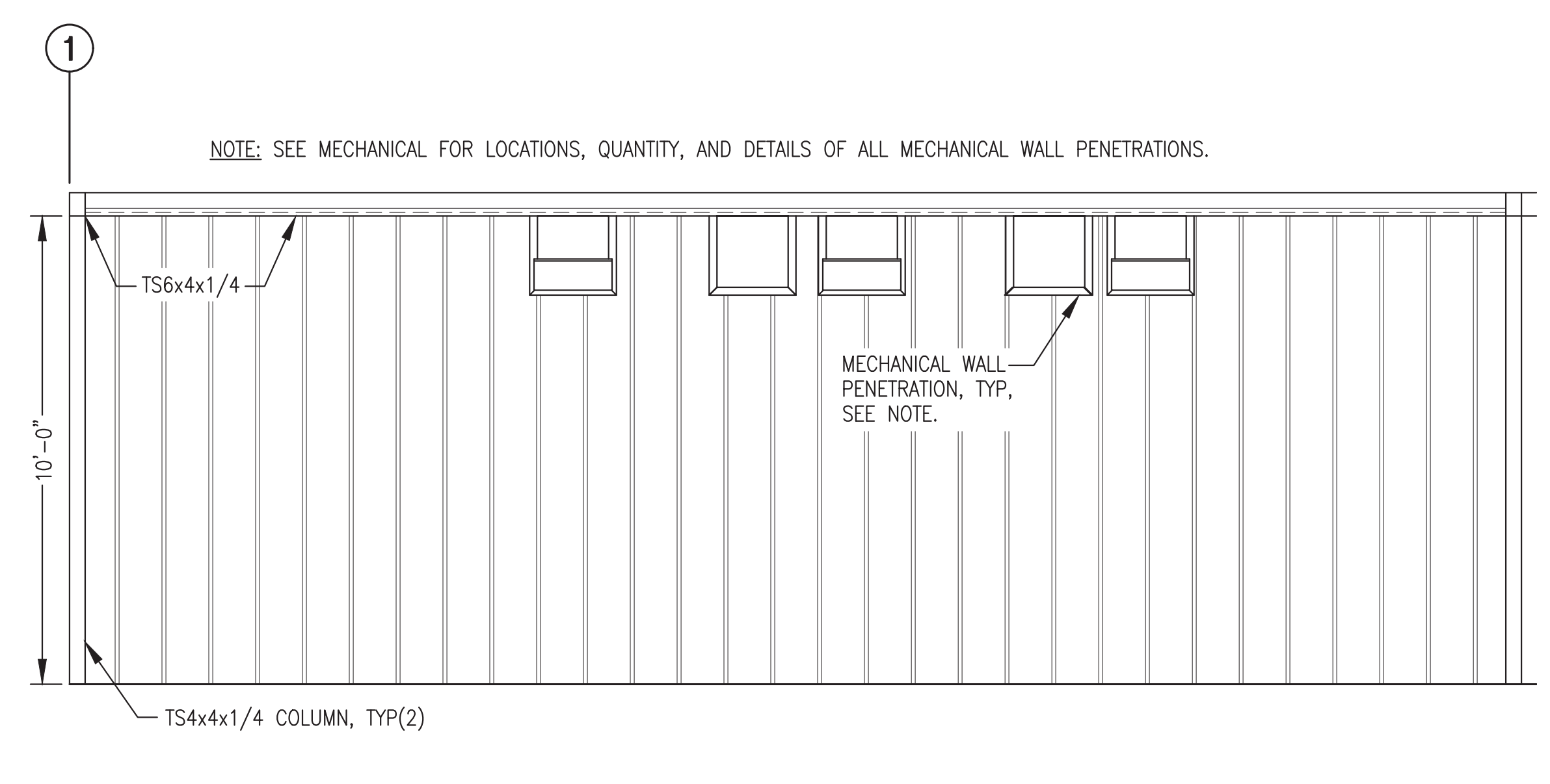
**A1**  
SHEET 4 OF 1

**ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.**

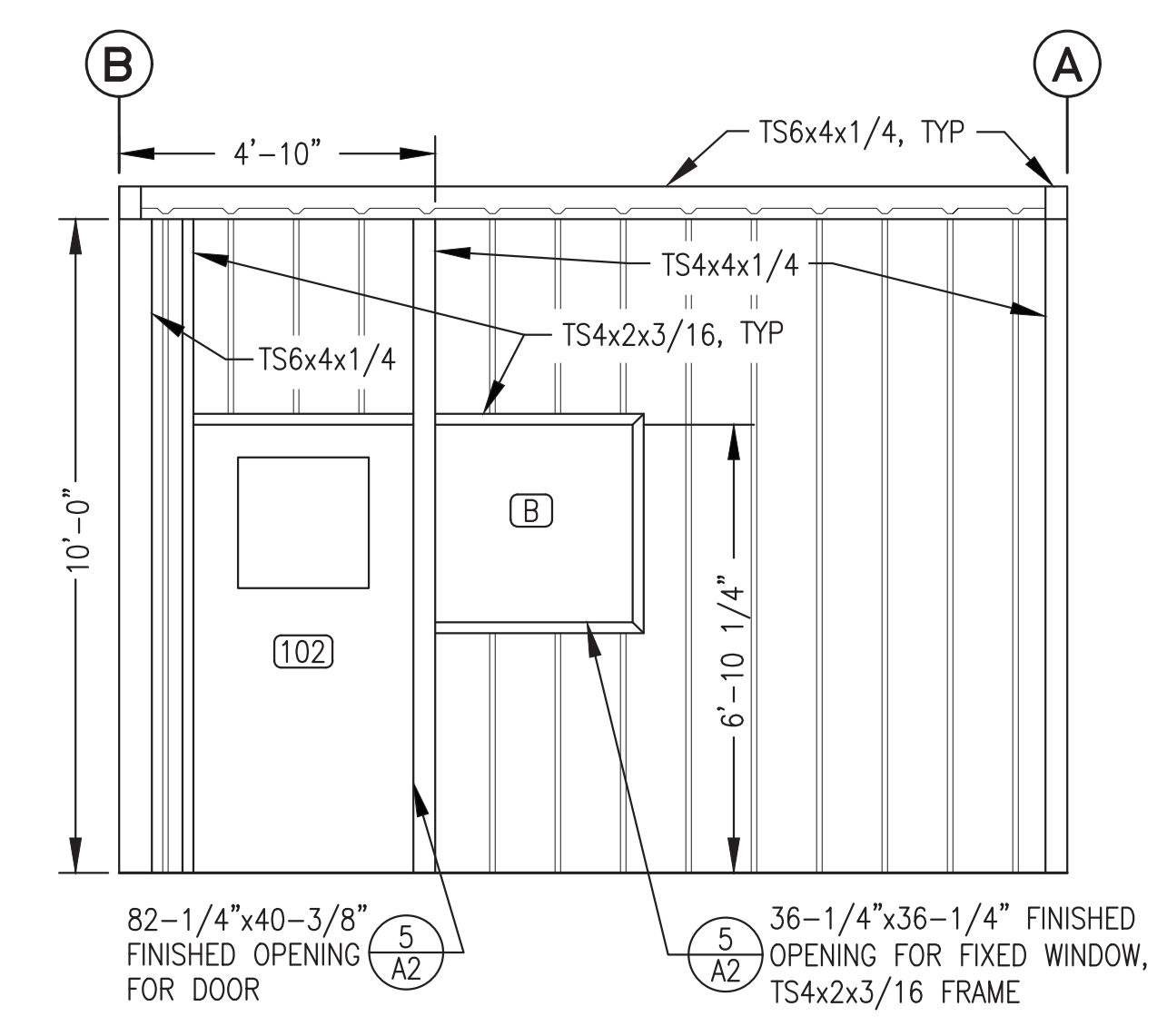




1 FRONT WALL INTERIOR ELEVATION  
3/8"=1'-0"



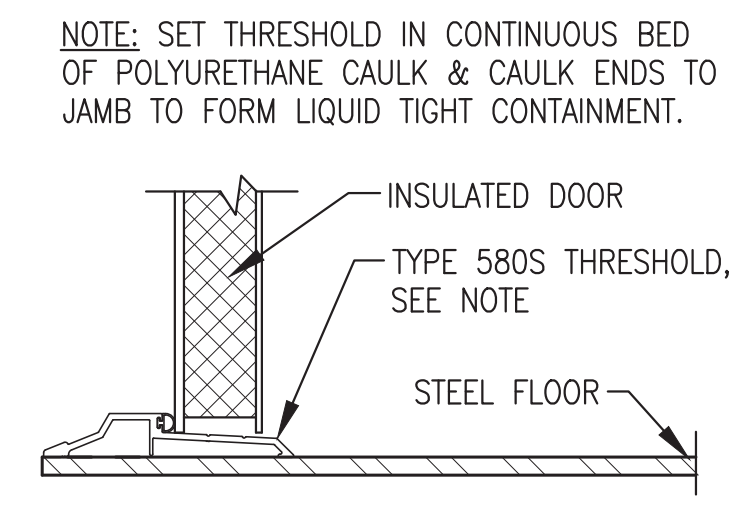
2 PARTIAL GENERATOR ROOM BACK WALL INTERIOR ELEVATION  
3/8"=1'-0"



3 CONTROL ROOM WALL INTERIOR ELEVATION  
3/8"=1'-0"

**FRAMED OPENING NOTES:**

- FABRICATE FRAMED OPENINGS FOR DOORS, WINDOWS, ETC, WITH MITERED CORNERS AND FULL PENETRATION GROOVE WELDS. GRIND OUT INSIDE OF MITERED CORNERS TO PROVIDE FULL CLEAR OPENING.
- FABRICATE TO FINISHED INSIDE (CLEAR) DIMENSIONS INDICATED AND LOCATE TO INSIDE EDGE OR CENTERLINE AS INDICATED.



4 TYPICAL DOOR THRESHOLD  
NO SCALE

DOOR CONSTRUCTION						FRAME CONSTRUCTION							
DOOR NO.	WIDTH	HEIGHT	THICKNESS	MATERIAL	CORE	REMARKS	WALL THICK.	MATERIAL	TYPE	PROFILE	PREP.	FIRE RATING	HWDR. GROUP
101	3'-0"	6'-8"	1-3/4"	16 GA. H.M.	POLYURETHANE	24"x24" RE-LIGHT {4}	N/A	16 GA. H.M.	WELDED	SINGLE RABBETED	DIMPLE & PUNCH	NONE	HW-1
102	3'-0"	6'-8"	1-3/4"	16 GA. H.M.	POLYURETHANE	24"x24" RE-LIGHT {4}	N/A	16 GA. H.M.	WELDED	SINGLE RABBETED	DIMPLE & PUNCH	NONE	HW-2
103	3'-6"	6'-8"	1-3/4"	16 GA. H.M.	POLYURETHANE		N/A	16 GA. H.M.	WELDED	SINGLE RABBETED	DIMPLE & PUNCH	NONE	HW-3
104	3'-6"	6'-8"	1-3/4"	16 GA. H.M.	POLYURETHANE		N/A	16 GA. H.M.	WELDED	SINGLE RABBETED	DIMPLE & PUNCH	NONE	HW-3
105	3'-0"	6'-8"	1-3/4"	16 GA. H.M.	POLYURETHANE	24"x24" RE-LIGHT {4}	N/A	16 GA. H.M.	WELDED	SINGLE RABBETED	DIMPLE & PUNCH	NONE	HW-1

DOOR HARDWARE:				DOOR FRAME PROFILE:			
HW-1	3 EA HINGES	HAGER	BB1191 4.5 x 4.5NRP x 630	HW-3	3 EA HINGES	HAGER	BB1191 4.5 x 4.5NRP x 630
	1 EA EXIT DEVICE	PRECISION	2108 x 4908AX3 x 630		1 EA EXIT LOCK	SCHLAGE	ND250 x RHODES x 626
	1 EA CORE	BEST	BROWN CONSTRUCTION CORE		1 EA OVERHEAD STOP	ROCKWOOD	OH1004M x US32D
	1 EA DOOR CLOSER	LCN	4040 x CUSH x 689		1 EA WEATHER STRIP	PEMCO	2891AS x 42 (HEAD)
	1 EA KICK PLATE	ROCKWOOD	K1050 10 x 34 x 630		2 EA WEATHER STRIP	PEMCO	290AS x 80 (SIDE JAMBS)
	1 EA WEATHER STRIP	PEMCO	2891AS x 36 (HEAD)		1 EA THRESHOLD	HAGER	580S x 42
	2 EA WEATHER STRIP	PEMCO	290AS x 80 (SIDE JAMBS)				
	1 EA THRESHOLD	HAGER	580S x 36				
HW-2	3 EA HINGES	HAGER	BB1191 4.5 x 4.5 x 630				
	1 EA EXIT DEVICE	PRECISION	2108 x 4908AX3 x 630				
	1 EA DOOR CLOSER	LCN	4040 x CUSH x 689				
	1 EA KICK PLATE	ROCKWOOD	K1050 10 x 34 x 630				
	1 EA MOP PLATE	ROCKWOOD	K1050 10 x 35 x 630				
	1 EA SOUND SEAL	PEMCO	2891AS x 36 (HEAD)				
	2 EA SOUND SEAL	PEMCO	290AS x 80 (SIDE JAMBS)				
	1 EA THRESHOLD	HAGER	580S x 36				

**WINDOW TYPES:**

{1} DOORS AND HOLLOW METAL FRAMES GALVANIZED AND FACTORY PRIMED. ALL FRAMES WELDED CONSTRUCTION, DIMPLED AND PUNCHED.

{2} DOORS TO HAVE SOLID POLYURETHANE INSULATION CORE WITH TOPS INVERTED AND CAULKED WATER TIGHT.

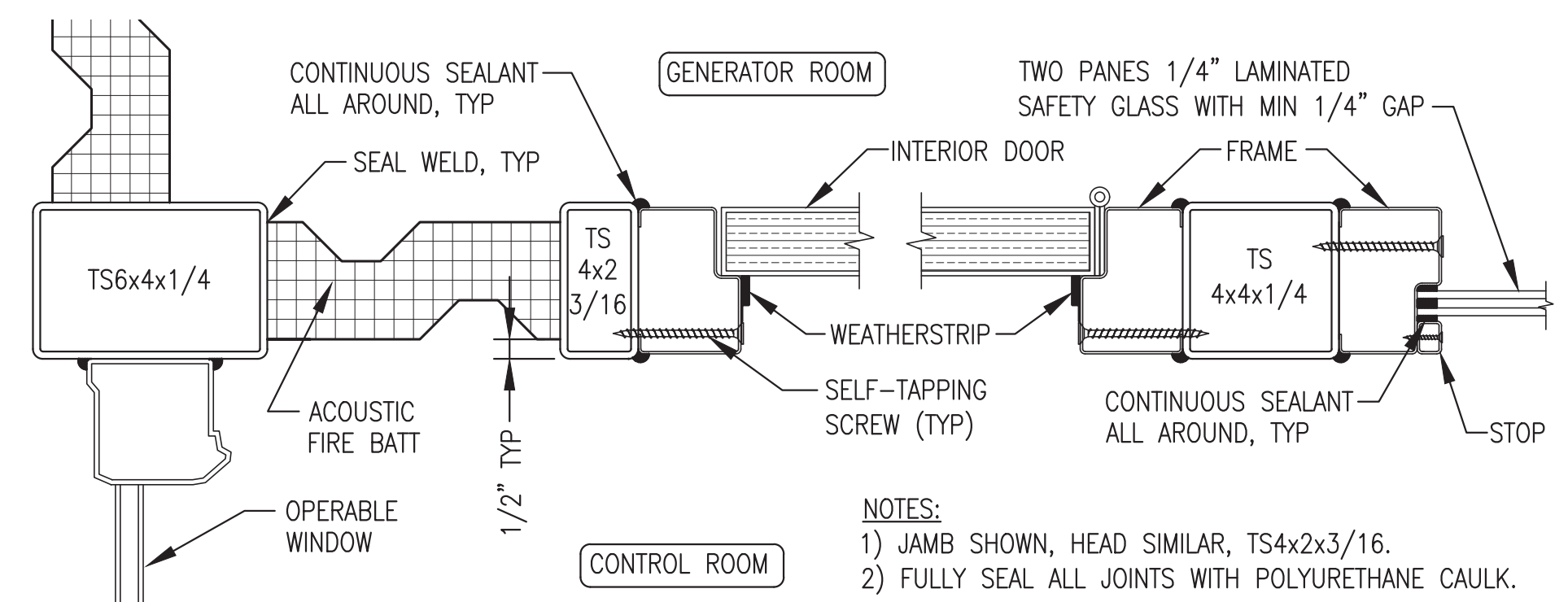
{3} FINISH ALL DOORS AND HOLLOW METAL FRAMES WITH TWO COATS OF SHERWIN WILLIAMS MACROPOXY 646, NO SUBSTITUTES, COLOR STRUCTURAL GRAY 4031.

{4} INSTALL INSULATED RE-LIGHT WITH TWO PANES OF 1/4" LAMINATED SAFETY GLASS WITH 1/2" AIR GAP IN EACH DOOR PANEL, 24"x24" OR 24"x18" AS INDICATED.

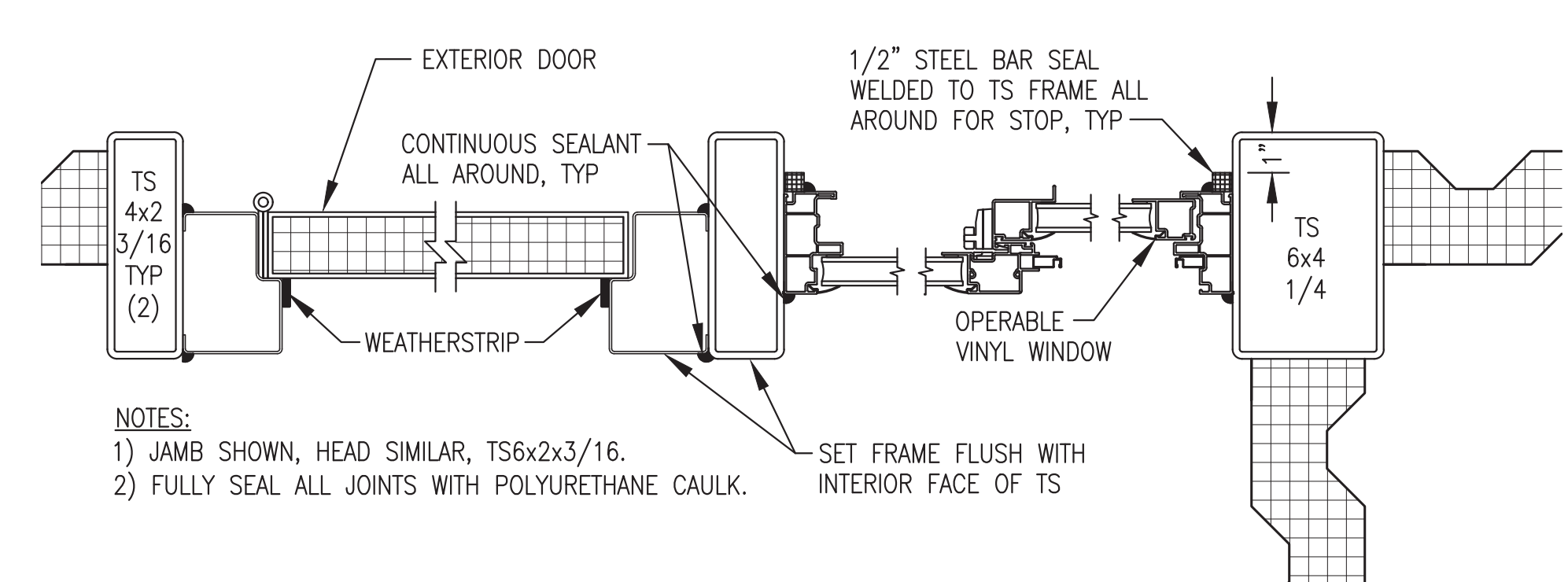
OPERABLE SLIDER WITH WHITE VINYL FRAME & 1" INSULATED GLAZING

FIXED SINGLE RABBET HOLLOW METAL FRAME WITH 2 PANES OF 1/4" LAMINATED SAFETY GLASS

NOTE: DIMENSIONS ARE OVERALL FRAME SIZE.



5 INTERIOR DOOR AND WINDOW JAMB/HEAD  
3/8"=1'-0"



6 TYPICAL EXTERIOR DOOR AND WINDOW JAMB/HEAD  
3/8"=1'-0"

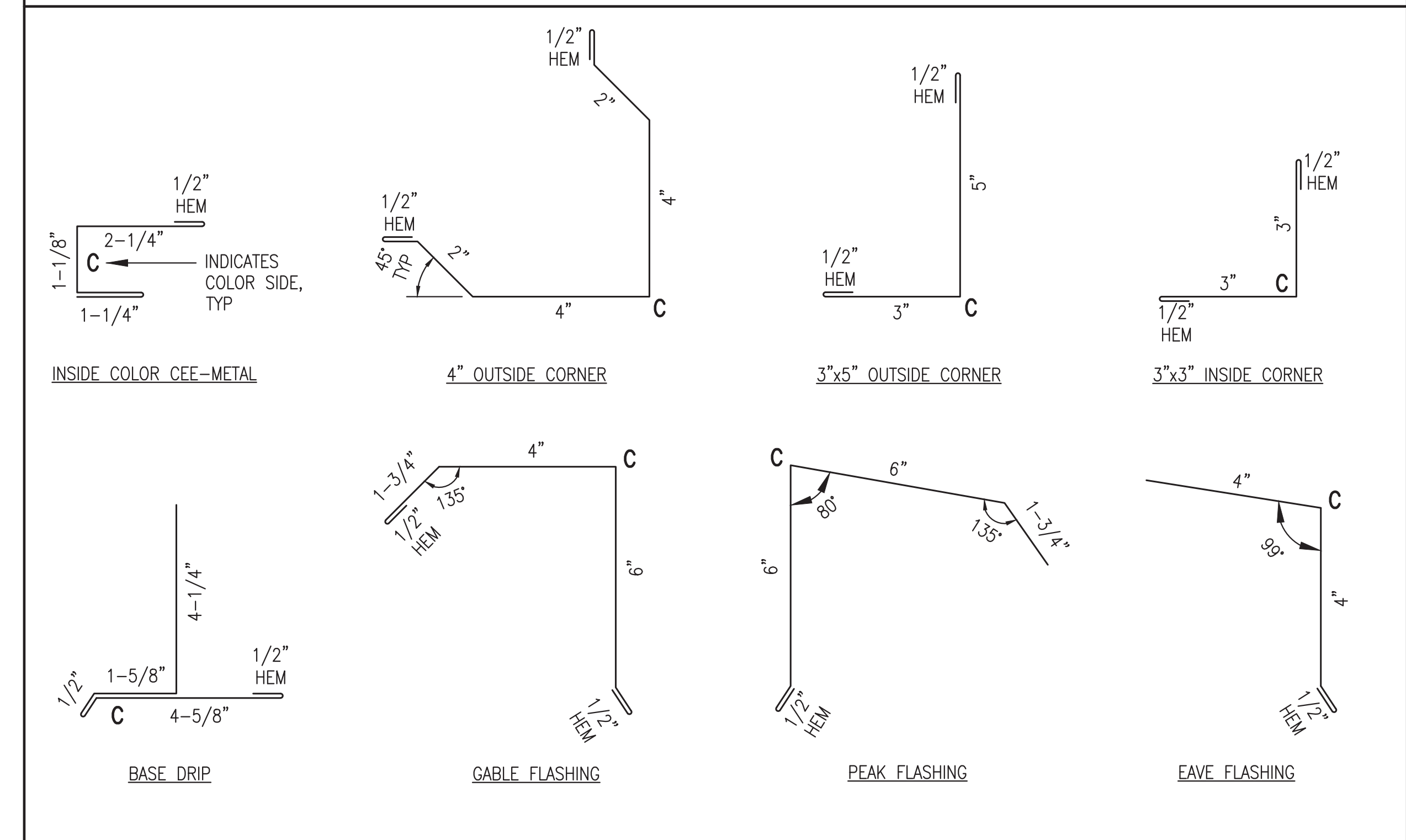
ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.



ROOFING SYSTEM NOTES:

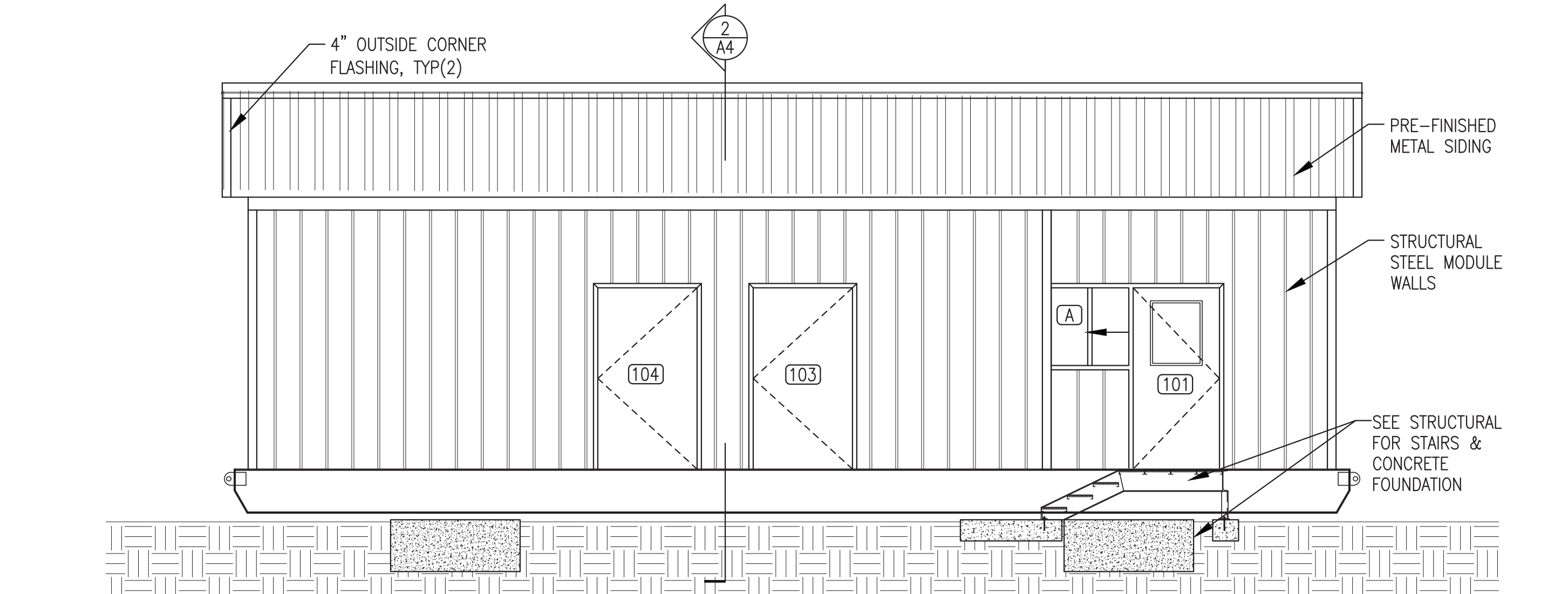
- 1) FIELD INSTALL TRUSSES TO MODULE STRUCTURE, SEE STRUCTURAL. FIELD INSTALL PLYWOOD SHEATHING, ICE AND WATER SHIELD, AND METAL ROOFING/SIDING AS INDICATED. SEAL AND FLASH ALL SEAMS TO FORM A CONTINUOUS WEATHERPROOF SEAL.
- 2) ALL ROOFING, SIDING, SOFFIT, TRIM, AND FLASHING SHALL BE MIN 24 GAUGE GALVANIZED STEEL WITH KYNAR FINISH, COLOR JADE GREEN. ALL FASTENERS SHALL BE CORROSION RESISTANT STAINLESS STEEL SCREWS AND ALUMINUM RIVETS.
- 3) ROOFING SHALL BE STANDING SEAM TYPE, 24 GAUGE, 16" NET COVERAGE, 1-5/8" HIGH RIBS AT 8" O.C. AEP SPAN KLIP-RIB OR EQUAL. FURNISH CLIPS AND FASTENERS AS REQUIRED TO MEET LOAD CONDITIONS INDICATED ON SHEET S1.
- 4) SIDING SHALL BE LOW PROFILE, 24 GAUGE, 36" NET COVERAGE, 1-1/4" HIGH MAJOR RIBS AND 1/4" HIGH MINOR RIBS AT 12" O.C. AEP SPAN SUPER-SPAN OR EQUAL. FURNISH FASTENERS AS REQUIRED TO MEET LOAD CONDITIONS INDICATED ON SHEET S1.1.
- 5) VENTED SOFFIT PANELS SHALL BE 24 GAUGE GALVANIZED STEEL, 12" NET COVERAGE, KYNAR FINISH, 1" STANDOFF FROM SUBSTRATE, CONCEALED FASTENERS, WITH TWO PENCIL RIBS PROVIDING MINIMUM 7.8% NET FREE AREA. AEP SPAN FLUSH PANEL OR EQUAL.

ROOFING SYSTEM TRIM & FLASHING:

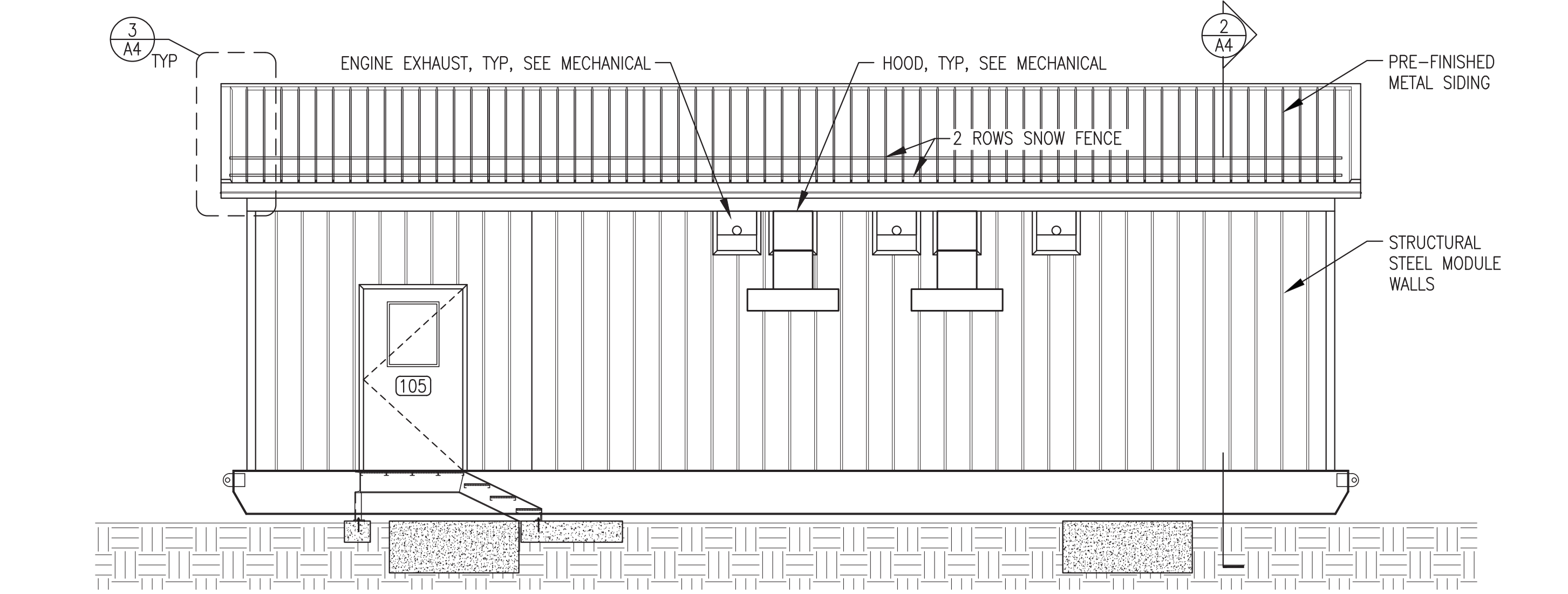


SNOW FENCE SPECIFICATIONS:

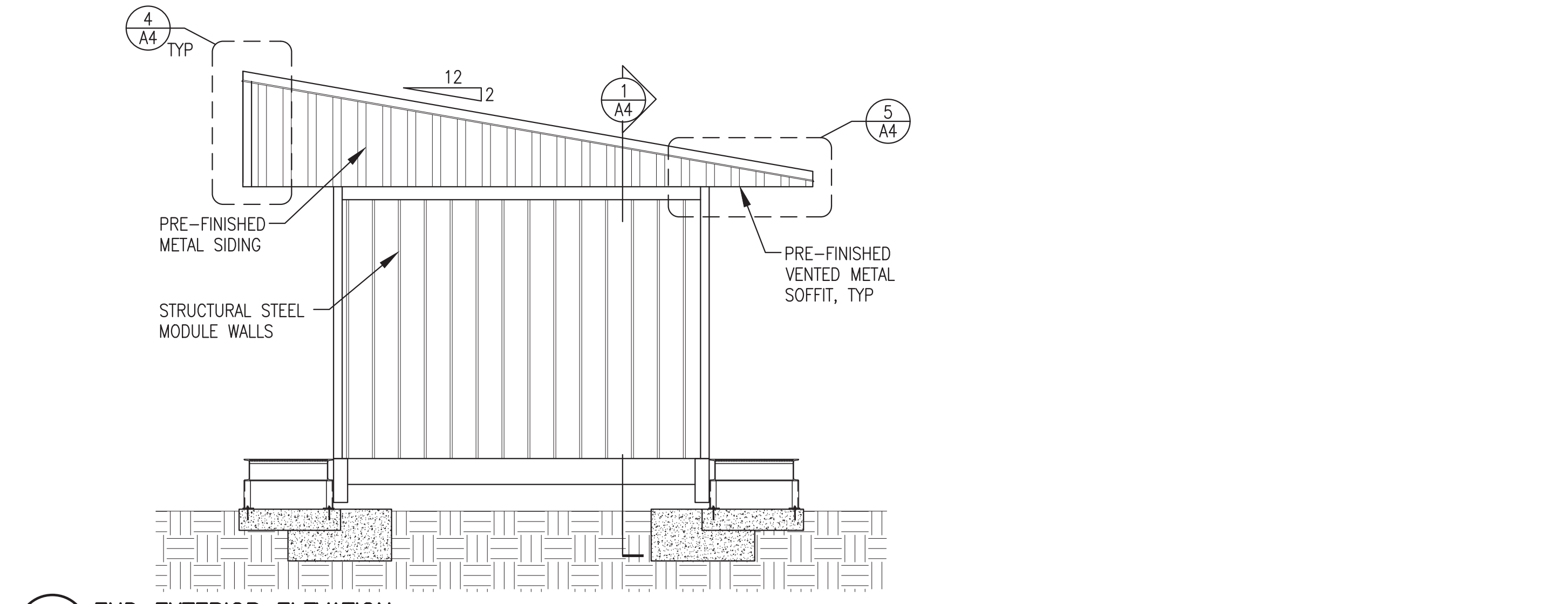
- 1) PROVIDE 2 ROWS OF SNOW RETENTION FENCE AS INDICATED.
- 2) SNOW FENCE SHALL BE L.M. CURBS COLOR GUARD OR APPROVED EQUAL. FURNISH COMPLETE SYSTEM INCLUDING UNPUNCHED COLOR GUARD, SPLICES, VERSA CLIPS, SNO CLIPS III, S5 KHD CLAMPS, 6" INSERTS, AND ALL REQUIRED FASTENERS.



1 FRONT EXTERIOR ELEVATION  
1/4"=1'-0"



2 BACK EXTERIOR ELEVATION  
1/4"=1'-0"



3 END EXTERIOR ELEVATION  
1/4"=1'-0"

FIELD INSTALLED ROOF SYSTEM SHOWN THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.



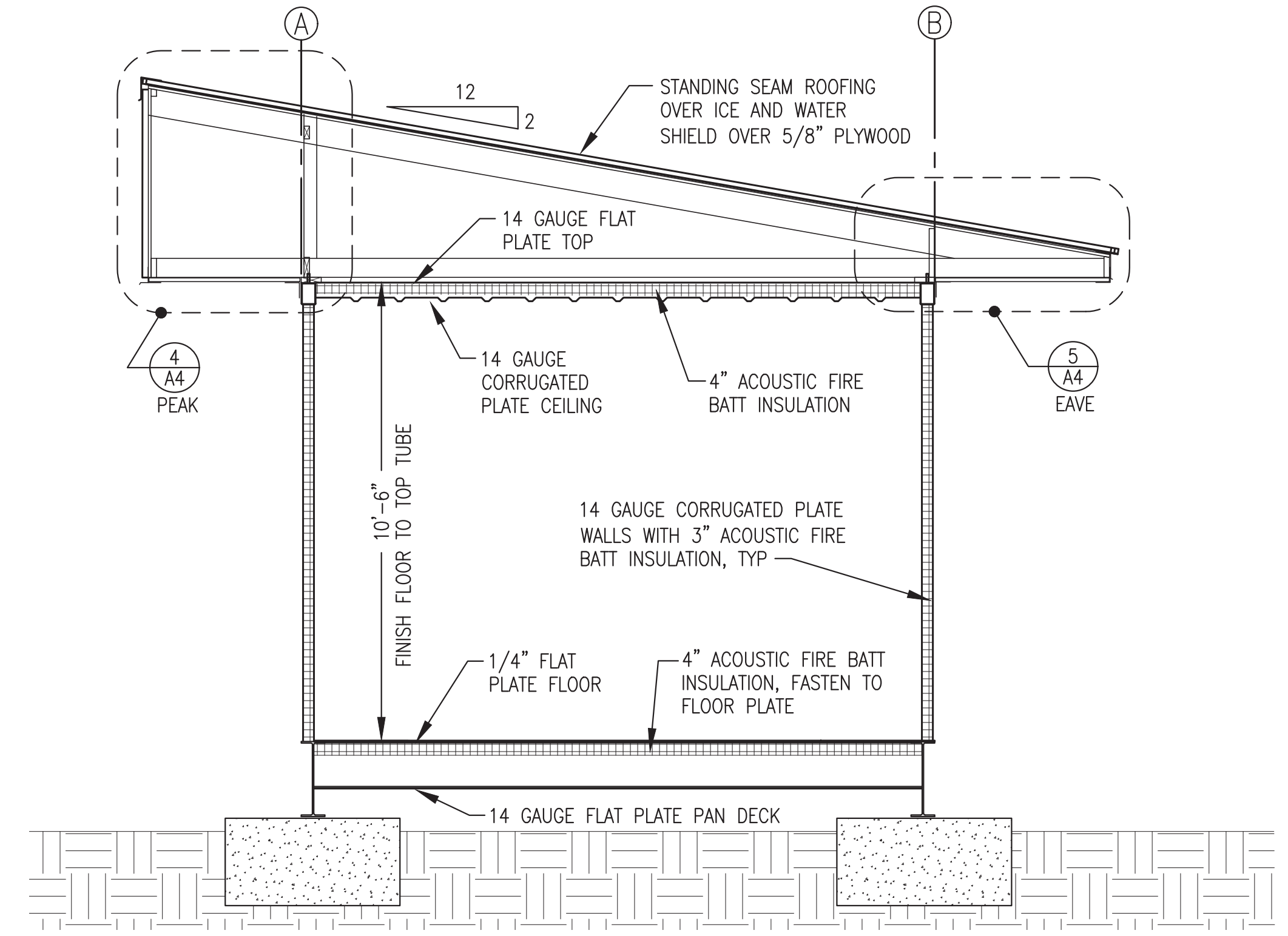
REVISIONS	REV DATE	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

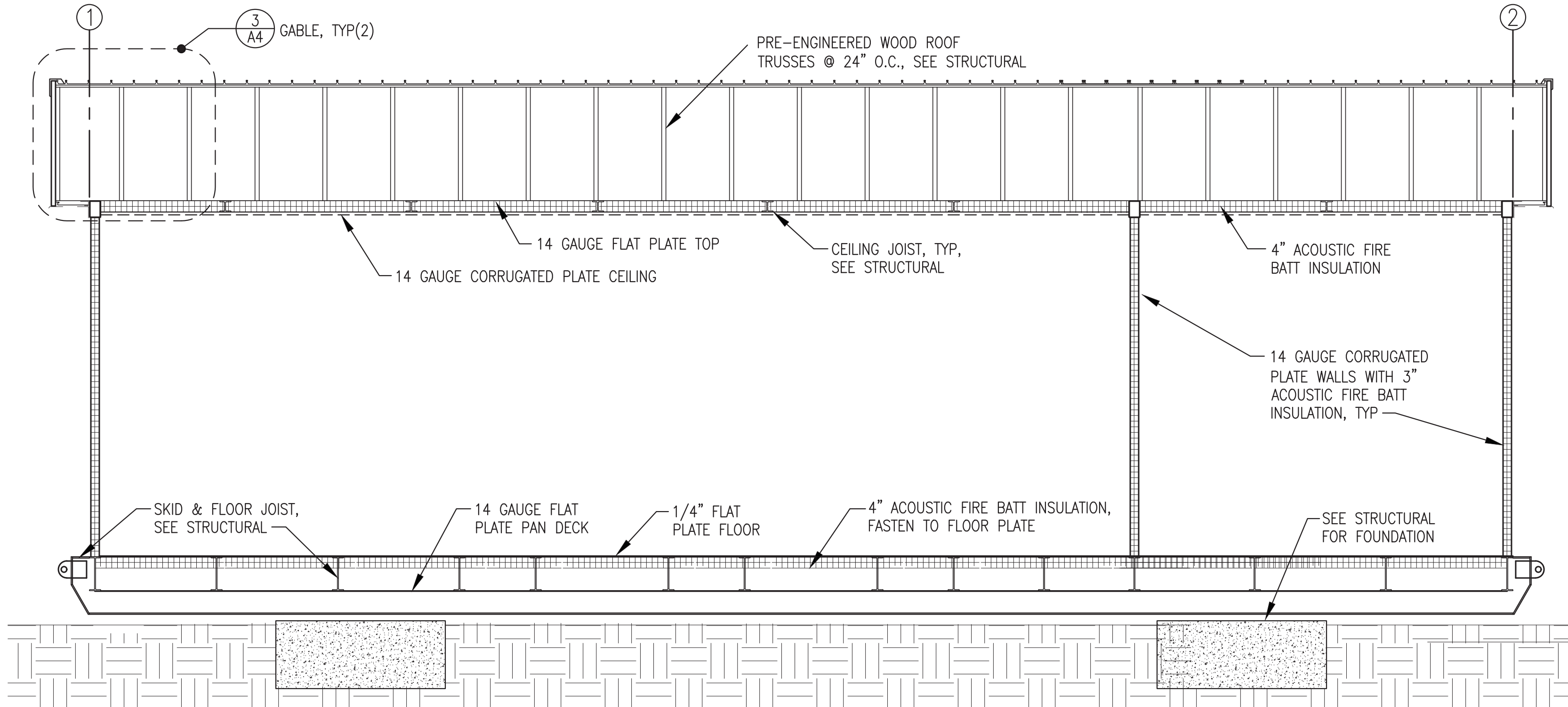


DATE: 12/14/18  
DRAWN BY: RW  
CHECKED BY: RW  
JOB NUMBER: 1026.03

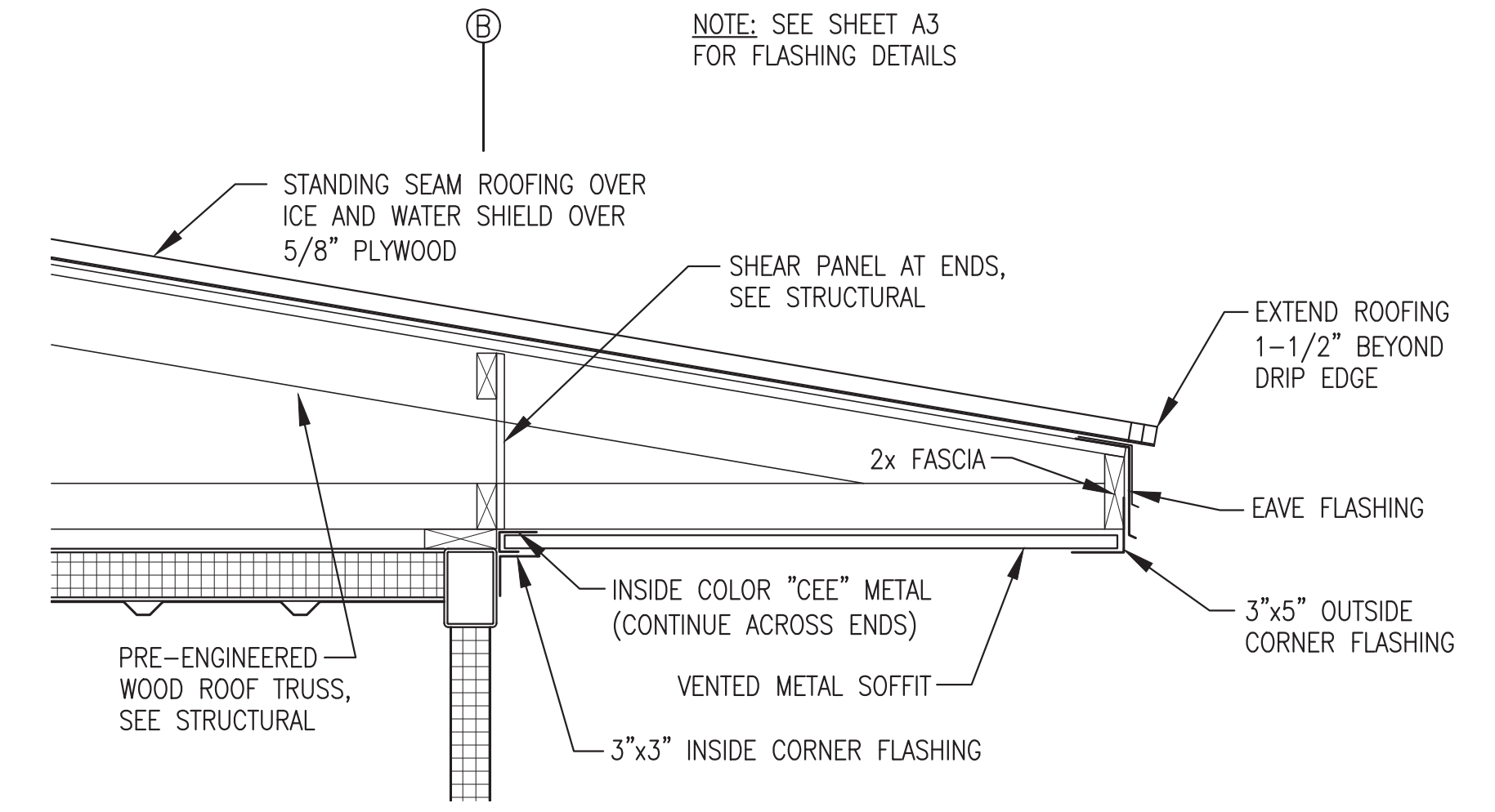
DRAWING TITLE:  
MODULE BUILDING SECTIONS & DETAILS



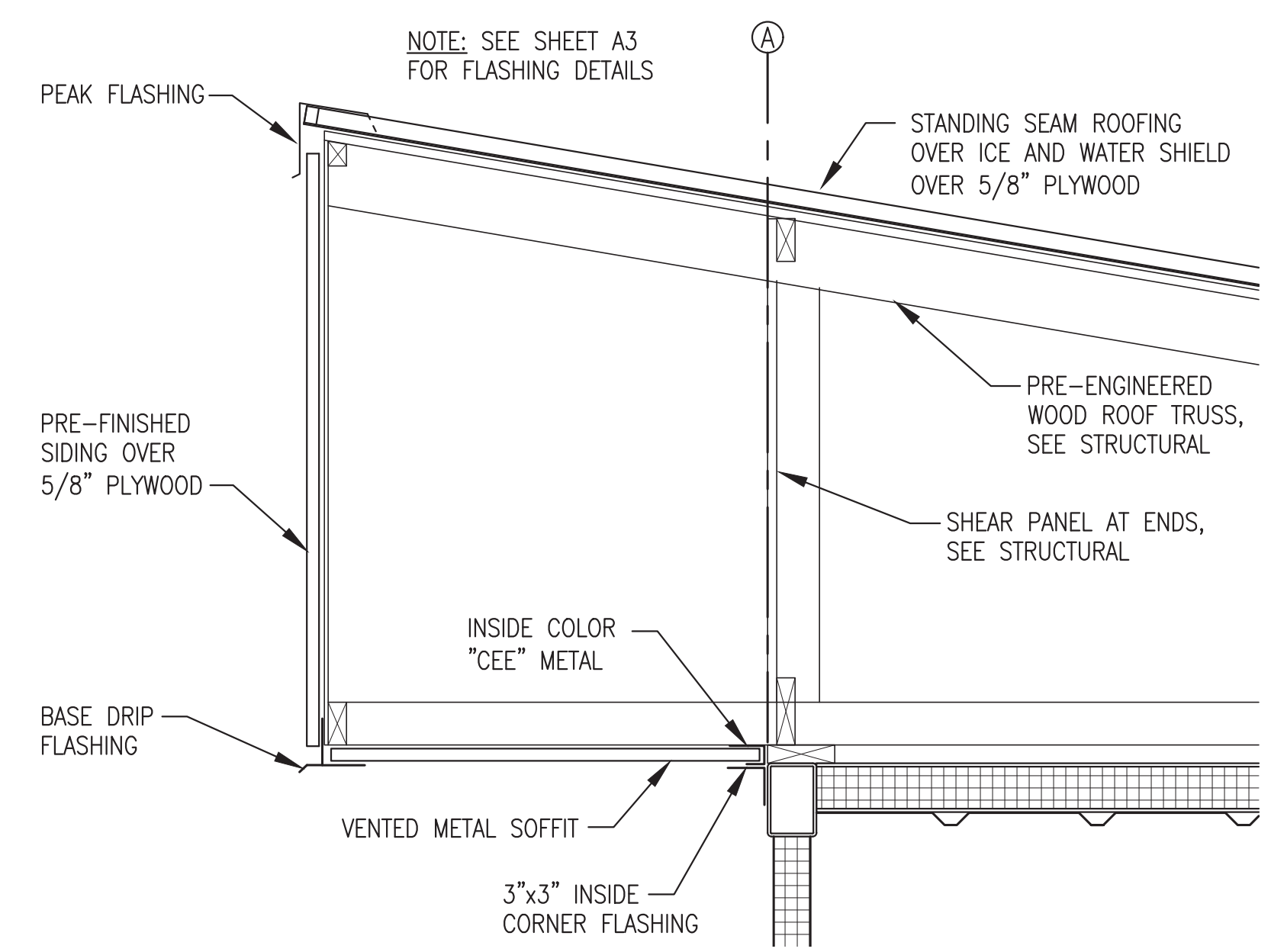
2 BUILDING SECTION  
A4 3/8"=1'-0"



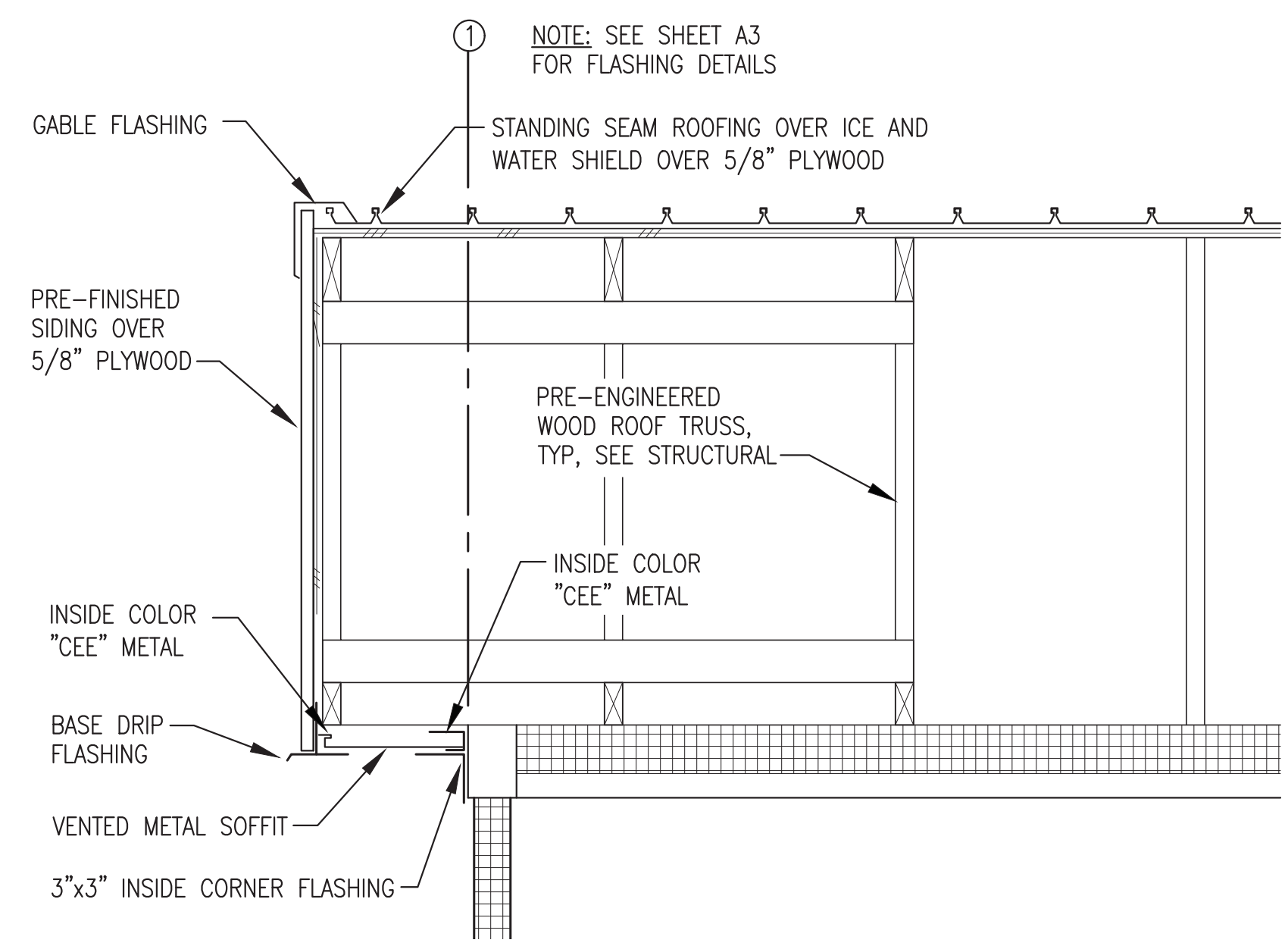
1 BUILDING SECTION  
A4 3/8"=1'-0"



5 EAVE DETAIL  
A4 1"=1'-0"



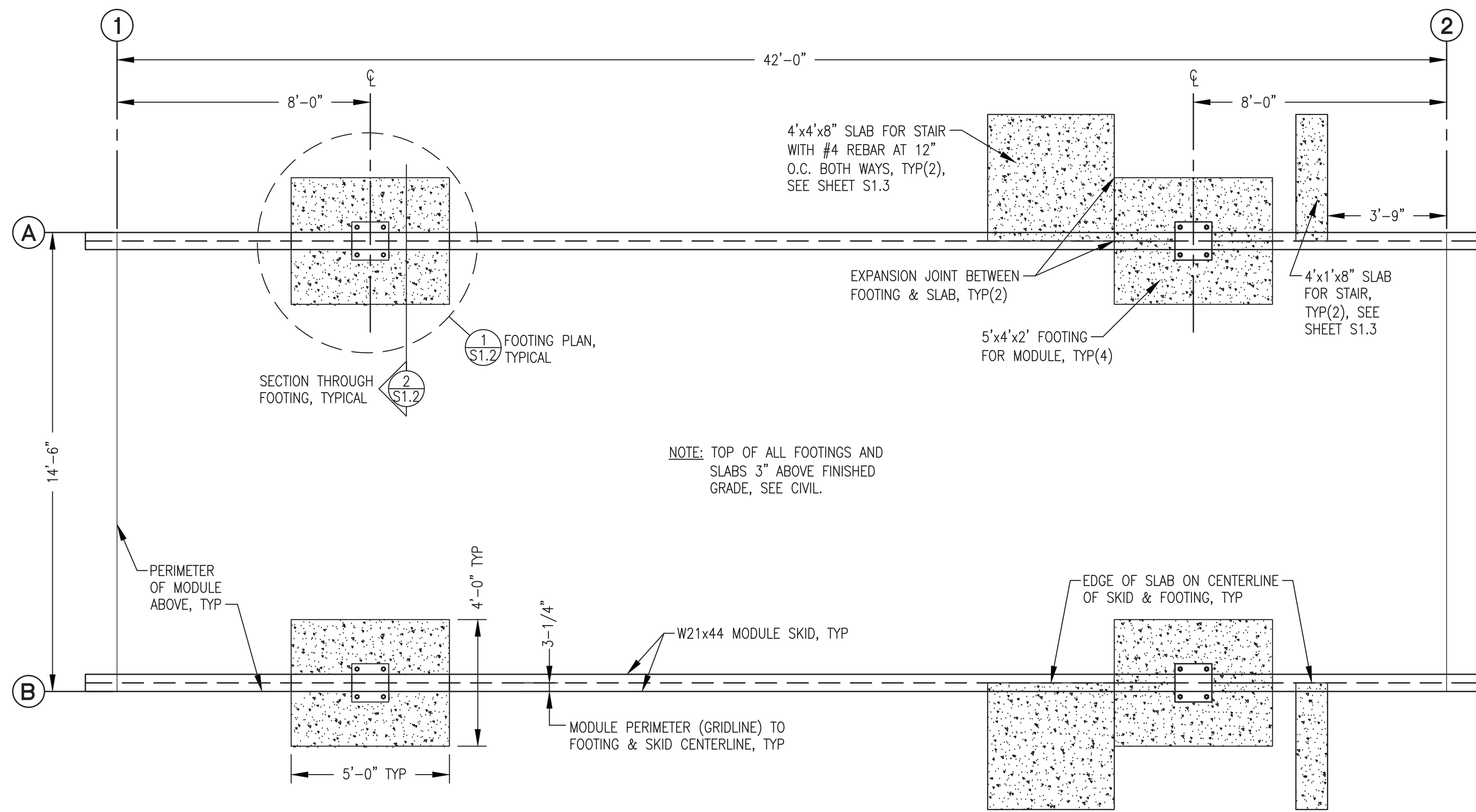
4 PEAK DETAIL  
A4 1"=1'-0"



3 GABLE DETAIL  
A4 1"=1'-0"

FIELD INSTALLED ROOF SYSTEM SHOWN THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.





NOTE: TOP OF ALL FOOTINGS AND SLABS 3" ABOVE FINISHED GRADE, SEE CIVIL.

**1**  
**S1** FOUNDATION PLAN  
3/8"=1'-0"

**STRUCTURAL GENERAL NOTES:**

**1.0 DESIGN LOADS:**

- A. BUILDING CODE: 2012 INTERNATIONAL BUILDING CODE (IBC 2012)
- B. FLOOR LIVE LOADS: (IBC TABLE 1607.1)  
LIGHT STORAGE/MANUFACTURING 125 PSF OR 2000 POUND POINT LOAD  
MAXIMUM GENERATOR UNIT WEIGHT 4,000 POUNDS
- C. SNOW LOADS: (ASCE 7-10)  
GROUND SNOW LOAD,  $P_g$  50 PSF  
COEFFICIENT OF EXPOSURE,  $C_e$  1.0, PARTIALLY EXPOSED  
SNOW IMPORTANCE FACTOR,  $I_s$  1.2, CATEGORY IV  
THERMAL COEFFICIENT,  $C_t$  1.2, COLD, VENTILATED ROOF  
ROOF/FLAT SNOW LOAD,  $P_f$  46.0, PSF
- D. WIND LOADS:  
BASIC WIND SPEED 150 MPH, 3 SECOND GUST  
WIND IMPORTANCE FACTOR,  $I_w$  1.15, CATEGORY IV  
EXPOSURE CLASSIFICATION EXPOSURE C
- E. SEISMIC LOADING:  
SEISMIC  $S_s = 0.34$   $S_1 = 0.26$   
SEISMIC IMPORTANCE FACTOR,  $I_s$  1.50, CATEGORY IV  
  
SITE CLASS "D"  
BASIC SEISMIC FORCE RESISTANCE SYSTEM BUILDING - BEARING WALL WITH STEEL SHEAR PANELS  
FOUNDATION SPREAD CONCRETE FOOTINGS  
SEISMIC RESPONSE COEFFICIENT,  $R$  7.0

**2.0 FOUNDATIONS:**

- A. SEE CIVIL FOR NFS STRUCTURAL GRAVEL PAD.
- B. PROVIDE REINFORCED CONCRETE FOUNDATIONS IN ACCORDANCE WITH SPECIFICATIONS AND AS DETAILED ON SHEET S1.2.

**3.0 STRUCTURAL STEEL:**

- A. THE DESIGN, FABRICATION, AND ERECTION OF ALL STRUCTURAL STEEL SHALL COMPLY WITH THE CODE OF STANDARD PRACTICE OF THE AMERICAN INSTITUTE OF STEEL CONSTRUCTION.
- B. ALL STEEL PLATE, SHAPES, AND ROLLED SECTIONS SHALL BE ASTM A36. ALL STEEL TUBING SHALL BE ASTM A500, GRADE B.
- C. ALL METAL TO METAL CONNECTIONS SHALL BE EQUAL TO STANDARD CONNECTION, OR AS DETAILED USING A325 BOLTS (BEARING TYPE CONNECTIONS). TIGHTEN HIGH STRENGTH BOLTS WITH PROPERLY CALIBRATED WRENCHES, BY TURN-OF-THE-NUT METHOD, OR BY LOAD WASHERS. ALL CONNECTIONS UNLESS OTHERWISE DETAILED, SHALL HAVE THE MAXIMUM NUMBER OF 3/4" DIAMETER BOLTS USING STANDARD GAUGES AND CLEARANCES.
- D. ALL WELDING SHALL BE DONE IN ACCORDANCE WITH THE CURRENT CODE OF THE AMERICAN WELDING SOCIETY. USE AWS 5.1 E70XX ELECTRODES. MINIMUM FILLET WELD SHALL BE 3/16" EXCEPT FOR SEAL WELDS TO GAUGE METAL AS INDICATED.
- E. ALL EXPOSED STEEL SURFACES SHALL BE PREPARED AND PAINTED AS INDICATED IN THE ARCHITECTURAL DRAWINGS.

**4.0 WOOD:**

- A. 5/8" PLYWOOD SHALL HAVE A PANEL SPAN RATING OF 32/16 - MINIMUM NAILING FOR PANELS, UNLESS OTHERWISE NOTED, SHALL EQUAL 10d NAILS AT 4" CENTERS AROUND PLYWOOD PANEL EDGES AND 10d'S @ 12" CENTERS ALONG INTERMEDIATE FRAMING. BLOCK ALL DIAPHRAGM PANEL EDGES WITH 2x4 FLAT BLOCKING. OSB PANELS WILL NOT BE ACCEPTED.
- B. FRAMING MATERIAL: DOUGLAS FIR OR HEM FIR, NO. 2 OR BETTER MINIMUM FOR JOISTS, STUDS, PANEL JOINTS, WOOD PLATES, BLOCKING, AND HEADERS. MAXIMUM MOISTURE CONTENT SHALL BE 19%. FOR FRAMING SPECIFICALLY INDICATED AS TREATED PROVIDE LUMBER TREATED FOR GROUND CONTACT TO 0.4 RETENTION MINIMUM.
- C. ALL METAL TO WOOD OR WOOD TO WOOD CONNECTIONS SHALL BE STANDARD OR AS DETAILED ON THE DRAWINGS. ALL FASTENERS SHALL BE GALVANIZED OR STAINLESS STEEL.
- D. ALL METAL FRAMING ANCHORS AND SPLICE PLATES SHALL BE FABRICATED FROM GALVANIZED STEEL AND SHALL SUPPORT THE LOADS INDICATED ON THE DRAWINGS. ANCHORS INDICATED ON THE DRAWINGS ARE "SIMPSON COMPANY" OR EQUAL.
- E. MINIMUM NAILING SHALL EQUAL THAT INDICATED IN 2012 IBC TABLE 2304.9.1 UNLESS OTHERWISE INDICATED ON THE DRAWINGS OR ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS. MINIMUM NAILING FOR EXTERIOR PLYWOOD PANELS SHALL EQUAL 10d NAILS AT 4" CENTERS AROUND PLYWOOD PANEL EDGES AND 10d'S @ 12" CENTERS ALONG INTERMEDIATE FRAMING. BLOCK ALL DIAPHRAGM PANEL EDGES WITH 2x4 OR 2x6 BLOCKING.
- F. ERECT WOOD FRAMING MEMBERS TRUE TO LINES AND LEVELS. DO NOT DEVIATE FROM TRUE ALIGNMENT MORE THAN 1/4" INCH.
- G. PREMANUFACTURED ROOF TRUSSES: ALL PRE-MANUFACTURED WOOD TRUSSES SHALL BE "GANG NAIL" OR EQUAL AND SHALL BE FABRICATED WITH GALVANIZED PLATES AND FASTENERS AS INDICATED ABOVE. TRUSSES SHALL BE DESIGNED FOR THE GRAVITY LOADS, WIND & SEISMIC LATERAL & UPLIFT LOADS, AND SUPPORT CONDITIONS AS INDICATED ON THE DRAWINGS. NO DURATION OF LOAD INCREASE IN STRESSES WILL BE ALLOWED FOR SNOW LOADING. UNBALANCED SNOW AND DRIFT LOADING IS REQUIRED. SUBMIT TRUSS DESIGNS STAMPED BY AN ENGINEER LICENSED TO PRACTICE IN THE STATE OF ALASKA. TRUSS DRAWINGS SHALL INDICATE ALL MATERIALS OF CONSTRUCTION.



**STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE**

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

**100% DESIGN  
DOCUMENTS**

REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS  
ONE INCH ON ORIGINAL  
DRAWING



DATE: 12/14/18  
DRAWN BY: RW  
CHECKED BY: DG  
JOB NUMBER: 1026.03

DRAWING TITLE:  
MODULE BUILDING  
FOUNDATION PLAN  
CODE ANALYSIS &  
STRUCTURAL NOTES

**S1.1**

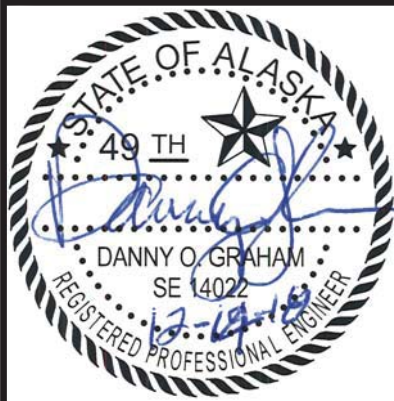
SHEET 7 OF 1

**MODULE FOUNDATION SYSTEM SHOWN THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.**



REVISIONS	DESCRIPTION
REV DATE	

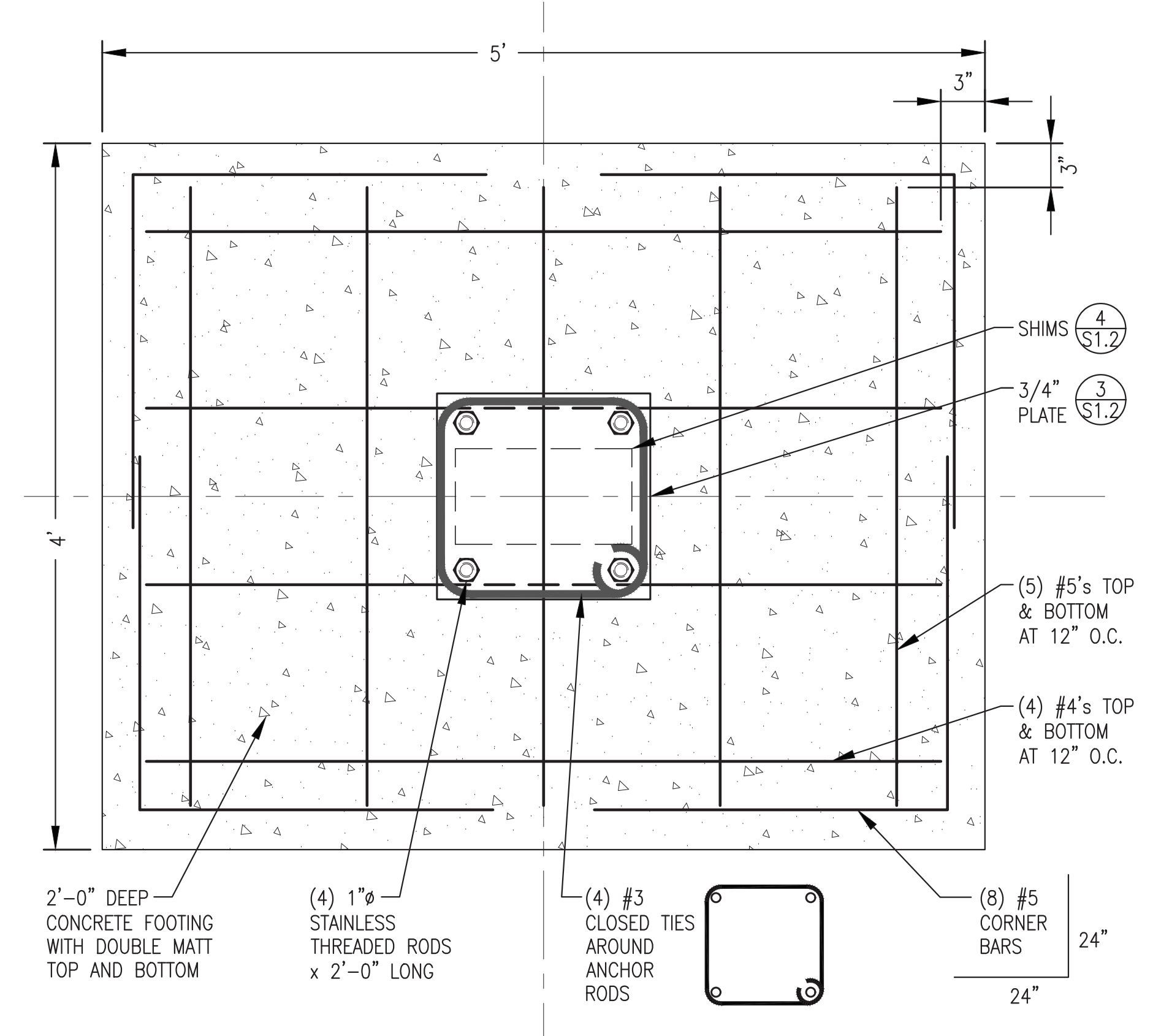
VERIFY SCALES  
0 1" 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



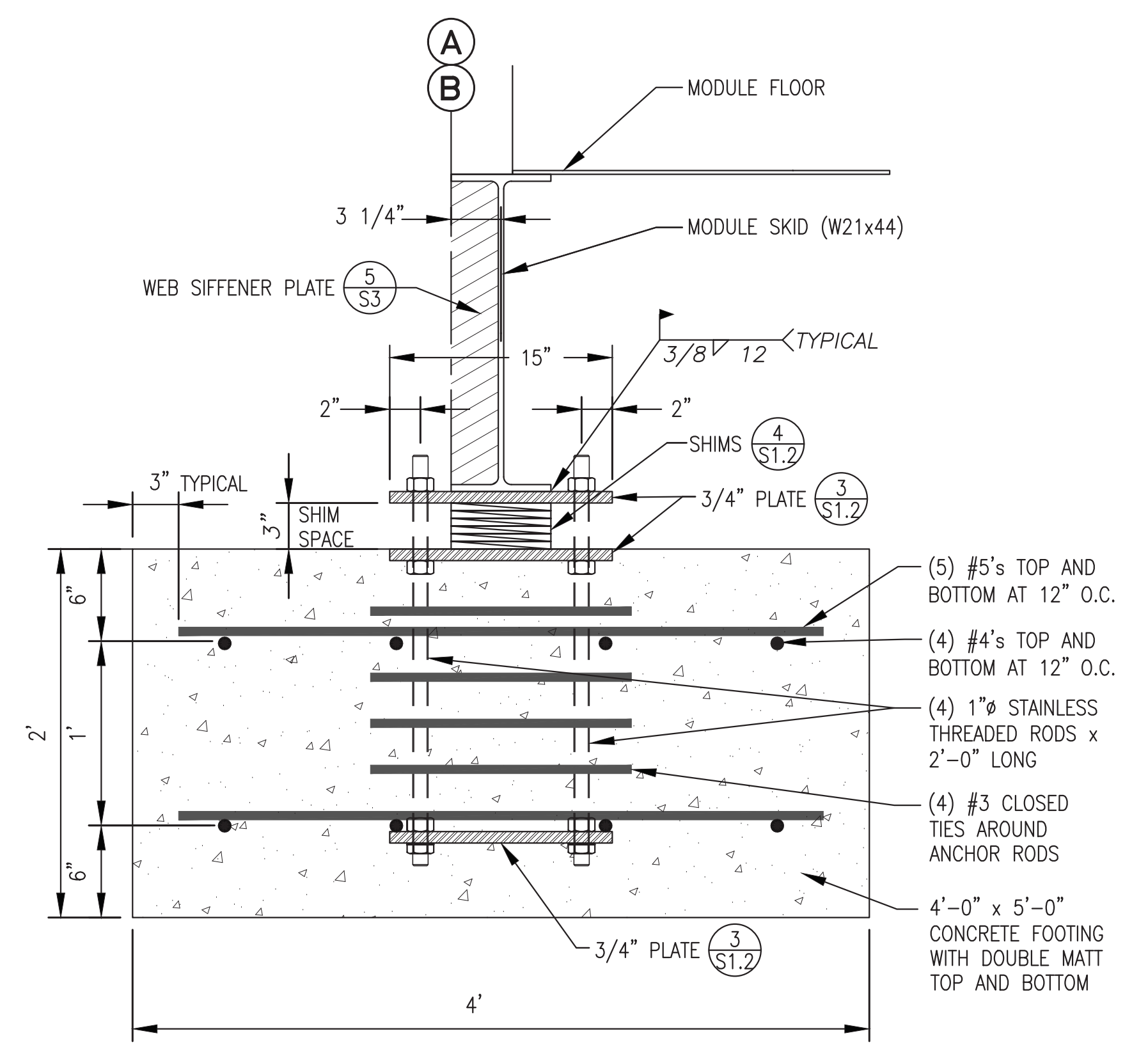
DATE: 12/14/18  
DRAWN BY: RW  
CHECKED BY: DG  
JOB NUMBER: 1026.03

DRAWING TITLE:  
MODULE BUILDING  
FOUNDATION DETAILS

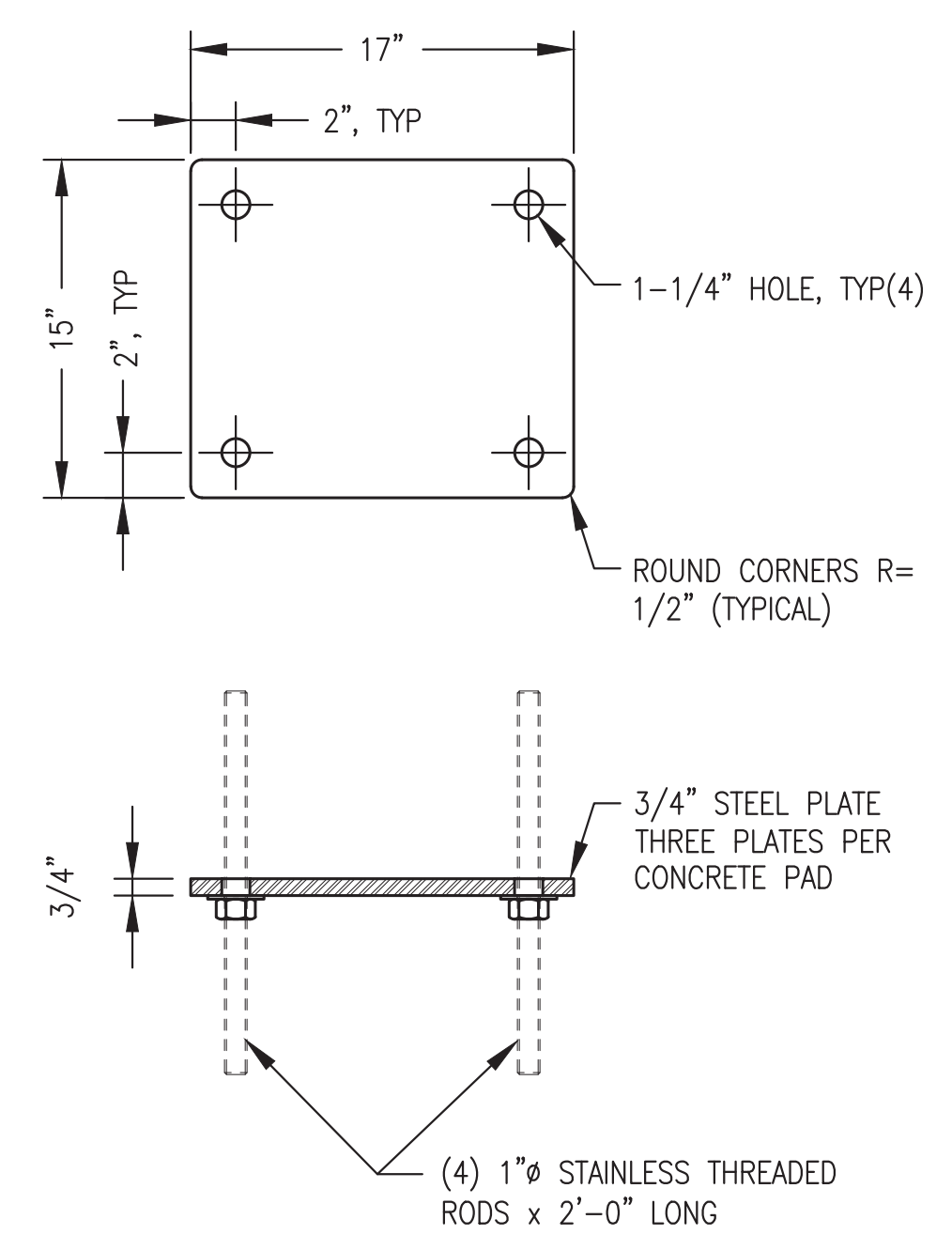
**S1.2**



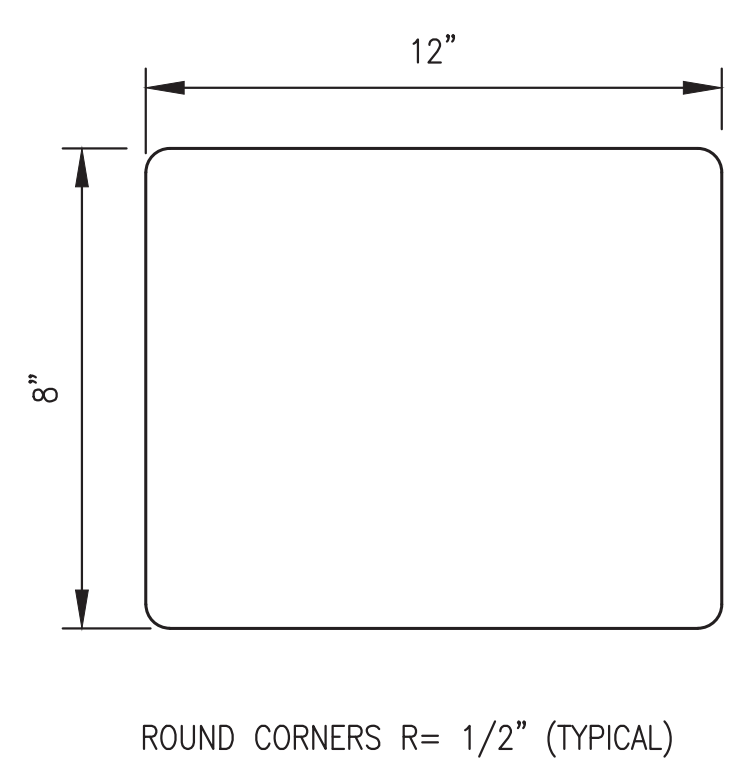
1 FOOTING PLAN  
S1.2 1 1/2"=1'-0"



2 SECTION THROUGH FOOTING  
S1.2 1 1/2"=1'-0"



3 TYPICAL STEEL PLATE  
S1.2 NO SCALE

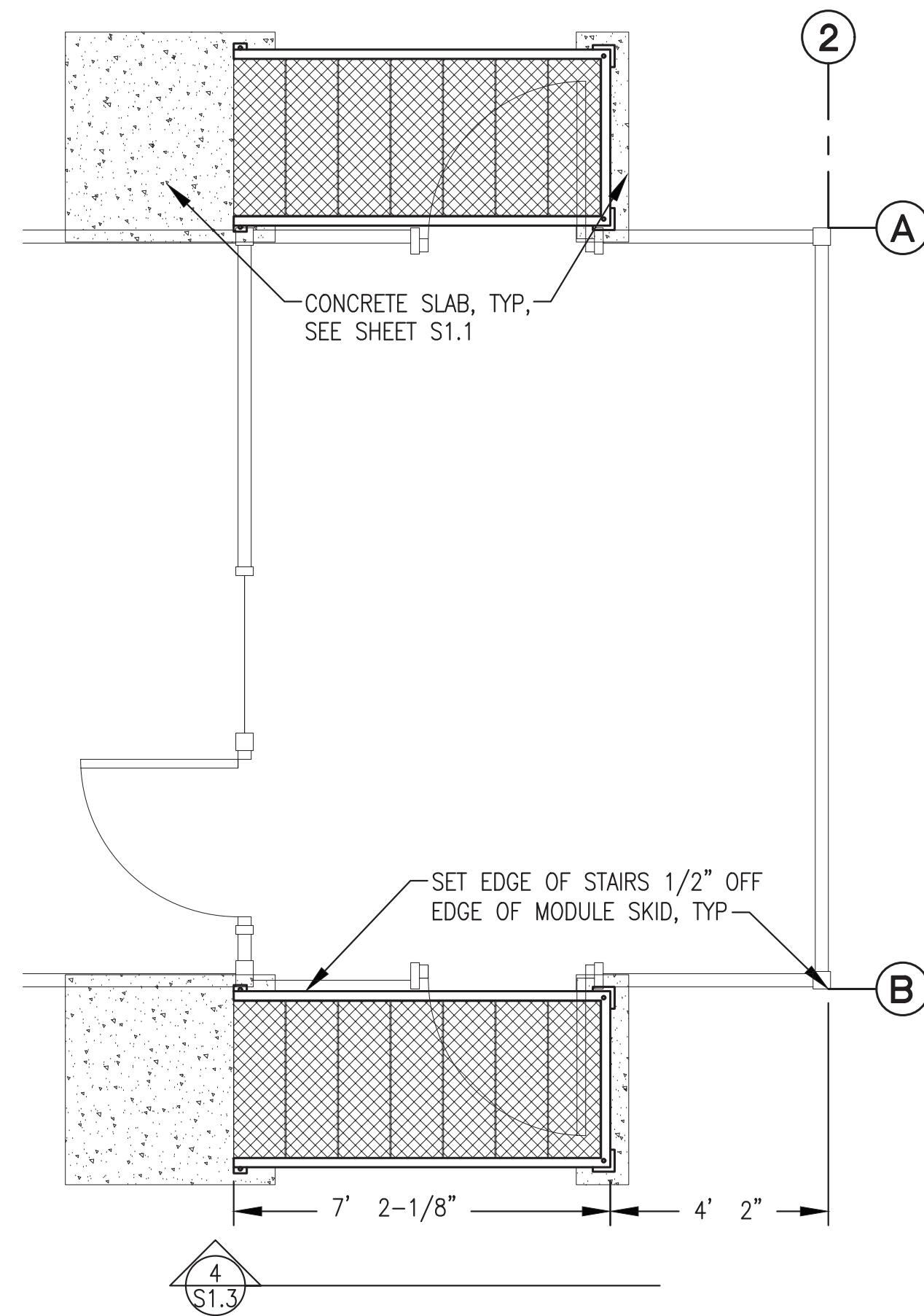


4 TYPICAL SHIM  
S1.2 NO SCALE

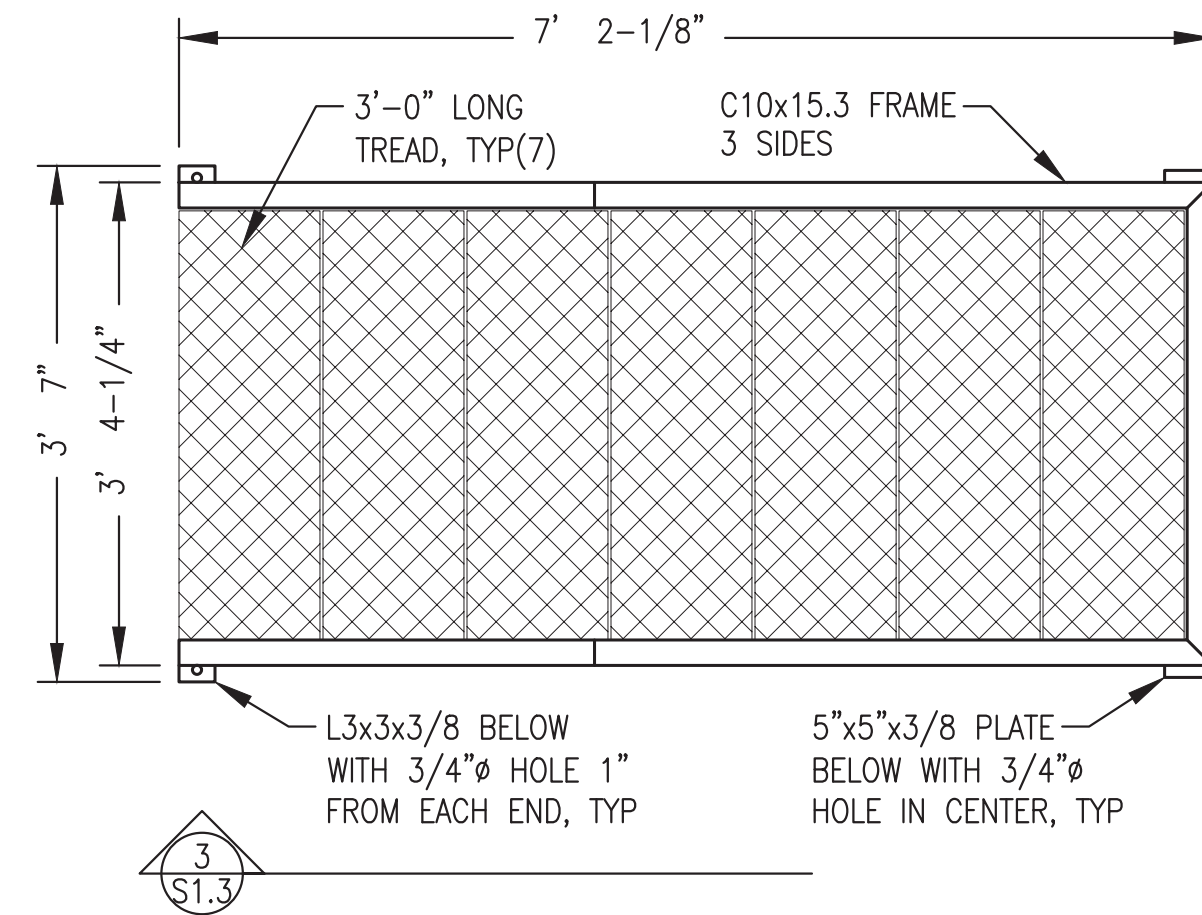
SHIM FABRICATION TABLE		
THICKNESS	QUANTITY	MATERIAL
1/4"	16	ALUMINUM
1/2"	8	ALUMINUM
1"	4	ALUMINUM

MODULE FOUNDATION SYSTEM SHOWN THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.





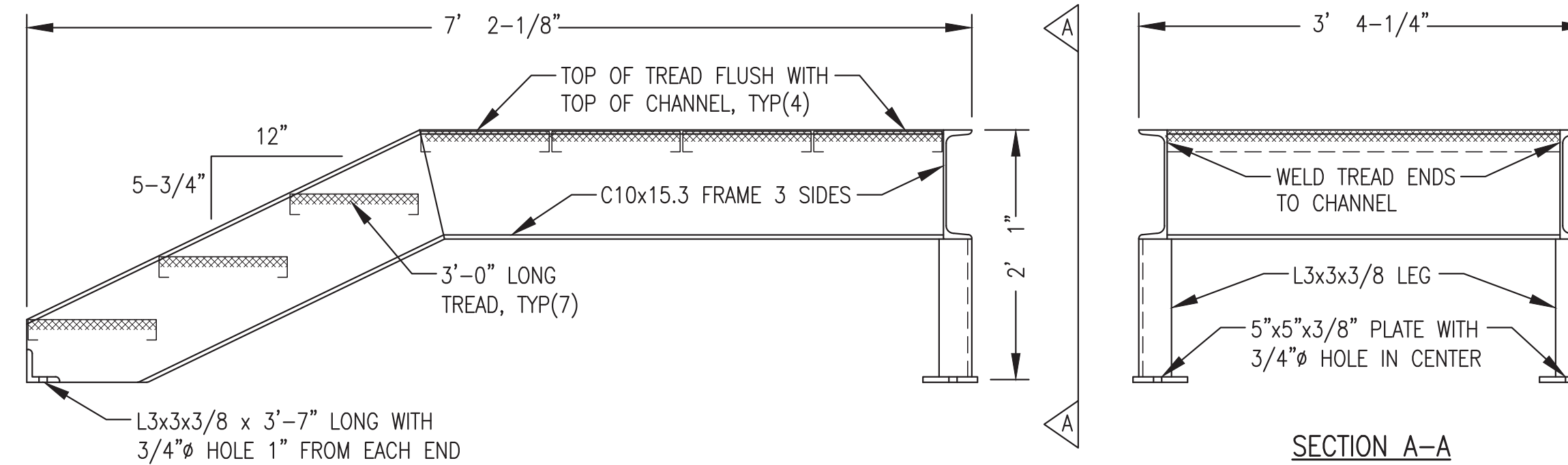
① STAIR INSTALLATION PLAN  
S1.3 3/8"=1'-0"



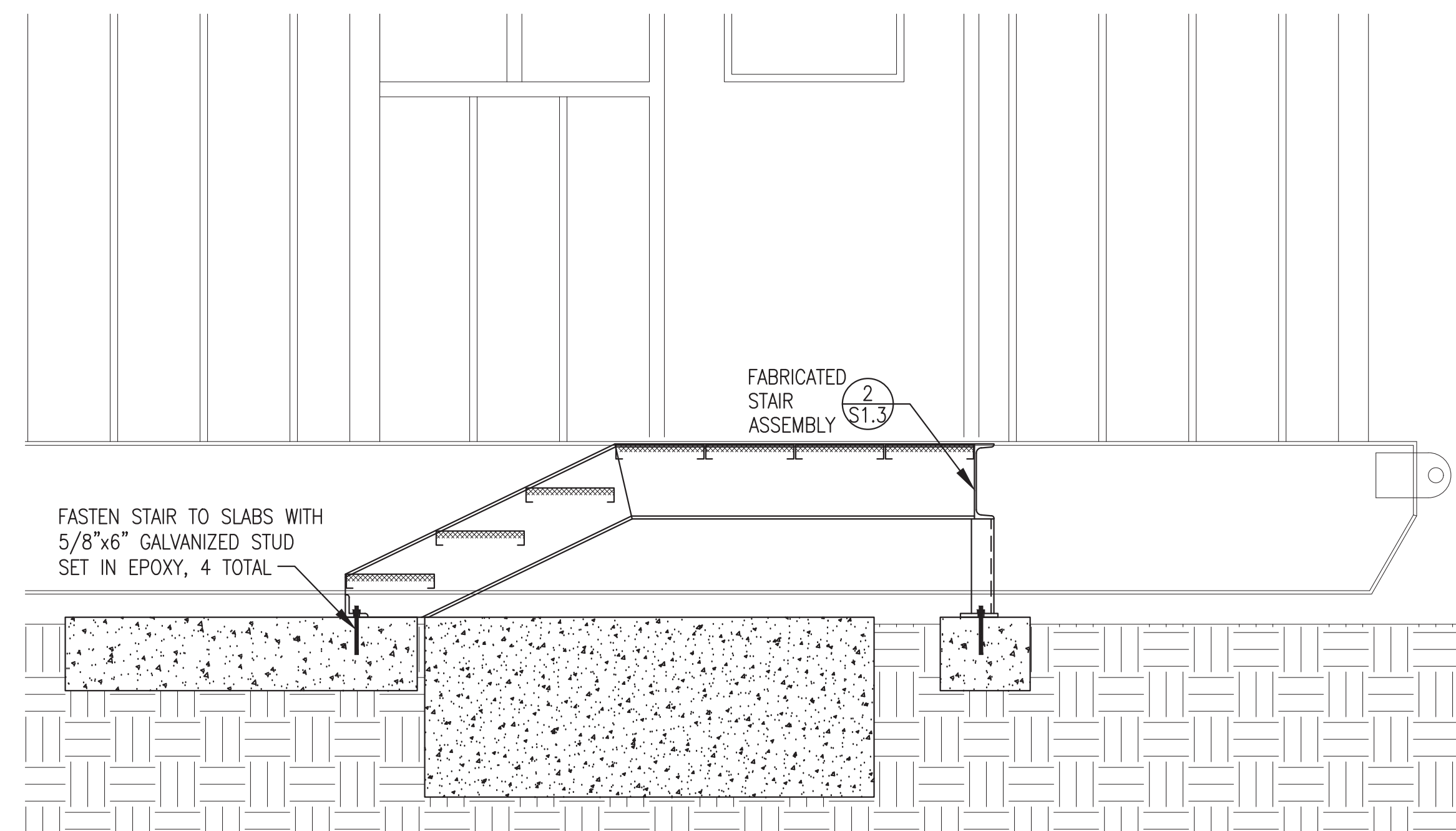
② STAIR FABRICATION PLAN  
S1.3 3/4"=1'-0"

**STAIR FABRICATION NOTES:**

- 1) FABRICATE TWO IDENTICAL STAIR ASSEMBLIES.
- 2) FABRICATE FROM ASTM A-36 STEEL SHAPES AND PLATE AS INDICATED. STAIR AND PLATFORM TREADS TO BE 2"x11-3/4"x12 GA. GRIP STRUT.
- 3) MAKE ALL JOINTS AND CONNECTIONS WITH CONTINUOUS GROOVE OR FILLET WELDS.
- 4) UPON COMPLETION OF FABRICATION ROUND ALL OUTSIDE CORNERS AND GRIND ALL EDGES SMOOTH.
- 5) PREPARE COMPLETED ASSEMBLIES FOR GALVANIZING UTILIZING A CAUSTIC BATH, ACID PICKLE, AND FLUX. ALTERNATIVELY, STEEL MAY BE NEAR WHITE BLAST CLEANED TO SPCC-SP10 AND FLUXED. HOT-DIP GALVANIZE COMPLETED ASSEMBLIES IN ACCORDANCE WITH ASTM A 123.



③ STAIR FABRICATION ELEVATION  
S1.3 1"=1'-0"



④ STAIR INSTALLATION ELEVATION  
S1.3 3/4"=1'-0"

FABRICATED STAIR ASSEMBLIES WERE FURNISHED AS PART OF THE PRIOR MODULE FABRICATION CONTRACT. FIELD INSTALLATION OF STAIRS IS INCLUDED IN THE ON SITE CONTRACT.



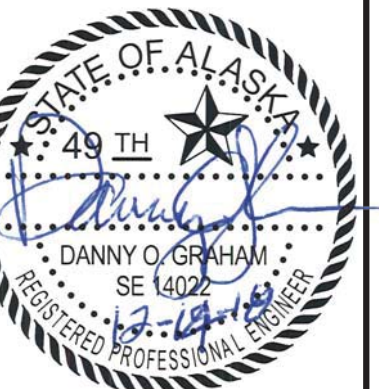
STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

100% DESIGN DOCUMENTS

REV	DATE	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

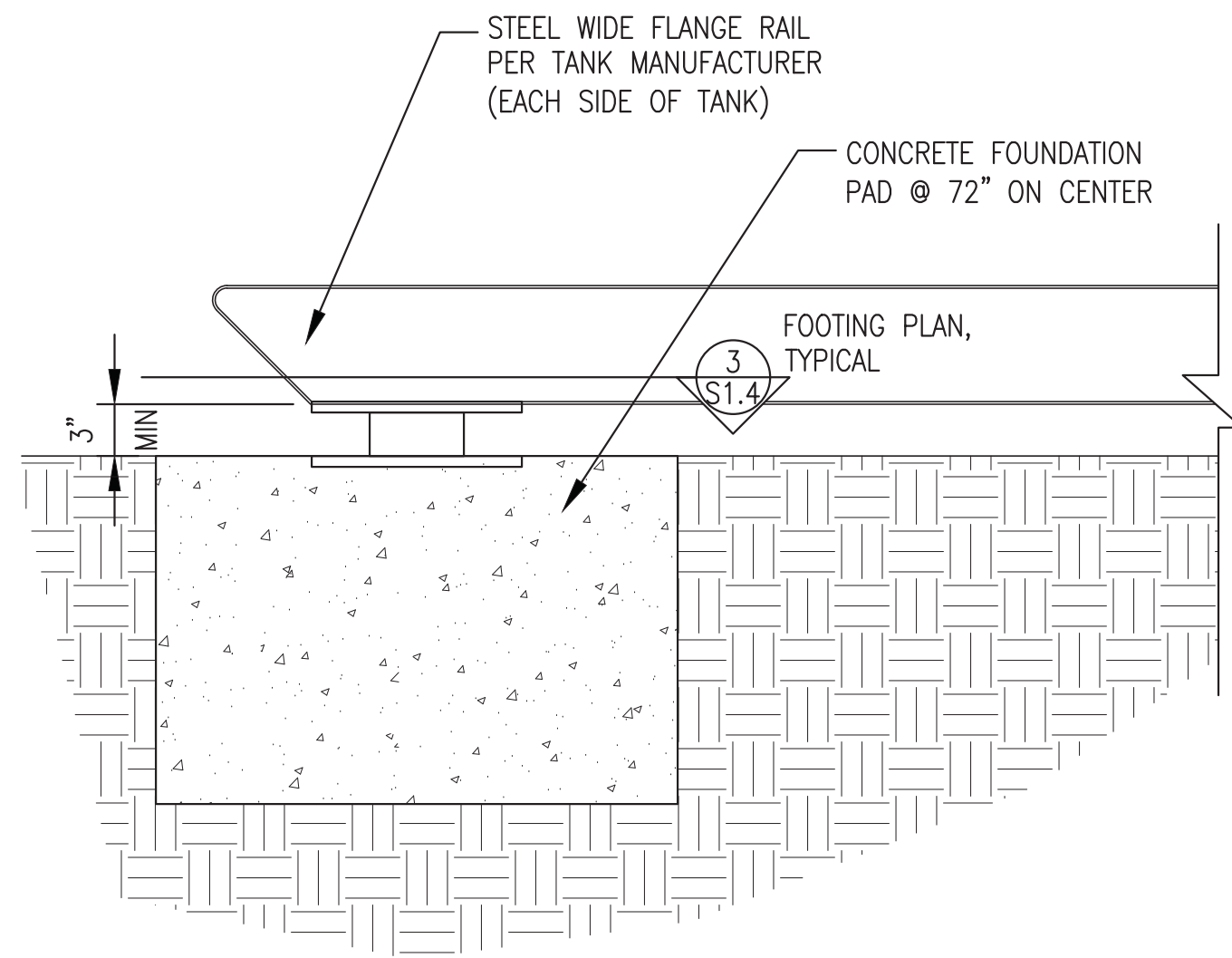


DATE: 12/14/18  
DRAWN BY: RW  
CHECKED BY: DG  
JOB NUMBER: 1026.03

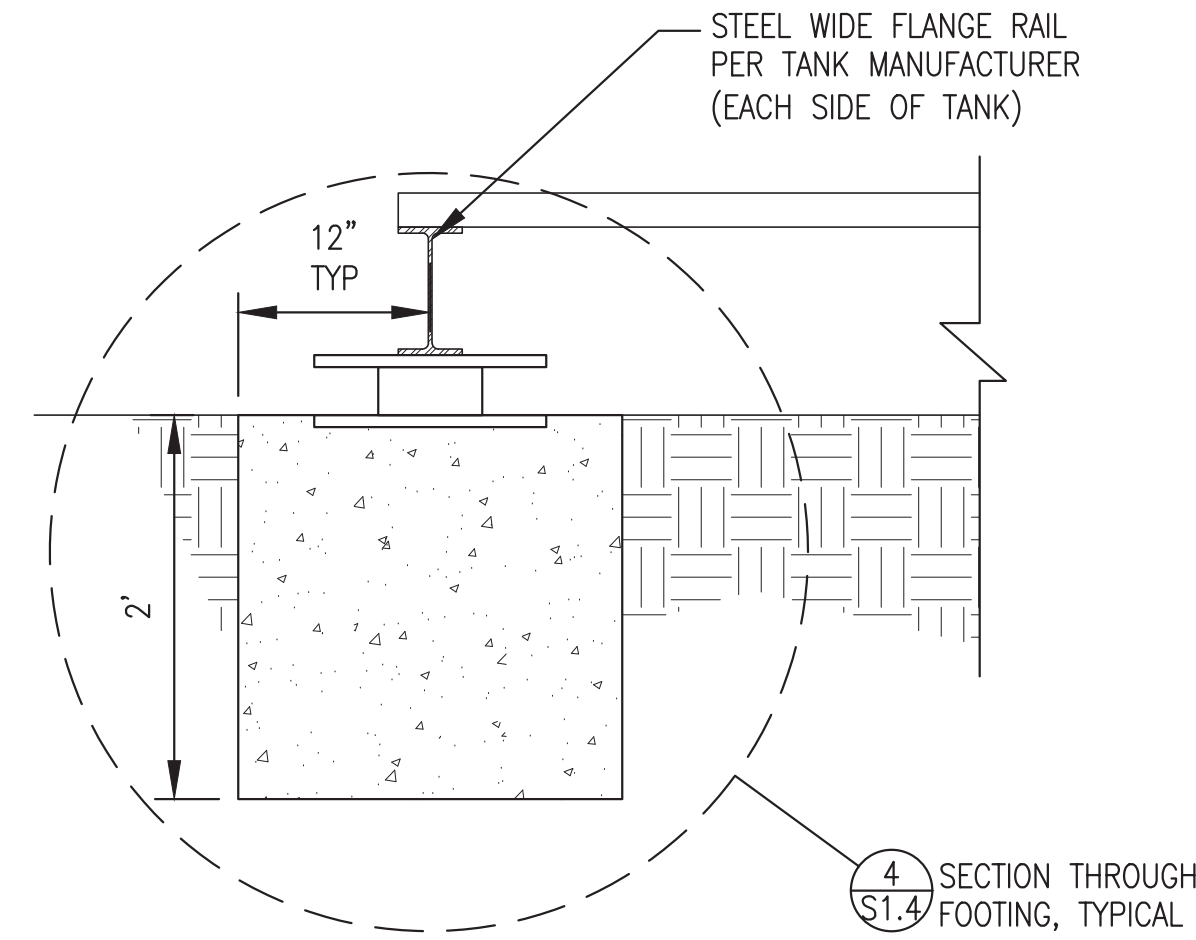
DRAWING TITLE:  
MODULE BUILDING  
STAIR PLAN & DETAILS

S1.3

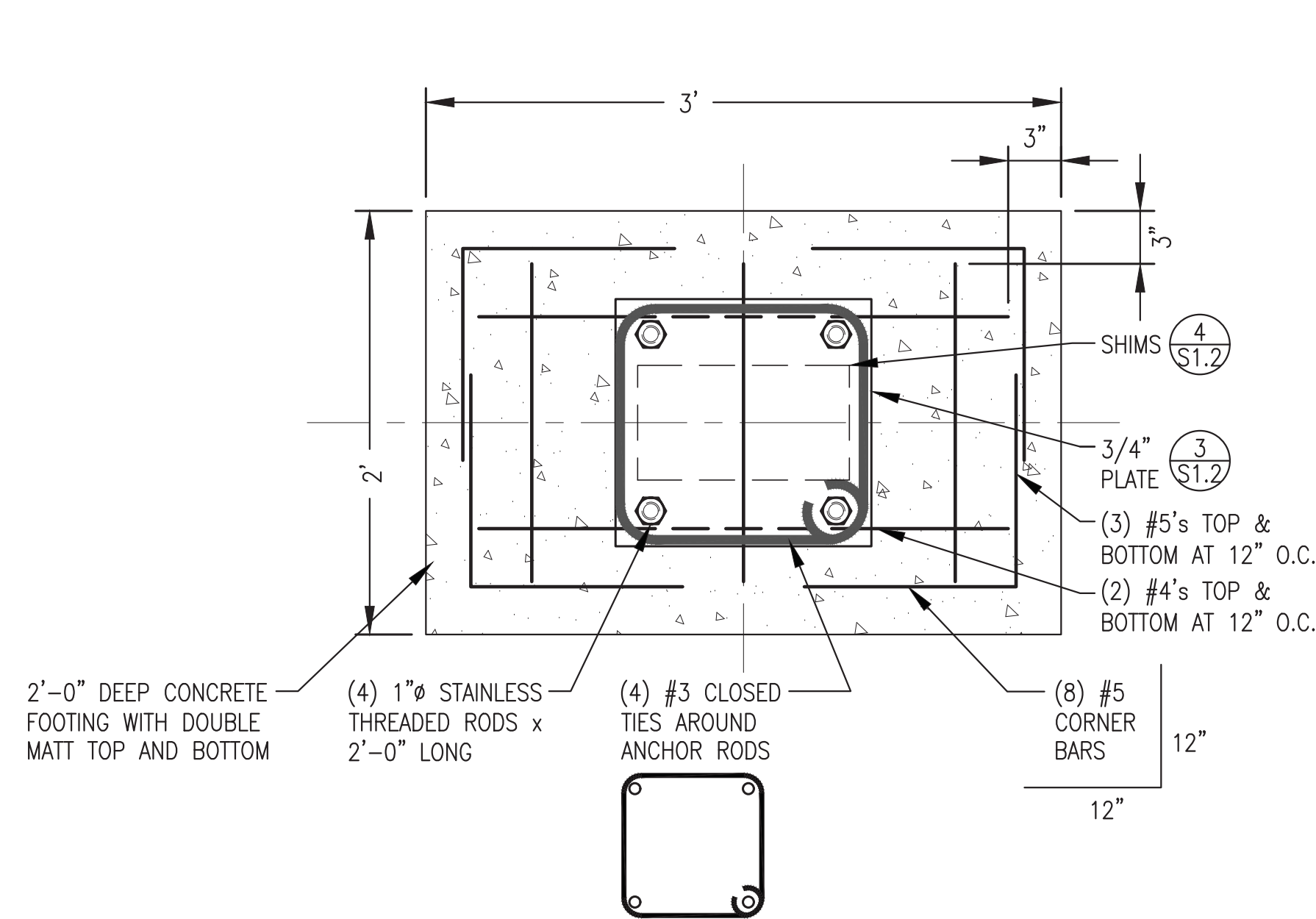




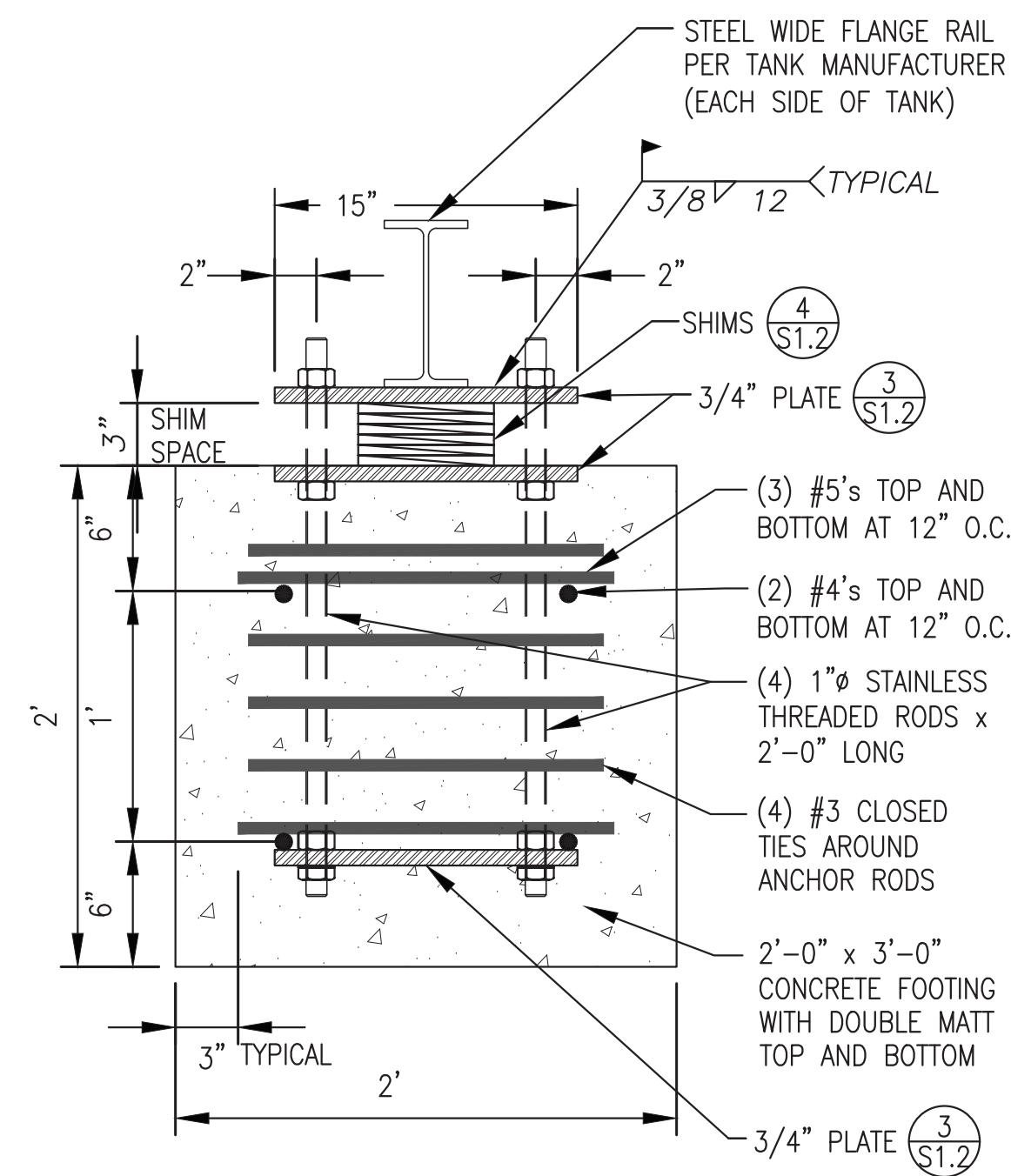
**1** FUEL TANK FOUNDATION ELEVATION  
**S1.4** 1"=1'-0"



**2** FUEL TANK FOUNDATION SECTION  
**S1.4** 1"=1'-0"



**3** FUEL TANK FOOTING PLAN  
**S1.4** 1 1/2"=1'-0"

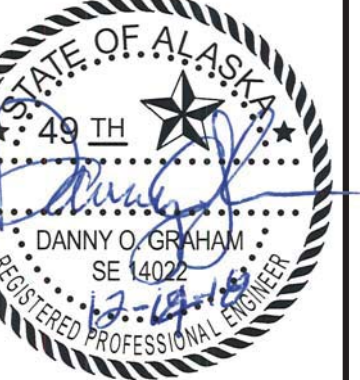


**4** FUEL TANK FOOTING SECTION  
**S1.4** 1 1/2"=1'-0"

**FUEL TANK FOUNDATION SYSTEM SHOWN THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.**

REVISIONS	DESCRIPTION
REV/DATE	

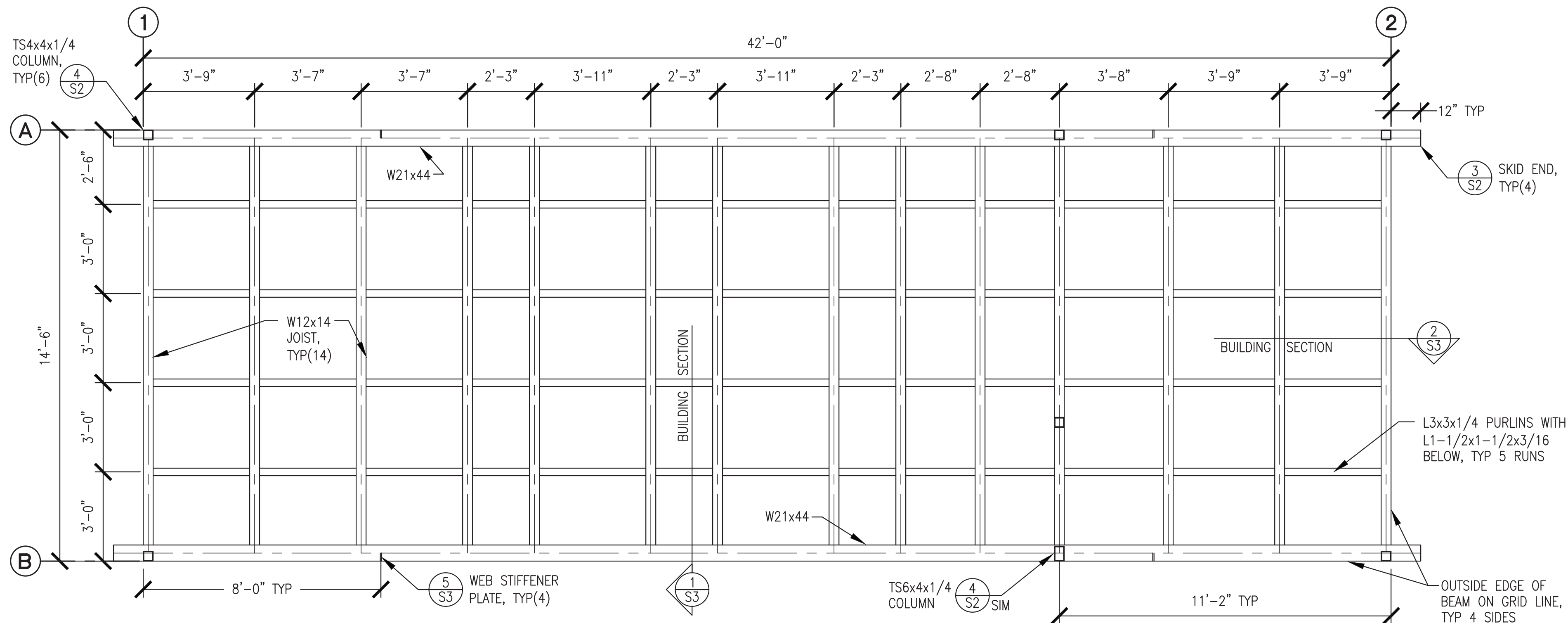
VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 12/14/18  
 DRAWN BY: RW  
 CHECKED BY: DG  
 JOB NUMBER: 1026.03

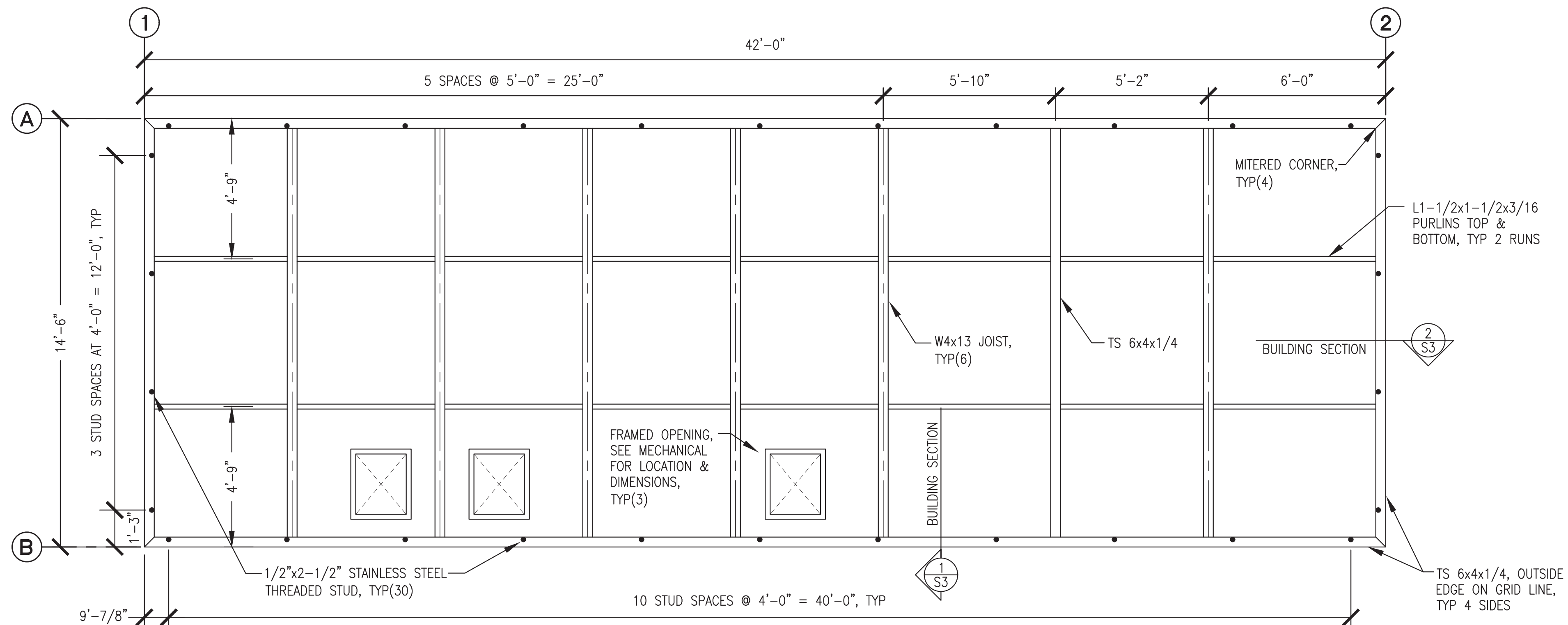
DRAWING TITLE:  
 FUEL TANK FOUNDATION DETAILS





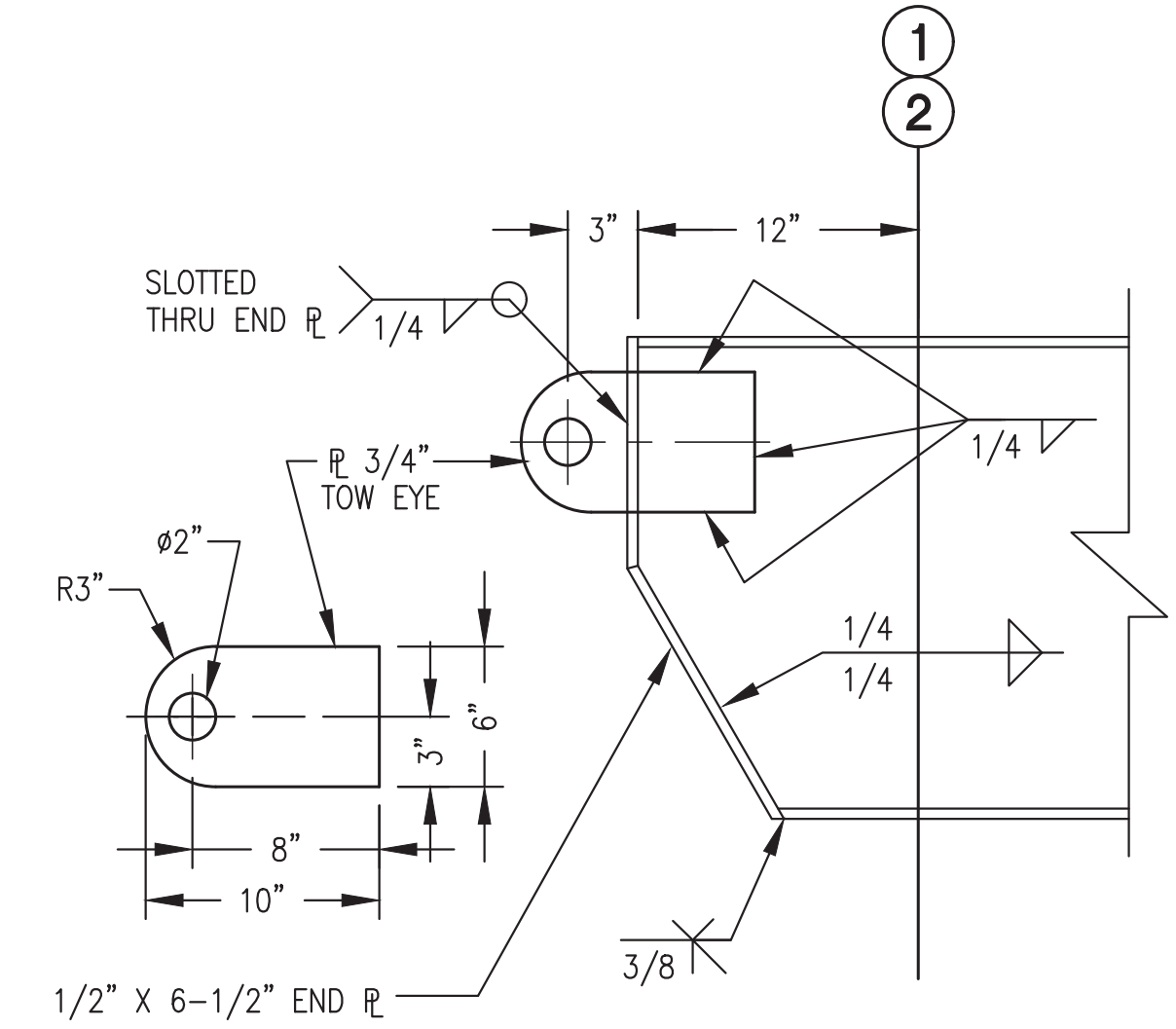
NOTES: 1) FABRICATE FLOOR AND PAN DECKS USING SHEETS CUT SO THAT ALL JOINTS ARE CENTERED ON PURLINS AND/OR JOISTS.  
 2) SEE MECHANICAL SUPPORT PLAN M2.2 FOR GENERATOR SUPPORT PEDESTAL LOCATIONS AND FABRICATION.

**1 FLOOR FRAMING PLAN**  
 S2 3/8"=1'-0"

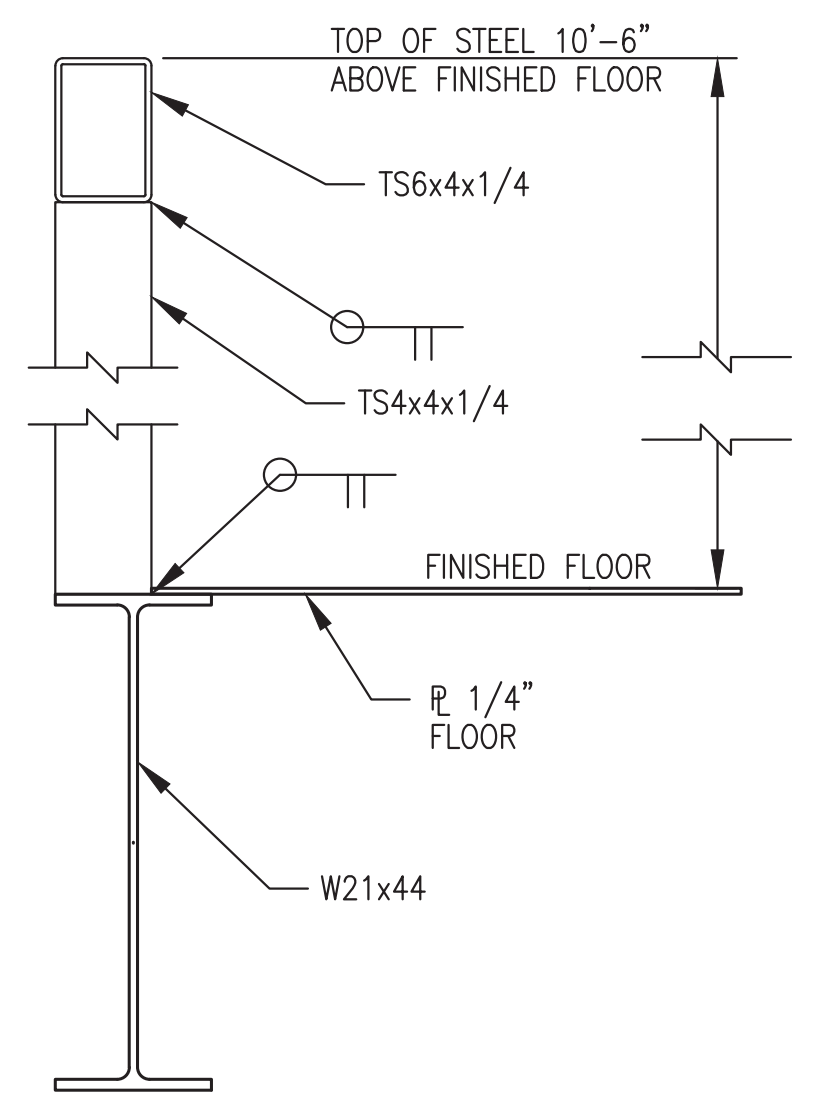


NOTES: 1) FABRICATE CEILING FLAT AND CORRUGATED DECKS USING SHEETS CUT SO THAT ALL JOINTS ARE CENTERED ON PURLINS AND/OR JOISTS.  
 2) SEE MECHANICAL SUPPORT PLAN M2.2 FOR CEILING CORRUGATION LAYOUT AND STRUT SUPPORT LOCATION AND INSTALLATION.

**2 CEILING FRAMING PLAN**  
 S2 3/8"=1'-0"



**3 TYPICAL SKID END**  
 S2 1-1/2"=1'-0"



**4 TYP CORNER COLUMN**  
 S2 1-1/2"=1'-0"

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE FABRICATION CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.



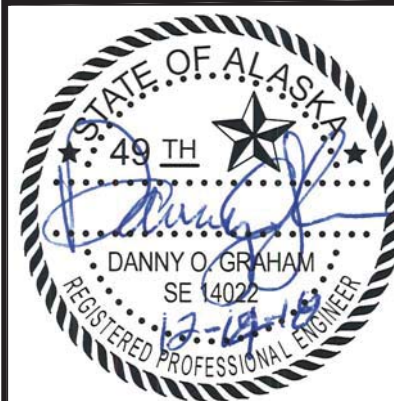
STATE OF ALASKA, AIDEA/AEA  
 RURAL POWER SYSTEM UPGRADE

CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA

100% DESIGN DOCUMENTS

REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 12/14/18  
 DRAWN BY: RW  
 CHECKED BY: DG  
 JOB NUMBER: 1026.03

DRAWING TITLE:  
 MODULE BUILDING  
 FRAMING PLANS & DETAILS

**S2**



STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

100% DESIGN DOCUMENTS

REVISIONS	REV	DATE	DESCRIPTION

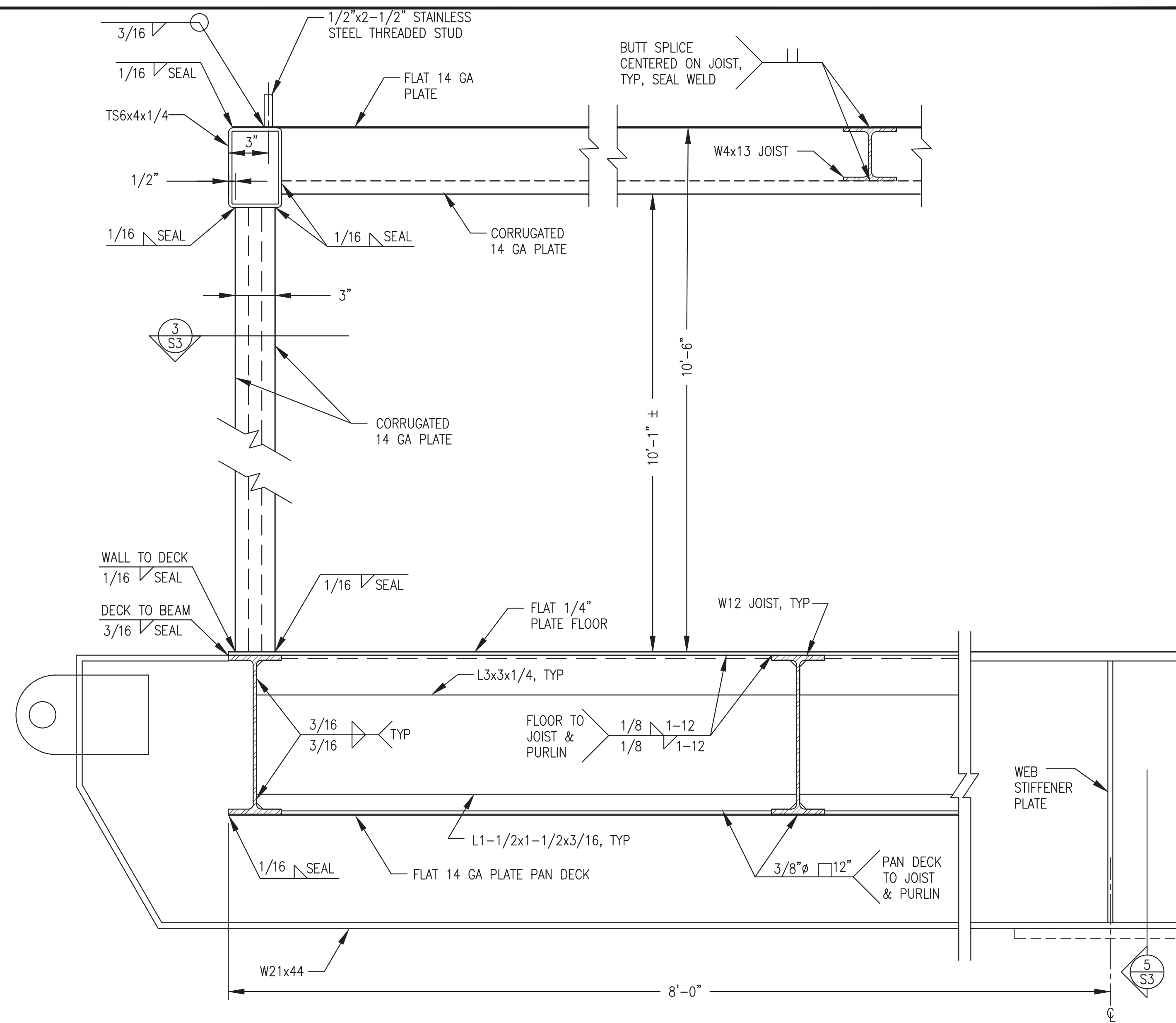
VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



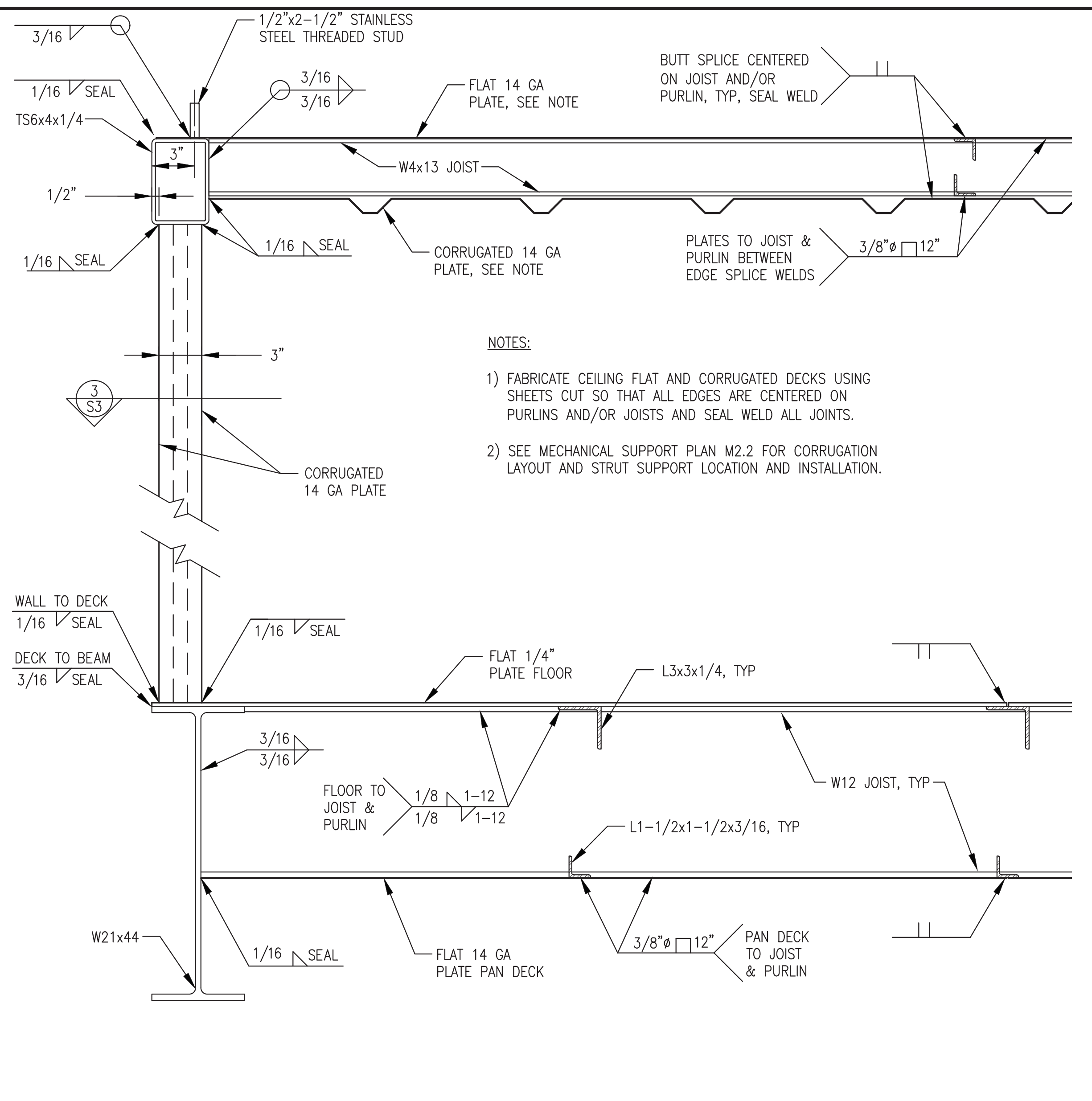
DATE: 12/14/18  
DRAWN BY: RW  
CHECKED BY: DG  
JOB NUMBER: 1026.03

DRAWING TITLE:  
MODULE BUILDING SECTIONS & DETAILS

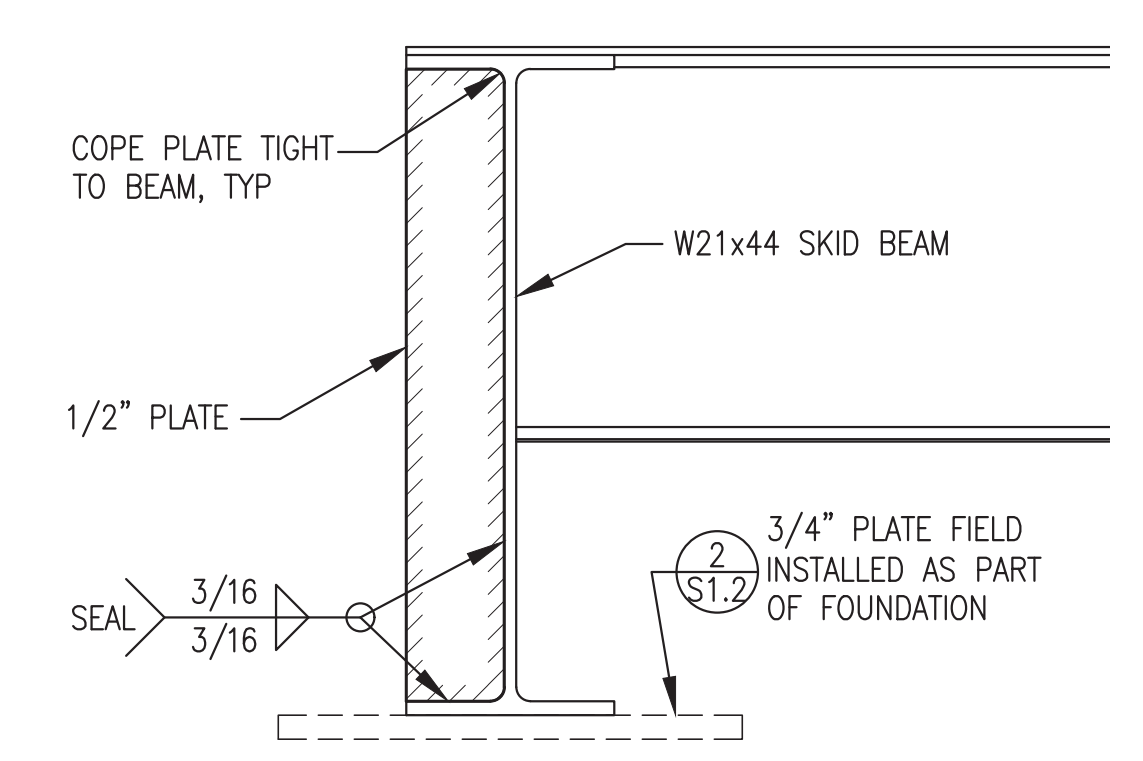
S3



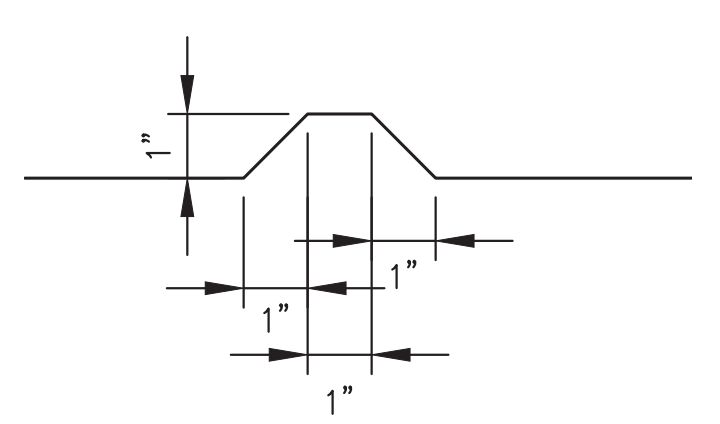
2 TYPICAL BUILDING SECTION  
2'-1'-0"



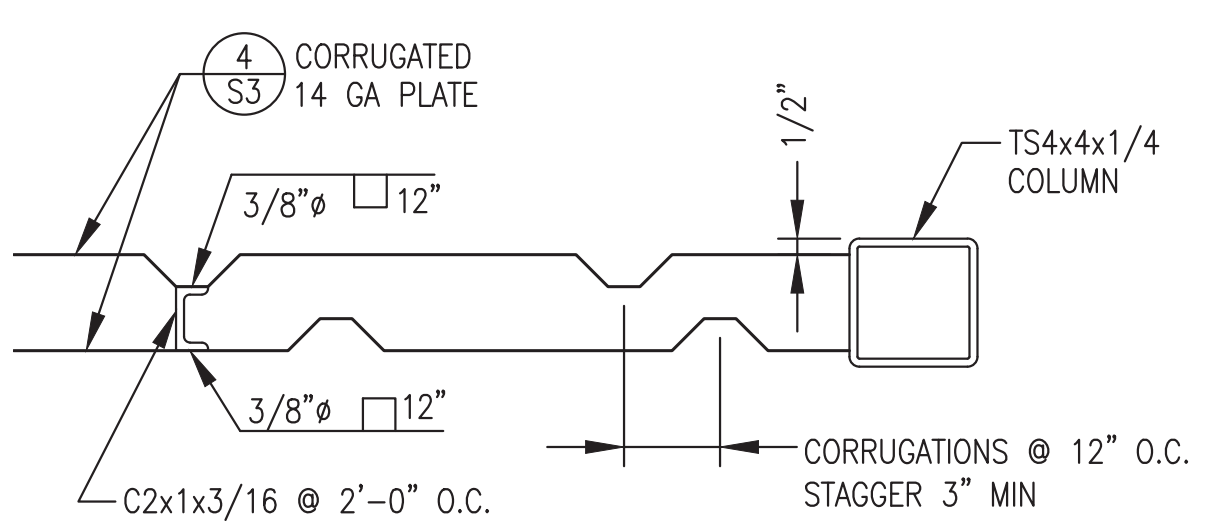
1 TYPICAL BUILDING SECTION  
2'-1'-0"



5 WEB STIFFENER PLATE  
2'-1'-0"



4 TYPICAL CORRUGATION  
4'-1'-0"



3 TYPICAL EXTERIOR WALL - PLAN VIEW  
2'-1'-0"

- NOTES:
- 1) FABRICATE CEILING FLAT AND CORRUGATED DECKS USING SHEETS CUT SO THAT ALL EDGES ARE CENTERED ON PURLINS AND/OR JOISTS AND SEAL WELD ALL JOINTS.
  - 2) SEE MECHANICAL SUPPORT PLAN M2.2 FOR CORRUGATION LAYOUT AND STRUT SUPPORT LOCATION AND INSTALLATION.

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE FABRICATION CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.



REVISIONS	REVI DATE	DESCRIPTION

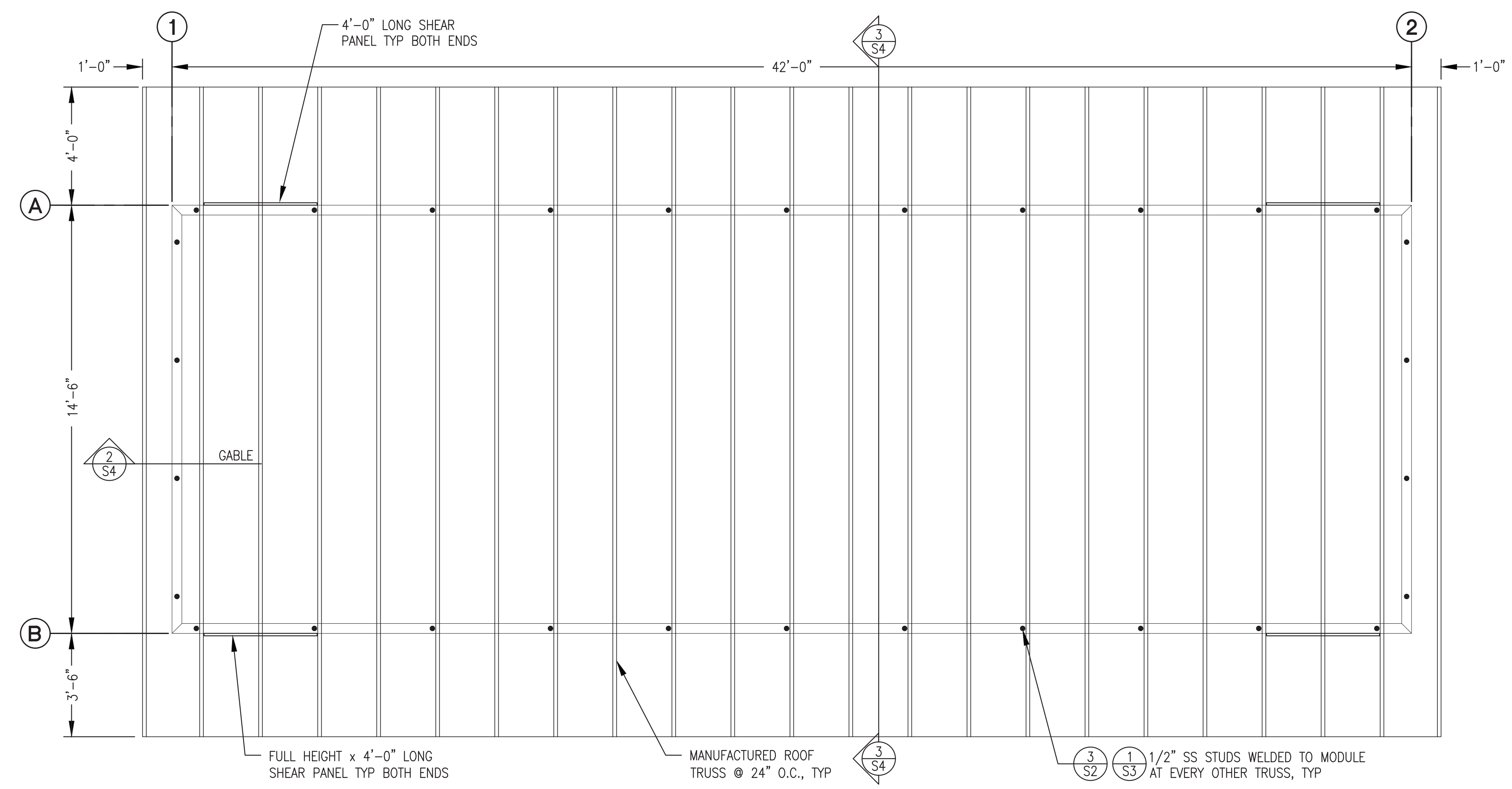
VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



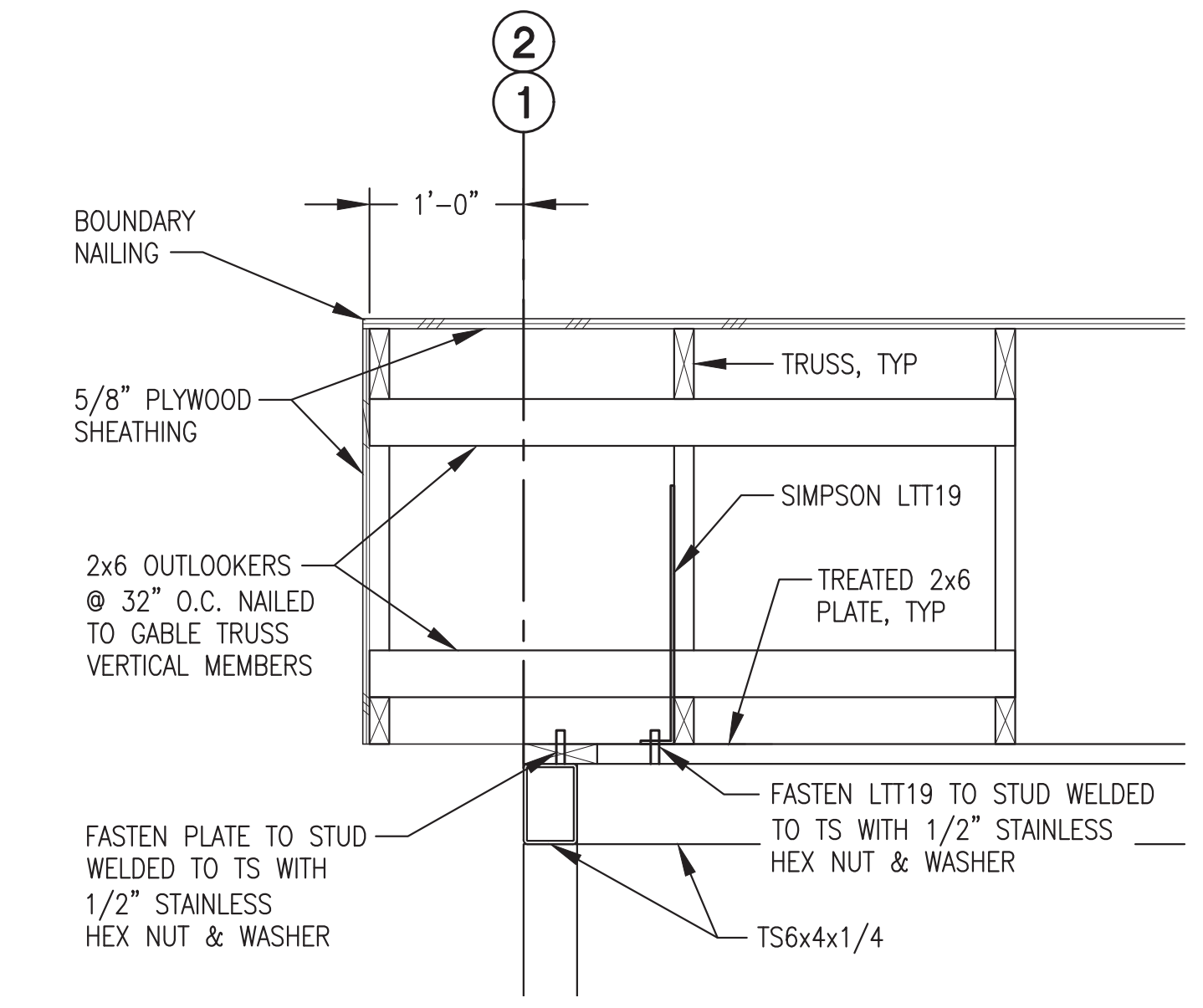
DATE: 12/14/18  
 DRAWN BY: RW  
 CHECKED BY: DG  
 JOB NUMBER: 1026.03

DRAWING TITLE:  
 MODULE BUILDING  
 ROOF FRAMING PLAN  
 & DETAILS

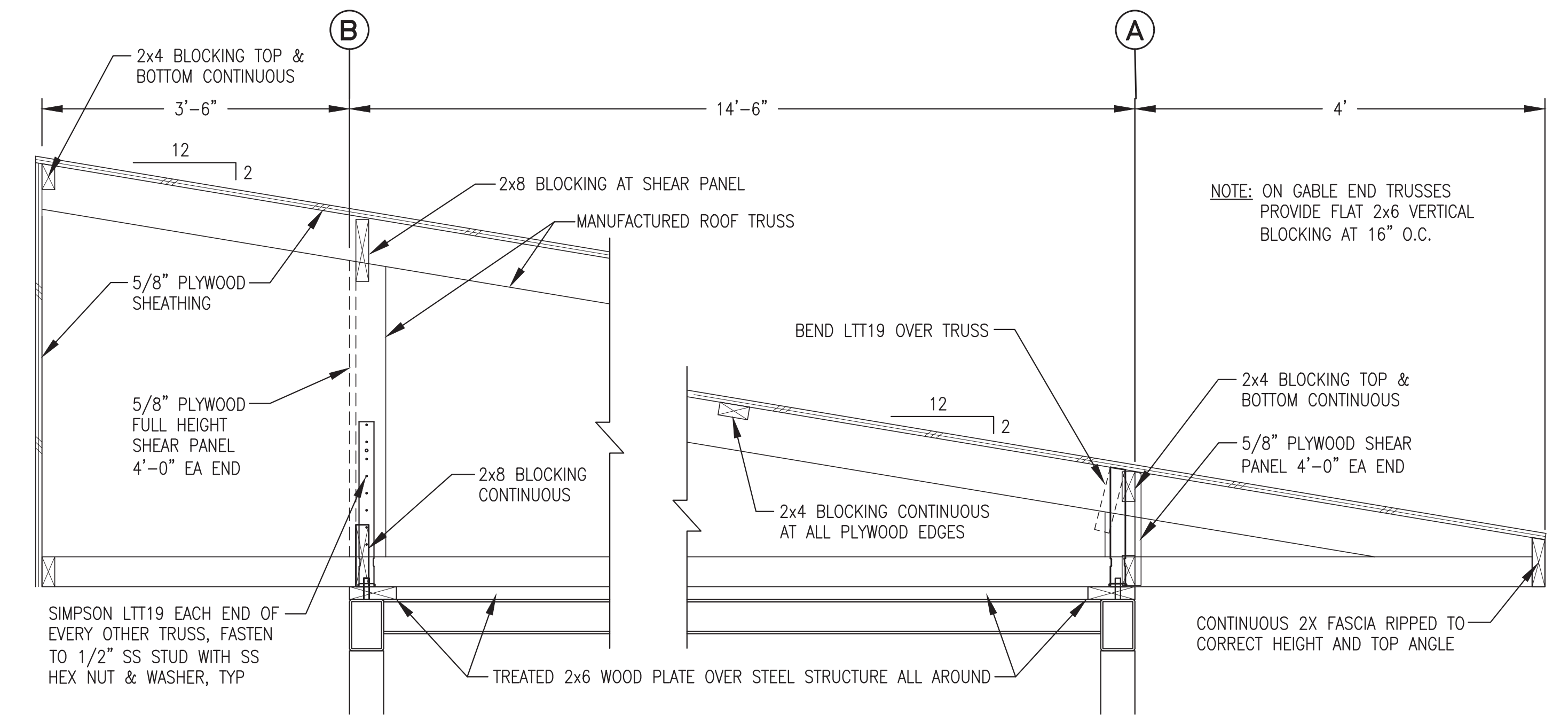
**S4**



**1**  
**S4**  
 ROOF FRAMING PLAN  
 3/8"=1'-0"



**2**  
**S4**  
 TYPICAL GABLE  
 1"=1'-0"



**3**  
**S4**  
 ROOF TRUSS INSTALLATION  
 NO SCALE

**FIELD INSTALLED ROOF SYSTEM SHOWN THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.**



**LEGEND**

- DIRECTION OF FLOW
- CHANGE OF PIPE SIZE
- PIPING CONNECTION (TEE)
- ELBOW TURNED DOWN
- ELBOW TURNED UP
- FLANGED JOINT
- UNION
- FLEXIBLE CONNECTOR
- BUTTERFLY VALVE
- BALL VALVE
- CHECK VALVE
- HOSE END DRAIN VALVE
- GAUGE COCK
- AUTOMATIC AIR VENT
- THERMOMETER
- PRESSURE GAUGE
- TEMPERATURE TRANSMITTER
- PRESSURE TRANSMITTER
- FLOW METER
- FLOAT SWITCH
- LOW COOLANT ALARM
- TANK LEVEL MONITOR
- LEVEL SENSOR PROBE
- GLYCOL LEVEL SENSOR

**ABBREVIATIONS**

- ∅ DIAMETER (PHASE)
- A AMPS
- AFF ABOVE FINISHED FLOOR
- BTU BRITISH THERMAL UNIT
- DFR DIESEL FUEL RETURN
- DFS DIESEL FUEL SUPPLY
- EWT ENTERING WATER TEMPERATURE
- EXIST EXISTING
- ECR ENGINE COOLANT RETURN
- ECS ENGINE COOLANT SUPPLY
- FPT FEMALE PIPE THREAD
- GA GAUGE
- GALV GALVANIZED
- GPM GALLONS PER MINUTE
- GRC GALVANIZED RIGID CONDUIT
- HP HORSEPOWER
- HRR HEAT RECOVERY RETURN
- HRS HEAT RECOVERY SUPPLY
- ID INSIDE DIAMETER
- KW KILOWATT
- LT LIQUID TIGHT
- LWT LEAVING WATER TEMPERATURE
- MAX MAXIMUM
- MBH THOUSAND BTU PER HOUR
- MIN MINIMUM
- MPT MALE PIPE THREAD
- NC NORMALLY CLOSED
- NO NORMALLY OPEN
- OC ON CENTER
- OD OUTSIDE DIAMETER
- PRV PRESSURE RELIEF VALVE
- PSI POUNDS/PER SQUARE INCH
- PSID PSI DIFFERENTIAL
- PSIG PSI GAUGE
- SCH SCHEDULE
- TDH TOTAL DEVELOPED HEAD
- TPY TYPICAL
- UOR USED OIL RETURN
- V VOLTS
- W WATTS
- WG WATER GAUGE
- WPD WATER PRESSURE DROP

EQUIPMENT REQUIREMENTS FOR APPROVED EQUALS (APPLIES TO ALL SCHEDULES):  
 SPECIFIC PARTS MANUFACTURER AND MODEL SELECTED NOT ONLY TO MEET PERFORMANCE FUNCTION BUT ALSO TO COORDINATE AND INTERFACE WITH OTHER DEVICES AND SYSTEMS. APPROVED EQUAL SUBSTITUTIONS WILL BE ALLOWED ONLY BY ENGINEER'S APPROVAL. TO OBTAIN APPROVAL, SUBMITTALS MUST CLEARLY DEMONSTRATE HOW SUBSTITUTE ITEM MEETS OR EXCEEDS SPECIFIED ITEM QUALITY AND PERFORMANCE CHARACTERISTICS AND ALSO COMPLIES WITH MECHANICAL AND/OR ELECTRICAL CONNECTIONS AND PHYSICAL LAYOUT REQUIREMENTS.

**ENGINE COOLING SYSTEM EQUIPMENT SCHEDULE**

SYMBOL	SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
R-1 R-2	GLYCOL RADIATOR	SINGLE PASS, 4 ROW, VERTICAL CORE, 3" FLANGED CONNECTIONS, GALVANIZED COATING, EXPANDED METAL GUARD. 6,000 BTU/MIN AT 77°F AMBIENT, 50 GPM 50% ETHYLENE GLYCOL AT 192F IN, 0.22 PSI MAX GLYCOL PRESSURE DROP. 3 HP, 460 V, 3 PH, MOTOR SUITABLE FOR VFD OPERATION AT 10:1 TURNDOWN RATIO.	DIESEL RADIATOR PART NO. DR3490
TV-1	COOLANT THERMOSTATIC VALVE	3" ANSI 125# FLAT FACED FLANGES, CAST IRON BODY, FACTORY SET NON-ADJUSTABLE FIELD REPLACEABLE THERMOSTATIC ELEMENTS - 185F NOMINAL TEMPERATURE	FPE PART NO. A3010-185
TV-2	HEAT RECOV. THERMOSTATIC VALVE	2-1/2" ANSI 125# FLAT FACED FLANGES, CAST IRON BODY, FACTORY SET NON-ADJUSTABLE FIELD REPLACEABLE THERMOSTATIC ELEMENTS, 185F NOMINAL TEMPERATURE,	FPE PART NO. A2510-185
ET-1	GEN COOLANT EXPANSION TANK	24 GALLON CAPACITY TANK, 12.75" O.D x 48" LONG FABRICATED STEEL TANK, SEE FABRICATION DETAIL	CUSTOM FABRICATION
HP-EC	ENGINE COOLANT FILL HAND PUMP	DOUBLE ACTION PISTON HAND PUMP, ALUM HOUSING, SS PISTON SHAFT & LINER, BUNA-N SEALS, ANTI-SIPHONING VALVE.	GPI MODEL HP-100
G-EC	ENGINE COOLANT GLYCOL TANK LEVEL GAUGE	MAGNETIC OPERATED SPIRAL GAUGE FOR #1 DIESEL, 25 PSIG MAX OPERATING PRESSURE, 35" LIQUID COLUMN PLUS 4" RISER.	ROCHESTER MODEL 8660

**HEAT RECOVERY & PLANT HEATING EQUIPMENT SCHEDULE:**

HX-1	POWER PLANT HEAT EXCHANGER	316 SS PLATES, BRAZED CONST. 2.5" NPT, 150 MBH MIN CAPACITY. PRIMARY: 35 GPM 195F EWT (50% ETHYLENE) 1.2 PSI MAX WPD, SECONDARY: 35 GPM 185F LWT (50% PROPYLENE) 1.2 PSI MAX WPD	AMERIDEX SL-140-50
P-HR1	CONTROL ROOM HEAT	1 GPM AT 18' TDH, 1/25HP, 115V, 1∅. PROVIDE WITH 3/4" SOLDER COMPANION SHUT OFF FLANGES, GASKETS, & BOLTS.	GRUNDFOS UPS 15-58FC, SPEED 3
P-HR2A	HEAT RECOV. PRIMARY	35 GPM AT 7' TDH, 1/6HP, 115V, 1∅. PROVIDE WITH 2" NPT COMPANION FLANGES, GASKETS, & BOLTS.	GRUNDFOS UPS 50-75F
P-HR2B	HEAT RECOV. SECONDARY	35 GPM AT 17' TDH, 1/2HP, 115V, 1∅. PROVIDE WITH 1-1/4" SOLDER COMPANION FLANGES, GASKETS, & BOLTS.	GRUNDFOS UPS 32-80/2 SPEED 3
CUH-1	CONTROL ROOM HEAT	FLOOR MOUNTED HOT WATER CABINET UNIT HEATER, 18 MBH AT 1 GPM 180F EWT & 60F EAT.	TOYOTOMI HC-20
ET-2	HEAT RECOV. EXP. TANK	BLADDER TYPE EXPANSION TANK, 44 GALLON TANK, 22 GALLON ACCEPTANCE VOL, 125 PSIG WORKING PRESSURE, 12 PSIG PRE-CHARGE.	AMTROL AX-80
P-EB1	ELECTRIC BOILER CIRC.	11 GPM AT 8' TDH, 1/25HP, 115V, 1∅. PROVIDE WITH 1-1/4" SOLDER COMPANION SHUT OFF FLANGES, GASKETS, & BOLTS.	GRUNDFOS UPS 15-58F SPEED 3
EB-1	ELECTRIC BOILER	CLEAN WATER CIRCULATION HEATER. 5" FLANGED PIPE BODY, 2" MPT PIPING CONNECTIONS, 24KW CAPACITY, 6 ELEMENTS, 4 KW EACH, 480V DELTA WITH GENERAL PURPOSE TERMINAL ENCLOSURE.	CHROMALOX NWH-06-024P-E1

**VENTILATION EQUIPMENT SCHEDULE:**

EF-1 EF-2	GENERATION ROOM EXHAUST FANS	DIRECT DRIVE 14"∅ PROPELLER SIDEWALL EXHAUST FAN, 2,100 CFM AT 0.375" SP, 1,750 RPM. FURNISH WITH SPECIAL 1/2 HP, 115 V, 1 PH VARIGREEN MOTOR WITH OPTIONAL 0-10V LEADS	GREENHECK SE1-14-436-VG (1/2 HP)
EF-1 EF-2 COMB.	FAN & INTAKE DAMPERS	OPPOSED BLADE LOW-LEAKAGE CONTROL DAMPER, GALVANIZED STEEL CONSTRUCTION, 304 STAINLESS STEEL BEARINGS AND JAMB SEALS, EPDM BLADE SEALS.	GREENHECK VCD-23
MD	MOTORIZED DAMPER ACTUATOR	120V SPRING RETURN ACTUATOR	BELIMO AF-BUP

**FUEL SYSTEM EQUIPMENT SCHEDULE**

SYMBOL	SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
P-DF1	DAY TANK FILL PUMP	ROTARY GEAR PUMP, 1/2" FPT INLET AND OUTLET, DUCTILE IRON CONSTRUCTION WITH STAINLESS STEEL SHAFT, BUNA-N LIP SEAL, CARBON BEARINGS, DIRECT FLEX COUPLED TO 1725 RPM ODP THERMALLY PROTECTED, AUTO RESET MOTOR, 1/3 HP, 115 V, 1 PH, 60 HZ, 4.0 GPM @ 20 PSID.	OBERDORFER C992M3E5QF50
P-DF2 P-UO1	DIESEL CIRC. & USED OIL DRAIN PUMPS	ROTARY GEAR PUMP, 1/2" FPT INLET AND OUTLET, BRONZE CONSTRUCTION WITH SS SHAFTS, BUNA-N SEAL, CARBON BEARINGS, DIRECT FLEX COUPLED TO 1150 RPM ODP THERMALLY PROTECTED, AUTO RESET MOTOR, 1/2 HP, 115 V, 1 PH, 60 HZ, 6.6 GPM @ 20 PSID. PROVIDE WITH 40 PSID INTERNAL PRV.	OBERDORFER N994RH-J46
P-UO2	USED OIL INJECTION PUMP	ROTARY GEAR PUMP GEAR PUMP - 1.2 GPH @ 15 PSID, 1/8" FPT INLET AND OUTLET, PEEK GEARS, PTFE SEALS, MAGNETICALLY COUPLED TO 1725 RPM TEFC THERMALLY PROTECTED AUTO RESET MOTOR, 1/4 HP, 115 V, 1 PH, 60 HZ. FURNISH WITH BASE MOUNT S56C FRAME INDUSTRIAL MOTOR.	MICROPUMP GA-V21.J8FS.A PUMP WITH #81518 ADAPTER & BALDOR CDFL3504M MOTOR
HP-DI	DAY TANK FILL HAND PUMP	DOUBLE ACTION PISTON HAND PUMP, ALUM HOUSING, SS PISTON SHAFT & LINER, BUNA-N SEALS, ANTI-SIPHONING VALVE.	GPI MODEL HP-100
G-DI	DAY TANK LEVEL GAUGE	MAGNETIC OPERATED SPIRAL GAUGE FOR #1 DIESEL, 25 PSIG MAX OPERATING PRESSURE, 35" LIQUID COLUMN PLUS 4" RISER.	ROCHESTER MODEL 8660
M-DI	DAY TANK METER	STEEL BODY, 1" ANSI 300# FLANGED ENDS, 20-800 GPH FLOW RANGE, 0-RINGS AND SEALS COMPATIBLE WITH #1 DIESEL, DIRECT READ 6-DIGIT REGISTER TO 0.1 GAL, DRY CONTACT PULSER.	ISTEC CONTOIL 9226-F
F-DI	DAY TANK FILTER	10 MICRON FILTER FOR DIESEL FUEL, CLEAR BOWL WITH BOTTOM DRAIN VALVE, 150 PSIG MAXIMUM OPERATING PRESSURE, 25 GPM MAXIMUM FLOW. REPLACE FPT HEAD ASSEMBLY WITH CUSTOM FABRICATED STEEL HEAD WITH ANSI 150# FLANGED ENDS. FURNISH COMPLETE WITH WRENCH AND 5 SPARE FILTER ELEMENTS.	SUPERIOR MACHINE & WELDING HEAD WITH GOLDEN ROD NO. 495-4 BOWL, 491 WRENCH, 470-5 ELEMENTS
F-UOB	USED OIL BLENDER FILTER	CUSTOM FABRICATED FILTER BANK. FURNISH WITH TWO STAGE ELEMENTS: 10 MICRON HYDROSORB II FILTER 2 MICRON PARTICULATE FILTER PROVIDE 3 OF EACH ELEMENT TYPE	CIM-TEK #300342 CIM-TEK #30066

**PIPE/TUBING STRUT CLAMP SCHEDULE**

PIPE/TUBE	CLAMP #	PIPE/TUBE	CLAMP #	NOTES:
1/2" COPPER	BVT062	1/2" STEEL	B2008	1) ALL CLAMP NUMBERS ARE B-LINE. EQUIVALENT EQUALS ACCEPTABLE. 2) ALL COPPER TUBE CLAMPS TO BE CUSHIONED, VIBRA-CLAMP. 3) ALL STEEL PIPE CLAMPS NOT CUSHIONED. USE FOR ALL STEEL PIPE AND RIGID CONDUIT. 4) SEE PLANS, ELEVATIONS, ISOMETRICS, AND DETAILS FOR ACTUAL PIPE SIZES.
3/4" COPPER	BVT087	3/4" STEEL	B2009	
1" COPPER	BVT112	1" STEEL	B2010	
1-1/4" COPPER	BVT125	1-1/4" STEEL	B2011	
1-1/2" COPPER	BVT162	1-1/2" STEEL	B2012	
2" COPPER	BVT212	2" STEEL	B2013	
2-1/2" COPPER	BVT262	2-1/2" STEEL	B2014	
3" COPPER	BVT312	3" STEEL	B2015	
4" COPPER	BVT412	4" STEEL	B2017	

**INSTRUMENTATION:** SEE ELECTRICAL INSTRUMENTATION SCHEDULE ON SHEET E1.1 FOR INSTRUMENTATION DEVICES SHOWN ON THE MECHANICAL DRAWINGS.

**SEQUENCE OF OPERATIONS**

DAY TANK WILL HAVE AUTOMATIC FILL CONTROLS WITH REDUNDANT HIGH AND LOW LEVEL ALARMS AND TIMERS. USED OIL/DIESEL FUEL BLENDER WILL RUN ANY TIME DAY TANK FILL PUMP RUNS. SEE FUEL SYSTEM CONTROL PANEL DRAWINGS FOR DETAILED SEQUENCE.

ALL DAMPER MOTORS WILL BE NORMALLY CLOSED SPRING RETURN AND WILL CLOSE ON LOSS OF POWER (FIRE ALARM) IN LESS THAN 30 SECONDS. VENTILATION AIR INTAKE AND EXHAUST MOTORIZED DAMPERS WILL OPEN ANY TIME ASSOCIATED EXHAUST FAN OPERATES. THE COMBUSTION AIR INTAKE MOTORIZED DAMPER WILL BE OPEN ANY TIME PLANT OPERATES (STATION SERVICE POWER ON).

EXHAUST FANS EF-1 AND EF-2 WILL OPERATE ON A CALL FOR COOLING THROUGH A 24VAC DIGITAL MODULATING THERMOSTAT. THE THERMOSTAT WILL PROVIDE A 0-10V SIGNAL TO MODULATE THE FAN SPEED AS REQUIRED TO MAINTAIN GENERATING ROOM TEMPERATURE, 75F, ADJUSTABLE.

CABINET UNIT HEATER CUH-1 AND CIRCULATING PUMP P-HR1 WILL OPERATE ON A CALL FOR HEATING THROUGH THE INTERNAL CUH CONTROLS TO MAINTAIN CONTROL ROOM TEMPERATURE, 65F, ADJUSTABLE.

RADIATOR FAN MOTORS WILL OPERATE UNDER VARIABLE FREQUENCY DRIVE (VFD) CONTROL. WHEN THE COOLANT RETURN TEMP REACHES THE WAKE UP SETPOINT THE MOTOR WILL START AT MINIMUM SPEED AND RAMP UP TO THE REQUIRED SPEED. USING PID CONTROL, THE VFD WILL MODULATE THE FAN SPEED AS REQUIRED TO MAINTAIN COOLANT RETURN TEMP AT THE PID REFERENCE SETPOINT. AS THE COOLANT RETURN TEMP RISES, THE VFD WILL INCREASE THE SPEED OF THE FAN MOTOR UP TO 100%. ONCE THE FAN REACHES THE MINIMUM SPEED, THE VFD WILL MAINTAIN THAT SPEED UNTIL THE LOW SPEED TIME OUT EXPIRES. WHEN THE LOW SPEED TIME OUT EXPIRES THE MOTOR WILL STOP. THE MOTOR WILL REMAIN OFF UNTIL THE COOLANT RETURN TEMP RISES TO THE WAKE UP SETPOINT. THE INITIAL OPERATING SETTINGS SHALL BE SET TO THE FOLLOWING VALUES AND SHALL BE ADJUSTABLE:  
 170F = PID REFERENCE TEMPERATURE 160F = WAKE UP TEMPERATURE  
 0.93 = PROPORTIONAL GAIN 0.3 = INTEGRAL GAIN 0 = DERIVATIVE  
 6 HZ = MINIMUM SPEED 60 SEC = LOW SPEED TIME OUT

HEAT RECOVERY PUMPS P-HR2A AND P-HR2B WILL OPERATE CONTINUOUSLY UNDER MANUAL CONTROL.

WHEN THE SYSTEM PRESSURE IN THE HEAT RECOVERY PIPING DROPS BELOW 15 PSIG FOR 15 MINUTES, A RED LAMP "HEAT RECOVERY LOSS OF PRESSURE" LOCATED IN THE SWITCHGEAR MASTER SECTION WILL ILLUMINATE.

WHEN THE HEAT RECOVERY RETURN TEMP. IS EQUAL TO OR GREATER THAN THE HEAT RECOVERY SUPPLY TEMP. FOR 60 MINUTES, AN AMBER LAMP "NO LOAD ON HEAT RECOVERY" LOCATED IN THE SWITCHGEAR MASTER SECTION WILL ILLUMINATE. WHEN THE HEAT RECOVERY SUPPLY TEMP. IS A MIN. OF 1°F GREATER THAN THE HEAT RECOVERY RETURN TEMP. THE LAMP WILL TURN OFF.

WHEN THE FLOW RATE IN THE HEAT RECOVERY PIPING FALLS BELOW 10 GPM FOR 15 MINUTES, A RED LAMP "HEAT RECOVERY LOSS OF FLOW" LOCATED IN THE SWITCHGEAR MASTER SECTION WILL ILLUMINATE.

ELECTRIC BOILER PUMP P-EB1 WILL OPERATE CONTINUOUSLY UNDER MANUAL CONTROL. PUMP SHALL RUN ANYTIME THE REMOTE ELECTRIC WIND POWER GENERATORS ARE AVAILABLE TO RUN.



**UMIAQ**  
6700 Arctic Spur Road  
Anchorage, AK 99518  
(907) 677-8220



**Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907) 949-0100

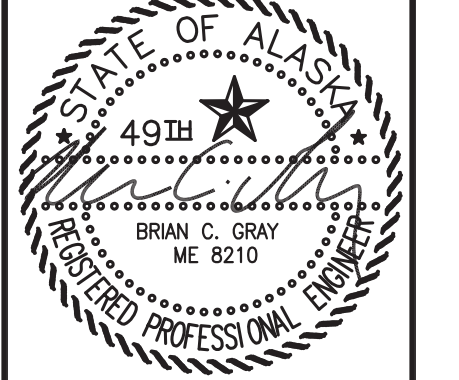
**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

**CONSTRUCTION DOCUMENTS**

REVISIONS	REV	DATE	DESCRIPTION

VERIFY SCALES  
 0 1" THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
 DRAWN BY: JTD  
 CHECKED BY: BCG  
 JOB NUMBER:

DRAWING TITLE:  
 MECHANICAL LEGENDS, SCHEDULES & SEQUENCE OF OPERATIONS

**M1.1**  
 SHEET OF 7

**ALL EQUIPMENT ON SCHEDULES THIS SHEET WERE FURNISHED AS PART OF THE PRIOR MODULE FABRICATION CONTRACT AND ARE SHOWN HERE FOR REFERENCE ONLY. FINAL TESTING AND COMMISSIONING OF THE MODULE IN ACCORDANCE WITH THE SEQUENCE OF OPERATIONS IS INCLUDED IN THE ON SITE CONTRACT.**

ISSUED FOR CONSTRUCTION JANUARY 2019



REVISIONS	DESCRIPTION
1	ADD ON SITE TAGS
REV DATE	4/9/19

REVISED DRAWING ISSUED APRIL 2019

**VALVE TAG SCHEDULE:**

VALVE TAGS – 3"x5"x.08" ALUMINUM, 3/16" HOLES IN ALL FOUR CORNERS, BLACK GERBER THERMAL TRANSFER FILM PRINTED LETTERS ON GERBER 220 HIGH PERFORMANCE VINYL BACKGROUND, COLOR AS INDICATED, ONE SIDE ONLY. WARNING LITES OR APPROVED EQUAL.  
NOTE: PROVIDE TAGS NOTED AS DECALS WITHOUT ALUMINUM BACKING PLATE.

GREEN (DIESEL FUEL)

- 21 "NORMALLY OPEN, CLOSE ONLY FOR EMERGENCIES & TEMPORARY MAINTENANCE OF DAY TANK & DEVICES"
- 22 "NORMALLY CLOSED, OPEN ONLY FOR HAND PRIMING DAY TANK"
- 23 "NORMALLY OPEN, CLOSE ONLY FOR TEMPORARY MAINTENANCE OF BLENDER"
- 24 "NORMALLY OPEN, CLOSE ONLY FOR TEMPORARY MAINTENANCE OF ENGINE"
- 25 "NORMALLY CLOSED, OPEN ONLY FOR TANK FILL"

BROWN (USED OIL)

- 41 "NORMALLY CLOSED, OPEN ONLY FOR ENGINE OIL CHANGE"
- 42 "BLENDER FILTER #1, 10 MICRON HYDROSORB" (DECAL)
- 43 "BLENDER FILTER #2, 2 MICRON PARTICULATE" (DECAL)

PINK (COOLING/ETHYLENE GLYCOL)

- 51 "NORMALLY CLOSED, OPEN ONLY FOR ADDING COOLANT – ETHYLENE GLYCOL ONLY"
- 52 "NORMALLY CLOSED, OPEN ONLY ON HIGH COOLANT TEMPERATURE ALARM"
- 53 "NORMALLY OPEN, CLOSE ONLY ON HIGH COOLANT TEMPERATURE ALARM"
- 54 "NORMALLY OPEN, HEAT RECOVERY SUPPLY"
- 55 "NORMALLY OPEN, HEAT RECOVERY RETURN"

ORANGE (HEAT RECOVERY/PROPYLENE GLYCOL)

- 61 "NORMALLY CLOSED, OPEN ONLY FOR ADDING FLUID – PROPYLENE GLYCOL ONLY"
- 62 "NORMALLY OPEN, HEAT RECOVERY SUPPLY"
- 63 "NORMALLY OPEN, HEAT RECOVERY RETURN"
- 64 "NORMALLY OPEN, CLOSE ONLY FOR TEMPORARY MAINTENANCE OF SYSTEM"
- 65 "NORMALLY OPEN, BOILER RETURN TO HX"
- 66 "NORMALLY OPEN, HX TO BOILER"

INSTALLATION – SECURE EACH TAG TIGHT TO VALVE, PIPE, OR DEVICE WITH STAINLESS STEEL CABLE TIES OR SAFETY WIRE THROUGH ALL FOUR CORNERS OR FASTEN TO ADJACENT WALL OR SECTION OF STRUT WITH SCREWS.

NOTES:  
1) SEE DRAWINGS THAT FOLLOW FOR LOCATIONS OF ALL SPECIFIC FUNCTION TAGS.  
2) FOR ALL VALVES NOT INDICATED WITH A SPECIFIC FUNCTION TAG PROVIDE 1-1/2"Ø BRASS TAG LABELED "N.O." FOR NORMALLY OPEN VALVES AND 1"Ø BRASS TAG LABELED "N.C." FOR NORMALLY CLOSED VALVES. SECURE TAGS TO VALVE OR ADJACENT PIPE WITH BEADED BRASS CHAIN.

**MODULE SHOP/ON-SITE NOTES:**

- 1) FURNISH AND INSTALL ALL DECALS, SIGN BOARDS, AND FIRE EXTINGUISHERS AS PART OF THE MODULE SHOP FABRICATION WORK.
- 2) FURNISH AND INSTALL ALL VALVE TAGS AS PART OF THE MODULE SHOP FABRICATION WORK.
- 3) FURNISH AND INSTALL ALL VALVE TAGS FLAGGED AS REVISION #1 AS PART OF THE ON SITE CONSTRUCTION WORK. SEE SHEETS M1.5, M8.2, AND M8.3 FOR LOCATIONS.

ALL SIGNS AND TAGS ON SCHEDULES THIS SHEET WERE FURNISHED AS PART OF THE PRIOR MODULE FABRICATION CONTRACT AND ARE SHOWN HERE FOR REFERENCE ONLY EXCEPT AS NOTED. SIGNS AND TAGS NOTED AS REVISION #1 ARE INCLUDED IN THE ON SITE CONTRACT.

**WARNING SIGN & INFORMATIONAL PLACARD SCHEDULE:**

WARNING SIGNS & INFORMATIONAL PLACARDS – PROVIDE DECALS AND SIGN BOARDS AS INDICATED IN THE SCHEDULE BELOW, QUANTITY & LOCATION WHERE SHOWN ON THE WARNING SIGN/PLACARD PLAN THIS SHEET.

**DECALS**

# DECALS TO BE WHITE NON-REFLECTIVE VINYL BACKGROUND, 3M 3650-10, WITH 3M SERIES 225 HIGH PERFORMANCE VINYL LETTERS, ONE SIDE ONLY, SELF ADHESIVE BACK. NOMINAL 10"x14" SIZE UNLESS INDICATED OTHERWISE OR REQUIRED TO BE LARGER FOR SPECIFIED LETTER SIZE. WARNING LITES OR EQUAL. INSTALL ON FACE OF DOORS OR ELECTRICAL ENCLOSURES WHERE INDICATED. CLEAN SURFACES AND APPLY IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.

**BOARDS**

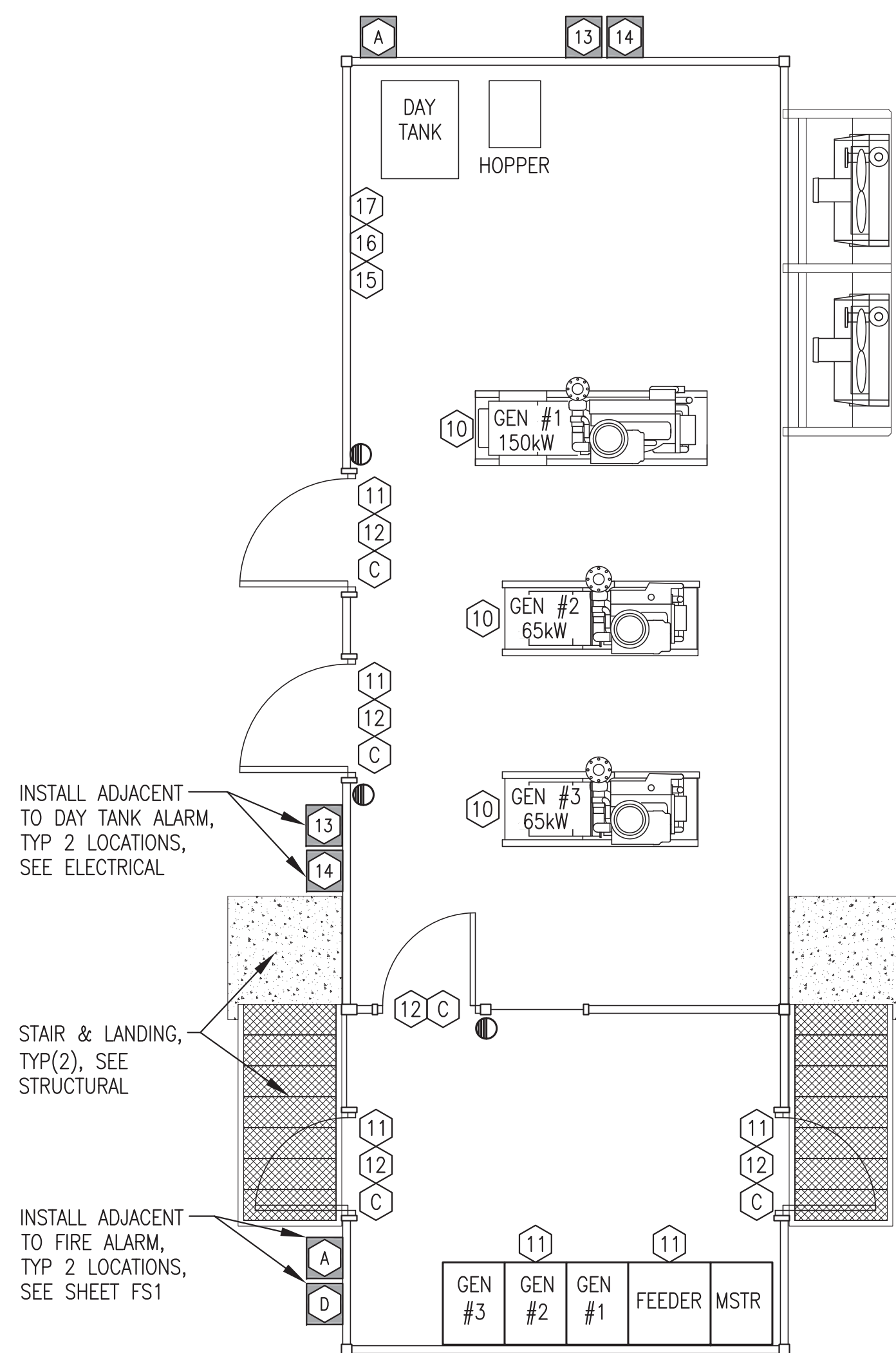
# SIGN BOARDS TO BE EQUAL TO DECALS EXCEPT MOUNTED ON 0.08" ALUMINUM PLATE. PROVIDE 3/16" HOLES IN ALL FOUR CORNERS. ATTACH TO CHAIN LINK FENCING WITH HOG RINGS OR STAINLESS STEEL TIES. ATTACH TO WALLS OR STRUCTURES WITH STAINLESS STEEL SCREWS OR BOLTS.

**WARNING SIGNS – RED LETTERING ON WHITE BACKGROUND.**

- A "FIRE ALARM"
- C "CAUTION, ROOM PROTECTED BY WATER MIST FIRE PROTECTION SYSTEM, IN CASE OF FIRE KEEP DOOR CLOSED AND DO NOT ENTER"
- D "FLASHING LIGHT MEANS FIRE SUPPRESSION AGENT HAS DISCHARGED"
- 10 "CAUTION: THIS UNIT STARTS AUTOMATICALLY, LOCK & TAG OUT PRIOR TO SERVICE"
- 11 "DANGER HIGH VOLTAGE, AUTHORIZED PERSONNEL ONLY"
- 12 "CAUTION HEARING & EYE PROTECTION REQUIRED"
- 13 "FUEL OIL DAY TANK ALARM"
- 14 "IN CASE OF SPILL CALL DEC 1-800-478-9300"

**INFORMATIONAL PLACARDS – BLACK LETTERING ON WHITE BACKGROUND.**

- 15 "CHECK INTERMEDIATE TANK LEVEL DAILY, FILL WHEN BELOW 4'-0"
- 16 "TO MANUALLY FILL DAY TANK IN CASE OF EMERGENCY:  
1) TURN OFF POWER TO THE DAY TANK CONTROL PANEL  
2) MANUALLY OPEN ACTUATOR VALVE AT INTERMEDIATE TANK USING A WRENCH  
3) OPEN NORMALLY CLOSED VALVE BY HAND PUMP  
4) OPERATE HAND PUMP WHILE MONITORING LEVEL GAUGE"
- 17 "TO CHANGE ENGINE OIL:  
1) LOCK & TAG GENERATOR OUT OF SERVICE  
2) OPEN NORMALLY CLOSED DRAIN VALVE AT GEN  
3) TURN ON PUMP TIMER & PUMP OUT ENGINE OIL  
4) CHANGE FILTER & PLACE OLD ONE IN HOPPER  
5) CLOSE DRAIN VALVE & REFILL ENGINE  
6) RUN ENGINE, SHUT OFF, & CHECK DIPSTICK  
7) TOP OFF & PLACE ENGINE BACK IN SERVICE"

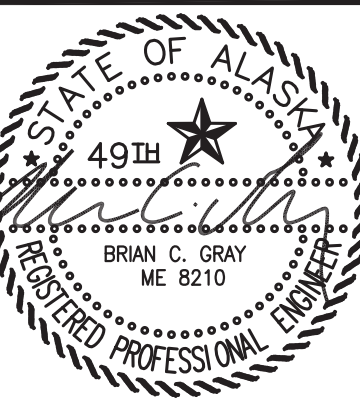


1 POWER PLANT WARNING SIGN/PLACARD & FIRE EXTINGUISHER PLAN  
M1.2 1/4"=1'-0"



CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

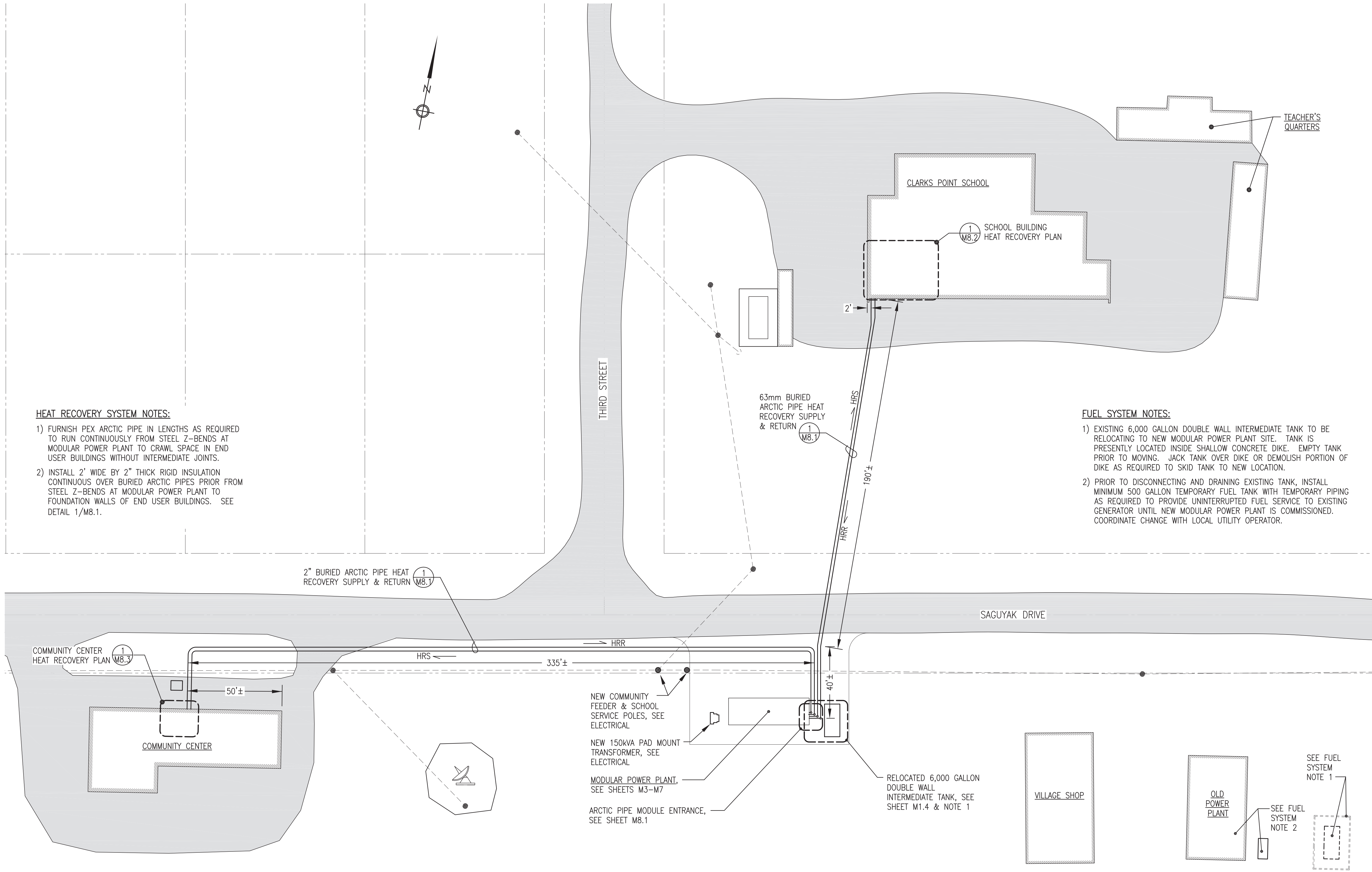
VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
OVERALL PROJECT  
AREA PLAN

**M1.3**  
SHEET OF



ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.

1 OVERALL PROJECT AREA PLAN  
M1.3 1"=25'

ISSUED FOR CONSTRUCTION APRIL 2019



REVISIONS	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

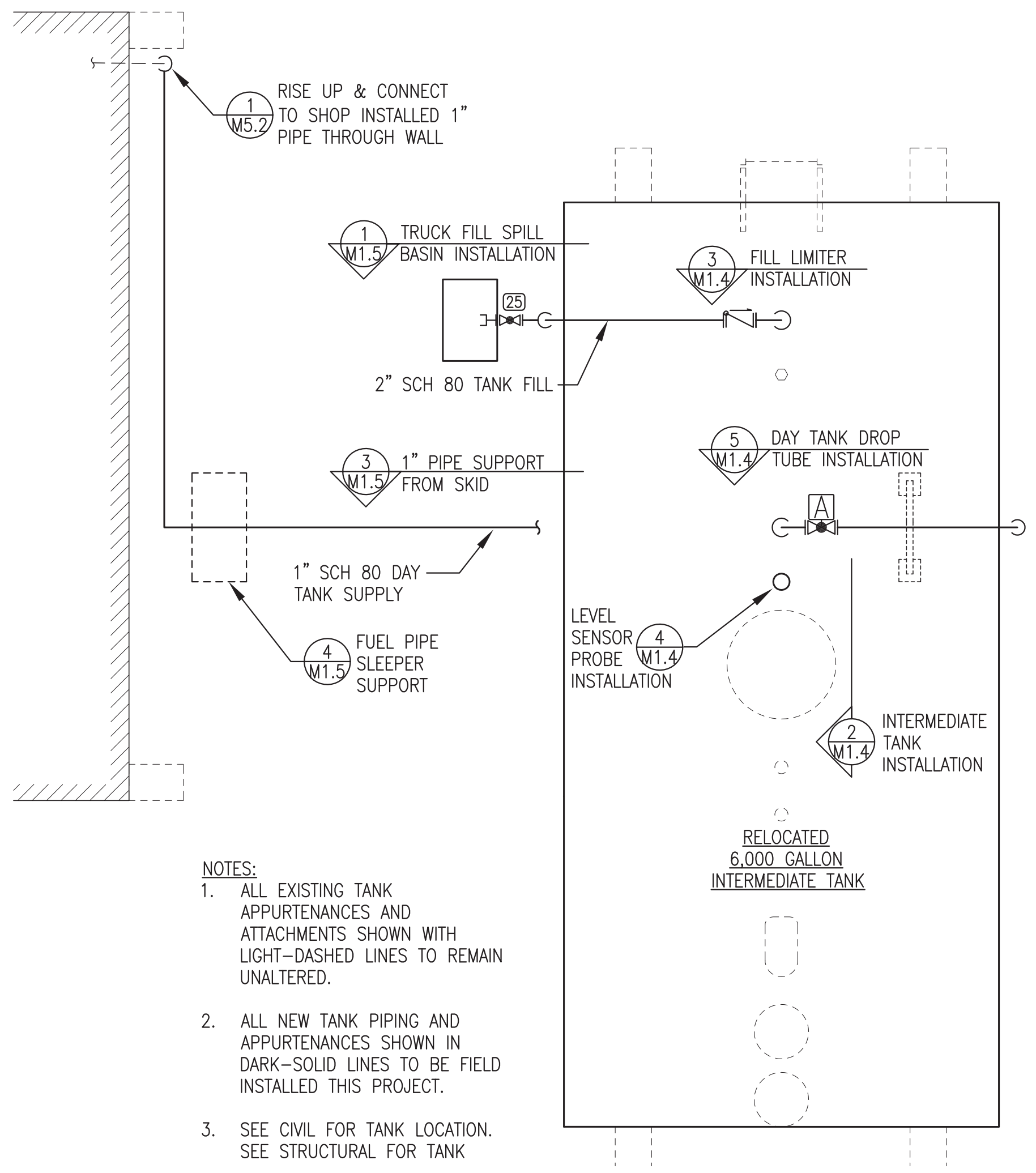
DRAWING TITLE:  
INTERMEDIATE TANK  
INSTALLATION PLAN  
& DETAILS

M1.4  
SHEET OF

FUEL SYSTEM EQUIPMENT SCHEDULE

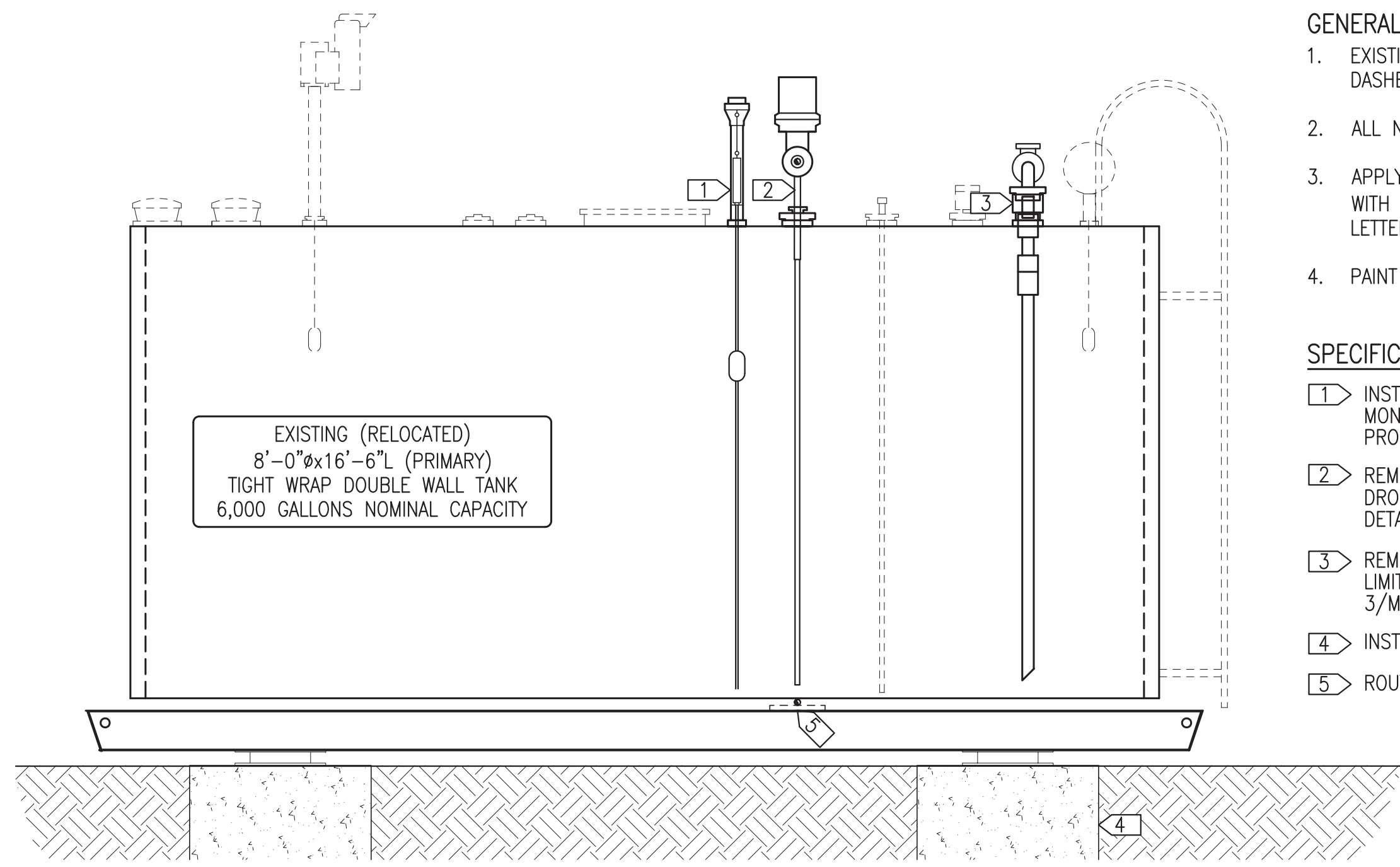
SYMBOL	FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
ABV	ACTUATED BALL VALVE	ACTUATED BALL VALVE RATED TO -50F. TYPE 304 STAINLESS STEEL FABRICATED COUPLING BRACKET, SHAFT, AND FASTENERS CONFIGURED TO ALLOW WRENCH ACCESS FOR MANUAL OPERATION OF VALVE WITHOUT REMOVING ACTUATOR. LOW TEMP BALL VALVE, 150# RF FLANGED ENDS. ELECTRIC ACTUATOR WITH OPERATING VOLTAGE, NEMA RATING, AND TORQUE AS INDICATED. CONFIGURE WITHOUT MANUAL OVERRIDE SHAFT EXTENSION. FURNISH WITH PTC SELF REGULATING HEATER, AUXILIARY SWITCH SET (AUXILIARY SWITCHES 3 & 4), AND EXXON BEACON 325 SEVERE COLD LUBRICANT.	VALVE ASSEMBLY DG VALVE (780) 413-1760  2" BALL VALVE - 360 IN-LB OPERATING TORQUE @ -50F NUTRON MODEL T3-R20R01LZ-05  NEMA 7 ACTUATOR - 600 IN-LBS TORQUE, 10 SECOND STROKE TIME, 0.50 LOCKED ROTOR AMPS. RCS MODEL SXR-1023
FL	FILL LIMITER	2" FPT FLOAT-TYPE MECHANICAL SHUT-OFF VALVE. ALUMINUM BODY, CLOSED CELL BUNA-N FLOAT, BRASS PLUNGER, STAINLESS STEEL TRIM, 100 PSIG SHUT-OFF PRESSURE.	MORRISON FIGURE 9095-A OR EQUAL. PROVIDE WITH 2" ALUMINUM DROP TUBE CUT TO LENGTH AT 45 DEGREES AS REQUIRED TO TERMINATE WITHIN 6" ABOVE TANK BOTTOM.

EQUIPMENT REQUIREMENTS FOR APPROVED EQUALS:  
SPECIFIC PARTS MANUFACTURER AND MODEL SELECTED NOT ONLY TO MEET PERFORMANCE FUNCTION BUT ALSO TO COORDINATE AND INTERFACE WITH OTHER DEVICES AND SYSTEMS. APPROVED EQUAL SUBSTITUTIONS WILL BE ALLOWED ONLY BY ENGINEER'S APPROVAL. TO OBTAIN APPROVAL, SUBMITTALS MUST CLEARLY DEMONSTRATE HOW SUBSTITUTE ITEM MEETS OR EXCEEDS SPECIFIED ITEM QUALITY AND PERFORMANCE CHARACTERISTICS AND ALSO COMPLIES WITH MECHANICAL AND/OR ELECTRICAL CONNECTIONS AND PHYSICAL LAYOUT REQUIREMENTS.

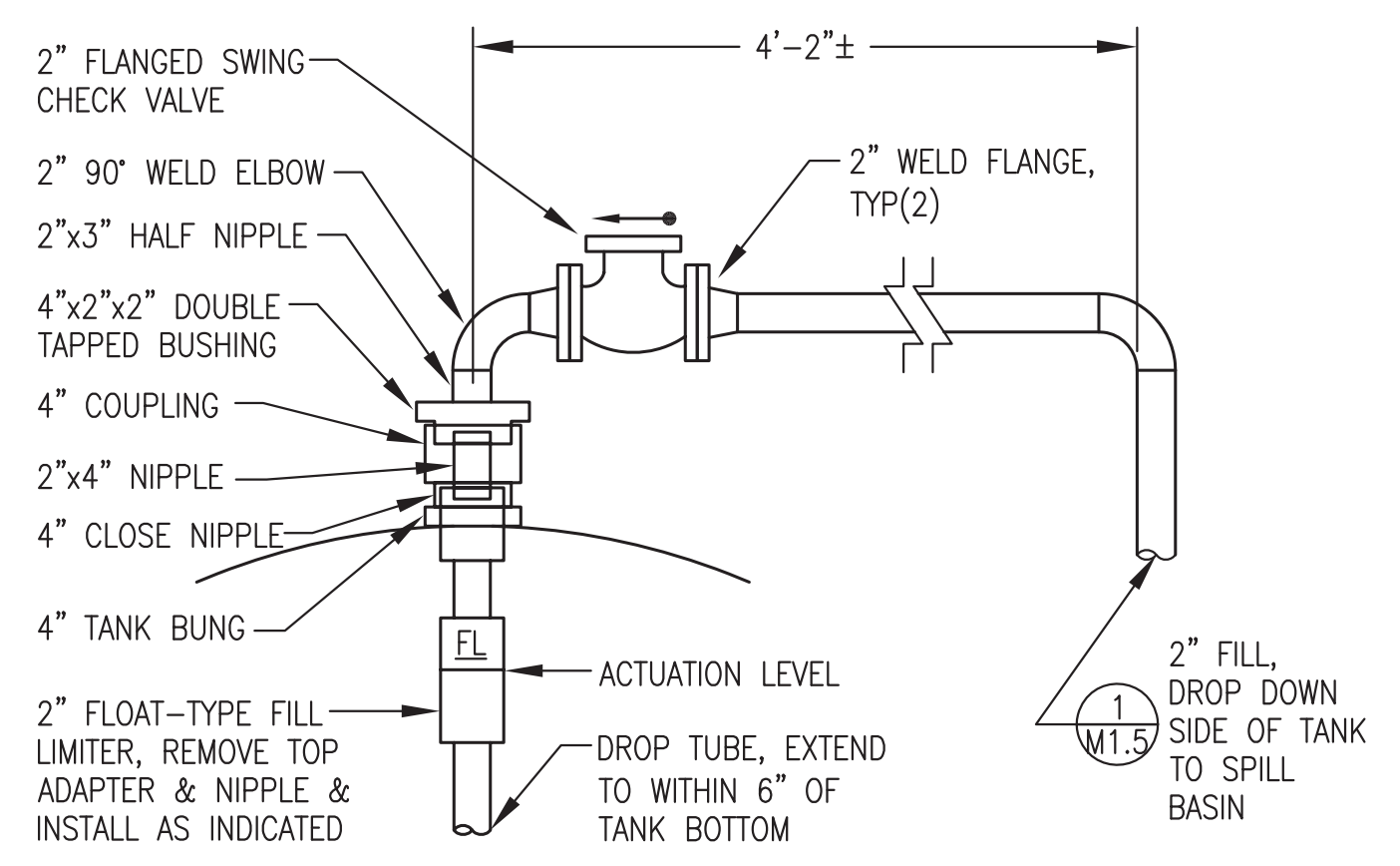


- NOTES:
- ALL EXISTING TANK APPURTENANCES AND ATTACHMENTS SHOWN WITH LIGHT-DASHED LINES TO REMAIN UNALTERED.
  - ALL NEW TANK PIPING AND APPURTENANCES SHOWN IN DARK-SOLID LINES TO BE FIELD INSTALLED THIS PROJECT.
  - SEE CIVIL FOR TANK LOCATION. SEE STRUCTURAL FOR TANK

1 INTERMEDIATE TANK & FUEL PIPING PLAN  
M1.4 1"=2'-0"

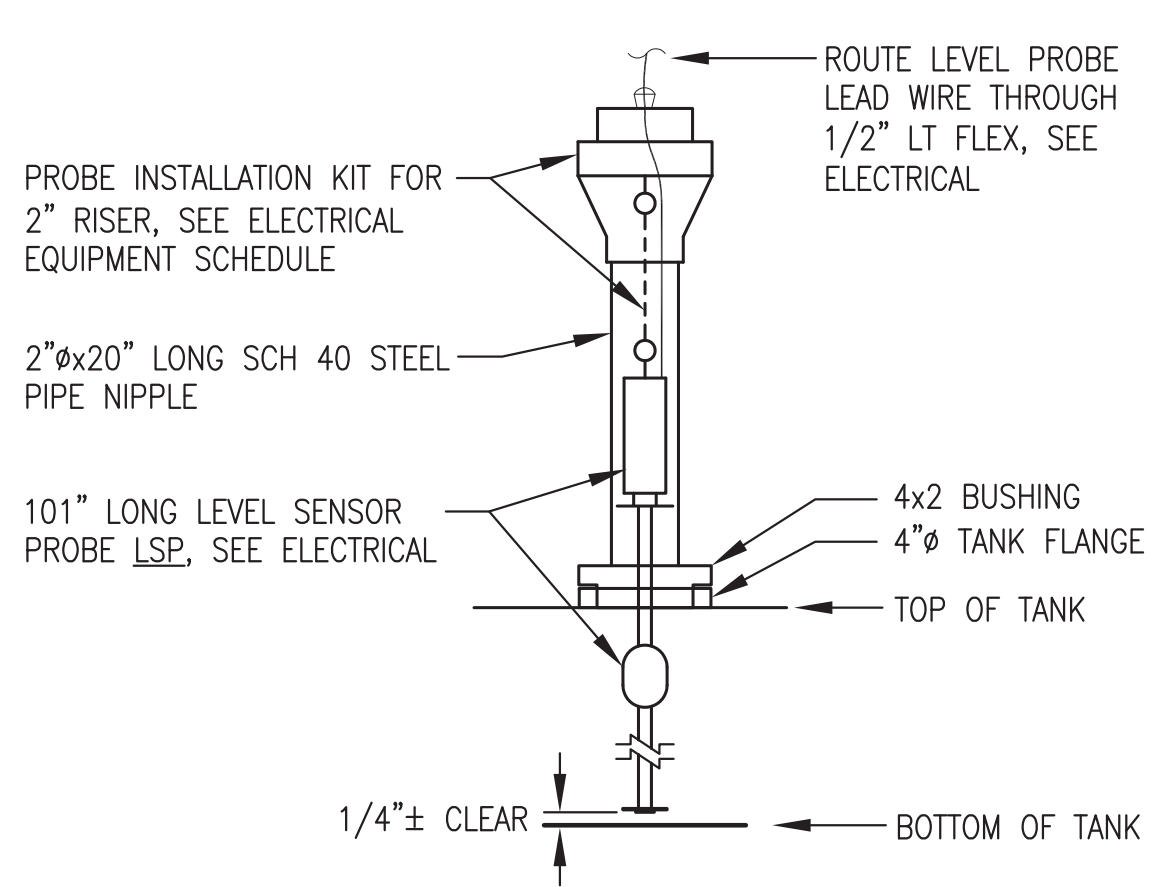


2 INTERMEDIATE TANK INSTALLATION  
M1.4 1"=2'-0"

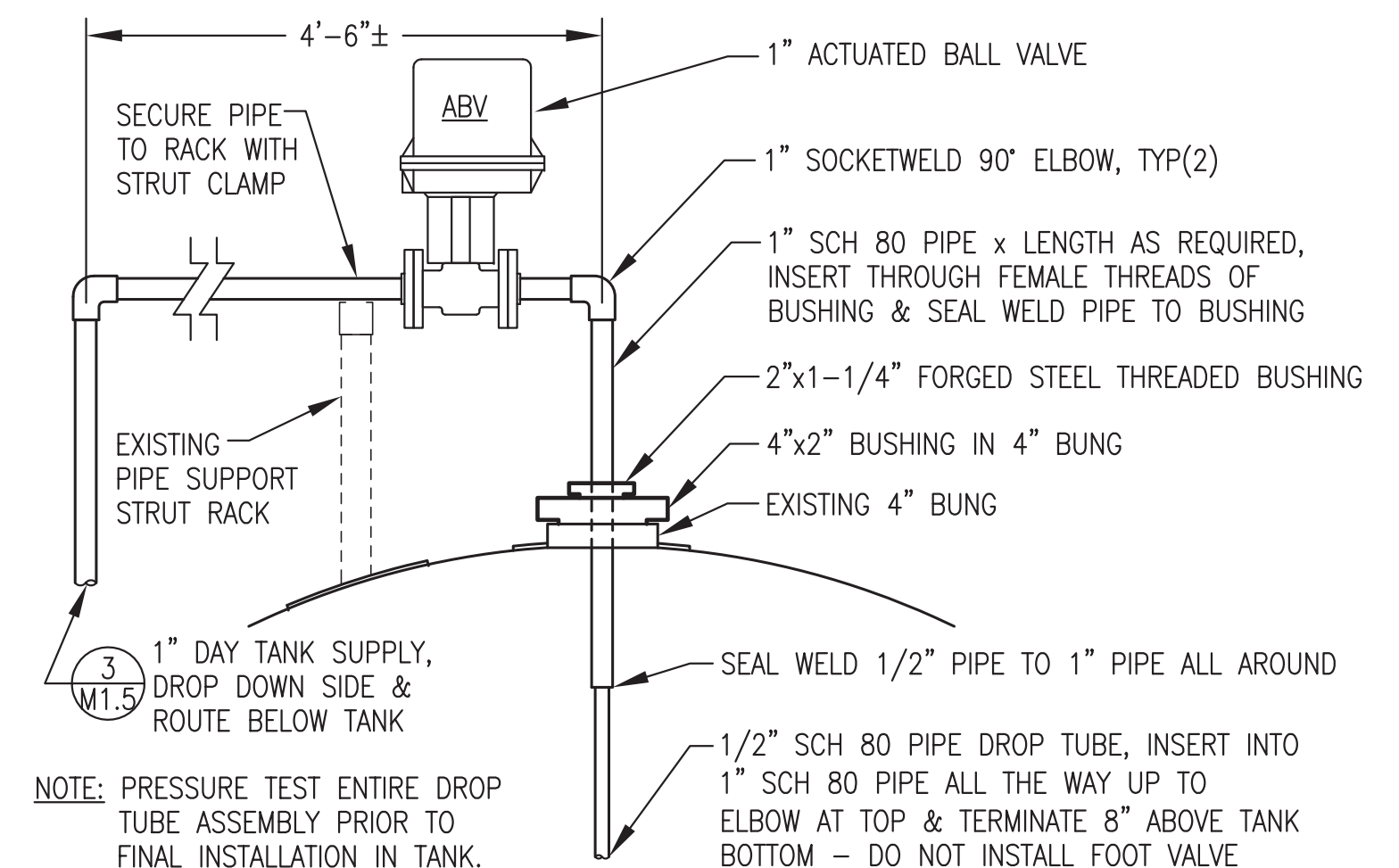


NOTE: PIPING SIZED TO PROVIDE SHUT OFF WHEN ACTUATION LEVEL IS AT 7'-3" ABOVE TANK BOTTOM (95% CAPACITY). FIELD VERIFY SHUT OFF HEIGHT & ADJUST LINKAGE AS REQUIRED.

3 FILL LIMITER INSTALLATION  
M1.4 NO SCALE



4 LEVEL SENSOR PROBE INSTALLATION  
M1.4 NO SCALE



5 DAY TANK SUPPLY DROP TUBE & ACTUATOR VALVE INSTALLATION  
M1.4 NO SCALE

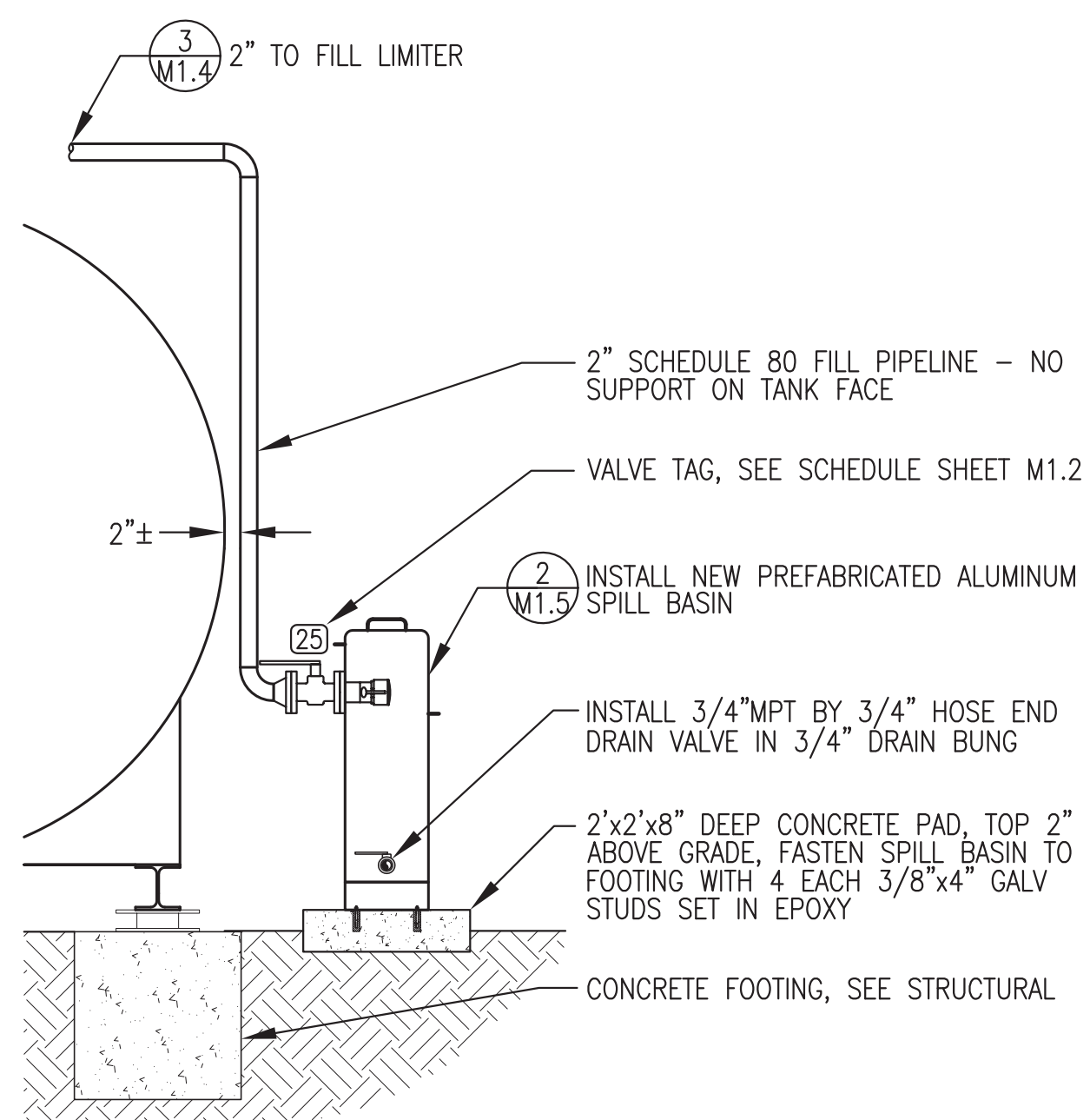
- GENERAL NOTES:
- EXISTING TANK APPURTENANCES TO REMAIN UNALTERED SHOWN WITH LIGHT DASHED LINES.
  - ALL NEW WORK SHOWN WITH DARK-SOLID LINES.
  - APPLY PERMANENT ADHESIVE LABELS ADJACENT TO NEW APPURTENANCES WITH BLACK LETTERS TO TANK AS INDICATED IN SPECIFIC NOTES. 1" HIGH LETTERS UNLESS SPECIFICALLY INDICATED OTHERWISE.
  - PAINT ALL NEW PIPE & FITTINGS ACCORDING TO SPECIFICATIONS.

- SPECIFIC NOTES:
- INSTALL NEW 101" LONG SENSOR PROBE LSP FOR TANK LEVEL MONITORING IN EXISTING 4" BUNG. SEE DETAIL 4/M1.4. LABEL "LEVEL PROBE".
  - REMOVE EXISTING DROP TUBE AND INSTALL NEW DAY TANK SUPPLY DROP TUBE WITH 1" ACTUATED BALL VALVE IN EXISTING 4" BUNG, SEE DETAIL 5/M1.4. LABEL "WITHDRAWAL"
  - REMOVE EXISTING TANK TOP FILL CANISTER AND INSTALL NEW 2" FILL LIMITER AND 2" SCH 80 TRUCK FILL PIPING, SEE INSTALLATION DETAIL 3/M1.4. LABEL "FILL LIMITER"
  - INSTALL SKID ON CONCRETE FOOTING, SEE STRUCTURAL.
  - ROUTE 1" DAY TANK SUPPLY UNDER TANK, SEE DETAIL 3/M1.5.

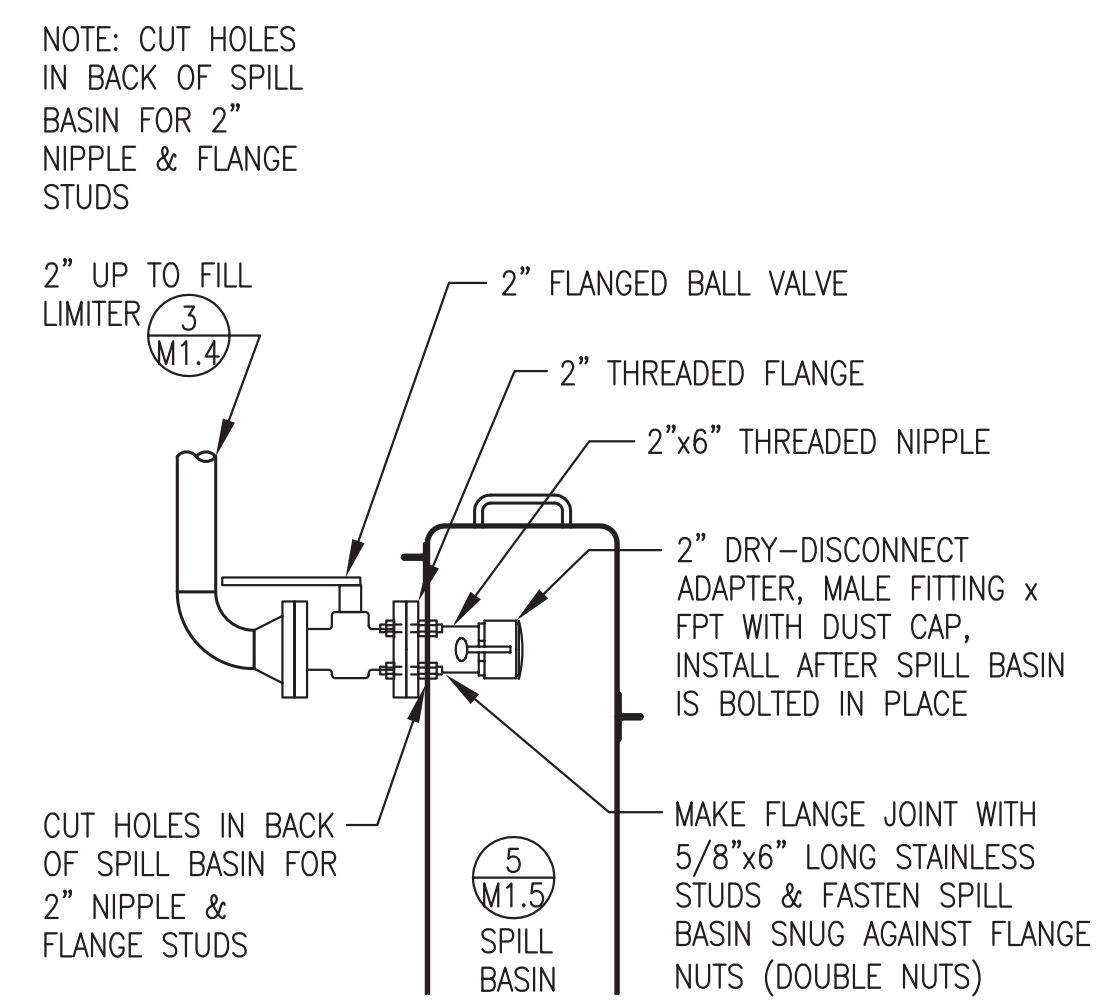
ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.

ISSUED FOR CONSTRUCTION APRIL 2019

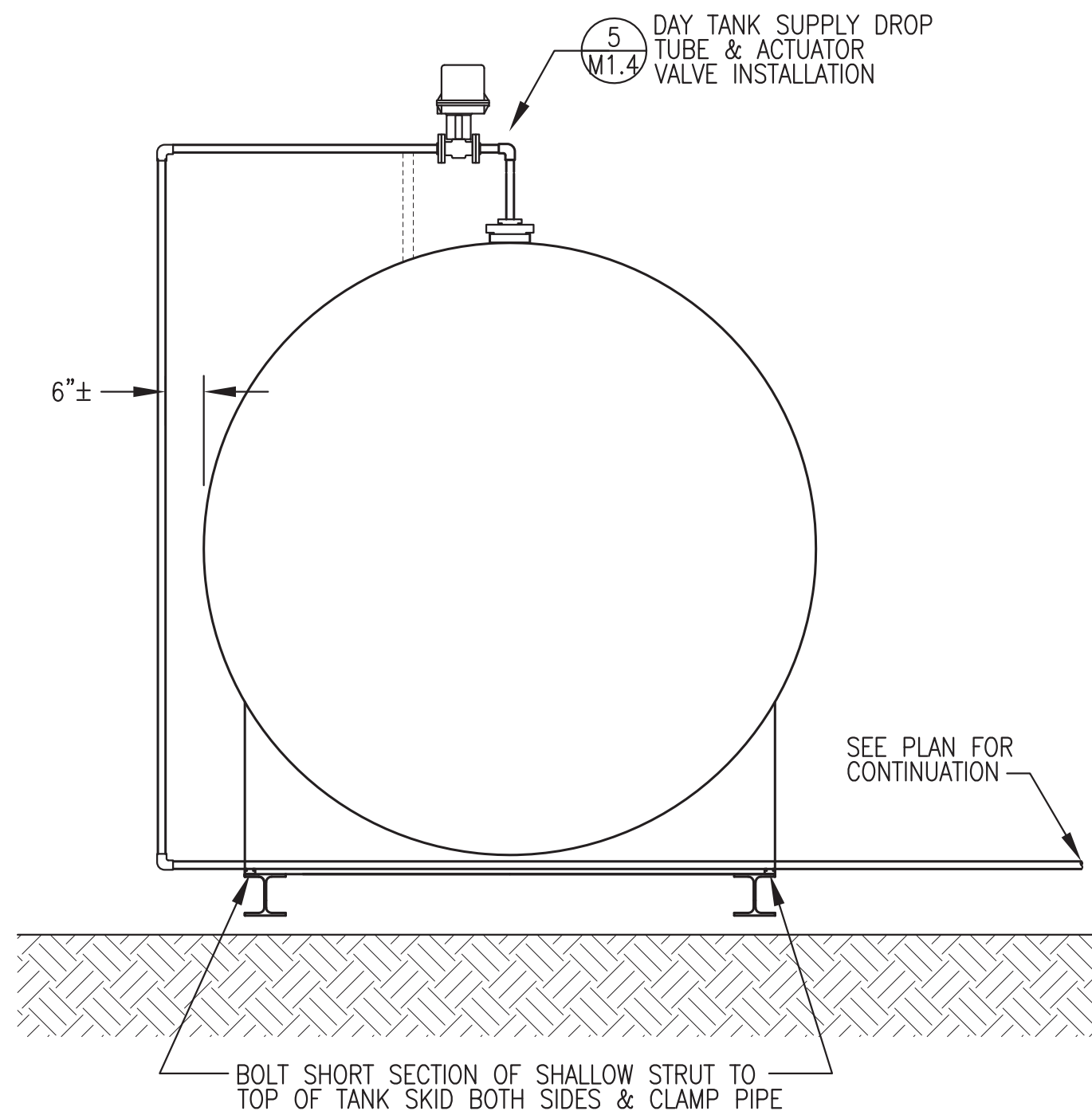




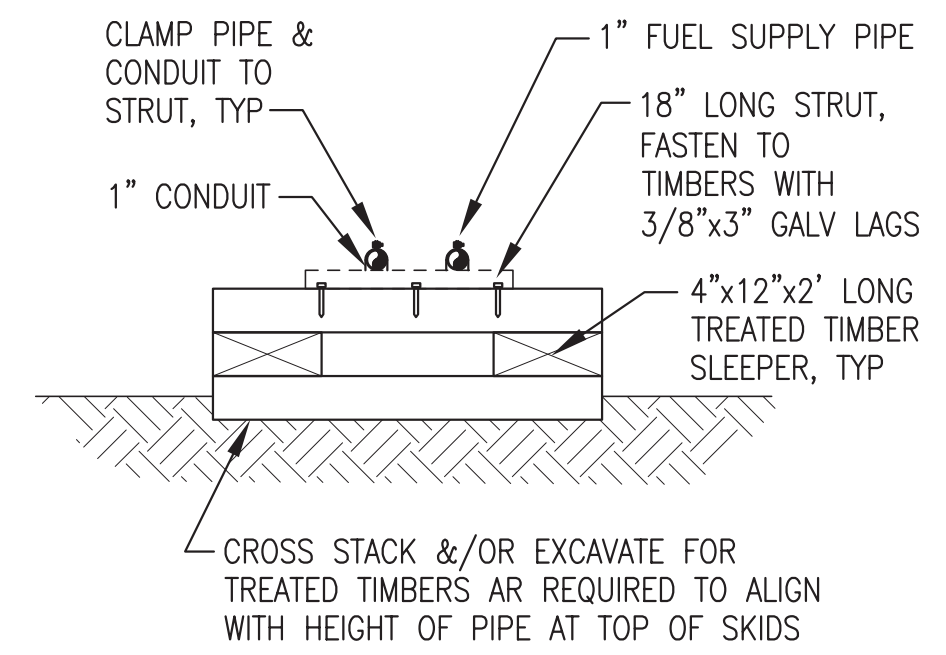
**1** TRUCK FILL SPILL BASIN INSTALLATION  
M1.5 1"=2'-0"



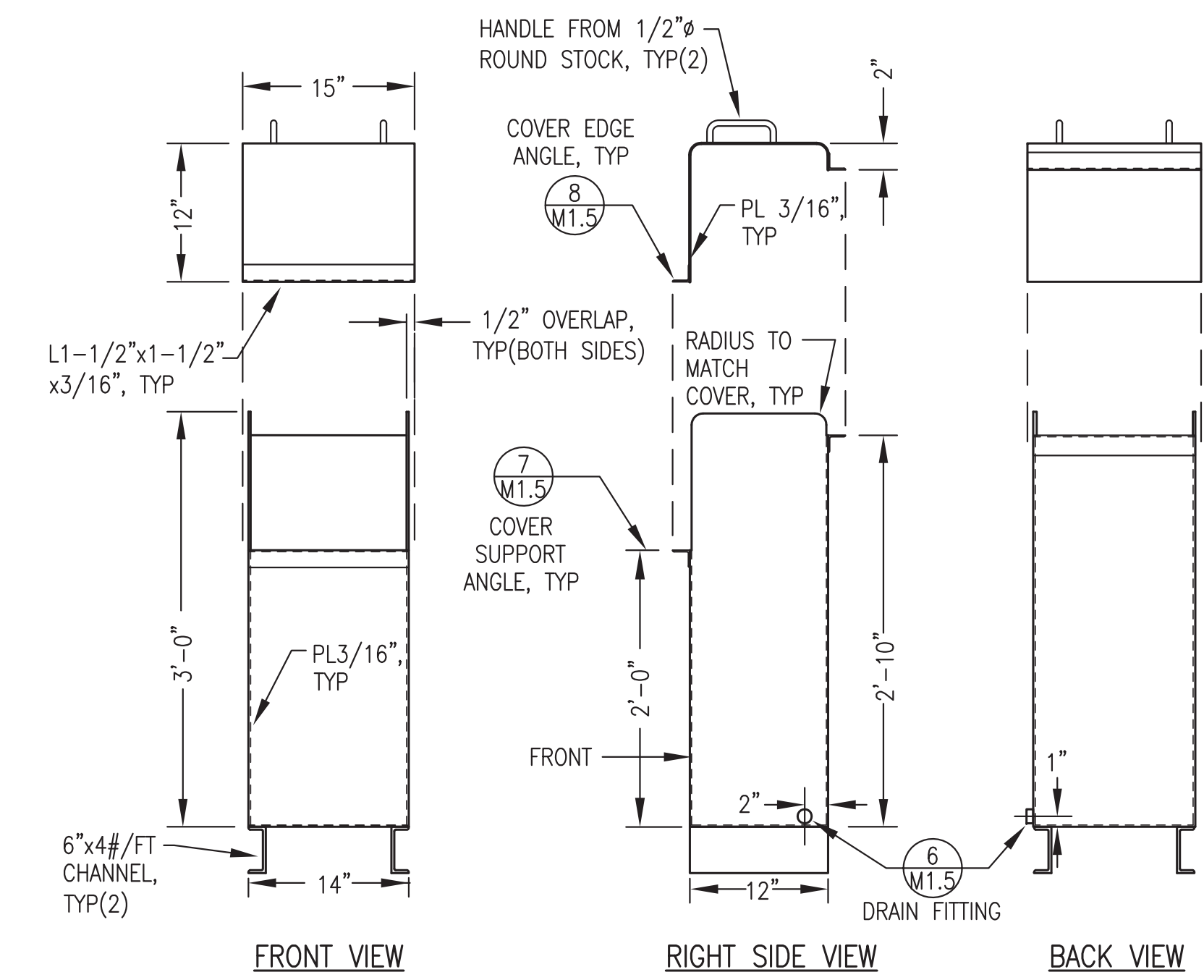
**2** FILL PIPING TERMINATION  
M1.5 NO SCALE



**3** 1" PIPE SUPPORT FROM TANK SKID  
M1.5 1"=2'-0"

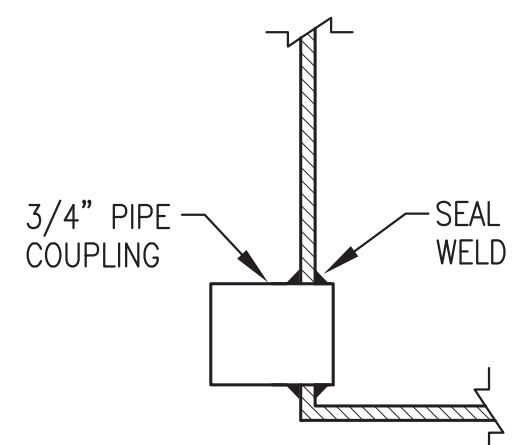


**4** FUEL PIPE SLEEPER SUPPORT  
M1.5 NO SCALE

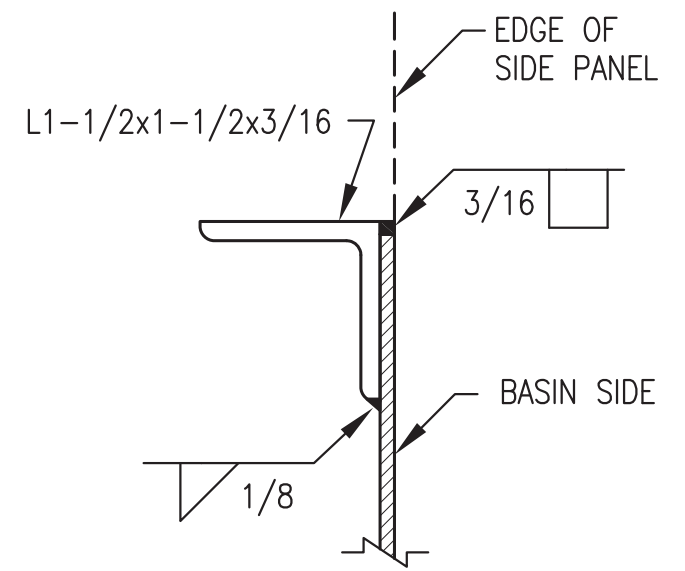


NOTE: FABRICATE FROM 5086-H116 ALUMINUM PLATE & 6061-T6 ALUMINUM SHAPES.

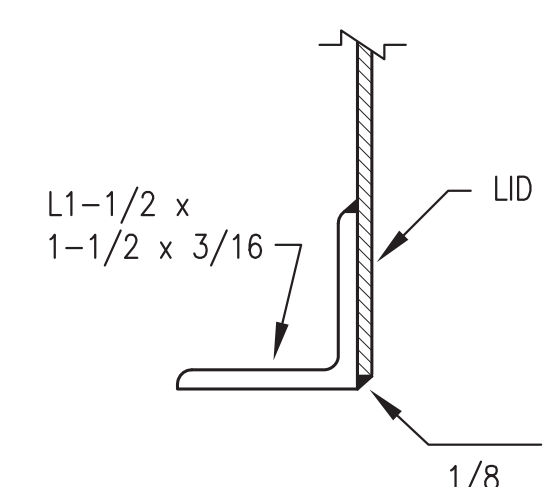
**5** ALUMINUM SPILL BASIN FABRICATION DETAILS  
M1.5 1"=1"



**6** DRAIN FITTING  
M1.5 NO SCALE



**7** COVER SUPPORT ANGLE  
M1.5 NO SCALE



**8** COVER EDGE ANGLE  
M1.5 NO SCALE

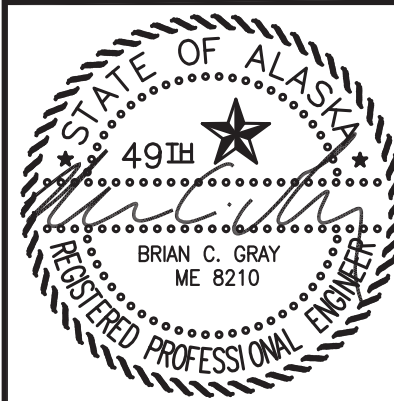


**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
INTERMEDIATE TANK PIPING DETAILS

**M1.5**  
SHEET OF

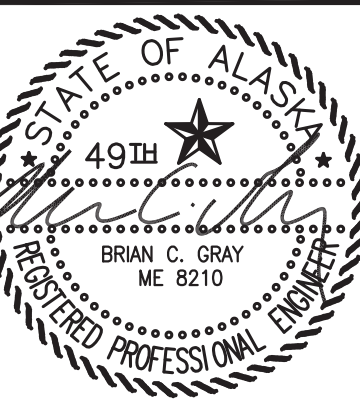
ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.

ISSUED FOR CONSTRUCTION APRIL 2019



CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1" = 1" THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

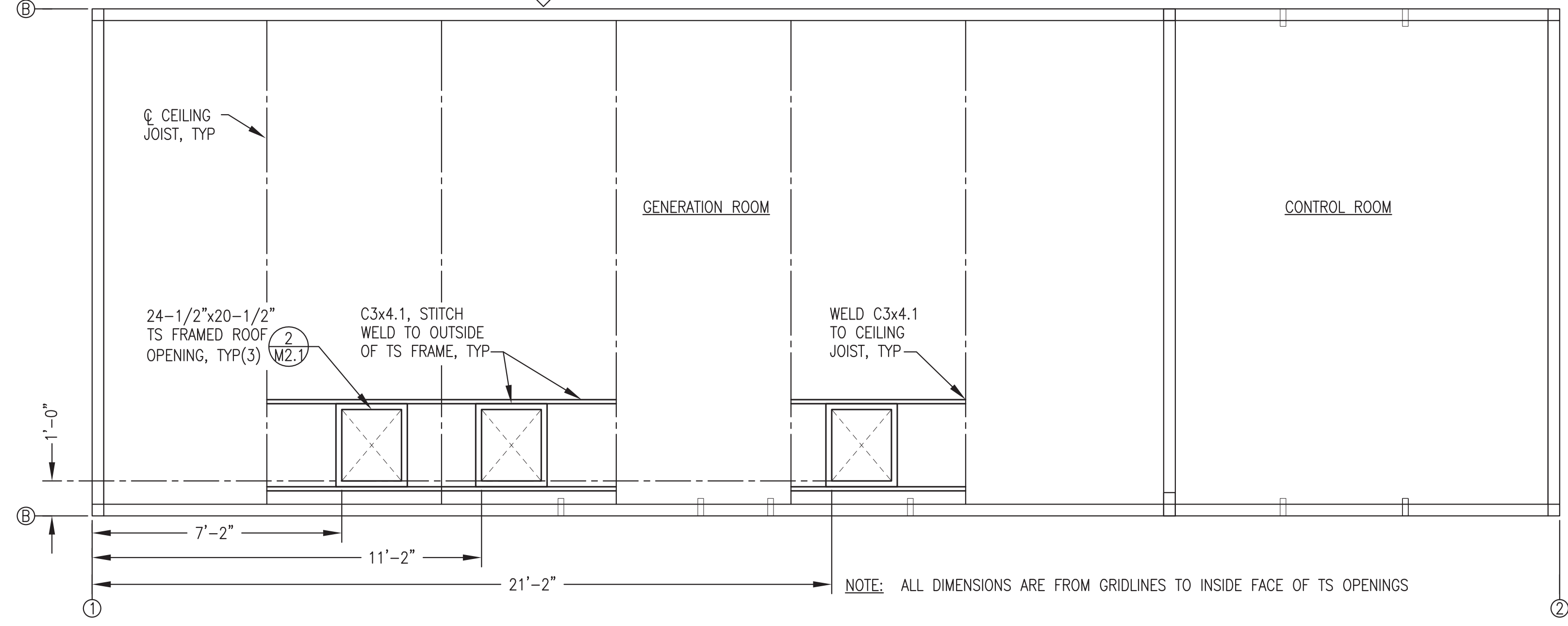


DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

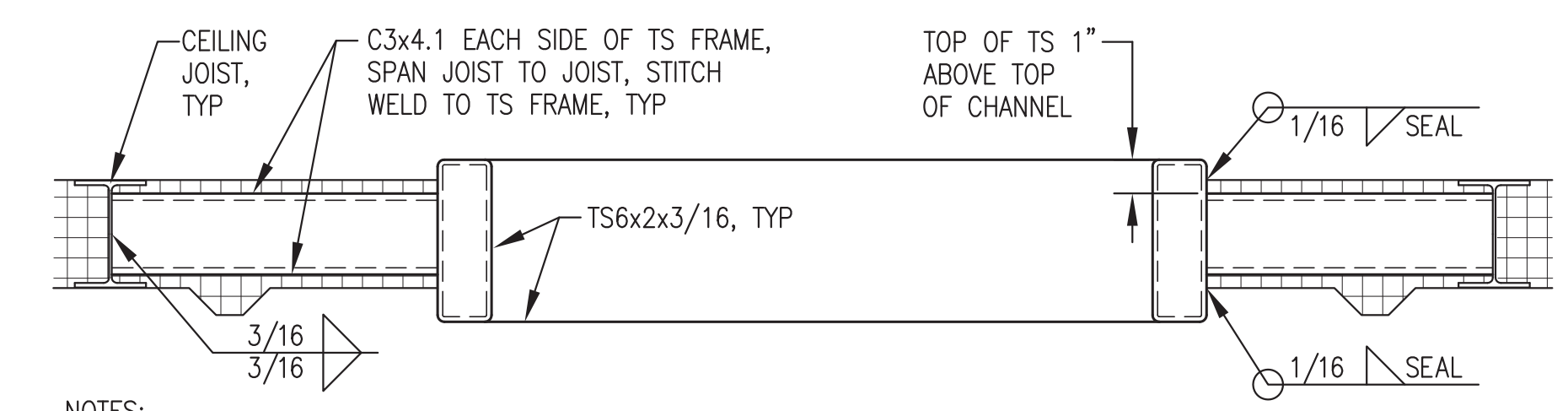
DRAWING TITLE:  
MECHANICAL PENETRATIONS PLAN, ELEVATION, & DETAILS

**M2.1**  
SHEET OF 7

4 MODULE BACK WALL MECHANICAL PENETRATION LAYOUT

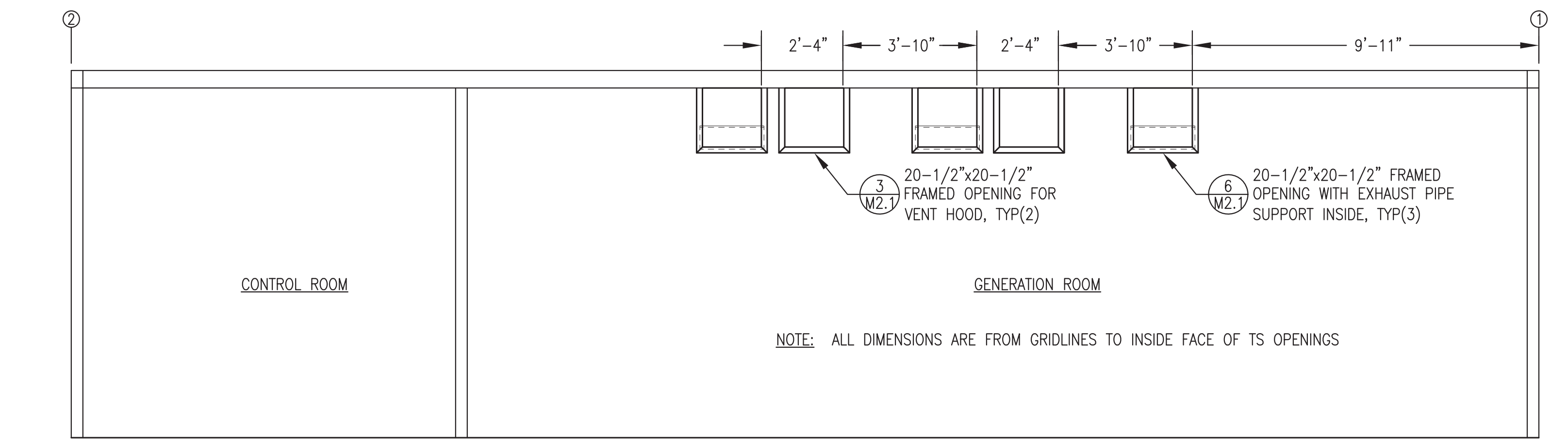


1 MODULE MECHANICAL ROOF PENETRATION PLAN  
3/8"=1'-0"

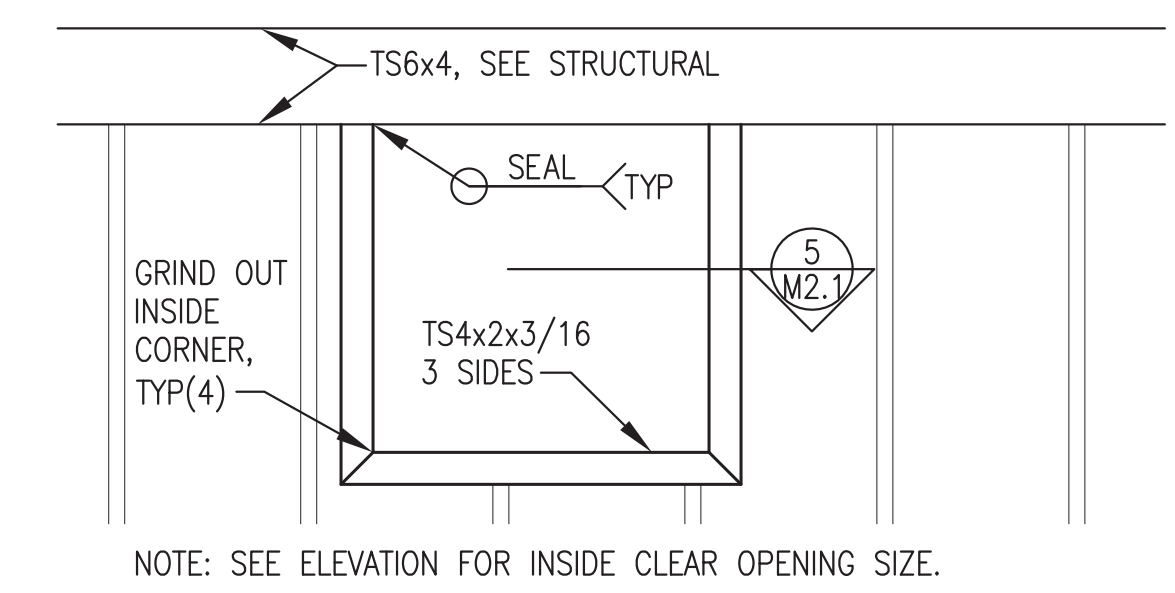


- NOTES:
- 1) FABRICATE FRAMED OPENING WITH MITERED CORNERS AND FULL PENETRATION GROOVE WELDS.
  - 2) FABRICATE TO FINISHED INSIDE (CLEAR) DIMENSIONS INDICATED ON PLANS.
  - 3) GRIND OUT INSIDE OF MITERED CORNERS TO PROVIDE FULL CLEAR OPENING.

2 TYPICAL ROOF OPENING DETAIL  
2"=1'-0"

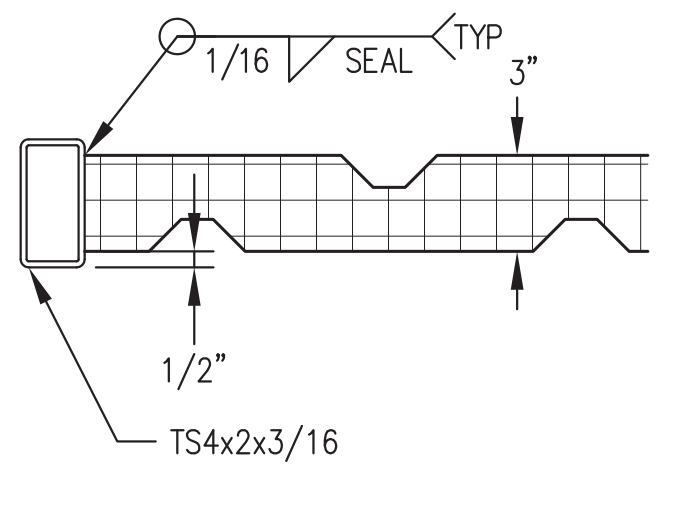


4 MODULE MECHANICAL WALL PENETRATIONS AT GRID A - EXTERIOR ELEVATION  
1/2"=1'-0"

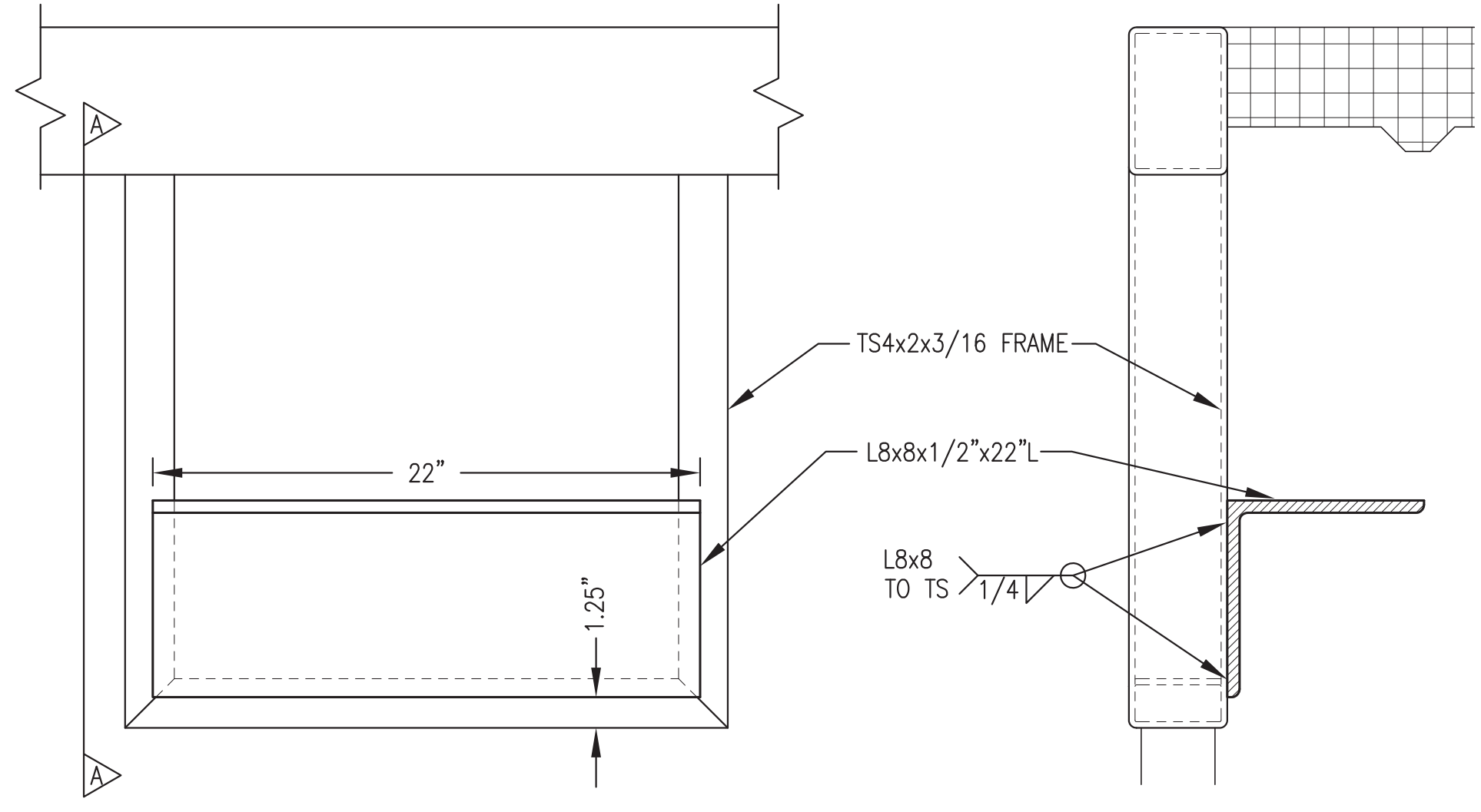


3 TYPICAL WALL OPENING - ELEVATION  
1"=1'-0"

- NOTES:
- 1) FABRICATE FRAMED OPENING WITH MITERED CORNERS AND FULL PENETRATION GROOVE WELDS.
  - 2) FABRICATE TO FINISHED INSIDE (CLEAR) DIMENSIONS INDICATED ON ELEVATIONS.
  - 3) GRIND OUT INSIDE OF MITERED CORNERS TO PROVIDE FULL CLEAR OPENING.



5 TYPICAL SECTION THROUGH WALL OPENING  
2"=1'-0"



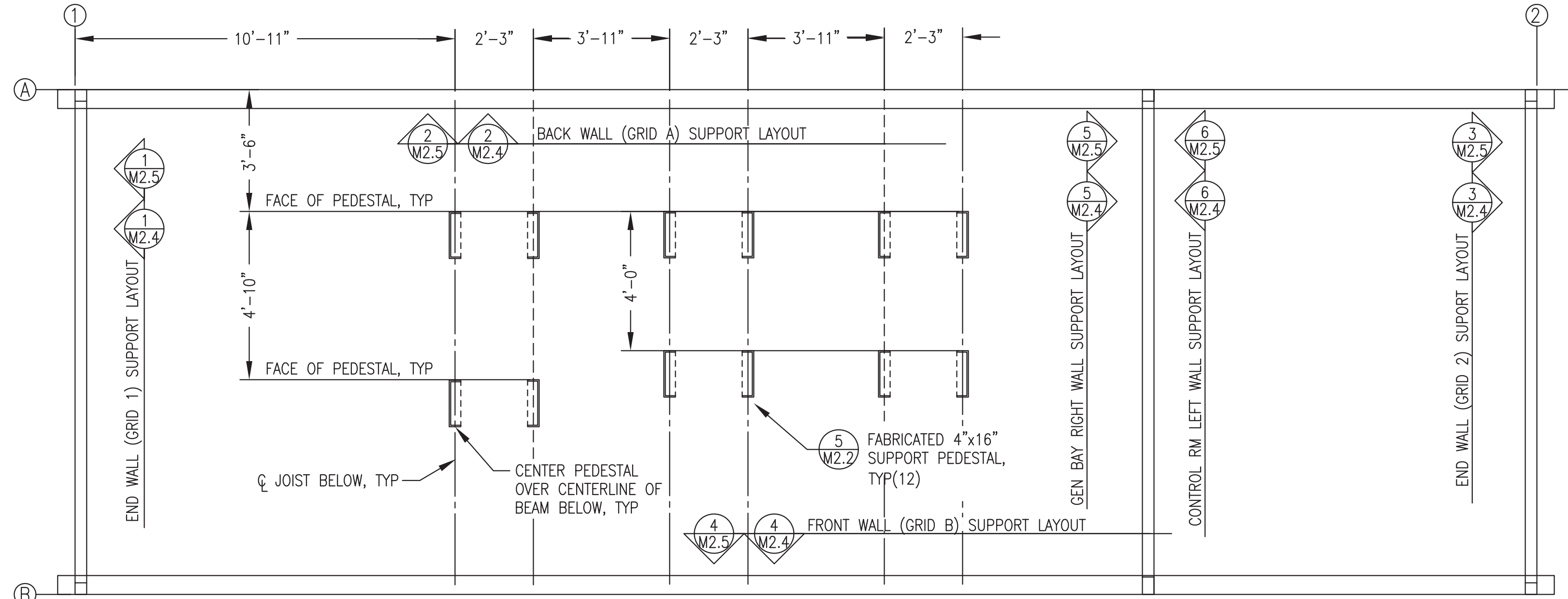
6 EXHAUST PIPE SUPPORT AT FRAMED OPENING  
2"=1'-0"

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

ISSUED FOR CONSTRUCTION JANUARY 2019



NOTE: ALL DIMENSIONS FROM GRIDLINE (OUTSIDE OF DECK)

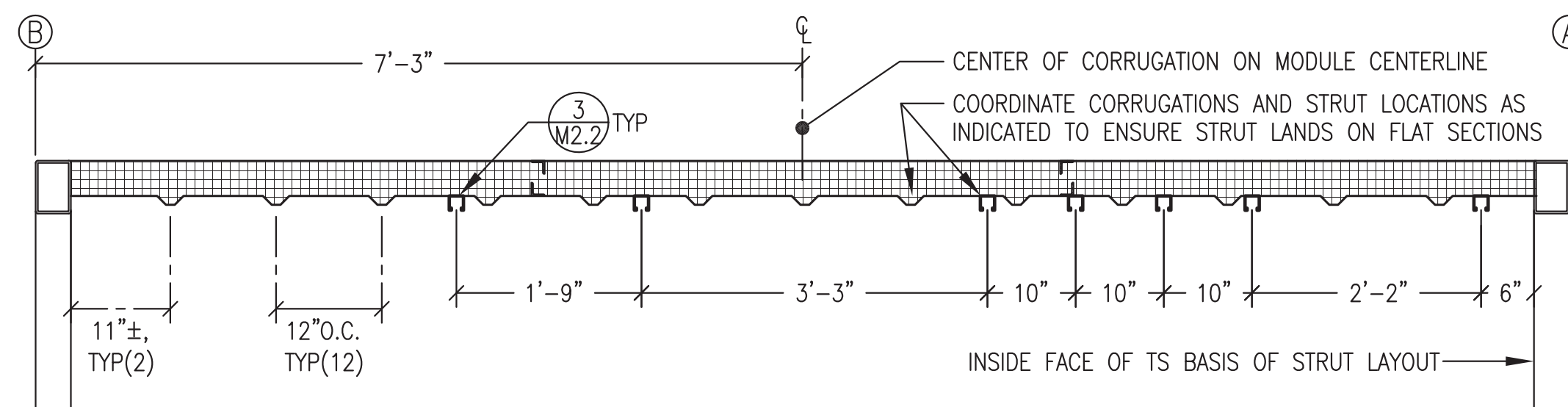


**1** MODULE MECHANICAL SUPPORT PLAN  
M2.2 3/8"=1'-0"

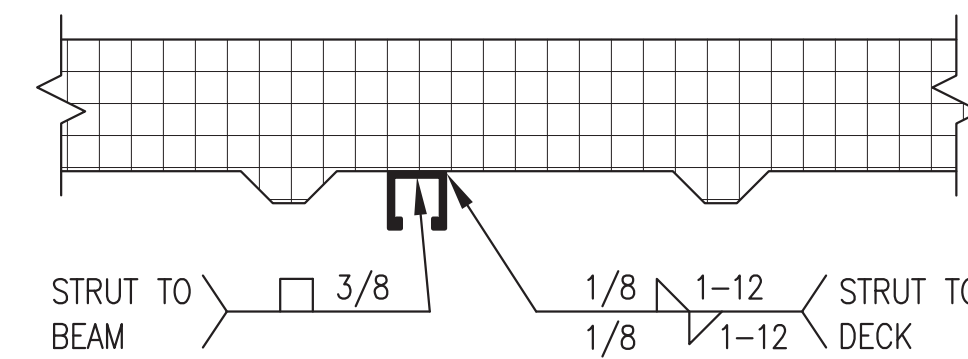
ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

**GENERAL NOTES:**

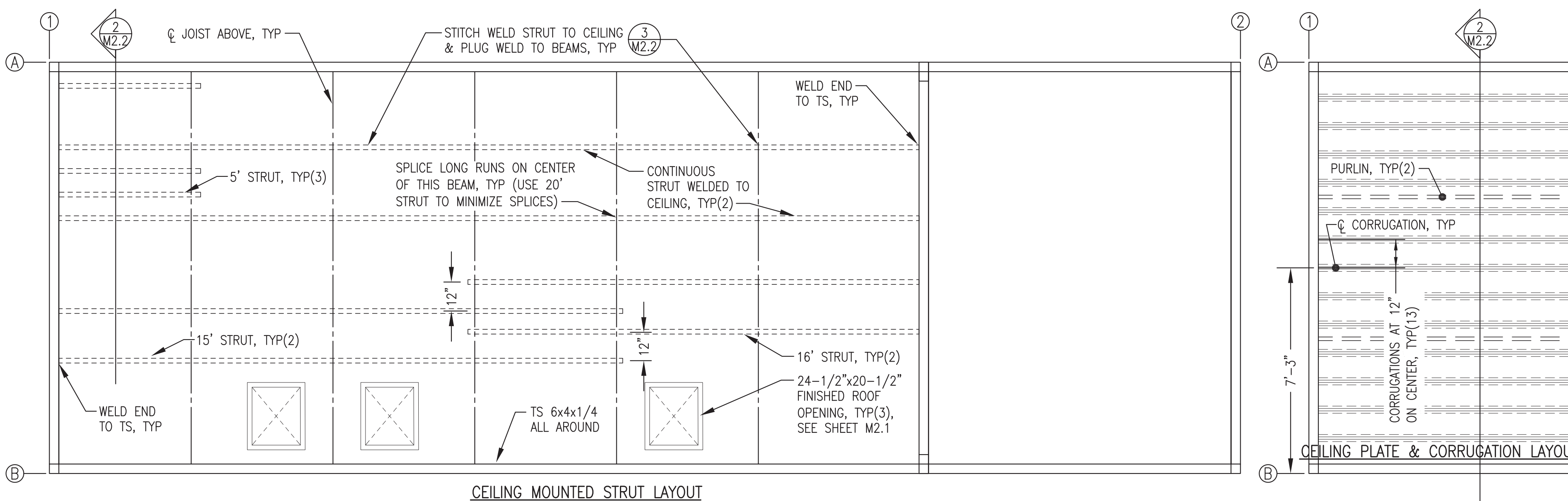
- 1) FABRICATE PEDESTALS FROM ASTM A36 ANGLE AND PLATES AS SHOWN.
- 2) ALL STRUT 12 GAUGE 1-5/8"x1-5/8" SOLID BACK PLAIN (UNFINISHED). B-LINE B22-PLN OR EQUAL. PURCHASE IN 20' LENGTHS TO MINIMIZE SPLICES.
- 3) INSTALL ALL SUPPORTS INDICATED AND GRIND SMOOTH PRIOR TO SANDBLASTING MODULE. SANDBLAST AND PAINT ALL SUPPORTS THIS SHEET EQUIVALENT TO MODULE INTERIOR. SEE SHEET A1 FOR PAINTING SPECIFICATIONS.



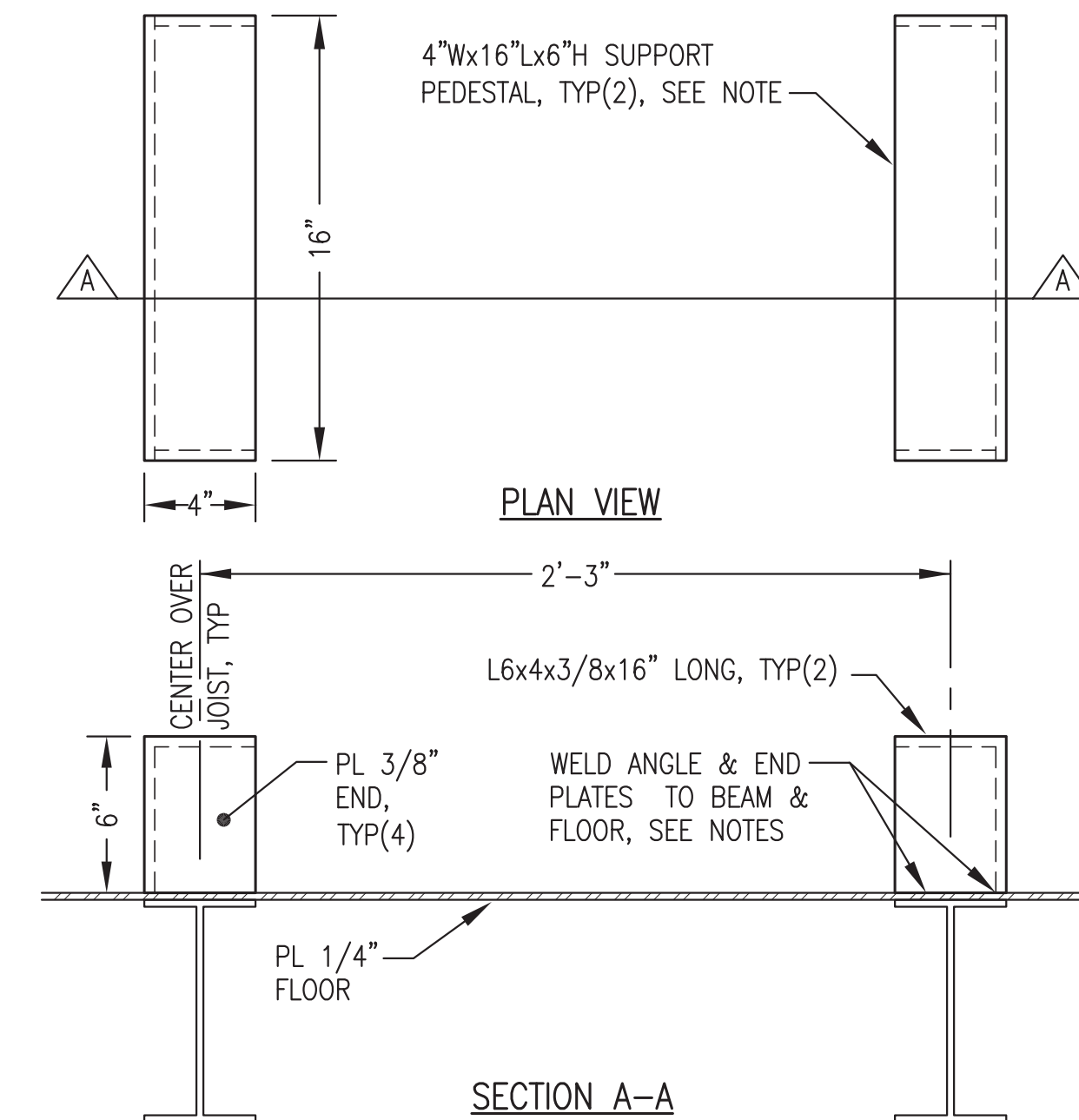
**2** SECTION THROUGH CEILING - CORRUGATION & STRUT LAYOUT  
M2.2 3/4"=1'-0"



**3** STRUT ATTACHMENT TO CEILING  
M2.2 NO SCALE



**4** CEILING STRUT SUPPORT LAYOUT PLAN  
M2.2 3/8"=1'-0"



**5** SUPPORT PEDESTAL FABRICATION  
M2.2 2"=1'-0"

- NOTES: 1) MAKE ALL JOINTS WITH CONTINUOUS GROOVE OR FILLET WELDS.  
2) SLOT FLOOR PLATE 3 SIDES THEN WELD PEDESTAL TO TOP OF BEAM AND SEAL WELD TO FLOOR PLATE ALL AROUND.



**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

REVISIONS	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
MECHANICAL SUPPORT PLANS & DETAILS

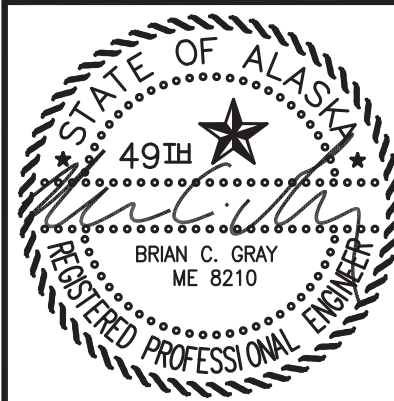
**M2.2**  
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019



CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

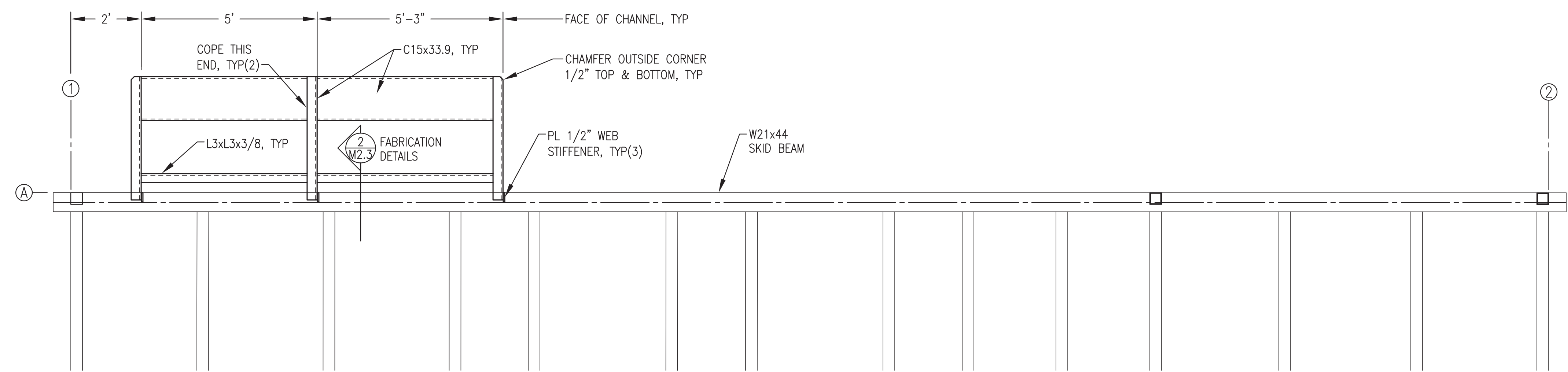
VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS  
ONE INCH ON ORIGINAL  
DRAWING



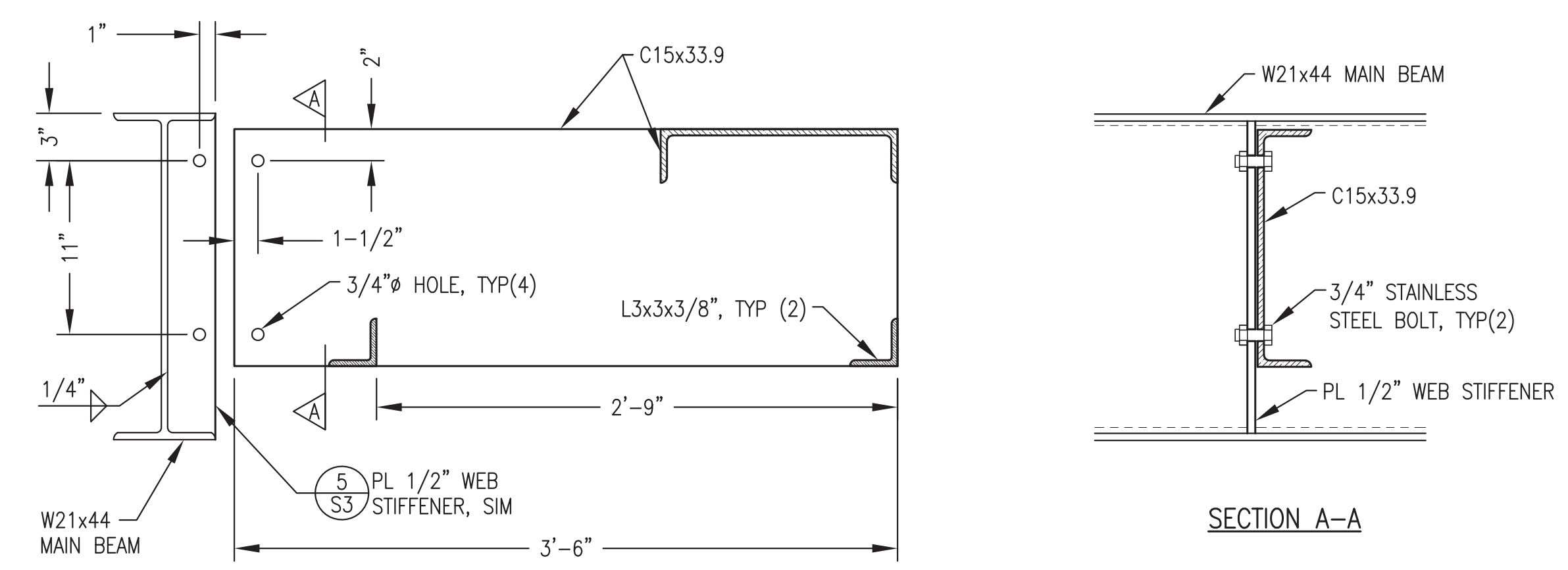
DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
RADIATOR SUPPORT  
PLAN & DETAILS

**M2.3**  
SHEET OF 7



**1** RADIATOR SUPPORT PLAN  
M2.3 1/2"=1'-0"



- SUPPORT FABRICATION NOTES:**
- 1) FABRICATE SUPPORT FROM ASTM A36 ANGLE & CHANNEL AS SHOWN.
  - 2) RACK ALL SUPPORT BRACKETS LEVEL & PERPENDICULAR TO SKID WITH CONNECTIONS BOLTED TIGHT PRIOR TO WELDING.
  - 3) UPON COMPLETION OF WELDING ROUND CORNERS AND GRIND EDGES SMOOTH.
  - 4) PRIOR TO SANDBLASTING MODULE REMOVE SUPPORTS THEN SANDBLAST AND PAINT EQUIVALENT TO MODULE EXTERIOR WALLS. SEE SHEET A1 FOR PAINTING SPECIFICATIONS.

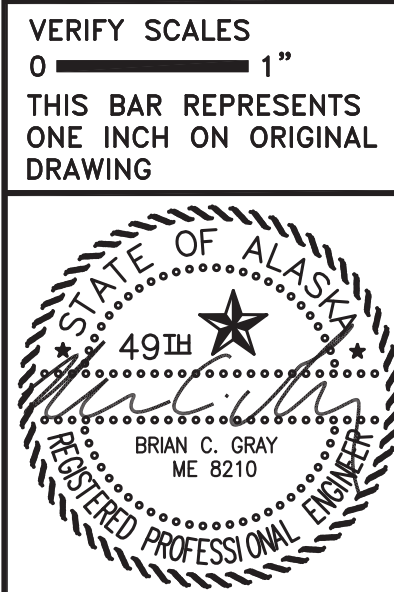
**2** RADIATOR SUPPORT FABRICATION  
M2.3 1-1/2"=1'-0"

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

ISSUED FOR CONSTRUCTION JANUARY 2019



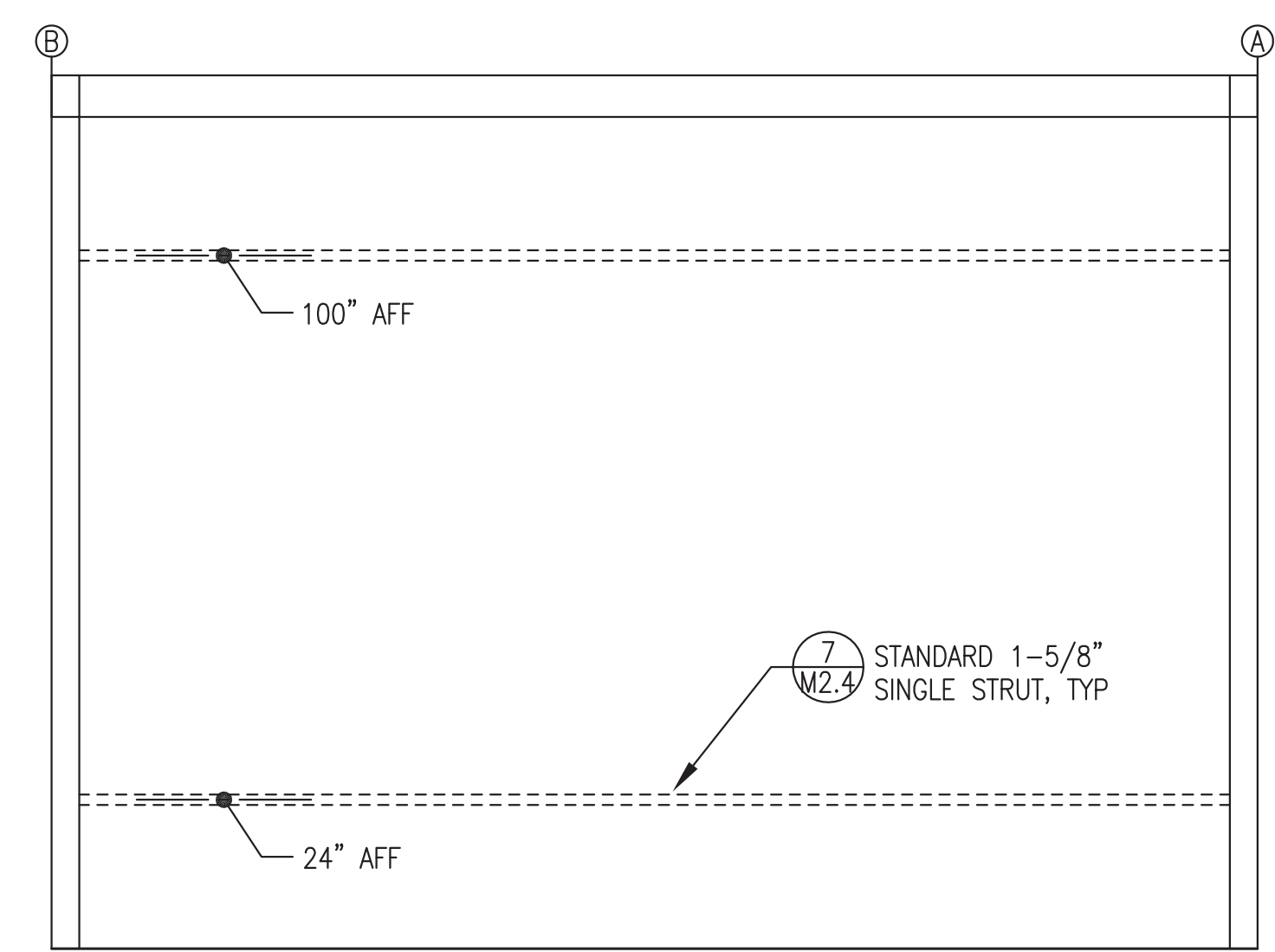
CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	



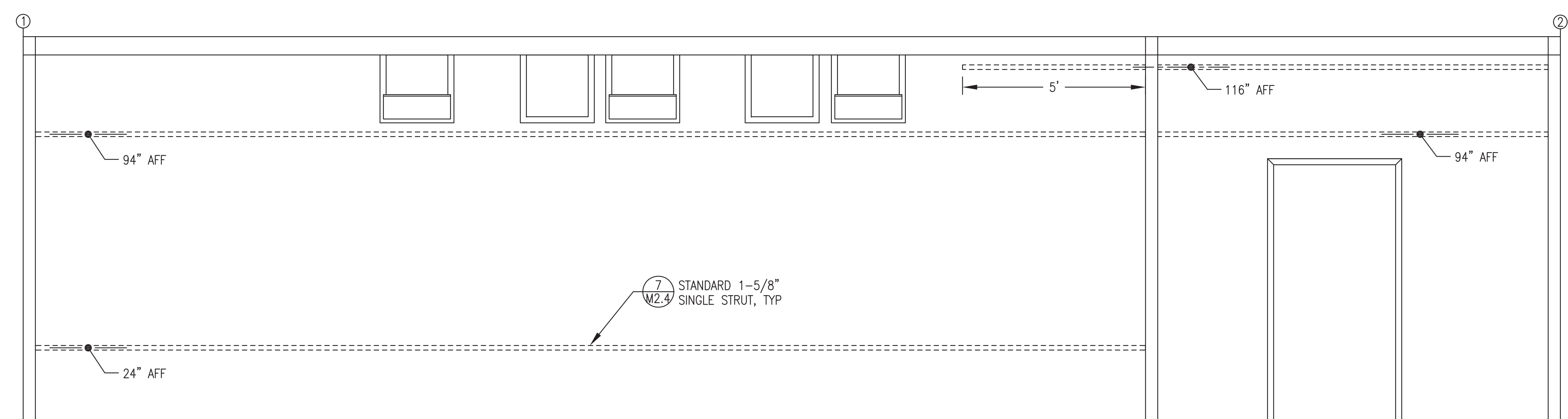
DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
MECHANICAL SUPPORT  
HORIZONTAL WALL STRUT  
INSTALLATION

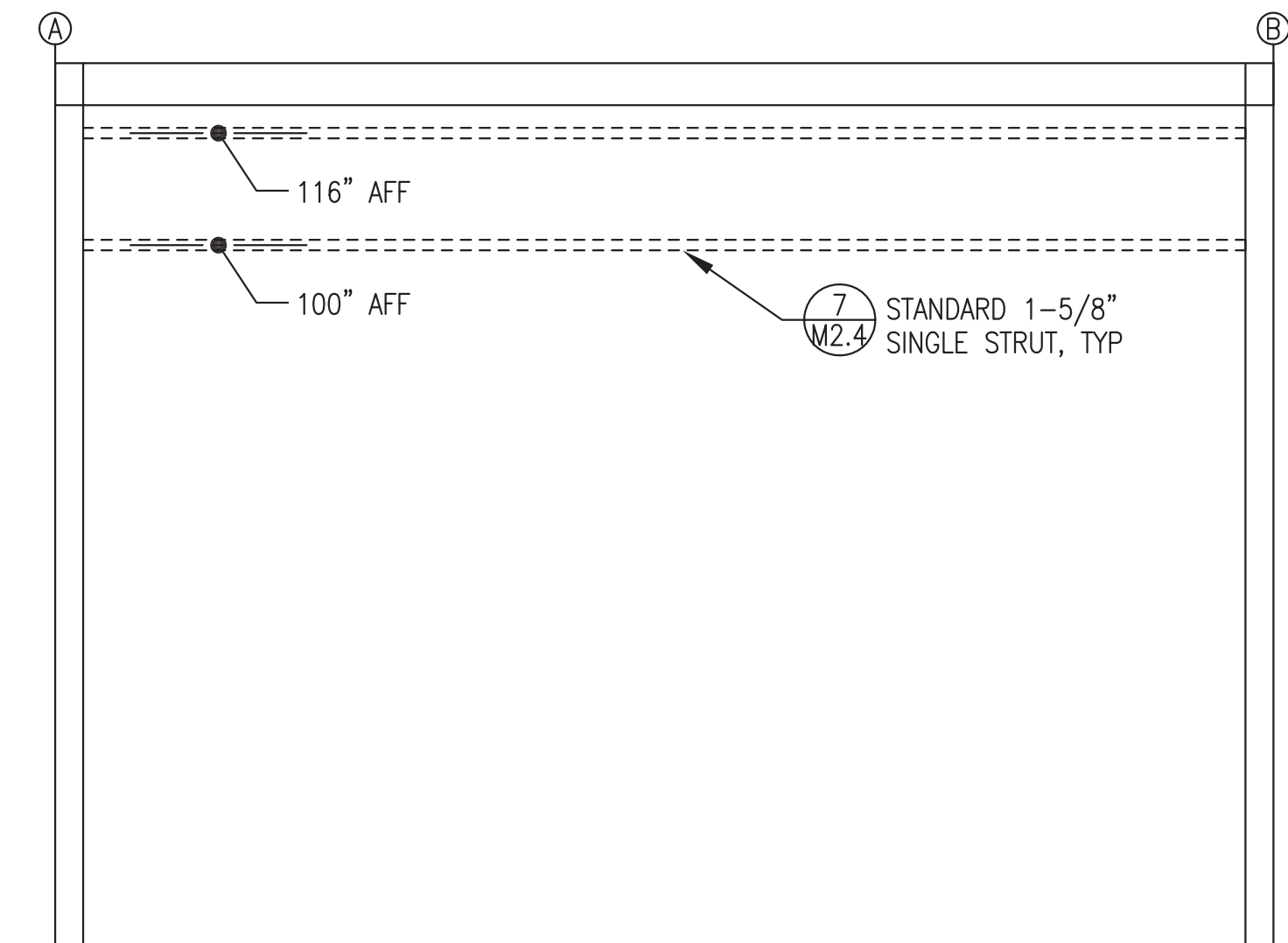
**M2.4**  
SHEET OF 7



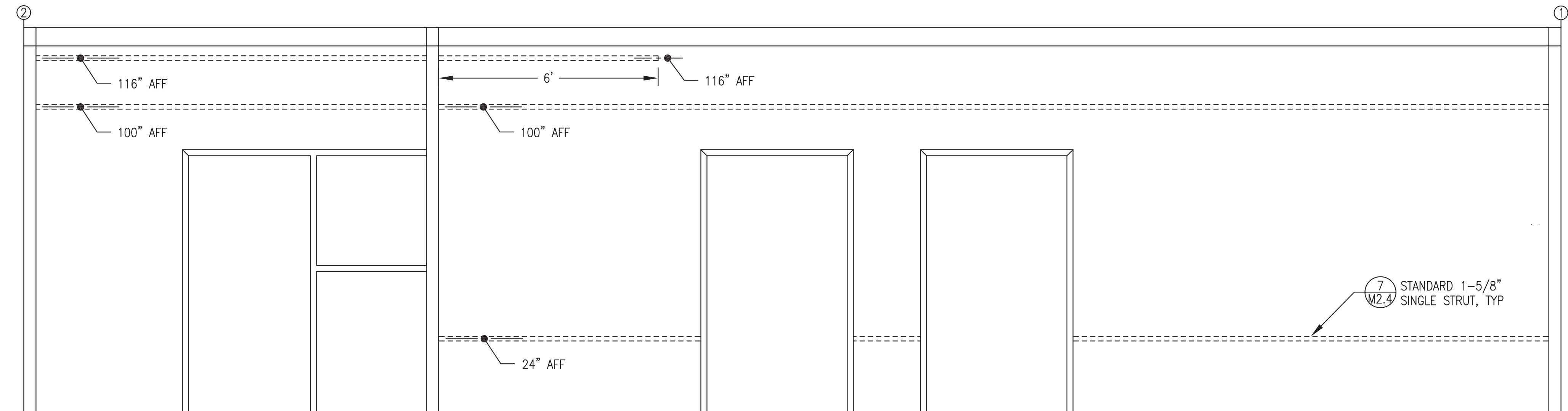
**1** END WALL (GRID 1) HORIZONTAL WALL STRUT LAYOUT  
M2.4 1/2"=1'-0"



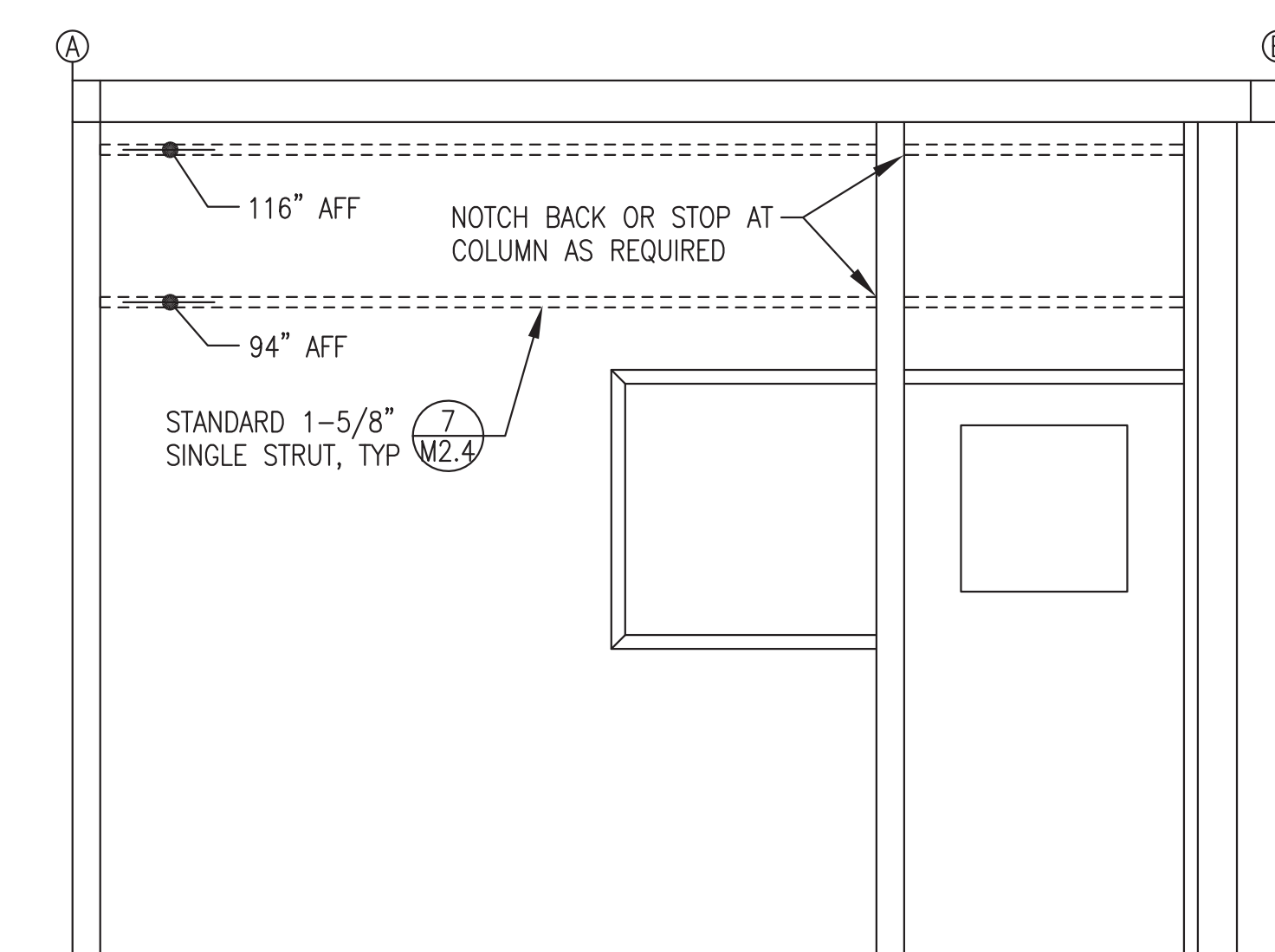
**2** BACK WALL (GRID A) HORIZONTAL WALL STRUT LAYOUT  
M2.4 1/2"=1'-0"



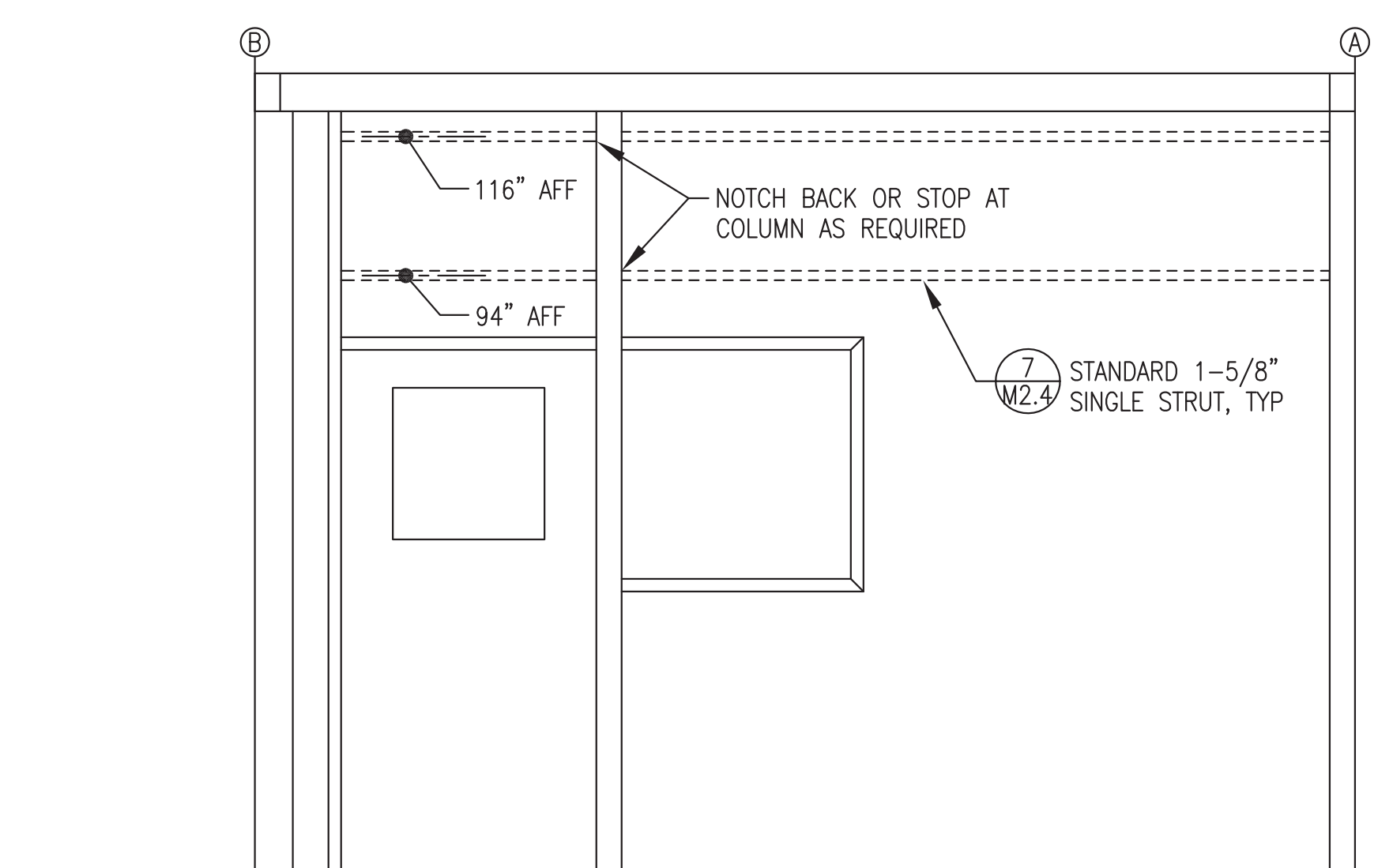
**3** END WALL (GRID 2) HORIZONTAL WALL STRUT LAYOUT  
M2.4 1/2"=1'-0"



**4** FRONT WALL (GRID B) HORIZONTAL WALL STRUT LAYOUT  
M2.4 1/2"=1'-0"

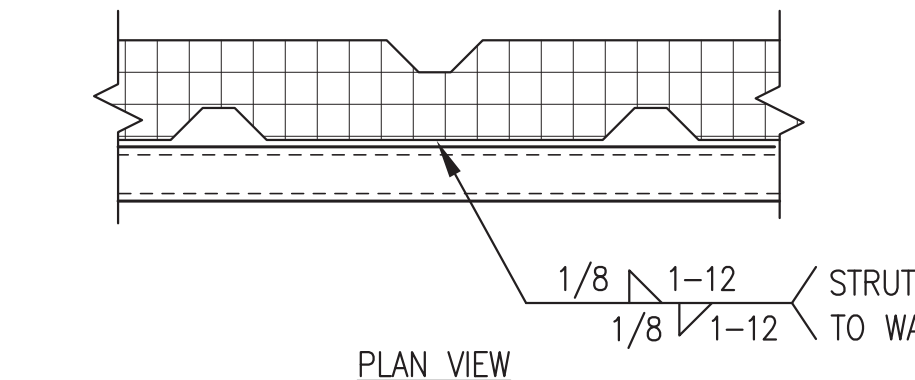


**5** GEN BAY RIGHT WALL HORIZONTAL WALL STRUT LAYOUT  
M2.4 1/2"=1'-0"



**6** CONTROL ROOM LEFT WALL HORIZONTAL WALL STRUT LAYOUT  
M2.4 1/2"=1'-0"

- HORIZONTAL WALL STRUT INSTALLATION NOTES:**
- 1) ALL LOCATIONS ARE CENTERLINE OF STRUT ABOVE FINISHED FLOOR (AFF).
  - 2) ALL STRUT SHALL BE 12 GAUGE, 1-5/8" x 1-5/8", PLAIN (UN-FINISHED BLACK) WITH SOLID BACK, B-LINE B22-PLN OR EQUAL.
  - 3) PRIOR TO PAINTING MODULE, WELD ALL HORIZONTAL STRUT SECTIONS TO WALLS AS SHOWN. SANDBLAST AND PAINT STRUT WITH MODULE INTERIOR WALLS. SEE SHEET A1 FOR PAINTING SPECIFICATIONS.

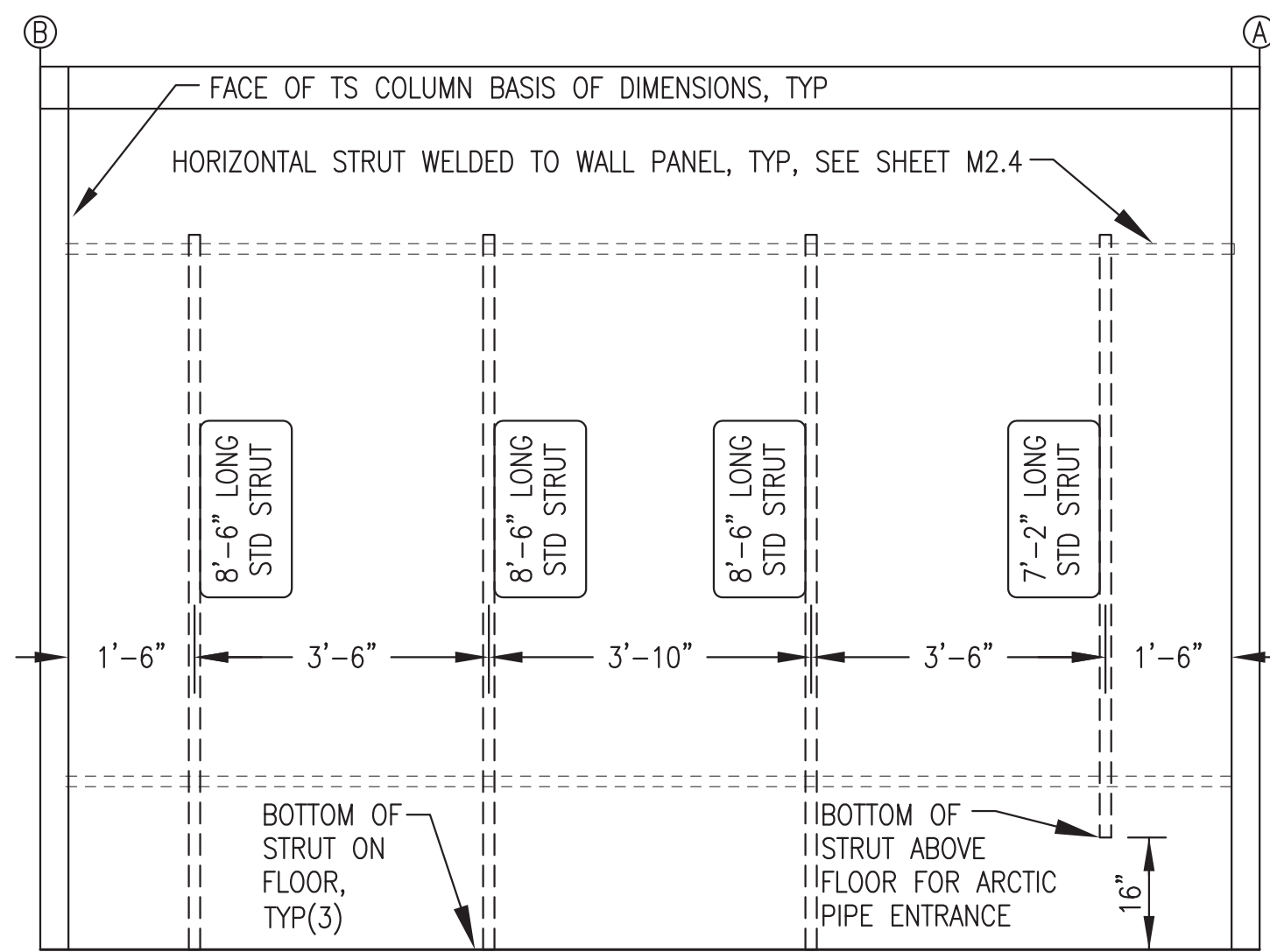


**7** HORIZONTAL WALL STRUT ATTACHMENT  
M2.4 NO SCALE

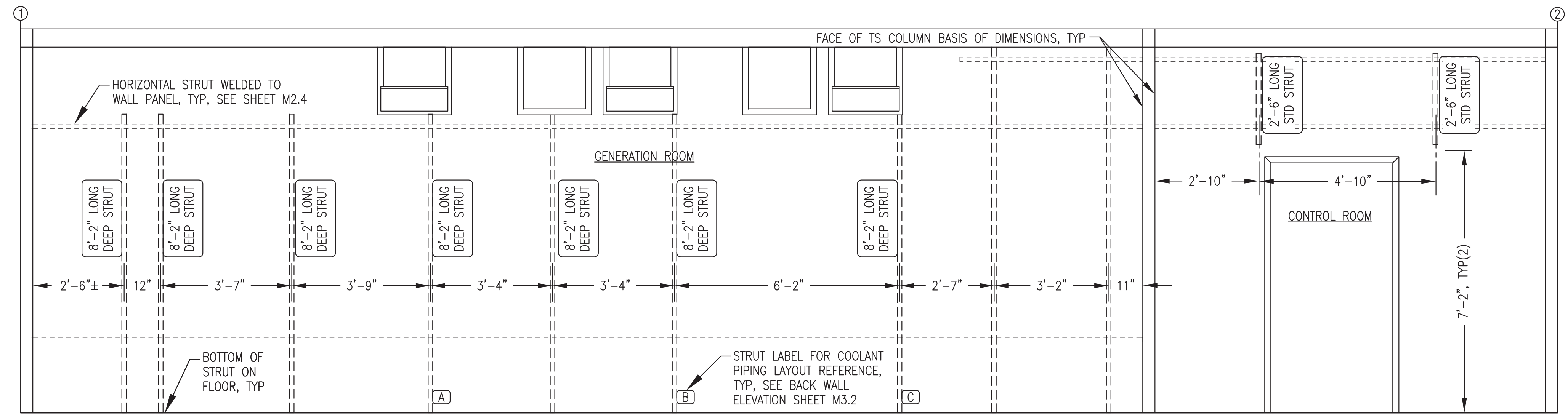
ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

ISSUED FOR CONSTRUCTION JANUARY 2019

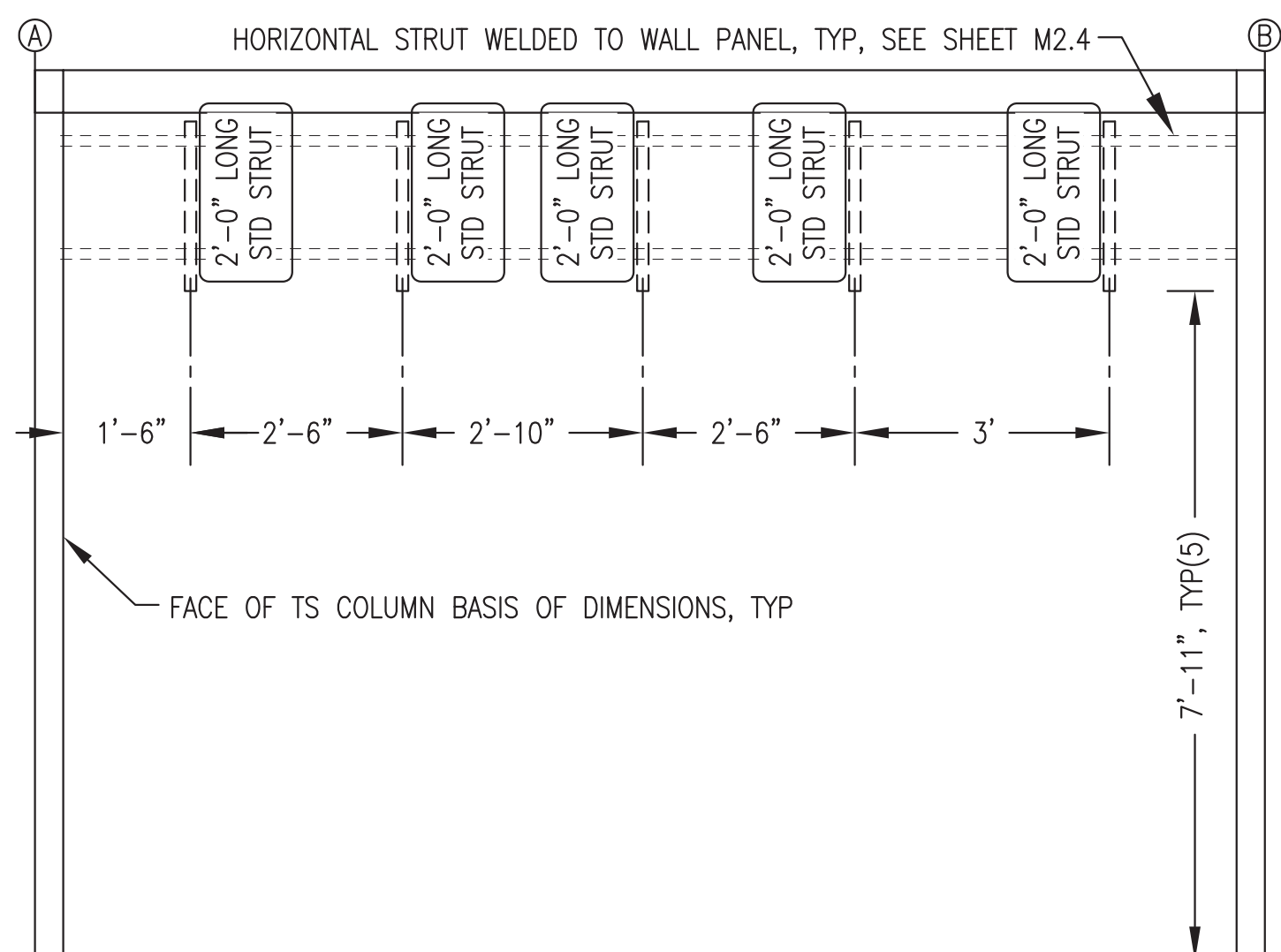




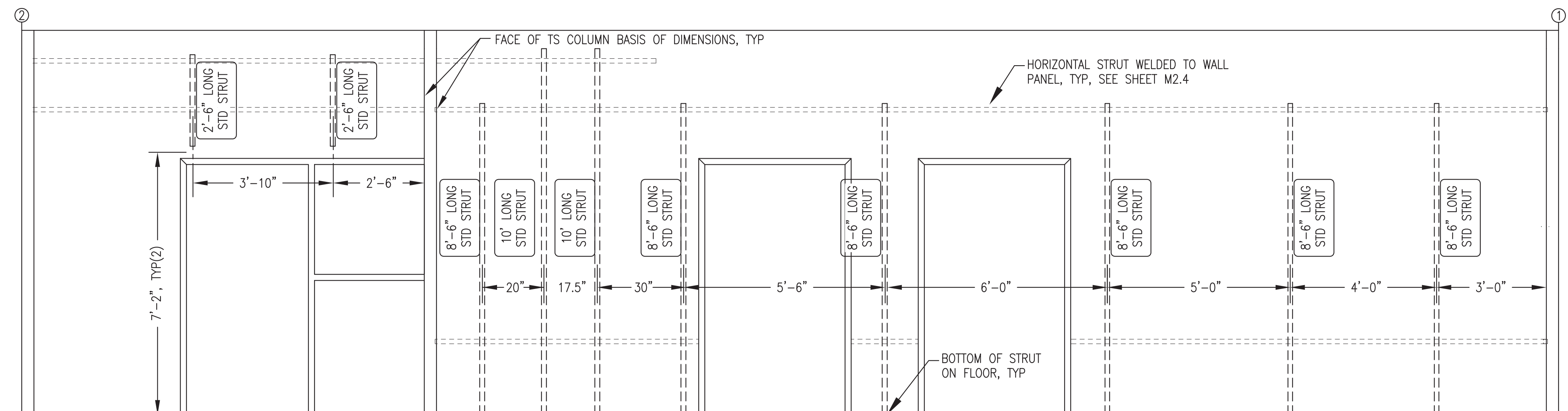
1 END WALL (GRID 1) VERTICAL WALL STRUT LAYOUT  
M2.5 1/2"=1'-0"



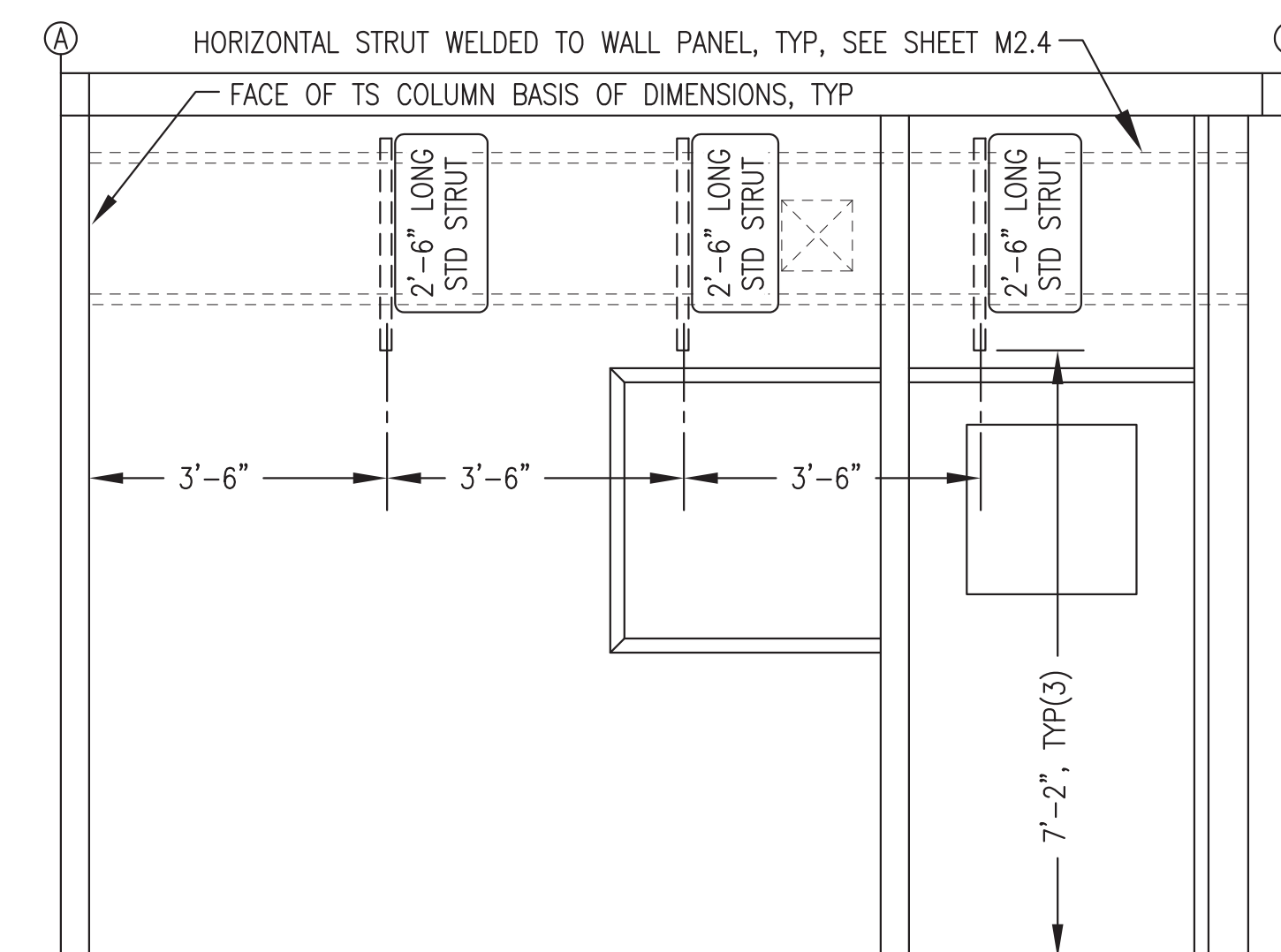
2 BACK WALL (GRID A) VERTICAL WALL STRUT LAYOUT  
M2.5 1/2"=1'-0"



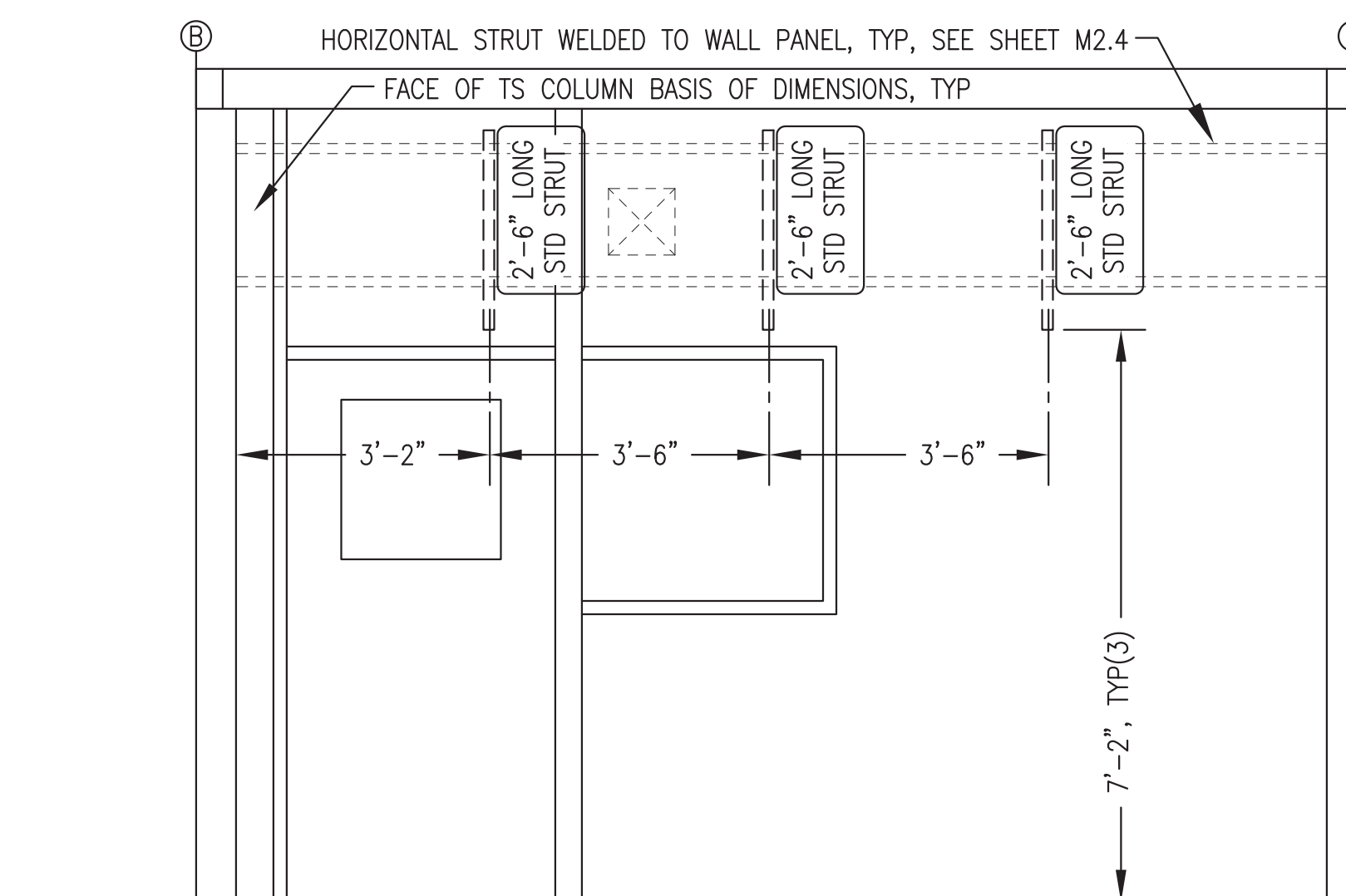
3 END WALL (GRID 2) VERTICAL WALL STRUT LAYOUT  
M2.5 1/2"=1'-0"



4 FRONT WALL (GRID B) VERTICAL WALL STRUT LAYOUT  
M2.5 1/2"=1'-0"



5 GEN BAY RIGHT WALL VERTICAL WALL STRUT LAYOUT  
M2.5 1/2"=1'-0"



6 CONTROL ROOM LEFT WALL VERTICAL WALL STRUT LAYOUT  
M2.5 1/2"=1'-0"

- VERTICAL WALL STRUT INSTALLATION NOTES:**
- 1) ALL HORIZONTAL LOCATIONS ARE CENTERLINE OF STRUT FROM FACE OF TS COLUMNS. ALL VERTICAL LOCATIONS ARE END OF STRUT ABOVE FINISHED FLOOR.
  - 2) ALL STRUT SHALL BE 12 GAUGE, PRE-GALVANIZED FINISH WITH SLOTTED BACK.  
"STD" DESIGNATES STANDARD 1-5/8" x 1-5/8" SINGLE STRUT, B-LINE B22-SH-GALV OR EQUAL.  
"DEEP" DESIGNATES 3-1/4" x 1-5/8" SINGLE STRUT, B-LINE B11-SH-GALV OR EQUAL.
  - 3) FASTEN ALL VERTICAL STRUT SECTIONS TO HORIZONTAL STRUT WITH 1/2"x1" ALLEN HEAD CAP SCREWS & STRUT NUTS.
  - 4) ONLY MAJOR WALL MOUNTED EQUIPMENT SUPPORT STRUT SHOWN THIS SHEET. SEE MECHANICAL AND ELECTRICAL DRAWINGS FOR OTHER EQUIPMENT, PIPING, AND WIREWAY STRUT SUPPORT DETAILS.

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.



Gray Stassel Engineering, Inc.  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



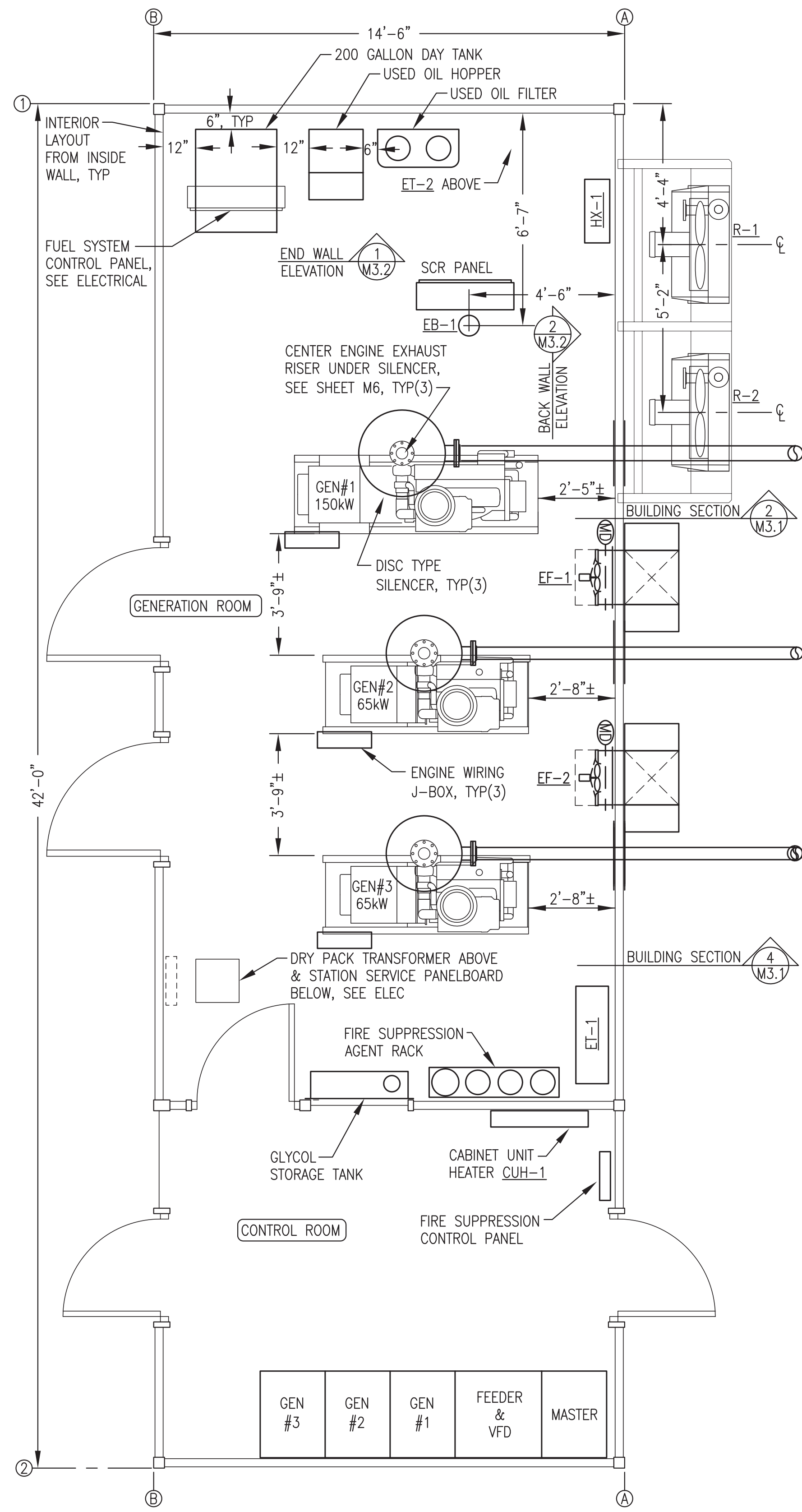
DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
MECHANICAL SUPPORT  
VERTICAL WALL STRUT  
INSTALLATION

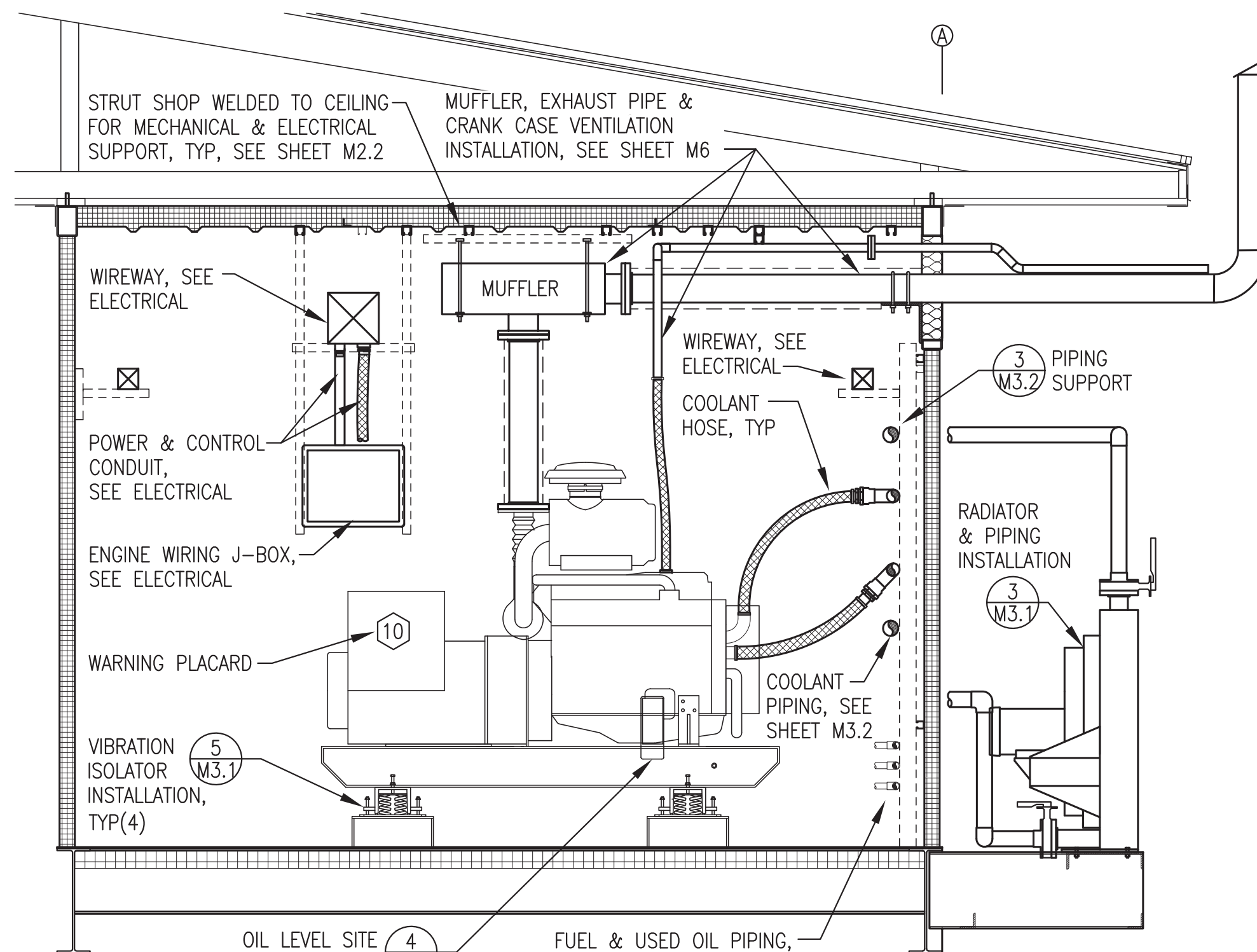
M2.5  
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019



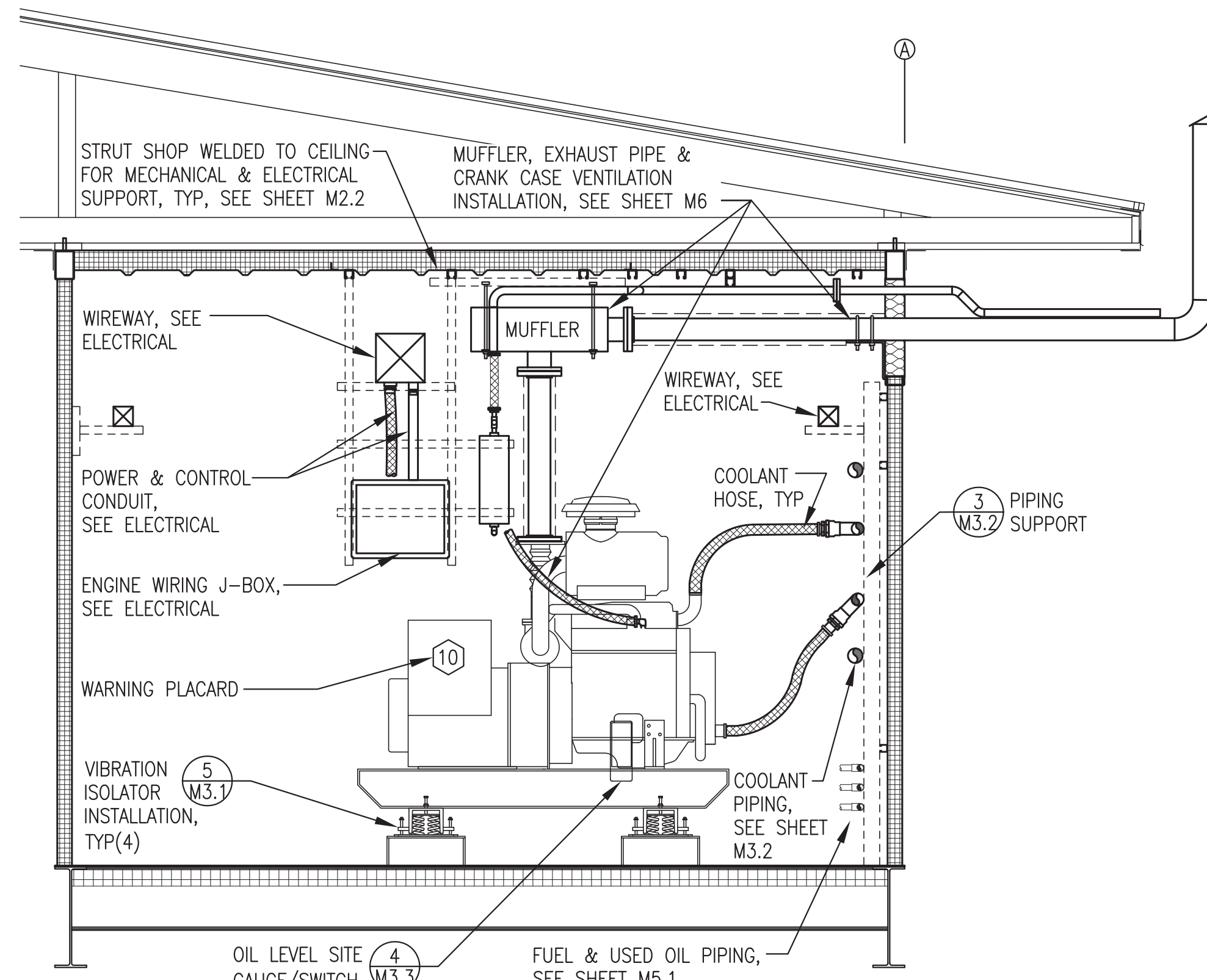


**1** EQUIPMENT LAYOUT PLAN  
M3.1 3/8"=1'-0"

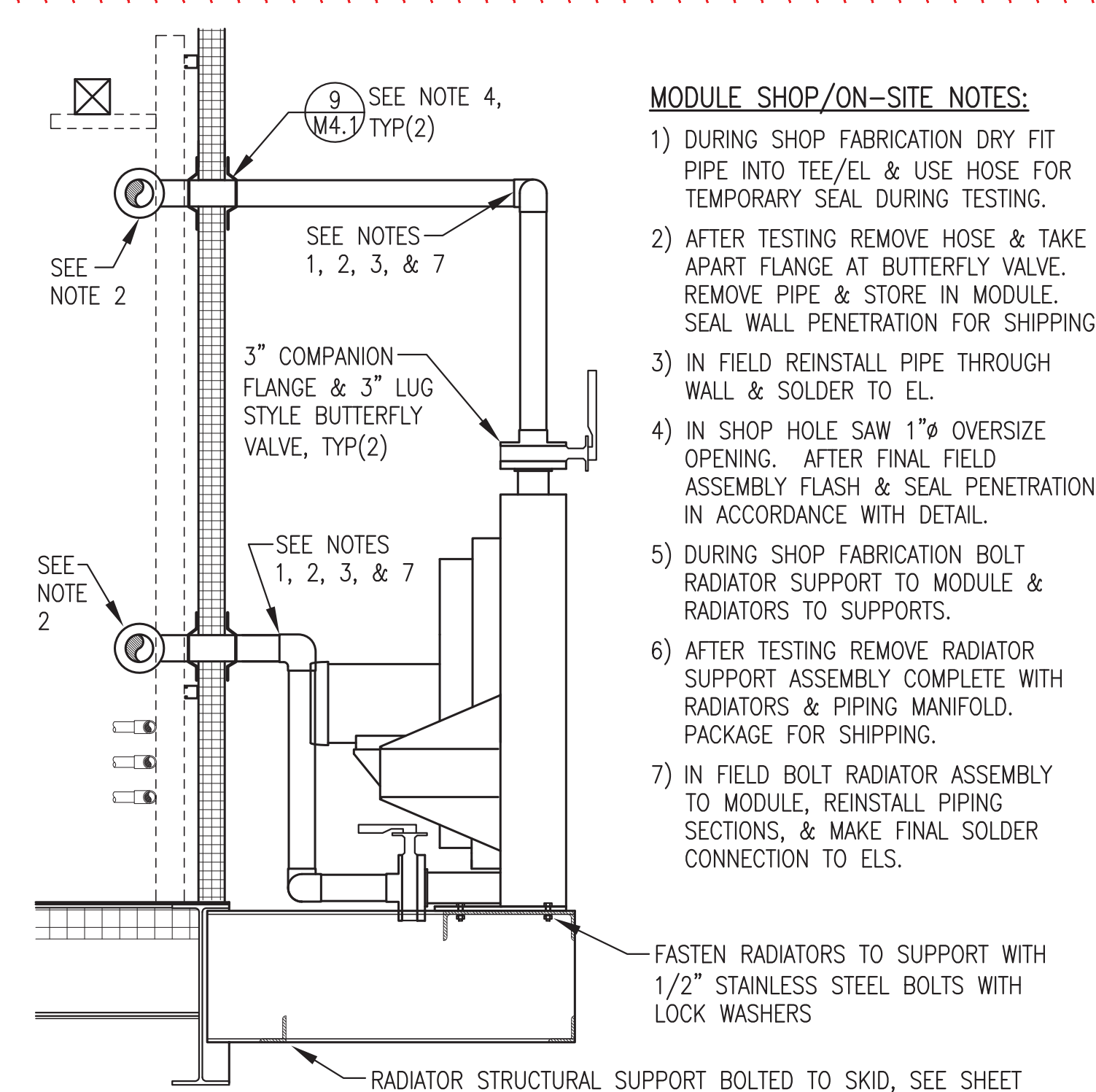


**2** BUILDING SECTION/GENERATOR #1/#2 INSTALLATION  
M3.1 1/2"=1'-0"

THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. WORK INCLUDED IN THE ON SITE CONTRACT IS NOTED WITHIN THE CLOUDED AREA.



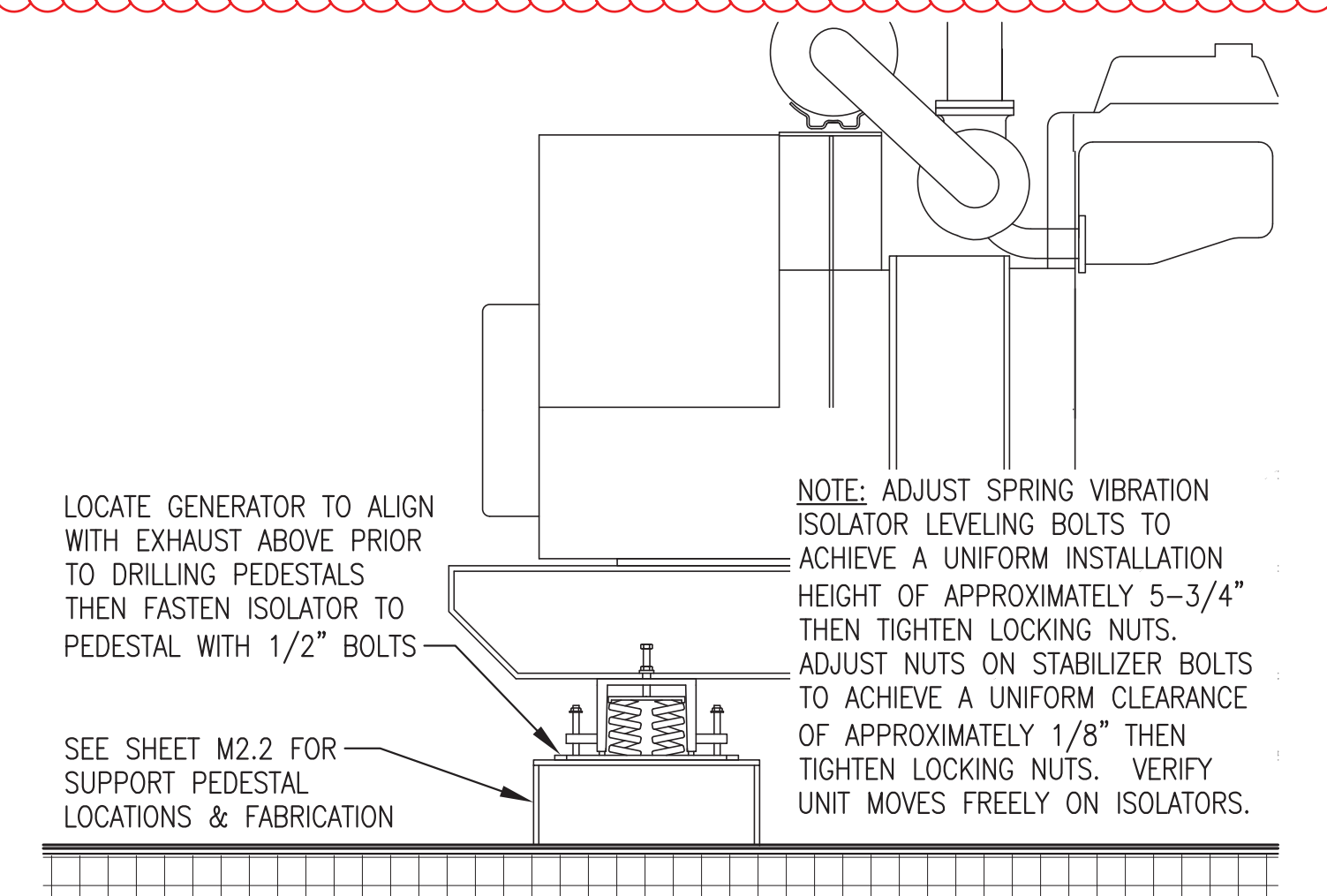
**4** BUILDING SECTION/GENERATOR #3 INSTALLATION  
M3.1 1/2"=1'-0"



**3** RADIATOR & PIPING INSTALLATION  
M3.1 3/4"=1'-0"

**COOLING SYSTEM ON SITE FILLING AND TESTING**

UPON COMPLETION OF ON-SITE PIPING INSTALLATION, FILL COOLING SYSTEM WITH ETHYLENE GLYCOL SOLUTION AND TOP OFF TO BRING THE LEVEL IN THE EXPANSION TANK TO APPROXIMATELY 50%.  
ISOLATE ENGINES AND RADIATORS PRIOR TO PRESSURE TESTING AND HYDROSTATICALLY TEST COOLANT PIPING MAINS AT 100 PSIG MINIMUM FOR ONE HOUR WITH NO NOTICEABLE WATER LEAKS OR PRESSURE DROPS EXCEPT AS CAUSED BY TEMPERATURE CHANGE.  
AFTER PRESSURE TESTING, PERFORM ALL FUNCTIONAL TESTING OF THE MODULE REQUIRED BY THE CONTRACT DOCUMENTS. ENSURE THAT ENGINES ARE OPERATED LONG ENOUGH WITH ADEQUATE LOAD TO GET THERMOSTATS FULLY OPEN AND TO CIRCULATE GLYCOL THROUGH ALL PIPING AND ACCESSORIES.  
OPERATE CONTROL ROOM HEATING SYSTEM TO ENSURE IT IS FULLY CHARGED WITH GLYCOL. VERIFY PROPER FUNCTION OF ALL INSTRUMENTATION AND CALIBRATE ALL DEVICES.  
TRANSFER EXCESS ETHYLENE GLYCOL SOLUTION INTO GLYCOL STORAGE TANK UNTIL 95% FULL. STORE ANY EXCESS ETHYLENE GLYCOL SOLUTION WITH THE MODULES IN THE ORIGINAL DRUMS SEALED FOR LONG-TERM STORAGE.



**5** VIBRATION ISOATOR INSTALLATION  
M3.1 1"=1'-0"

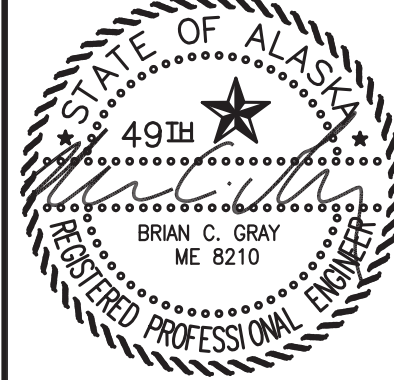


**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS		DESCRIPTION
REVISIONS	REV DATE	FILLING & TESTING
1	4/9/19	

VERIFY SCALES  
0 1" THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



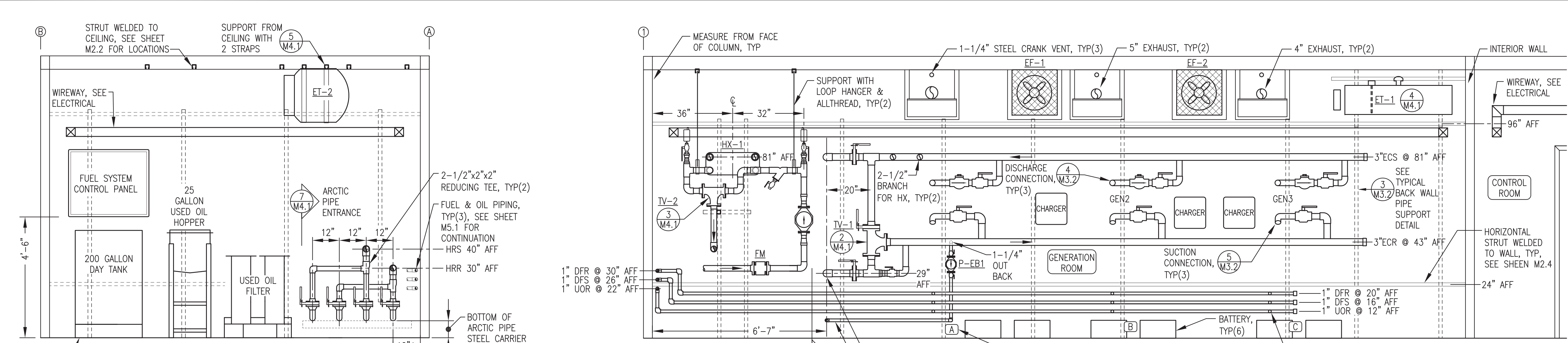
DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
EQUIPMENT LAYOUT PLAN, SECTIONS, & DETAILS

**M3.1**  
SHEET OF 7

REVISED DRAWING ISSUED APRIL 2019



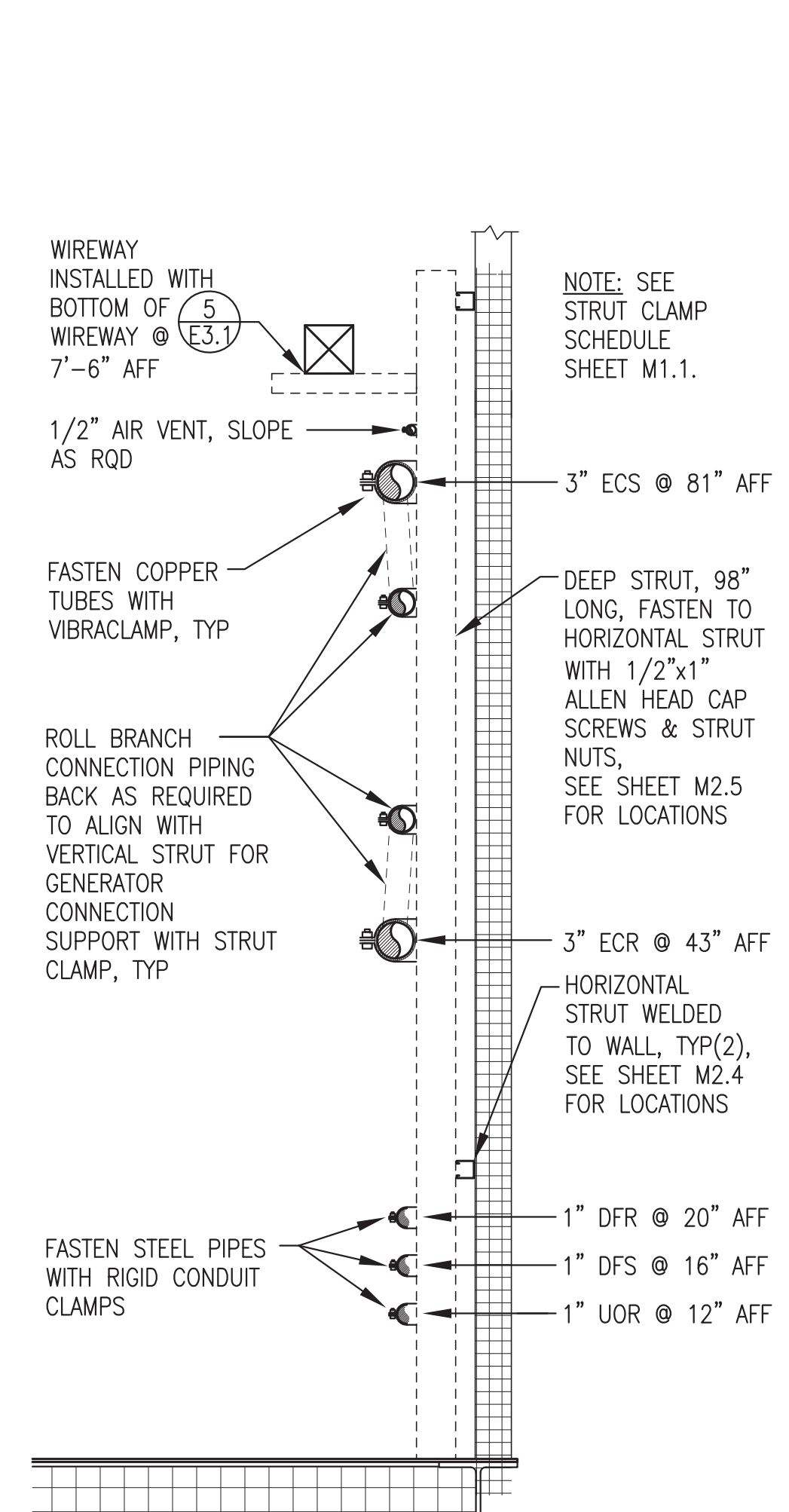


**NOTES:**  
 1) SEE HEAT RECOVERY PIPING ISOMETRIC 2/M4.2 FOR ADDITIONAL DETAILS.  
 2) SEE FUEL SYSTEM PLAN & ELEVATIONS SHEET M5.1 FOR ADDITIONAL DETAILS.

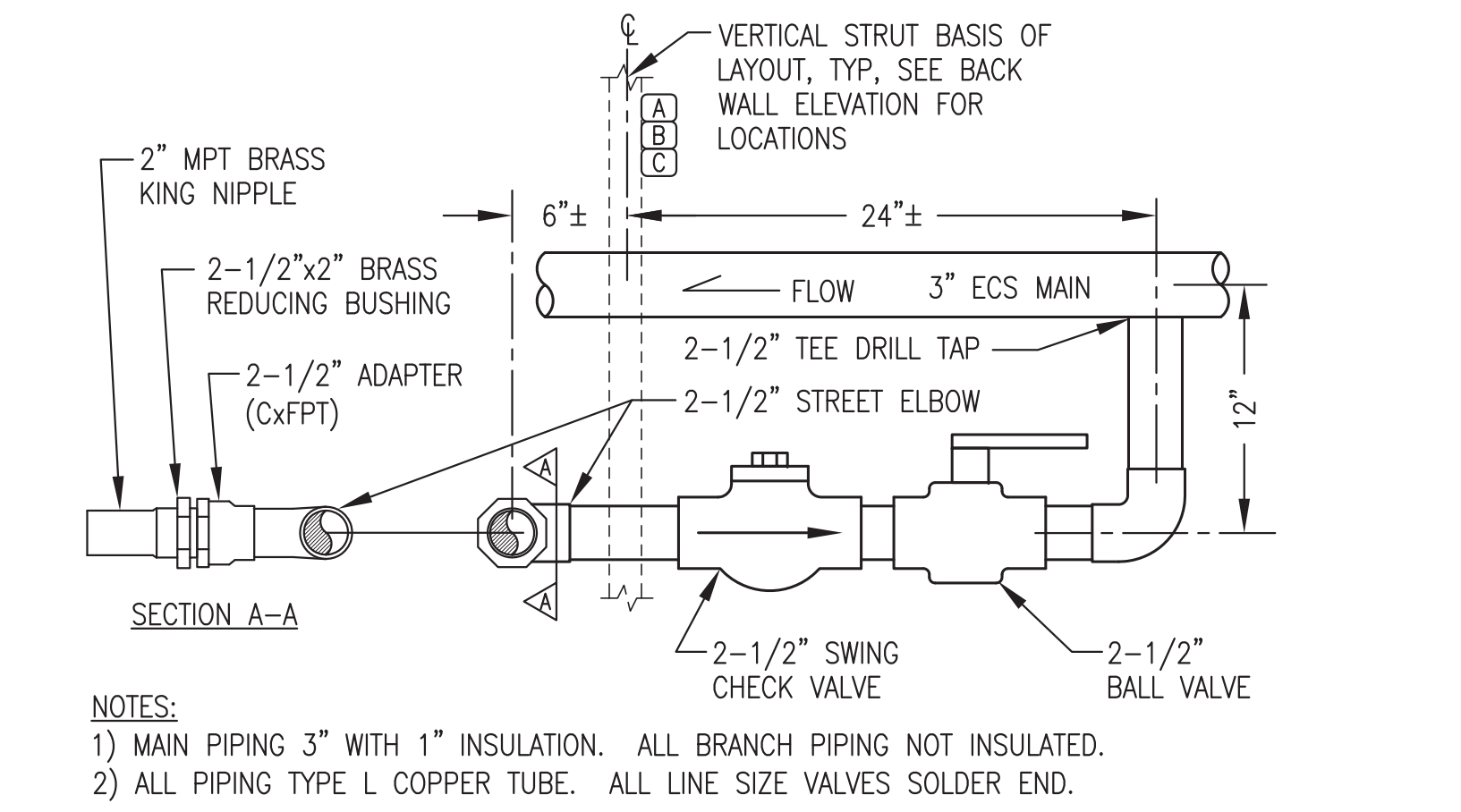
**NOTES:**  
 1) SEE COOLING SYSTEM PIPING ISOMETRIC 1/M4.2 AND HEAT RECOVERY PIPING ISOMETRIC 2/M4.2 FOR ADDITIONAL DETAILS.

**1** END WALL ELEVATION  
 M3.2 1/2"=1'-0"

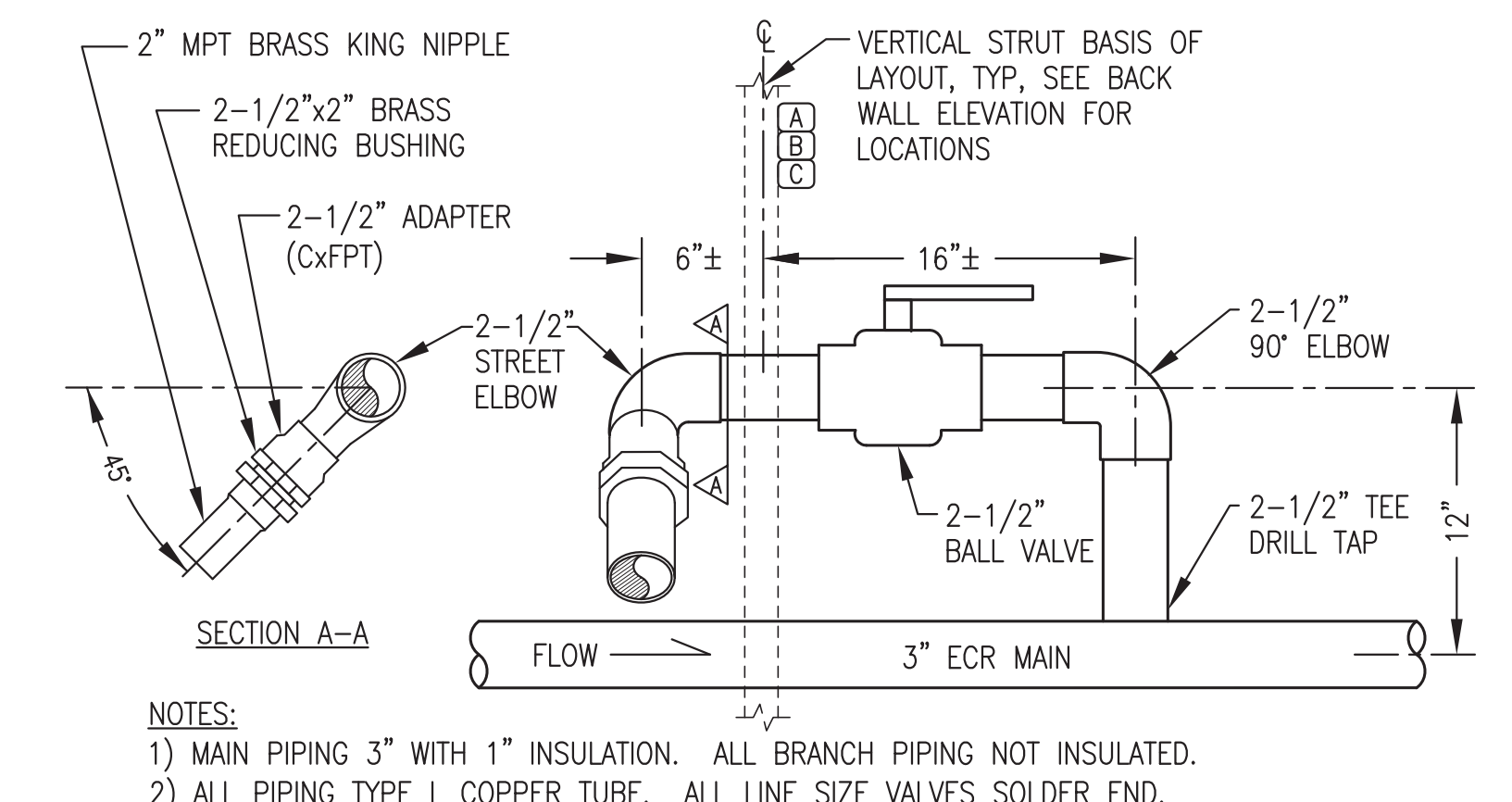
**2** BACK WALL ELEVATION  
 M3.2 1/2"=1'-0"



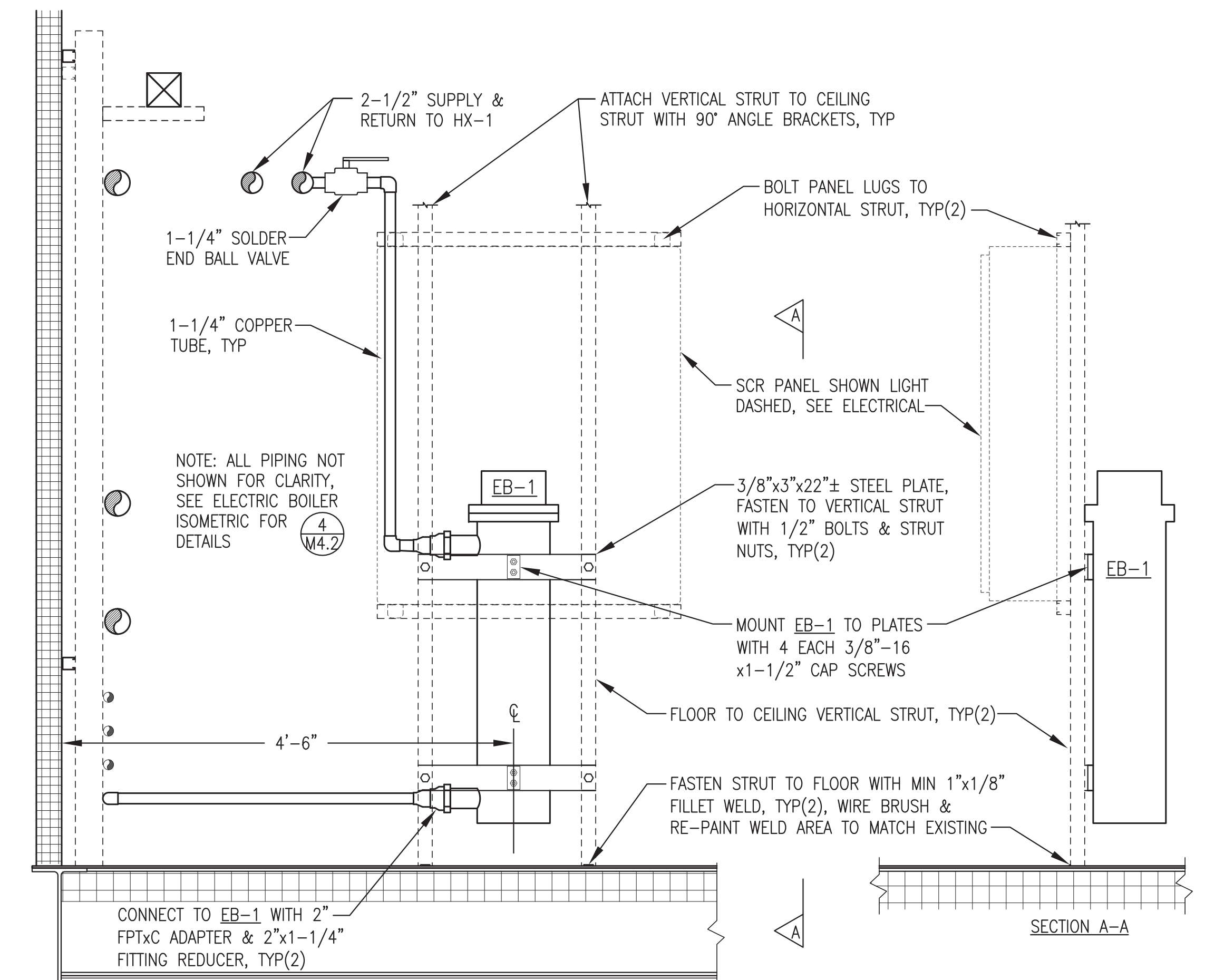
**3** TYPICAL PIPE SUPPORT AT BACK WALL  
 M3.2 1"=1'-0"



**4** TYPICAL GENERATOR DISCHARGE CONNECTION  
 M3.2 NO SCALE



**5** TYPICAL GENERATOR SUCTION CONNECTION  
 M3.2 NO SCALE



**6** ELECTRIC BOILER INSTALLATION  
 M3.2 1"=1'-0"

**ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.**

**UMIAQ**  
 6700 Arctic Spur Road  
 Anchorage, AK 99518  
 (907) 877-8220

**Stassel Engineering, Inc.**  
 P.O. 111405  
 Anchorage, AK 99511  
 (907) 949-0100

**STATE OF ALASKA, AIDEA/AEA**  
**RURAL POWER SYSTEM UPGRADE**

**CLARKS POINT POWER PLANT**  
**CLARKS POINT, ALASKA**

**CONSTRUCTION DOCUMENTS**

REVISIONS	REV DATE	DESCRIPTION

VERIFY SCALES  
 0 1" THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

**STATE OF ALASKA**  
 49th  
 BRAN C. CRAY  
 REGISTERED PROFESSIONAL ENGINEER  
 ME 8210

DATE: 1/14/19  
 DRAWN BY: JTD  
 CHECKED BY: BCG  
 JOB NUMBER:

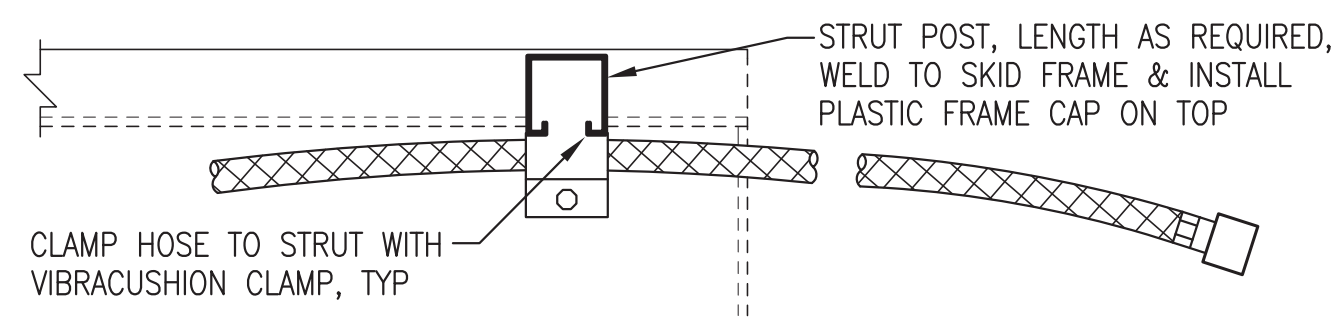
DRAWING TITLE:  
 WALL ELEVATIONS & PIPING DETAILS

**M3.2**

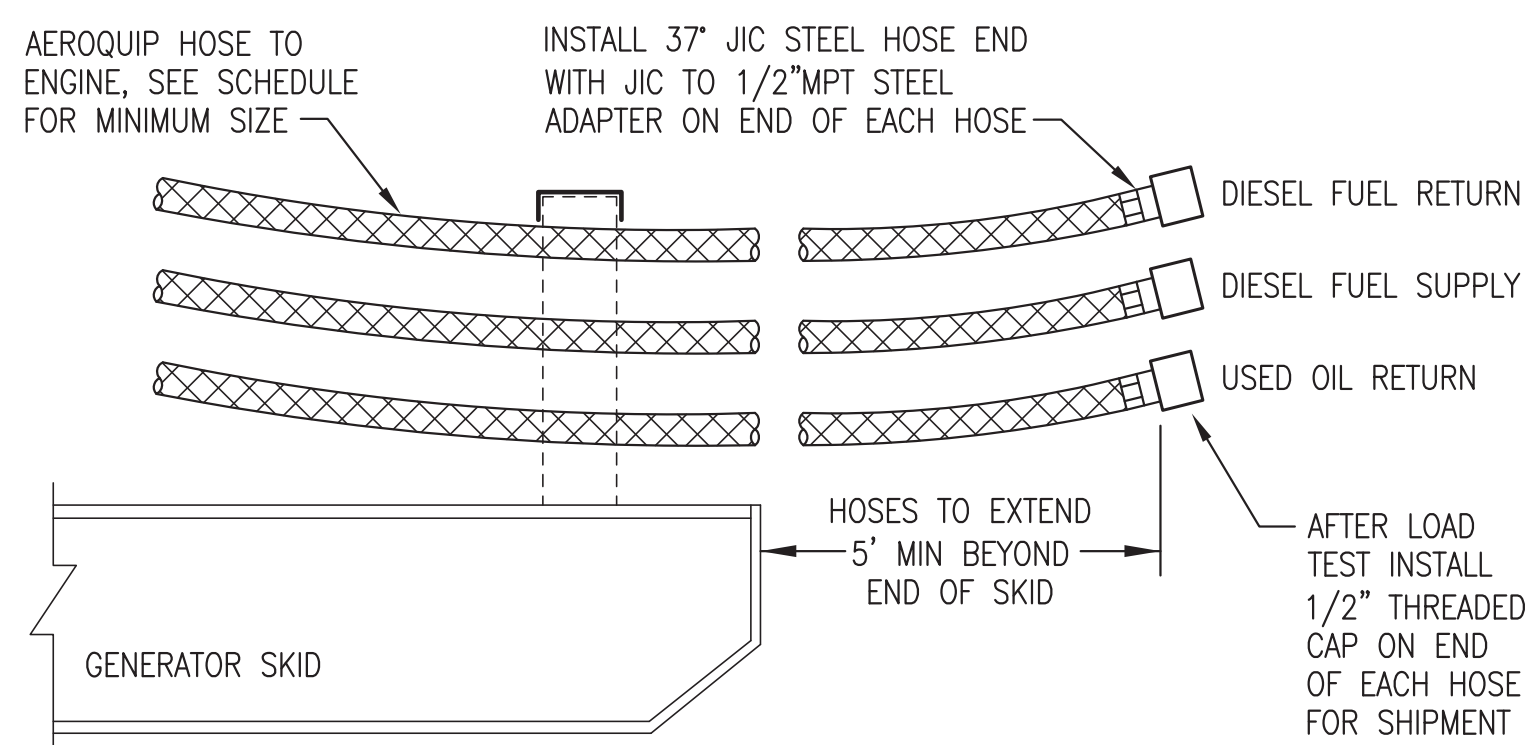
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019





LEFT SKID PLAN (TOP) VIEW



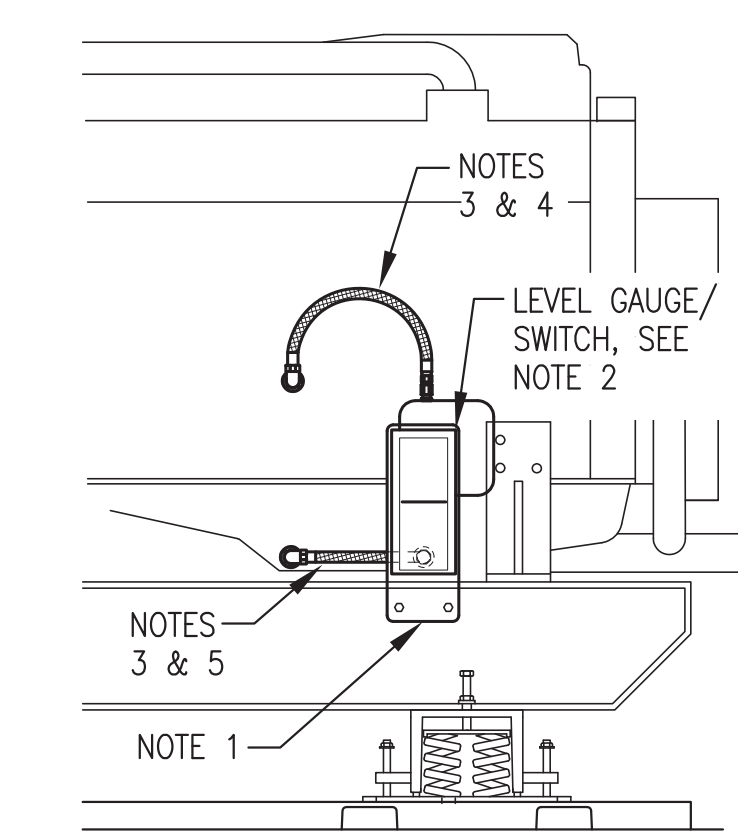
ELEVATION (SIDE) VIEW

MINIMUM HOSE SIZE SCHEDULE

FUEL SUPPLY	FUEL RETURN	USED OIL
#8	#8	#10

NOTE:  
ON 4045 GROUP HOSES ON LEFT SKID AND ON 6081 GROUP HOSES ON RIGHT SKID AS SHOWN TO COORDINATE WITH COOLANT HOSES.

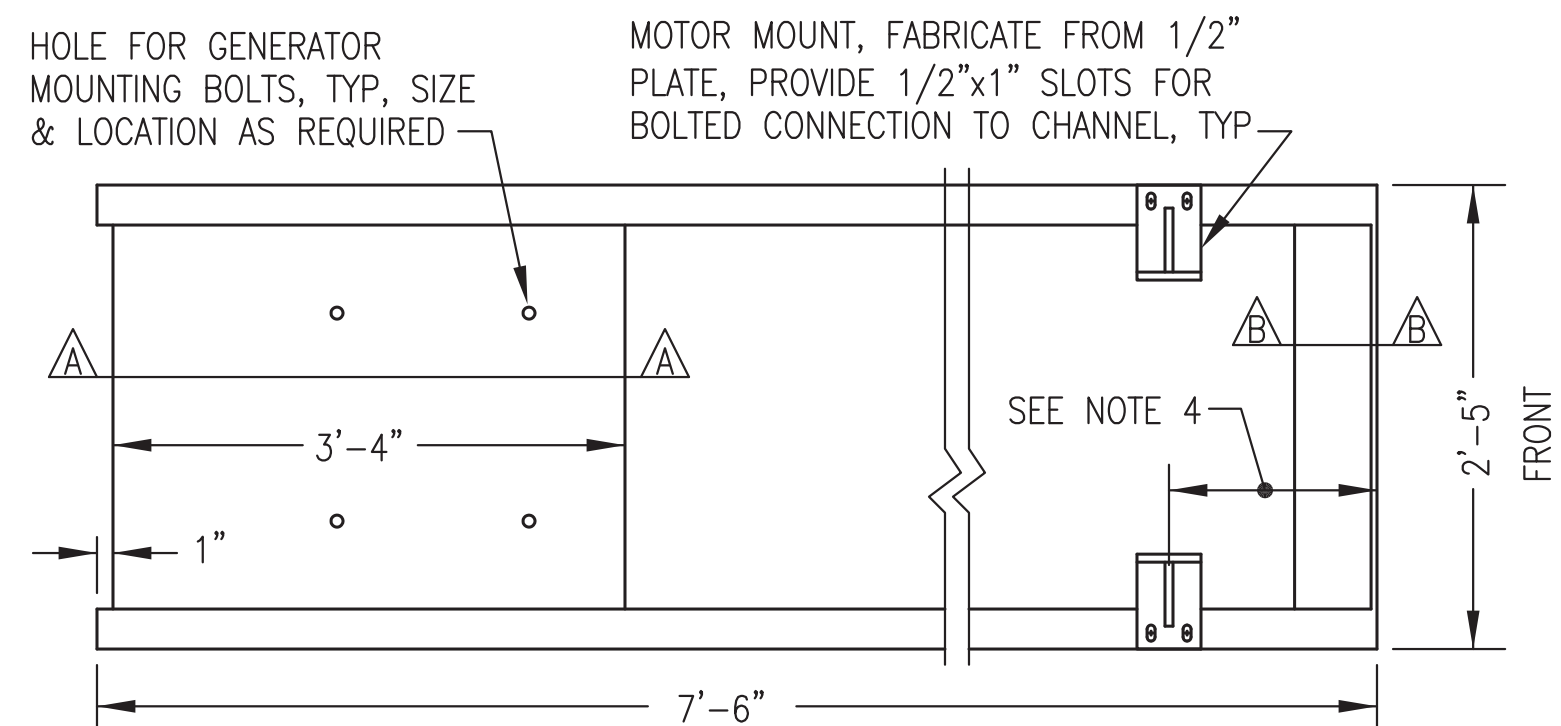
**1 FUEL & OIL HOSE TERMINATIONS**  
M3.3 NO SCALE



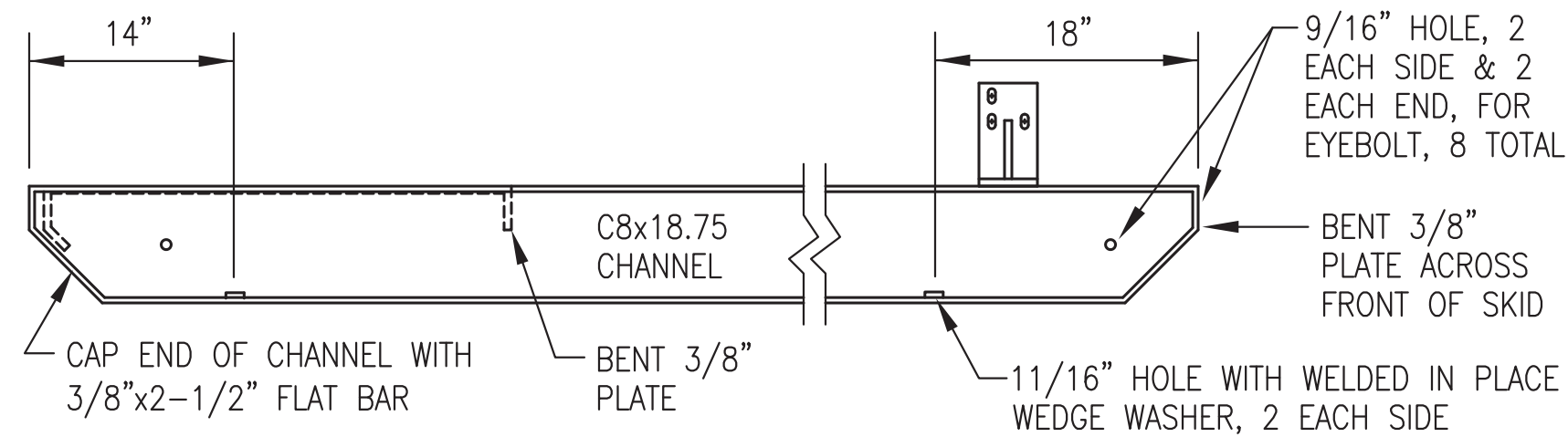
NOTES:

- 1) 1/4" STEEL SUPPORT PLATE PRE-DRILLED TO MATCH GAUGE/SWITCH MOUNTS, CHANNEL SKID HOLES AND BOTTOM HOSE ENTRANCE. BOLT TO INSIDE (BACK) OF CHANNEL SKID AT HEIGHT AS REQUIRED TO CENTER GAUGE AT NORMAL FULL OIL LEVEL. ADJUST SWITCH CONTACTS 1/2" ABOVE & BELOW.
- 2) MOUNT OIL LEVEL GAUGE/SWITCH TO STEEL SUPPORT PLATE WITH RUBBER SHOCK MOUNTS.
- 3) #8 HOSE WITH 1/2" OR 3/8" NPT JIC SWIVEL ENDS AS REQUIRED.
- 4) CONNECT TOP (VENT) PORT TO ENGINE CRANK CASE WITH HOSE. ROUTE UPPER HOSE TO AVOID LOW POINT TRAPS.
- 5) CONNECT BOTTOM PORT TO ENGINE OIL PAN WITH HOSE. DO NOT TEE INTO OIL DRAIN LINE. ROUTE LOWER HOSE BACK THROUGH PRE-DRILLED HOLE IN STEEL PLATE.

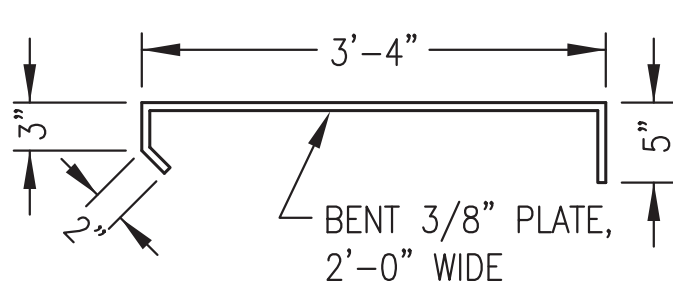
**4 TYPICAL OIL LEVEL GAUGE/SWITCH INSTALLATION**  
M3.3 NO SCALE



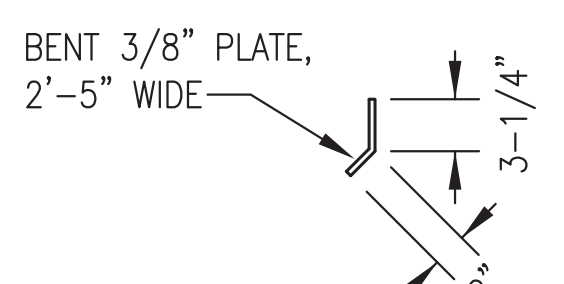
PLAN (TOP) VIEW



ELEVATION (SIDE) VIEW



SECTION A-A

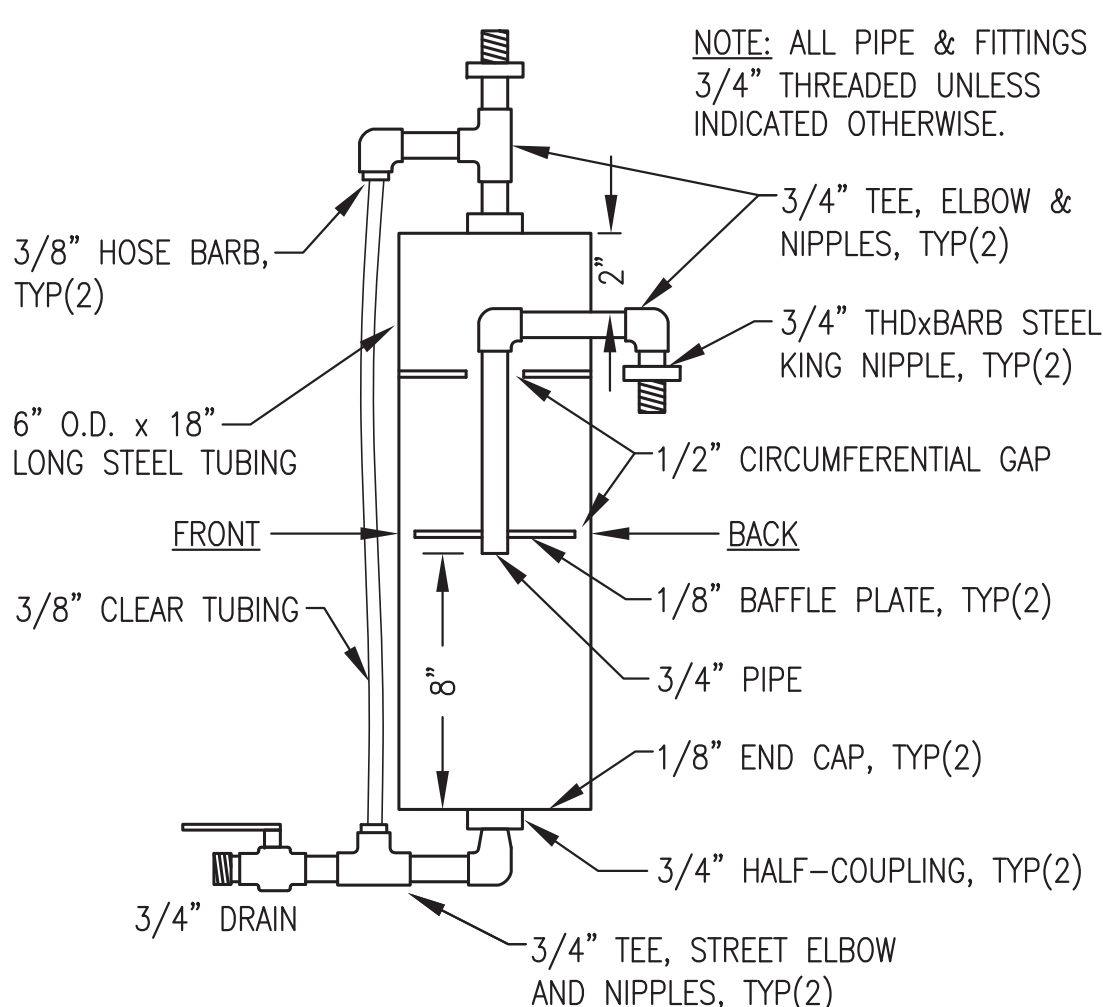


SECTION B-B

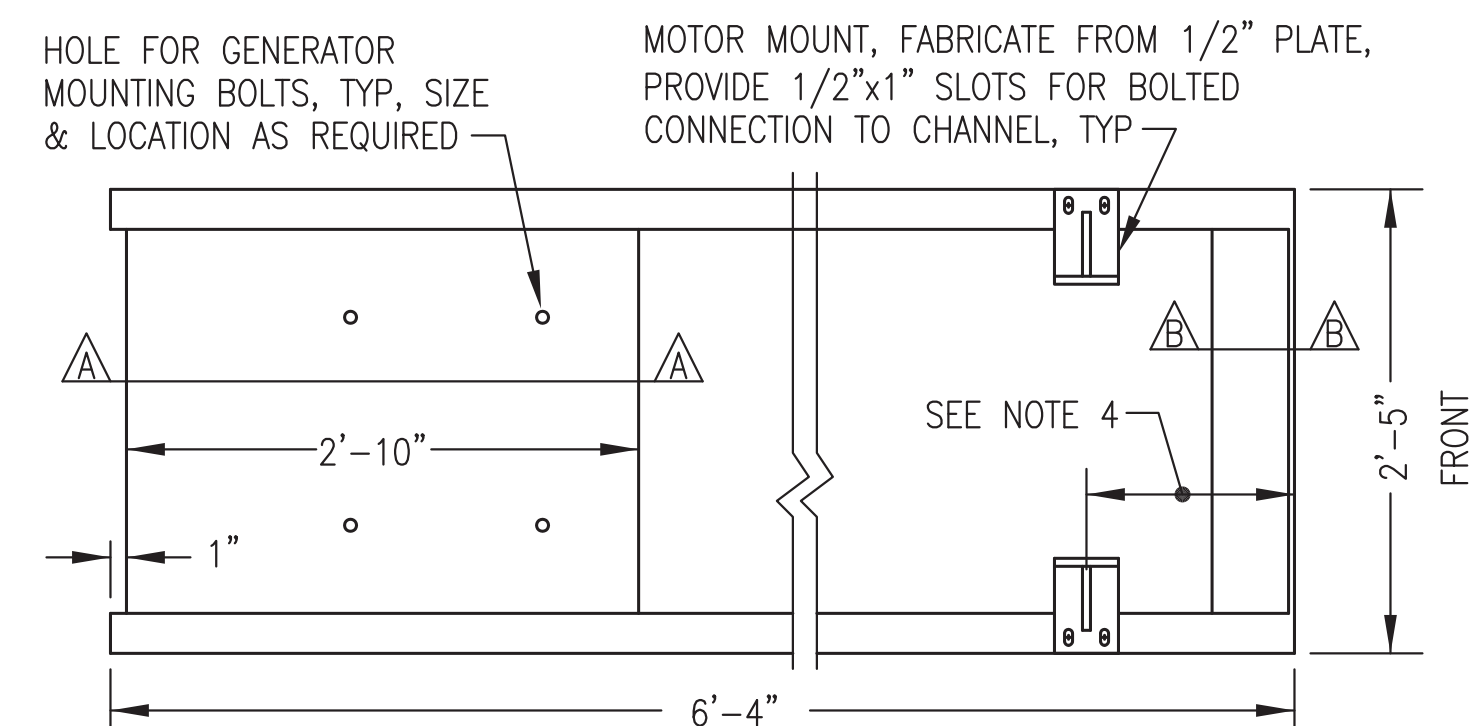
NOTES:

- 1) FABRICATE FROM ASTM A-36 STEEL. BEND PLATES & CUT ENDS OF CHANNELS AT 90° & 45° AS SHOWN.
- 2) EXCEPT WHERE INDICATED AS BOLTED MAKE ALL CONNECTIONS WITH CONTINUOUS WELDS (FILLET OR FULL-PENETRATION GROOVE AS REQUIRED) IN ACCORDANCE WITH CURRENT AWS STANDARD CODE.
- 3) ROUND ALL CORNERS & GRIND WELDS SMOOTH AFTER FABRICATION. PAINT TO MATCH ENGINE-GENERATOR.
- 4) PLACE UNIT ON SKID SO THAT THE EXHAUST RISER CENTERLINE IS 4'-2" FROM THE FRONT OF THE SKID.

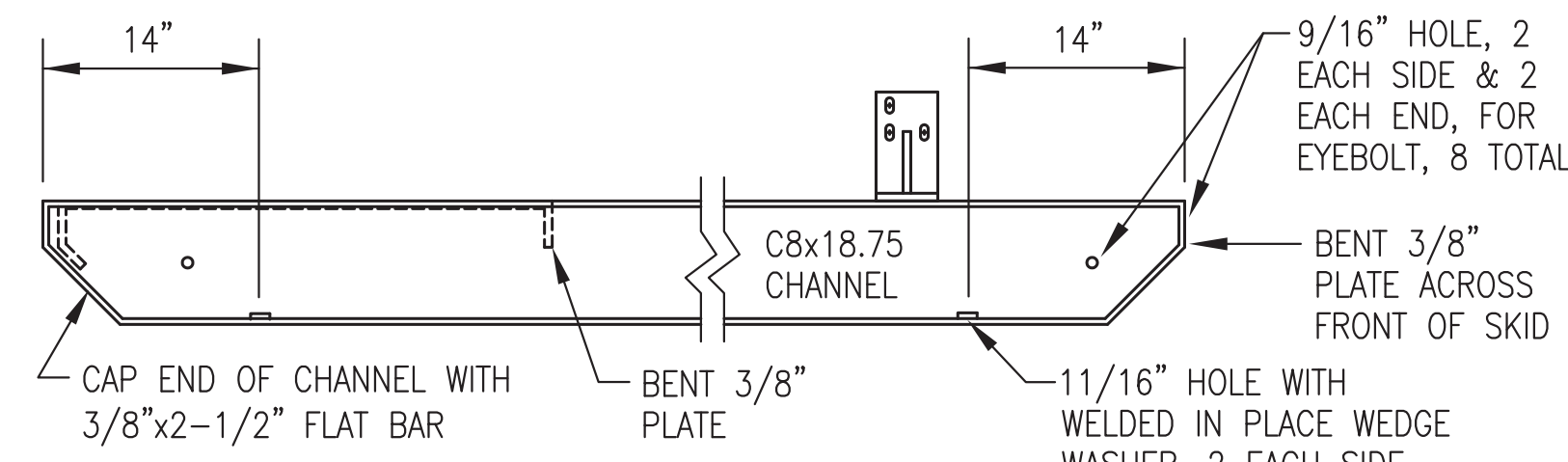
**2 GENERATOR #1 (JOHN DEERE 6068AFM85) SKID DESIGN**  
M3.3 NO SCALE



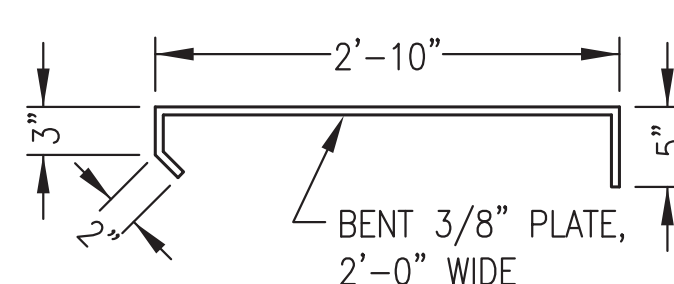
**5 CONDENSATE TRAP FABRICATION**  
M3.3 NO SCALE



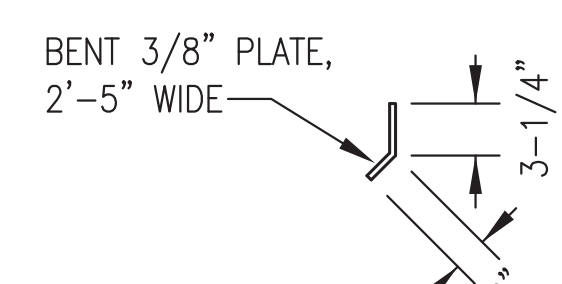
PLAN (TOP) VIEW



ELEVATION (SIDE) VIEW



SECTION A-A



SECTION B-B

NOTES:

- 1) FABRICATE FROM ASTM A-36 STEEL. BEND PLATES & CUT ENDS OF CHANNELS AT 90° & 45° AS SHOWN.
- 2) EXCEPT WHERE INDICATED AS BOLTED MAKE ALL CONNECTIONS WITH CONTINUOUS WELDS (FILLET OR FULL-PENETRATION GROOVE AS REQUIRED) IN ACCORDANCE WITH CURRENT AWS STANDARD CODE.
- 3) ROUND ALL CORNERS & GRIND WELDS SMOOTH AFTER FABRICATION. PAINT TO MATCH ENGINE-GENERATOR.
- 4) PLACE UNIT ON SKID SO THAT THE EXHAUST RISER CENTERLINE IS 3'-2" FROM THE FRONT OF THE SKID.

**3 GENERATOR #2 & #3 (JOHN DEERE 4045FM75) SKID DESIGN**  
M3.3

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.



Ray Stassel Engineering, Inc.  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS

REVISIONS	REV DATE	DESCRIPTION

VERIFY SCALES  
0 1" THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
GENERATOR FABRICATION DETAILS

M3.3

SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019

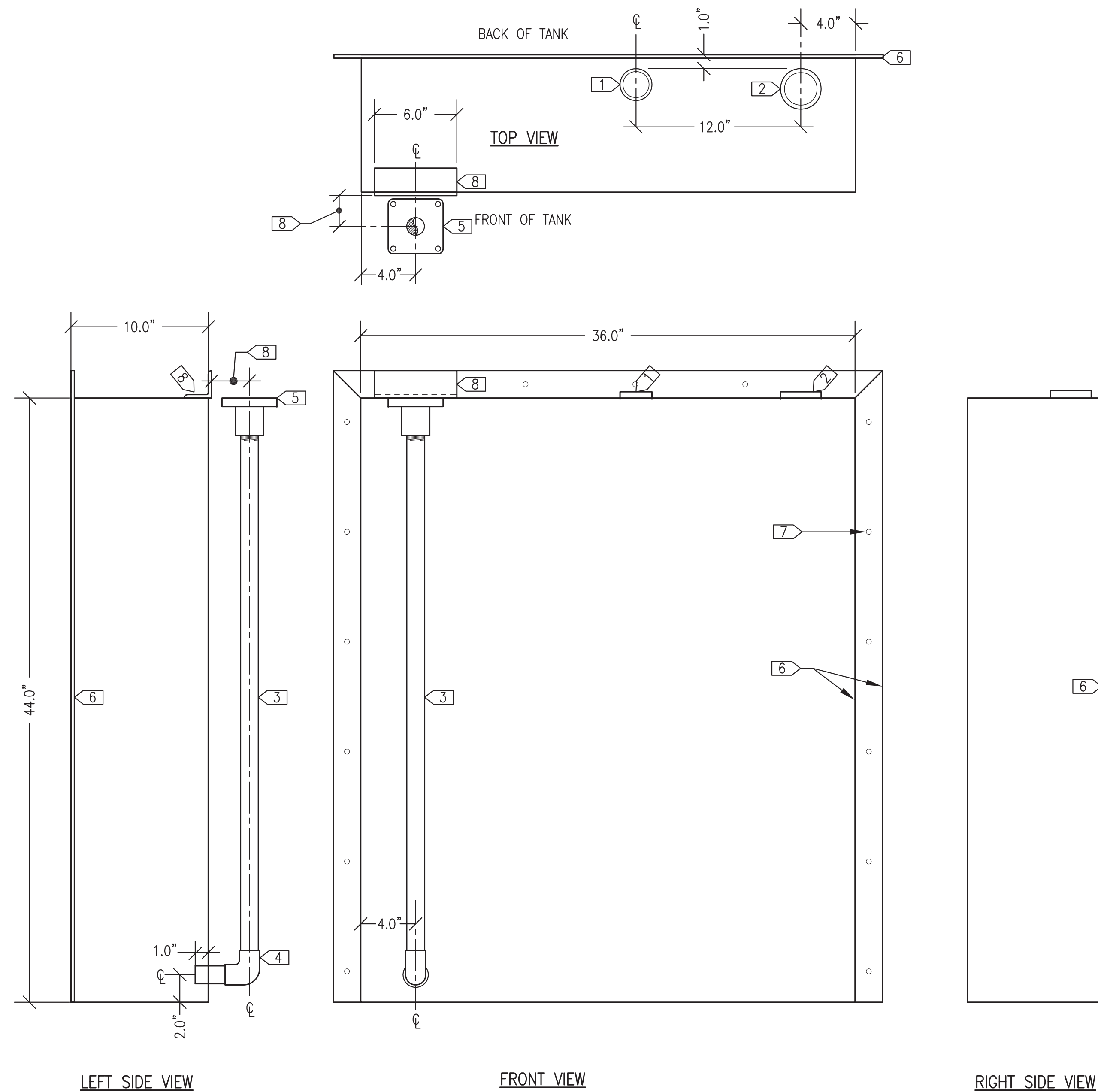


**GLYCOL TANK SPECIFIC NOTES:**

- 1) 1-1/2" FPT - INSTALL DAY TANK GAUGE G-DT.
- 2) 2" FPT - INSTALL 2" SCREENED VENT CAP ON 2"x6" NIPPLE.
- 3) 1" SCHEDULE 80 PIPE WITH THREADED TOP CONNECTION (WITHDRAWAL)
- 4) 1" SOCKETWELD 90° ELBOW
- 5) 1" THREADED HAND PUMP ADAPTER FLANGE, TOP OF FLANGE FLUSH WITH TOP OF TANK. INSTALL DAY TANK HAND PUMP HP-DT.
- 6) 2x1/4" FLAT BAR CONTINUOUS THREE SIDES
- 7) 3/8" HOLE AT 8" O.C. ALL AROUND
- 8) L2x2x1/4"x6' LONG. SET FACE TO BOLT TO HAND PUMP.

**GLYCOL TANK GENERAL NOTES:**

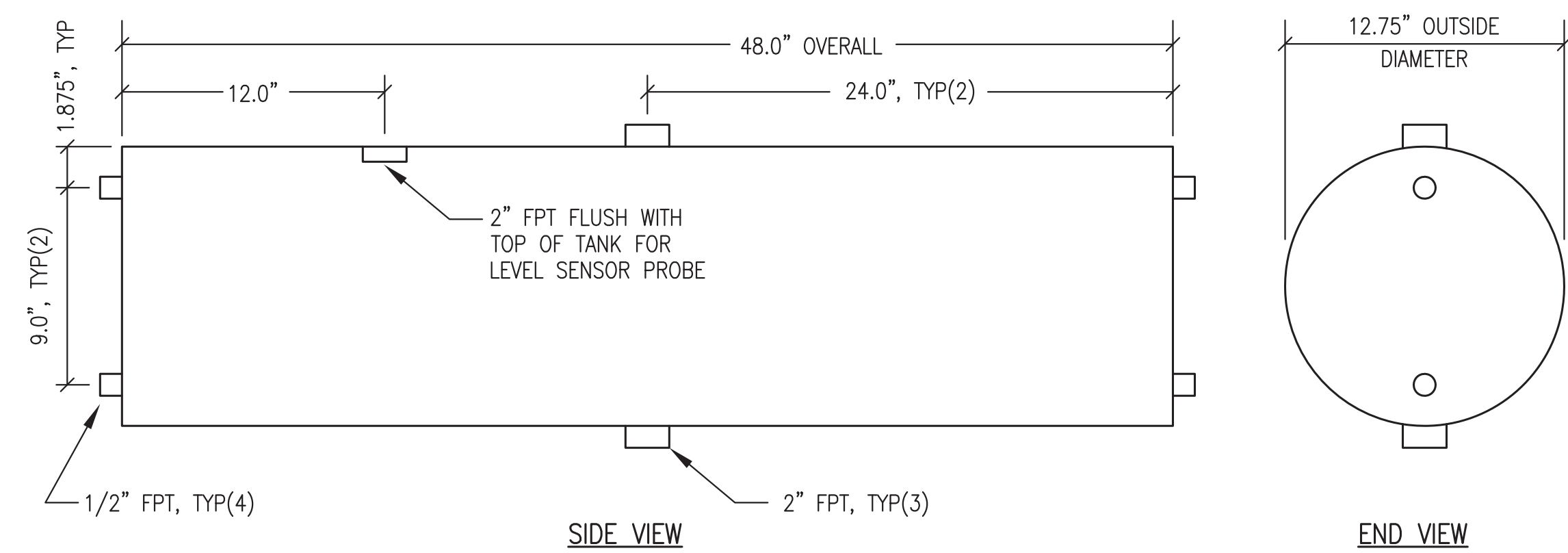
- 1. FABRICATE SINGLE WALL 60 GALLON NOMINAL CAPACITY GLYCOL TANK.
- 2. FABRICATE FROM ASTM A-36 STEEL PLATE, 10 GAUGE MINIMUM EXCEPT FOR TOP 3/16" MINIMUM. ALL TANK SEAM JOINTS TO BE FULL CONTINUOUS WELDS.
- 3. PROVIDE WITH ALL OPENINGS AND ATTACHMENTS INDICATED. SEAL WELD ALL TANK ATTACHMENTS.
- 4. ALL FPT OPENINGS TO BE FORGED STEEL HALF COUPLINGS.
- 5. UPON COMPLETION OF FABRICATION, ROUND ALL CORNERS AND SHARP EDGES. SANDBLAST TANK EXTERIOR AND ALL ATTACHMENTS IN ACCORDANCE WITH SSPC-SP-6. PAINT WITH TWO COATS OF SHERWIN WILLIAMS MACROPOXY 646 OR APPROVED EQUAL, COLOR STRUCTURAL GRAY 4031.
- 6. UPON COMPLETION FLUSH INTERIOR OF TANK TO REMOVE ALL DIRT AND DEBRIS AND AIR DRY INTERIOR. INSTALL VENT CAP, GAUGE, AND HAND PUMP.



1 M3.4 60 GALLON GLYCOL STORAGE TANK  
1"=6"

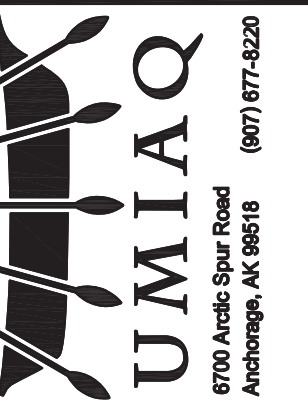
**EXPANSION TANK GENERAL NOTES:**

- 1) FABRICATE SINGLE WALL 24 GALLON NOMINAL CAPACITY GLYCOL EXPANSION TANK.
- 2) FABRICATE SHELL FROM MINIMUM 10 GAUGE ASTM A-36 PLATE STEEL ROLLED AND WELDED OR SCHEDULE 5 LIGHTWALL ASTM A53 STEEL PIPE. FABRICATE HEADS FROM 3/16" THICK ASTM A-36 PLATE STEEL. MAKE ALL JOINTS WITH CONTINUOUS FULL-PENETRATION WELDS.
- 3) PROVIDE WITH ALL OPENINGS INDICATED USING MINIMUM 3000# FORGED STEEL PIPE HALF COUPLINGS IN ACCORDANCE WITH U.L 142 FIGURE 7.1 #2.
- 4) PRESSURE TEST COMPLETED ASSEMBLY TO 15 PSIG MINIMUM.
- 5) UPON COMPLETION OF FABRICATION, ROUND ALL CORNERS AND SHARP EDGES. SANDBLAST TANK EXTERIOR AND ALL ATTACHMENTS IN ACCORDANCE WITH SSPC-SP-6. PAINT WITH TWO COATS OF SHERWIN WILLIAMS MACROPOXY 646 OR APPROVED EQUAL, COLOR STRUCTURAL GRAY 4031.
- 6) UPON COMPLETION FLUSH INTERIOR OF TANK TO REMOVE ALL DIRT AND DEBRIS, AIR DRY INTERIOR, AND SEAL ALL TANK OPENINGS WITH PLASTIC PLUGS.



2 M3.4 24 GALLON GLYCOL EXPANSION TANK  
1"=6"

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.



STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	DESCRIPTION
REVISIONS	REV DATE

VERIFY SCALES  
0 1" THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

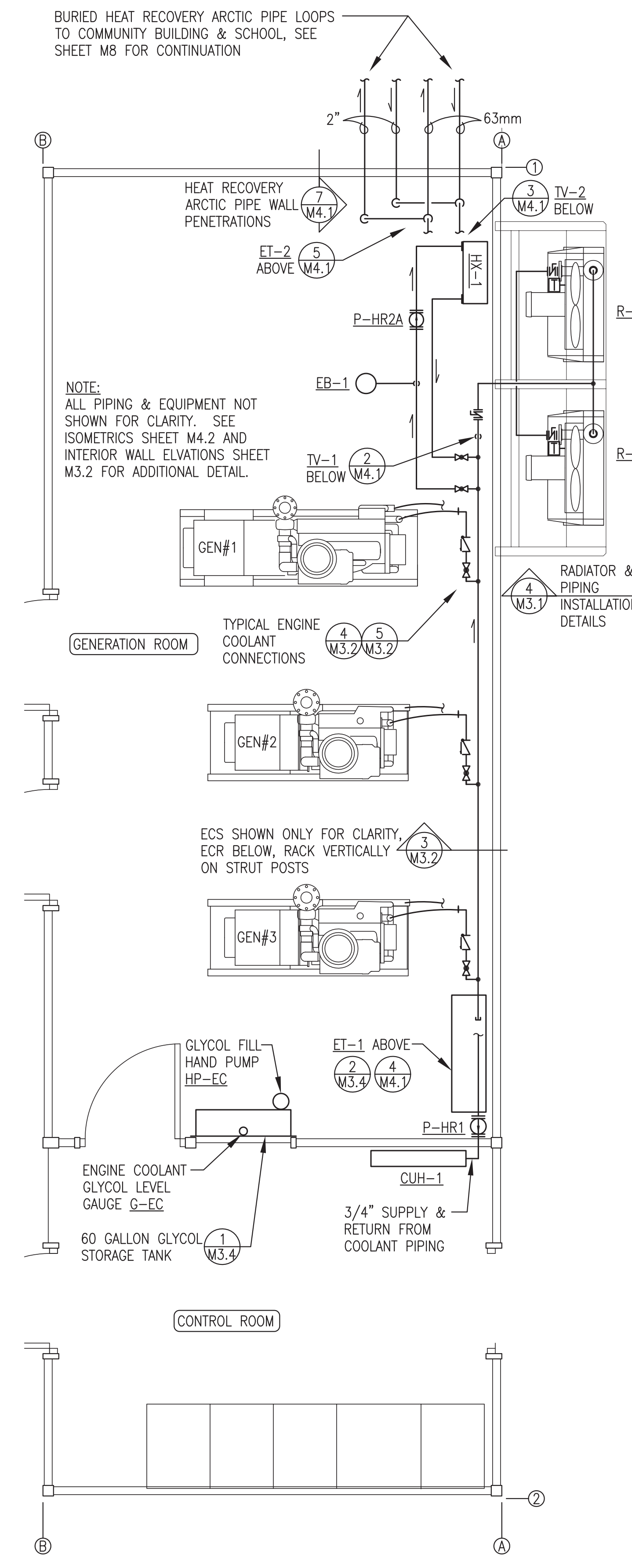
DRAWING TITLE:  
GLYCOL STORAGE & EXPANSION TANK FABRICATION

M3.4

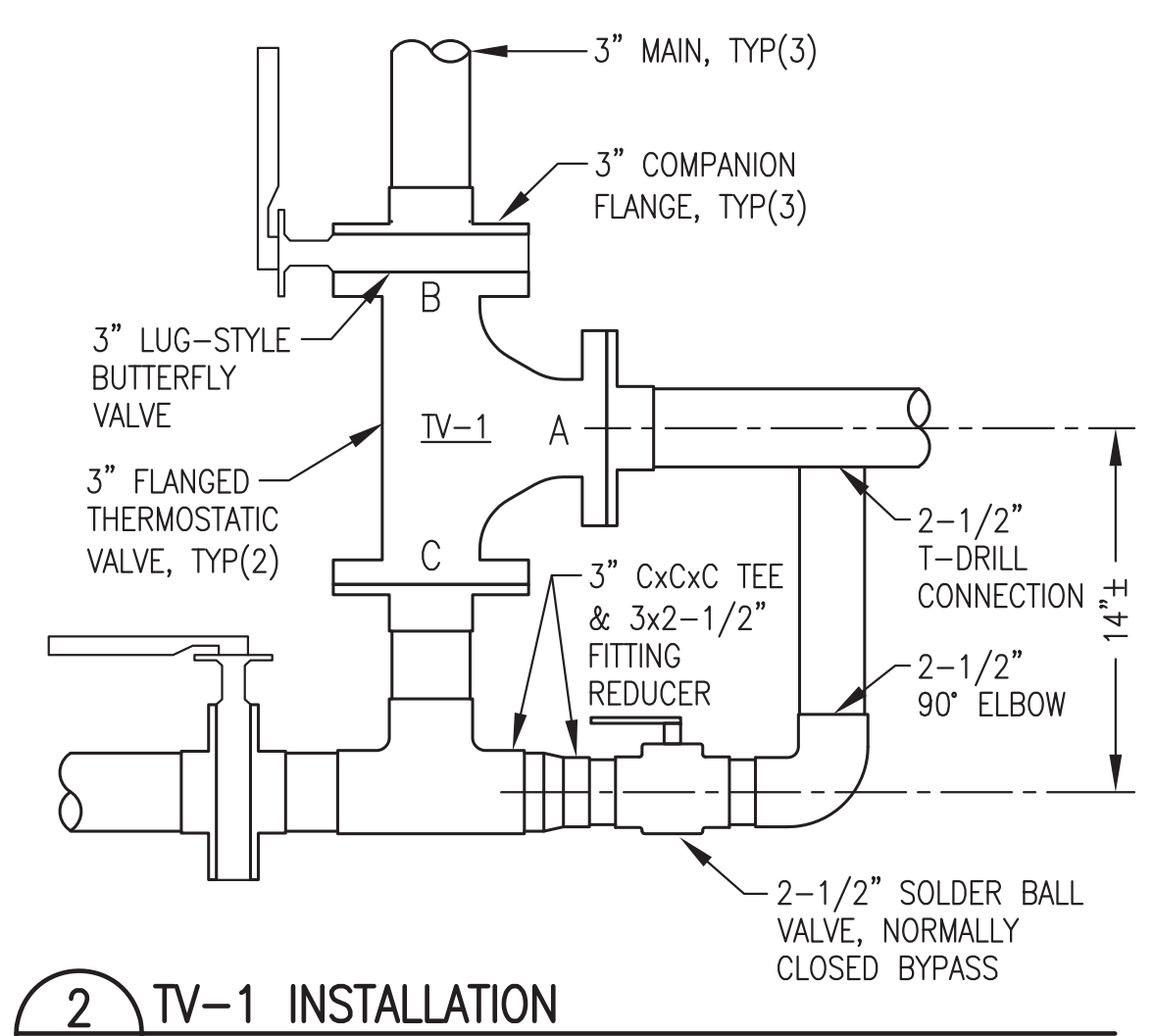
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019

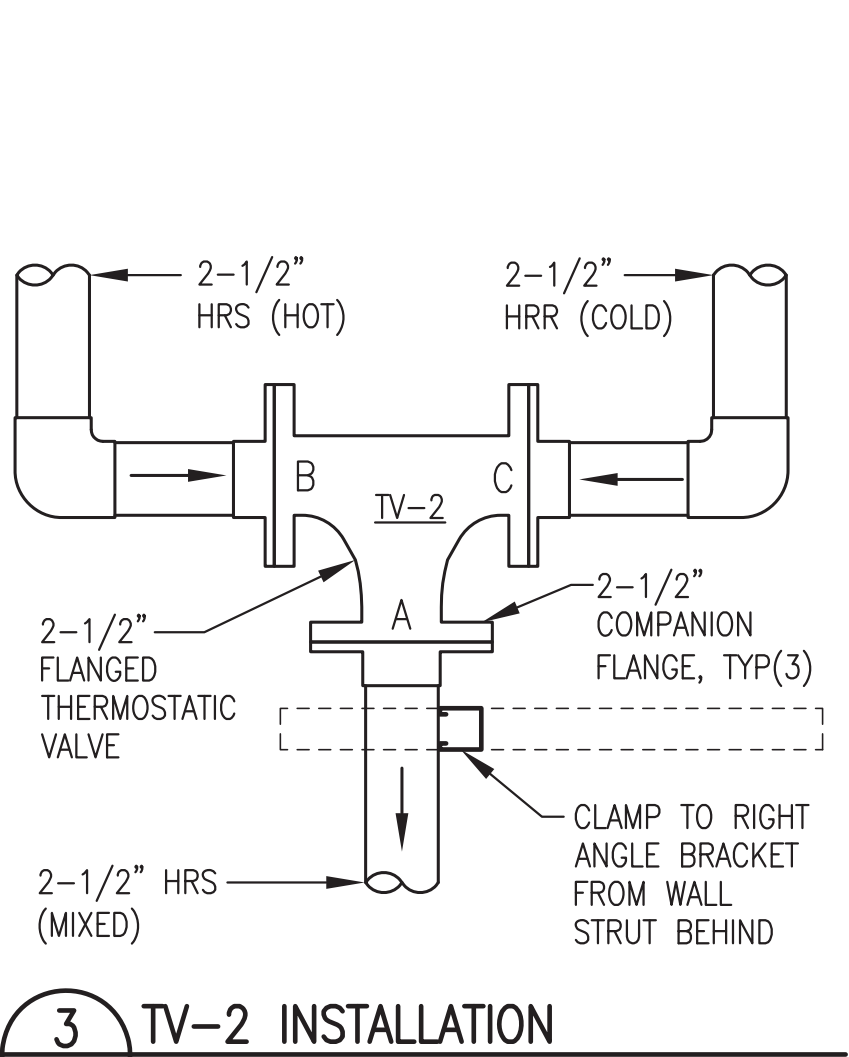




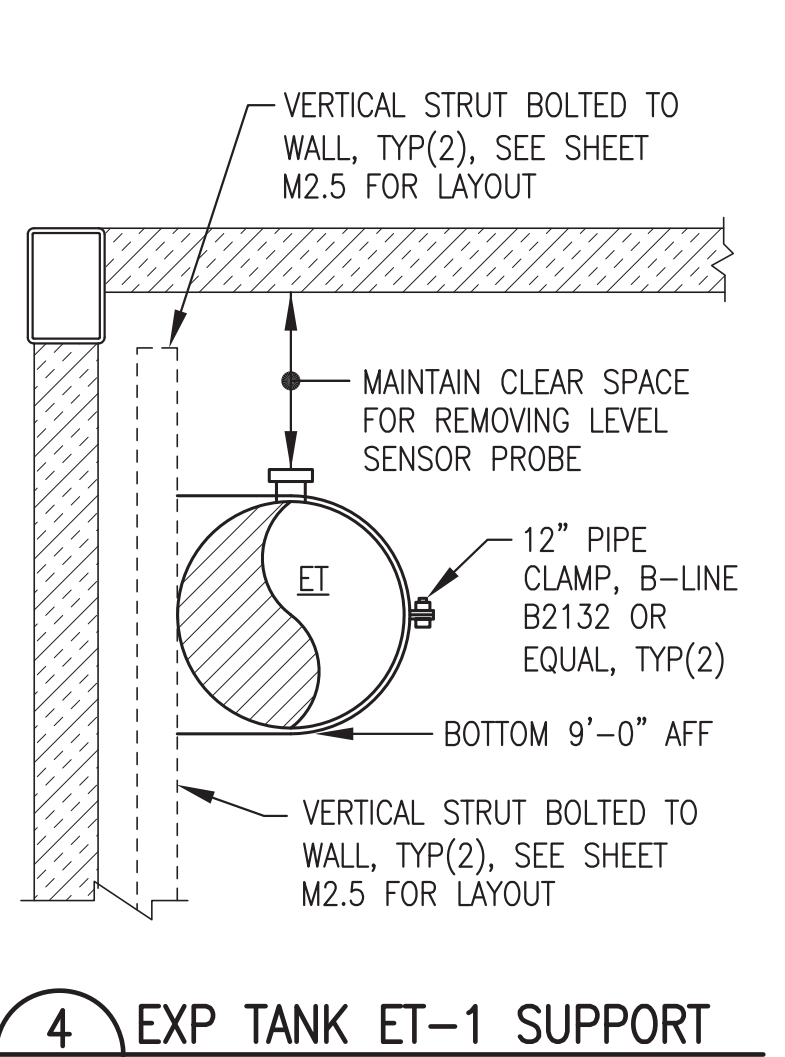
**1** COOLANT AND HEAT RECOVERY PIPING PLAN  
M4.1 3/8"=1'-0"



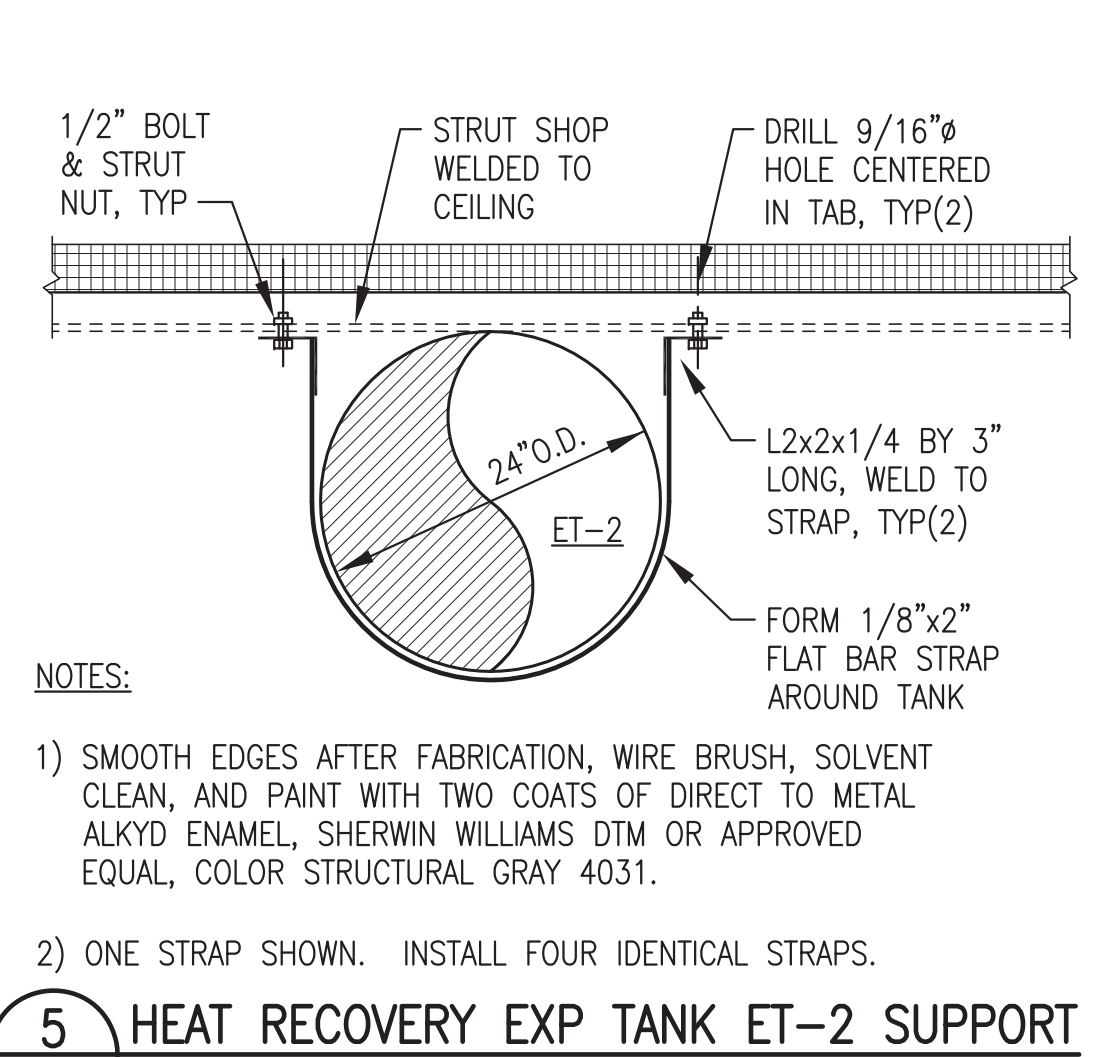
**2** TV-1 INSTALLATION  
M4.1 NO SCALE



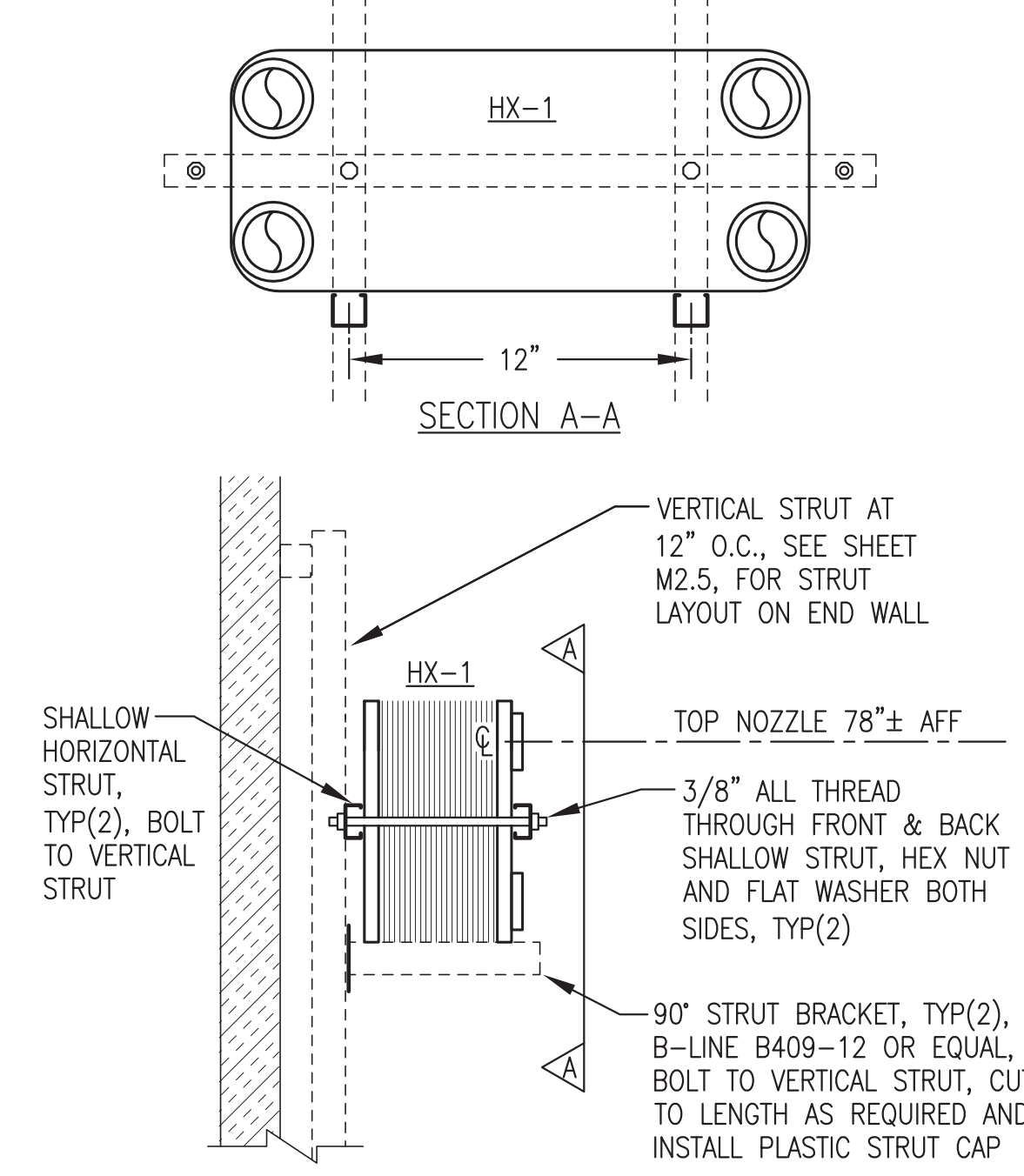
**3** TV-2 INSTALLATION  
M4.1 NO SCALE



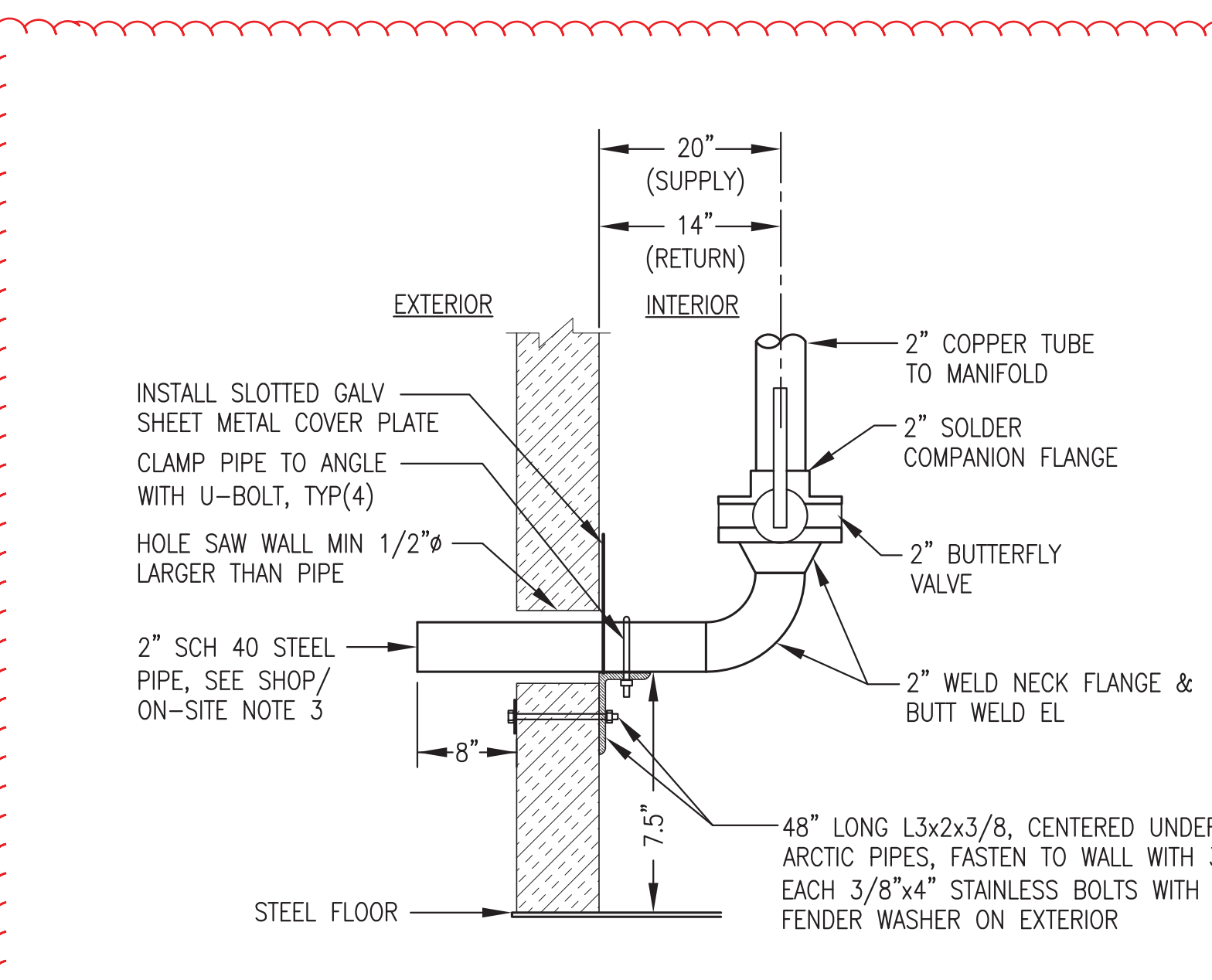
**4** EXP TANK ET-1 SUPPORT  
M4.1 NO SCALE



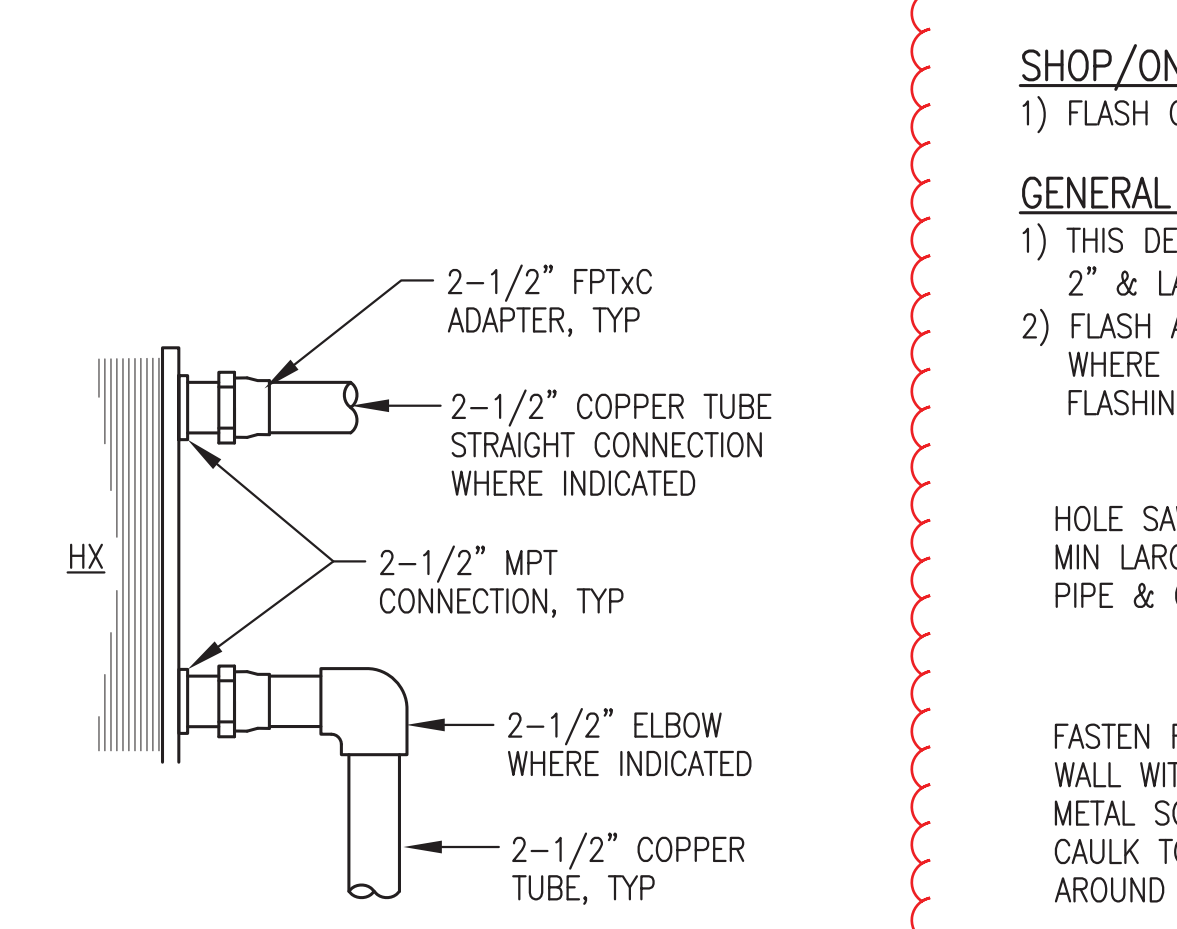
**5** HEAT RECOVERY EXP TANK ET-2 SUPPORT  
M4.1 NO SCALE



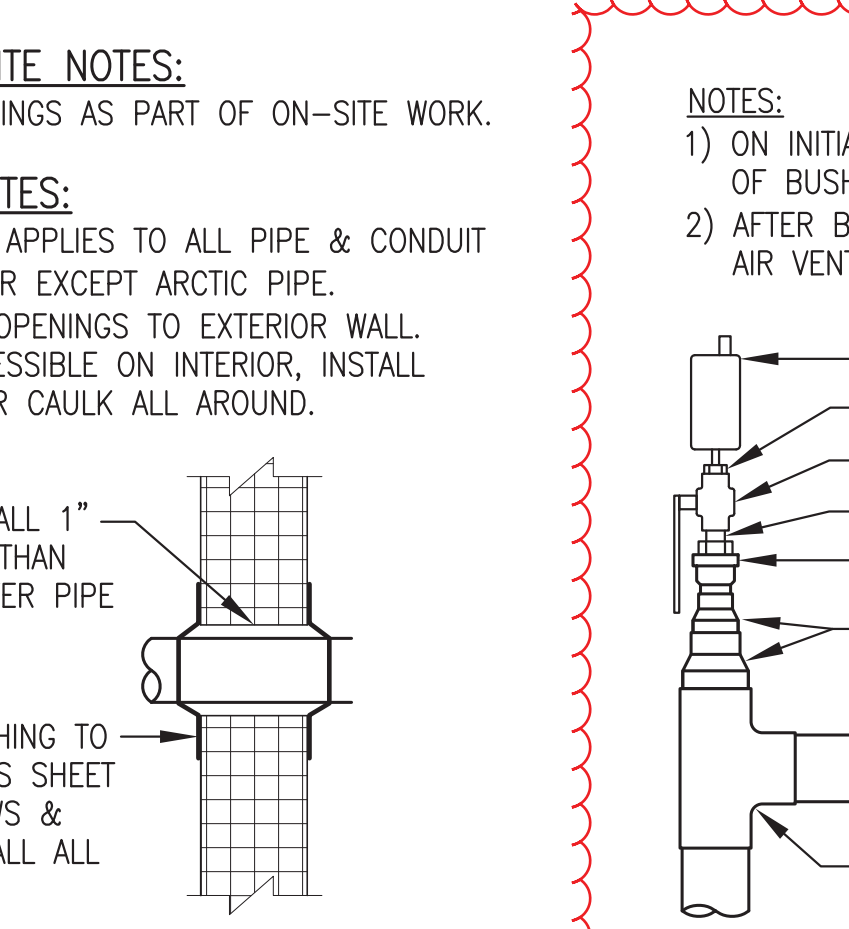
**6** HEAT EXCHANGER SUPPORT FROM WALL  
M4.1 NO SCALE



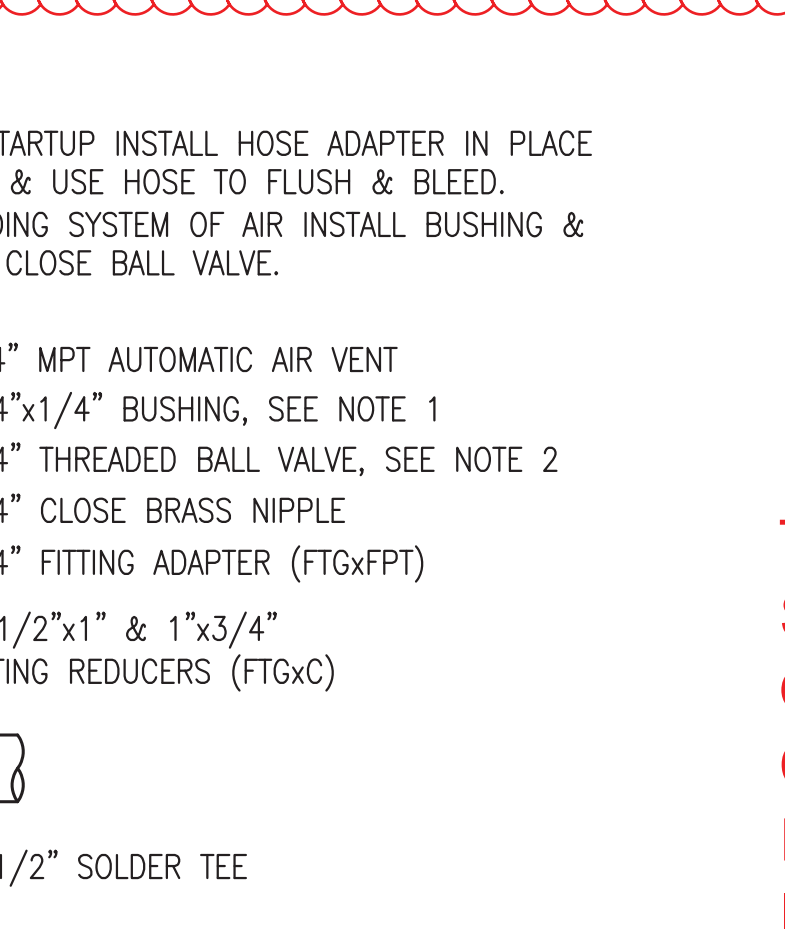
**7** HEAT RECOVERY ARCTIC PIPE WALL PENETRATIONS  
M4.1 NO SCALE



**8** HX PIPING CONNECTION  
M4.1 NO SCALE



**9** TYP WALL PENETRATION  
M4.1 NO SCALE



**10** TYPICAL AIR VENT INSTALLATION  
M4.1 NO SCALE

**NOTES:**

- SMOOTH EDGES AFTER FABRICATION, WIRE BRUSH, SOLVENT CLEAN, AND PAINT WITH TWO COATS OF DIRECT TO METAL ALKYD ENAMEL, SHERWIN WILLIAMS DTM OR APPROVED EQUAL, COLOR STRUCTURAL GRAY 4031.
- ONE STRAP SHOWN. INSTALL FOUR IDENTICAL STRAPS.

**ARCTIC PIPE GENERAL NOTES:**

- SEE ELEVATION 3/M3.2 FOR PENETRATION LOCATIONS.
- ONE PIPE FOR EACH SIZE SHOWN. PROVIDE TWO IDENTICAL FOR EACH SIZE.

**ARCTIC PIPE SHOP/ON-SITE NOTES:**

- SHOP INSTALLATION SHOWN. STUB PIPE 8" MIN BEYOND WALL & TEMPORARILY CONNECT SUPPLY TO RETURN FOR TESTING.
- AFTER TESTING REMOVE TEMPORARY CONNECTION, BREAK FLANGE JOINT, AND STORE PIPE IN MODULE. PLUG WALL PENETRATION FOR SHIPPING.
- AS PART OF ON-SITE INSTALLATION REINSTALL PIPE THROUGH WALL AND CONNECT TO ARCTIC PIPE, SEE SHEET M8.

**SHOP/ON-SITE NOTES:**

- FLASH OPENINGS AS PART OF ON-SITE WORK.

**GENERAL NOTES:**

- THIS DETAIL APPLIES TO ALL PIPE & CONDUIT 2" & LARGER EXCEPT ARCTIC PIPE.
- FLASH ALL OPENINGS TO EXTERIOR WALL. WHERE ACCESSIBLE ON INTERIOR, INSTALL FLASHING OR CAULK ALL AROUND.


HOLE SAW WALL 1" MIN LARGER THAN PIPE & CENTER PIPE

FASTEN FLASHING TO WALL WITH SS SHEET METAL SCREWS & CAULK TO WALL ALL AROUND


**NOTES:**

- ON INITIAL STARTUP INSTALL HOSE ADAPTER IN PLACE OF BUSHING & USE HOSE TO FLUSH & BLEED.
- AFTER BLEEDING SYSTEM OF AIR INSTALL BUSHING & AIR VENT & CLOSE BALL VALVE.

**THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. WORK INCLUDED IN THE ON SITE CONTRACT IS NOTED WITHIN THE CLOUDED AREAS.**



6700 Arctic Spur Road  
Anchorage, AK 99518  
(907) 877-8220



P. O. 111405  
Anchorage, AK 99511  
(907) 949-0100

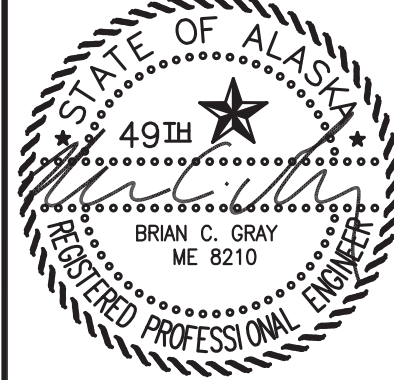
**STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE**

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISONS	DESCRIPTION
REV	DATE
0	

VERIFY SCALES  
0 1" = 1'

THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
COOLANT & HEAT RECOVERY PIPING PLAN & DETAILS

M4.1

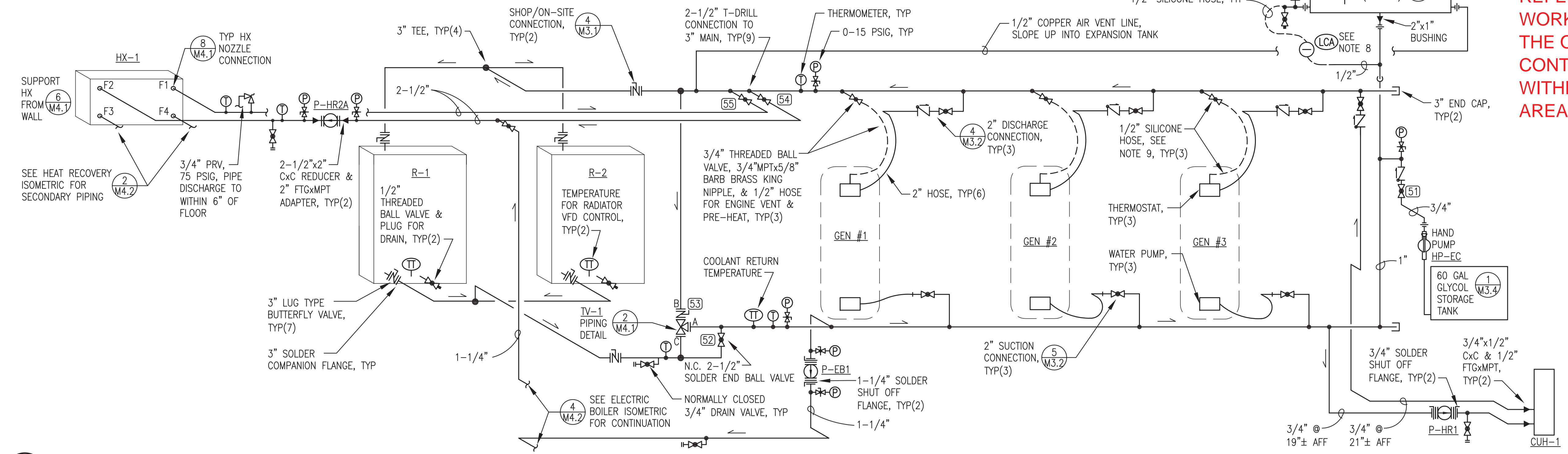
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019



**NOTES:**

- 1) ALL PIPING SHOWN THIS ISOMETRIC TYPE "L" COPPER WITH SOLDER JOINTS, 3"Ø EXCEPT WHERE SPECIFICALLY INDICATED OTHERWISE. ALL FLANGES ANSI 150# PATTERN BRONZE COMPANION WITH SOLDER ENDS.
- 2) MAKE ALL CONNECTIONS FOR INSTRUMENTATION WITH T-DRILL TAP, SEE DETAIL 3/M4.2. MAKE ALL OTHER REDUCING BRANCH CONNECTIONS WITH T-DRILL TAP OR TEE AS REQUIRED.
- 3) ALL COOLANT PRESSURE GAUGES 0-15 PSIG. ALL THERMOMETERS FAHRENHEIT RANGE.
- 4) SEE ELECTRICAL INSTRUMENTATION SCHEDULE FOR TEMPERATURE TRANSMITTERS AND OTHER INSTRUMENTATION.
- 5) UPON COMPLETION OF FABRICATION VALVE OFF CABINET UNIT HEATER AND FLUSH PIPING TO REMOVE ALL DEBRIS, SEE SPECIFICATIONS.
- 6) INSULATE COOLANT PIPING MAINS FROM GENERATOR VALVES TO RADIATORS. ALL OTHER PIPING NOT INSULATED.
- 7) INSTALL 9" LONG COOLANT SITE GAUGE ON 1/2" TEES, INSTALL 1/2" THREADED BALL VALVE WITH PLUG FOR DRAIN.
- 8) LOW COOLANT ALARM SWITCH, MOUNT WITH SWITCH POINT LEVEL WITHIN 12" OF TANK BOTTOM. CONNECT TO HOSE WITH NPTx5/8" BARB, 1/2" ON BOTTOM, 1/4" ON TOP.
- 9) 3/4" THREADED BALL VALVE, 3/4"MPTx5/8" BARB BRASS KING NIPPLE, & 1/2" HOSE FOR ENGINE VENT & PRE-HEAT.
- 10) SET P-HR1 & P-EB1 TO OPERATE ON SPEED 3.



**THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. WORK INCLUDED IN THE ON SITE CONTRACT IS NOTED WITHIN THE CLOUDED AREAS.**



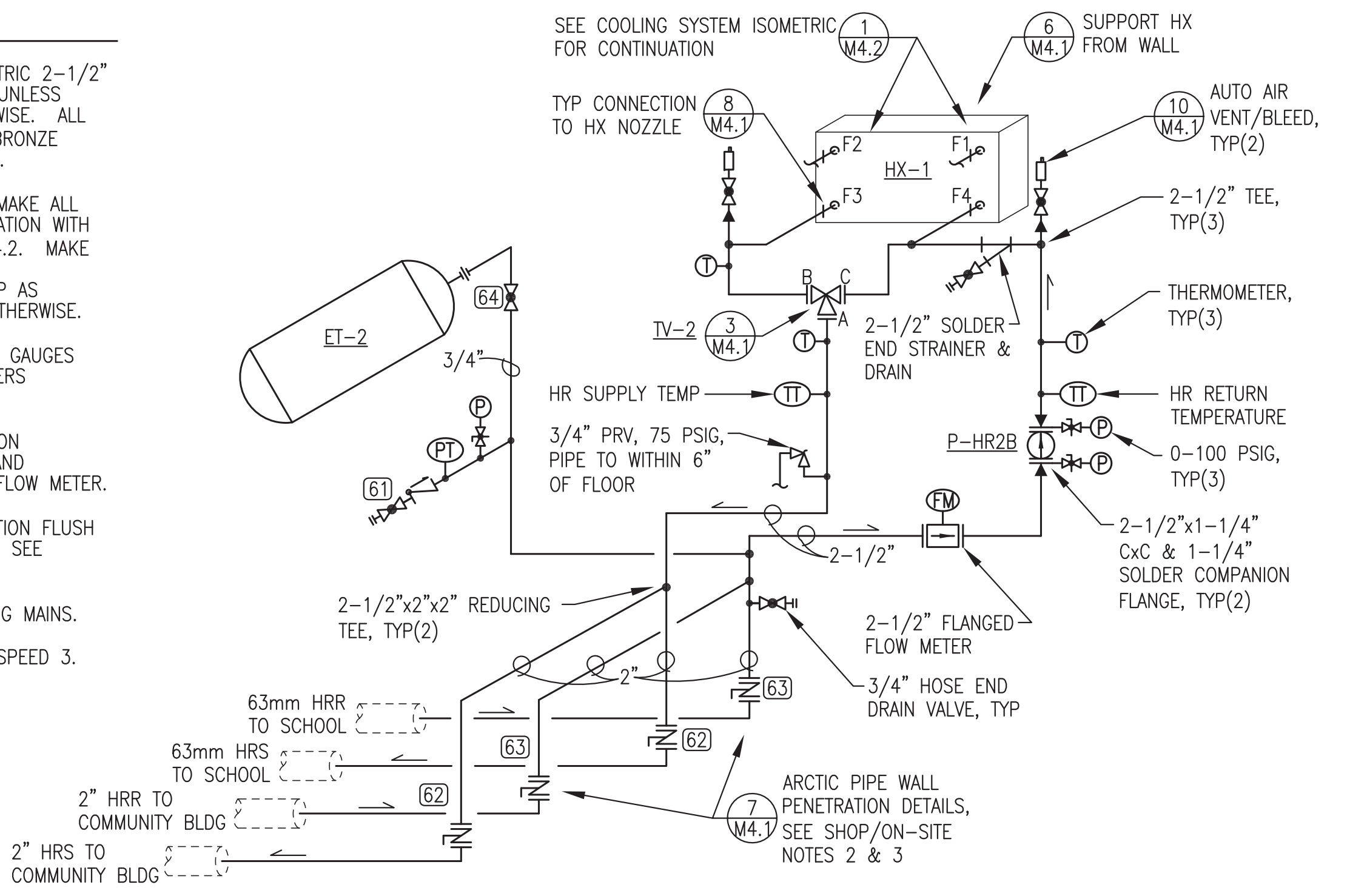
**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

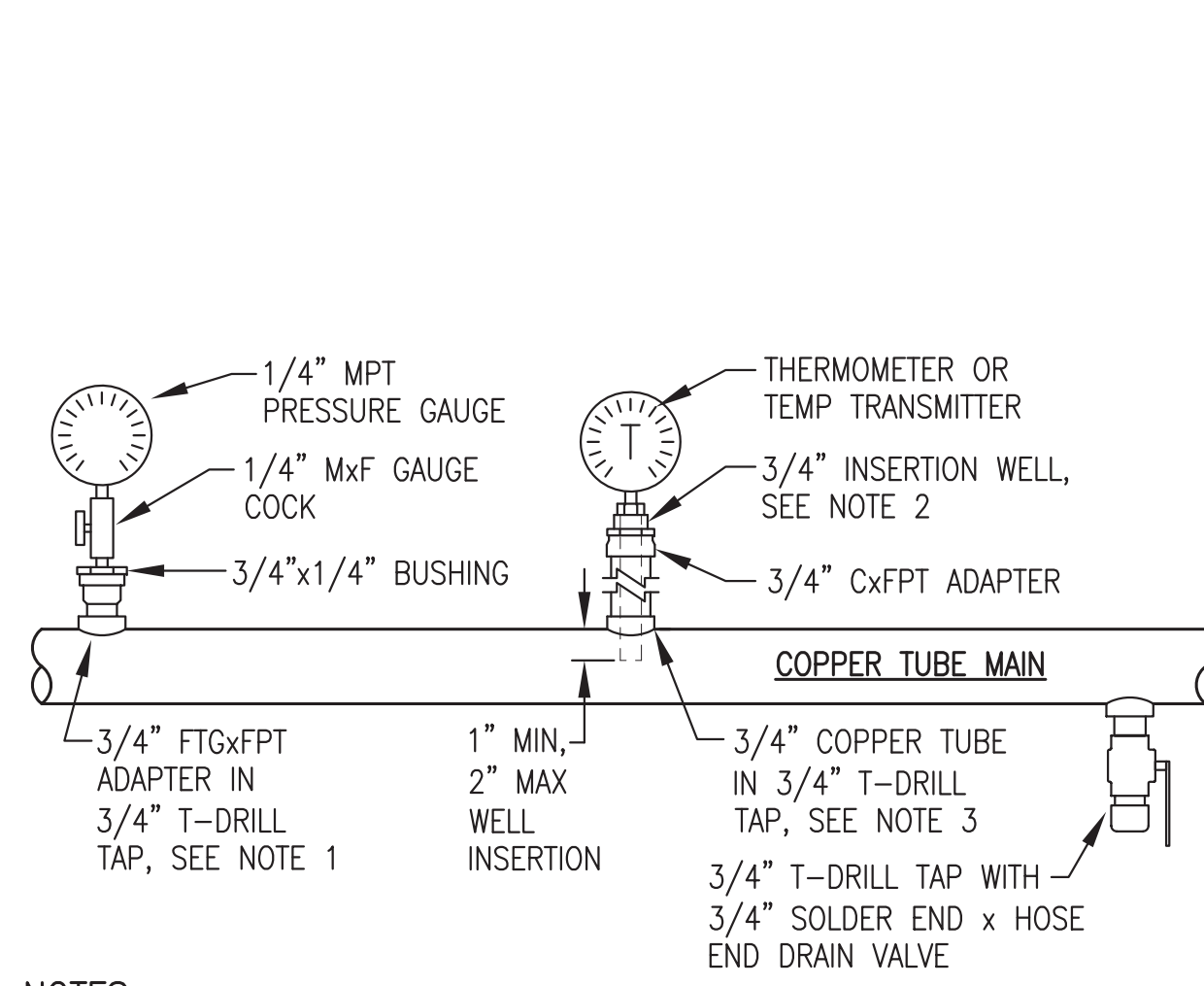
**1 COOLING SYSTEM PIPING ISOMETRIC**  
M4.2 NO SCALE

**NOTES:**

- 1) ALL PIPING SHOWN THIS ISOMETRIC 2-1/2" TYPE L HARD DRAWN COPPER UNLESS SPECIFICALLY INDICATED OTHERWISE. ALL FLANGES ANSI 150# PATTERN BRONZE COMPANION WITH SOLDER ENDS.
- 2) UNLESS SPECIFIED OTHERWISE MAKE ALL CONNECTIONS FOR INSTRUMENTATION WITH T-DRILL TAP, SEE DETAIL 3/M4.2. MAKE ALL OTHER REDUCING BRANCH CONNECTIONS WITH T-DRILL TAP AS REQUIRED UNLESS INDICATED OTHERWISE.
- 3) ALL HEAT RECOVERY PRESSURE GAUGES 0-100 PSIG. ALL THERMOMETERS FAHRENHEIT RANGE.
- 4) SEE ELECTRICAL INSTRUMENTATION SCHEDULE FOR TEMPERATURE AND PRESSURE TRANSMITTERS AND FLOW METER.
- 5) UPON COMPLETION OF FABRICATION FLUSH PIPING TO REMOVE ALL DEBRIS, SEE SPECIFICATIONS.
- 6) INSULATE HEAT RECOVERY PIPING MAINS.
- 7) SET P-HR2B TO OPERATE ON SPEED 3.



**2 HEAT RECOVERY SYSTEM PIPING ISOMETRIC**  
M4.2 NO SCALE

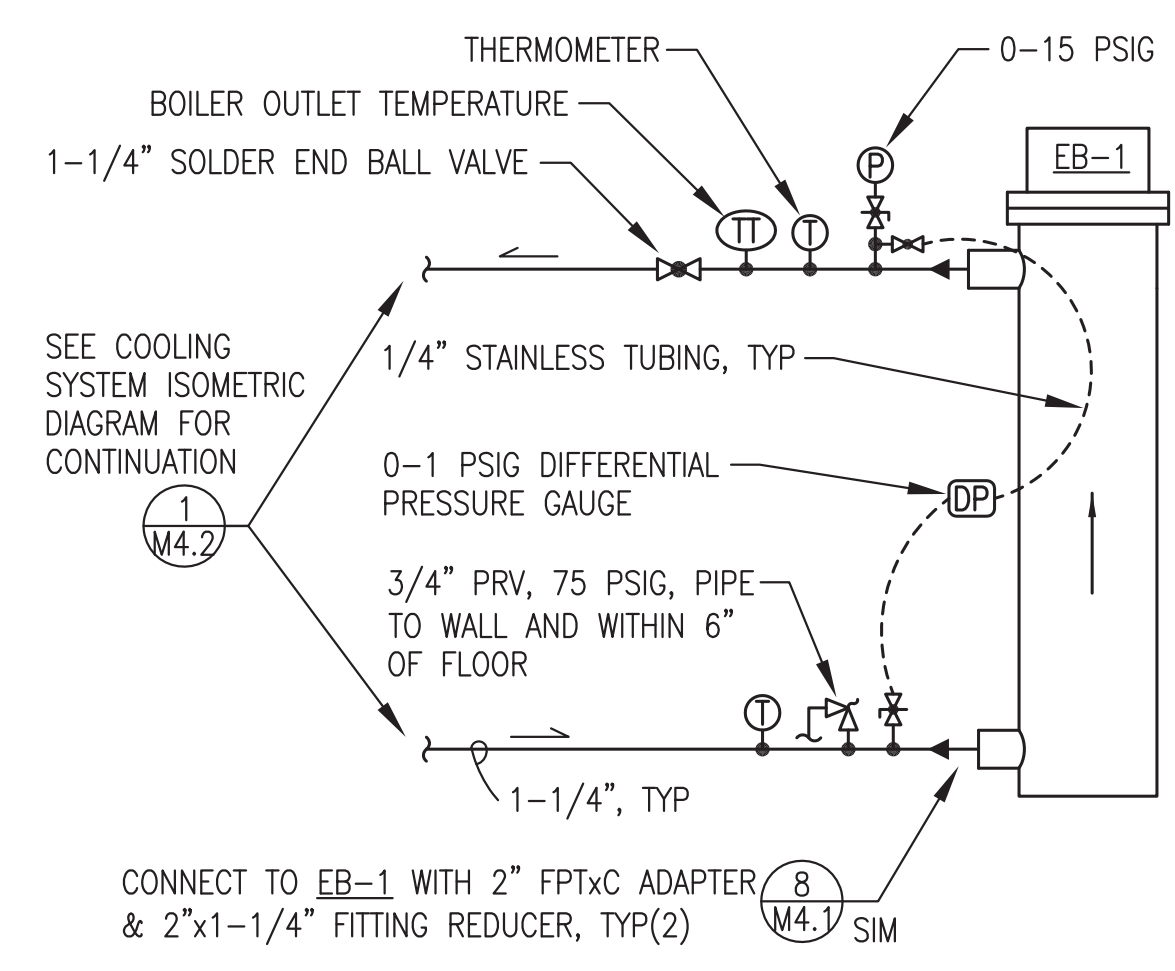


- NOTES:**
- 1) USE T-DRILL TAPS AS SHOWN FOR INSTALLATIONS IN 1-1/4" AND LARGER COPPER MAINS. USE LINE SIZE TEE FITTINGS FOR INSTALLING INSTRUMENTATION IN 1" AND SMALLER MAINS. ADJUST ADAPTER AND BUSHING SIZES TO MATCH TEES.
  - 2) TEMPERATURE TRANSMITTER INSTALLATION SIMILAR TO THERMOMETER EXCEPT USE 3/4"x1/2" BUSHING.
  - 3) FOR MAINS SMALLER THAN 2" USE COPPER TUBE RISER AS SHOWN, LENGTH AS REQUIRED FOR 1" TO 2" WELL INSERTION INTO MAIN. FOR LARGER PIPES OMIT RISER AND INSERT 3/4" FTGXPT ADAPTER INTO T-DRILL TAP.

**3 TYPICAL INSTRUMENT INSTALLATION**  
M4.2 NO SCALE

**HYDRONIC PIPING SHOP/ON-SITE NOTES:**

- 1) SEE SPECIFICATION 23 21 13 FOR COOLING AND HEAT RECOVERY PIPING TESTING, FLUSHING, DRAINING, AND FILLING REQUIREMENTS.
- 2) SEE DETAILS 4/M3.1 AND 7/M4.1 FOR SPECIFIC REQUIREMENTS FOR PIPING THROUGH THE EXTERIOR WALLS.
- 3) ARCTIC PIPE TO BE INSTALLED AS PART OF THE ON-SITE WORK.

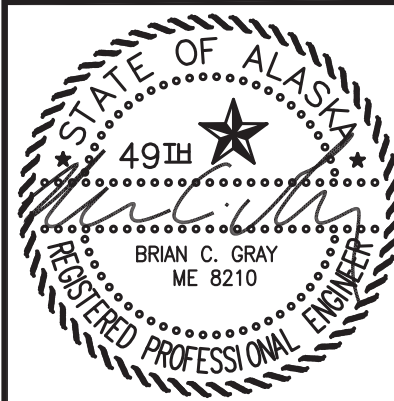


**4 ELECTRIC BOILER EB-1 PIPING ISOMETRIC**  
M4.2 NO SCALE

ISSUED FOR CONSTRUCTION JANUARY 2019

REVISIONS	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

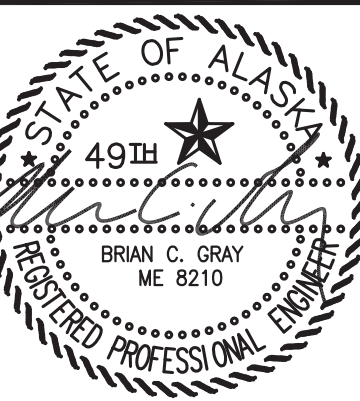
DRAWING TITLE:  
COOLANT & HEAT RECOVERY ISOMETRICS & DETAILS

**M4.2**  
SHEET OF 7



REVISIONS	DESCRIPTION

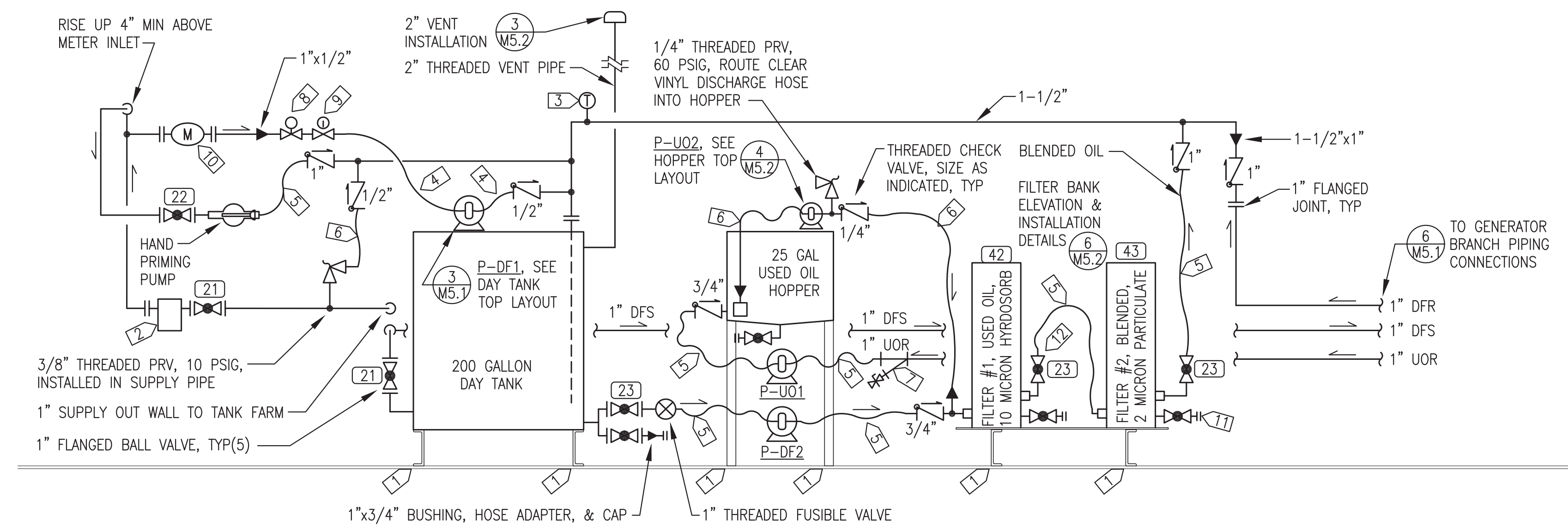
VERIFY SCALES  
0 1" = 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

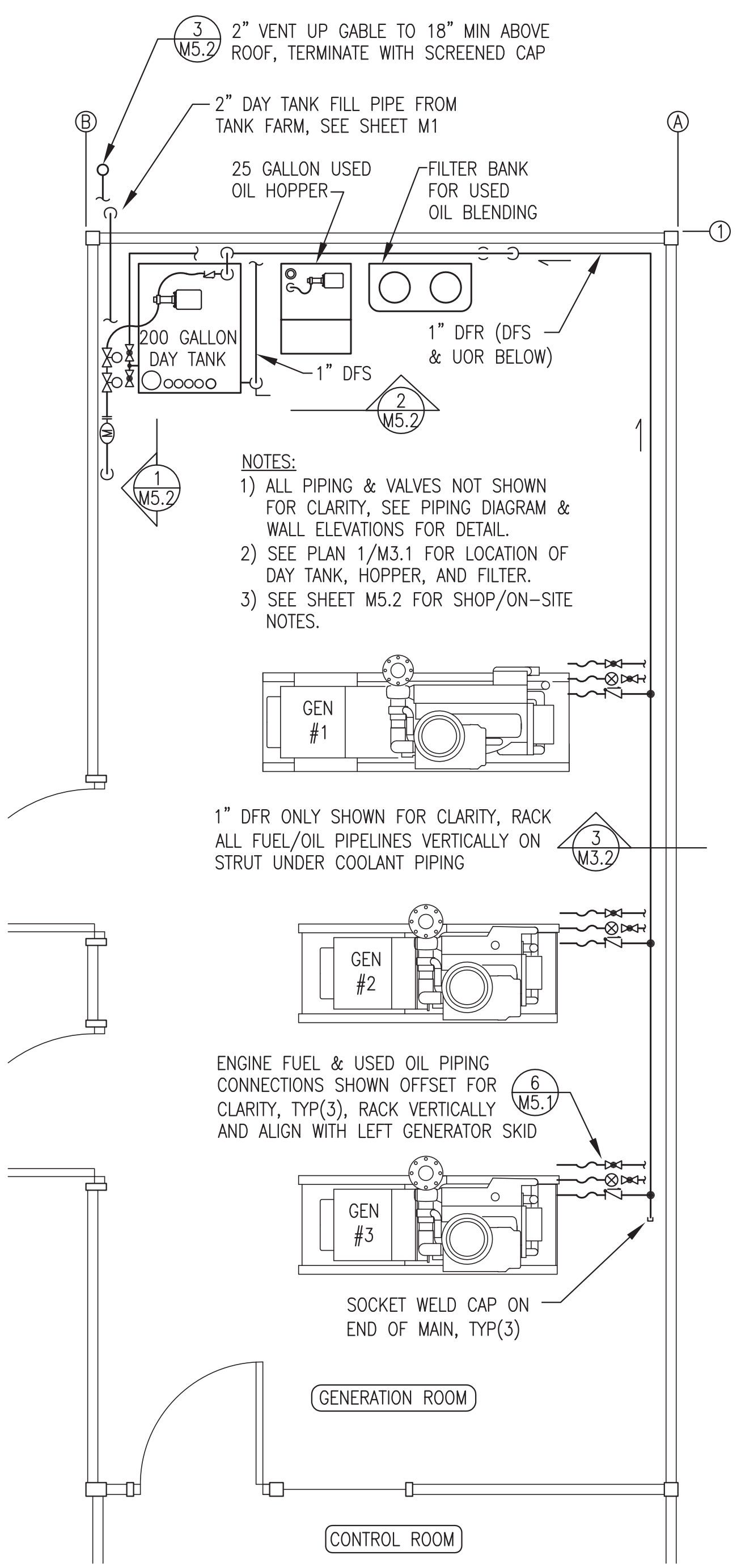
DRAWING TITLE:  
DIESEL FUEL & USED OIL PIPING PLAN, DIAGRAM & DETAILS

**M5.1**

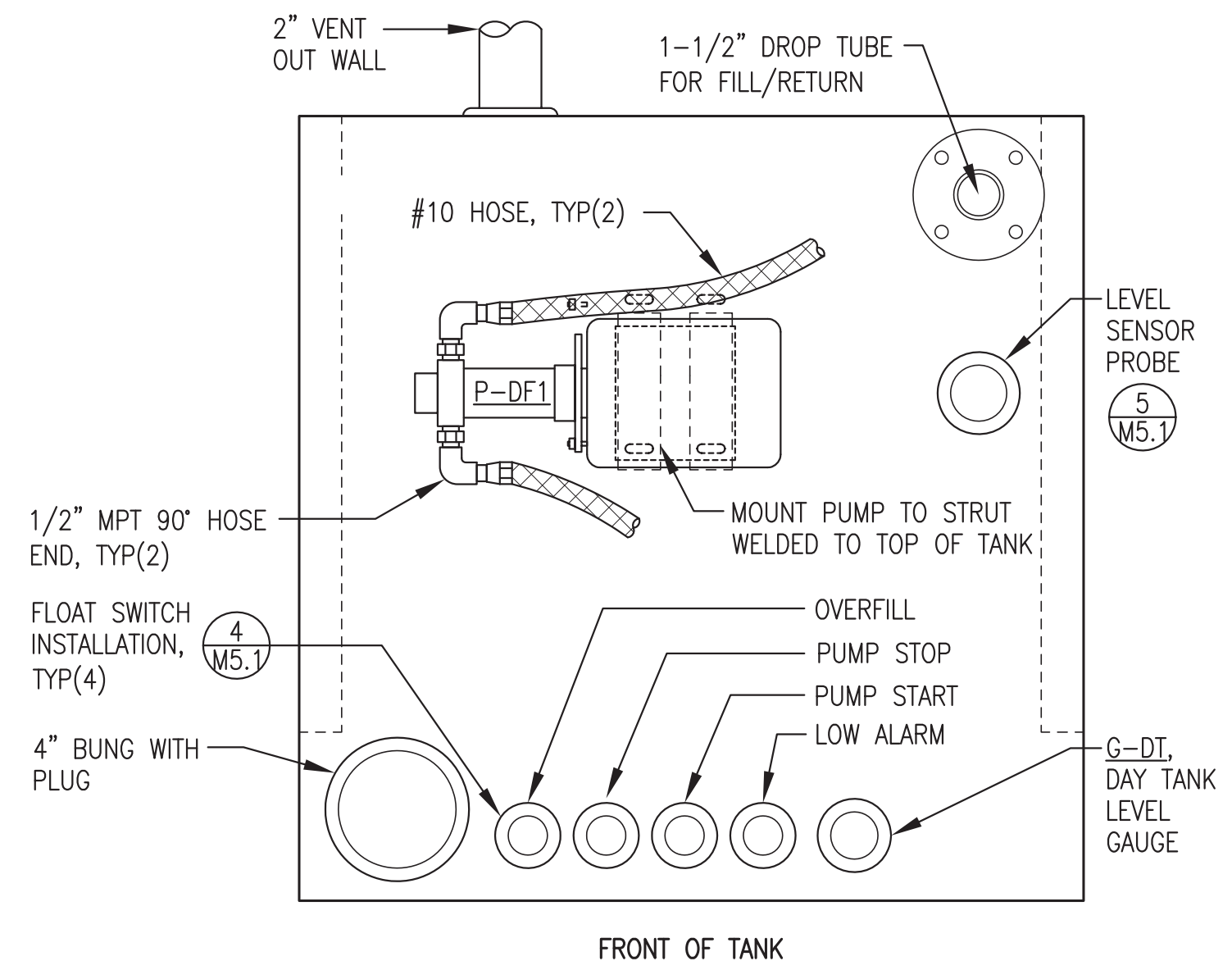


- PIPING DIAGRAM GENERAL NOTES:**
- 1) FABRICATE DAY TANK, FILTER BANK, & HOPPER IN ACCORDANCE WITH FABRICATION PLANS AND DETAILS.
  - 2) ALL DAY TANK SUPPLY & RETURN PIPING 1" SCH 80 EXCEPT WHERE INDICATED AS 1-1/2". ALL VENT PIPING 2" SCH 40.
  - 3) ALL PIPING JOINTS SOCKET OR BUTT WELD EXCEPT FOR THREADED VENT & CONNECTIONS TO EQUIPMENT & VALVES.
  - 4) ON ALL HOSES INSTALL JIC/NPT SWIVEL ENDS, SIZE REQUIRED TO MATCH PIPING OR PUMPS

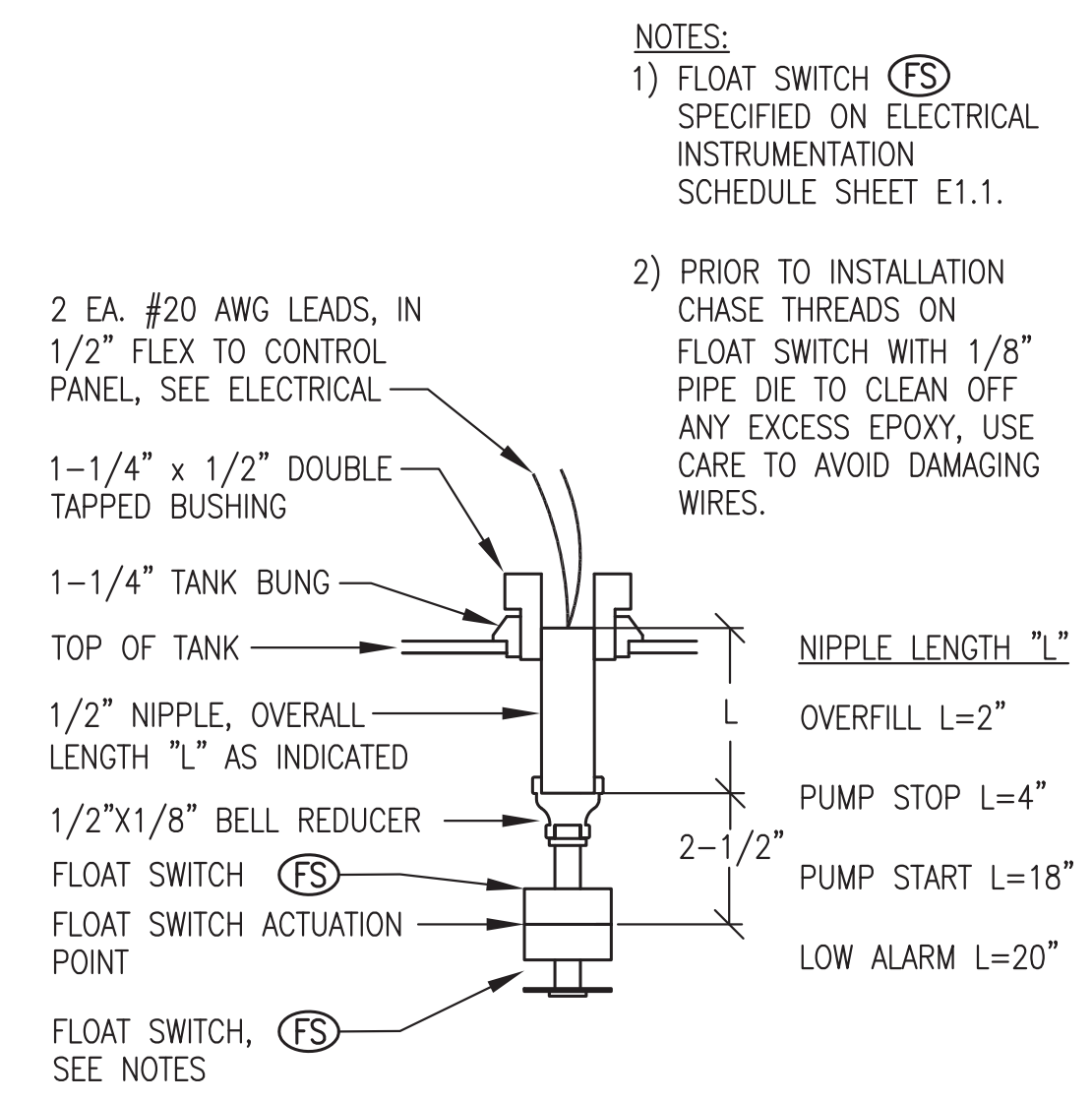
**2 DIESEL FUEL & USED OIL PIPING DIAGRAM**  
M5.1 NO SCALE



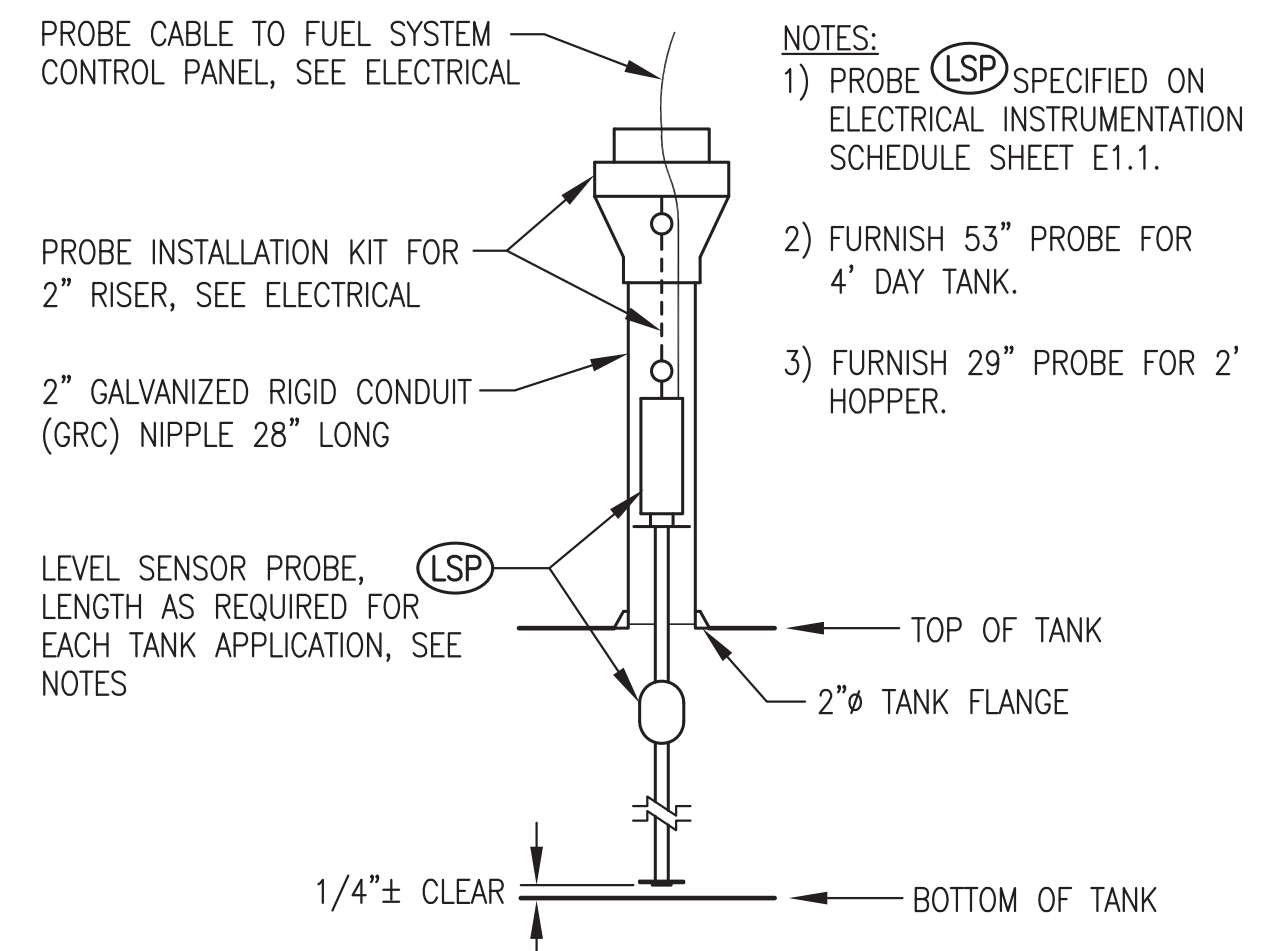
**1 DIESEL FUEL SYSTEM & USED OIL PIPING PLAN**  
M5.1 3/8"=1"



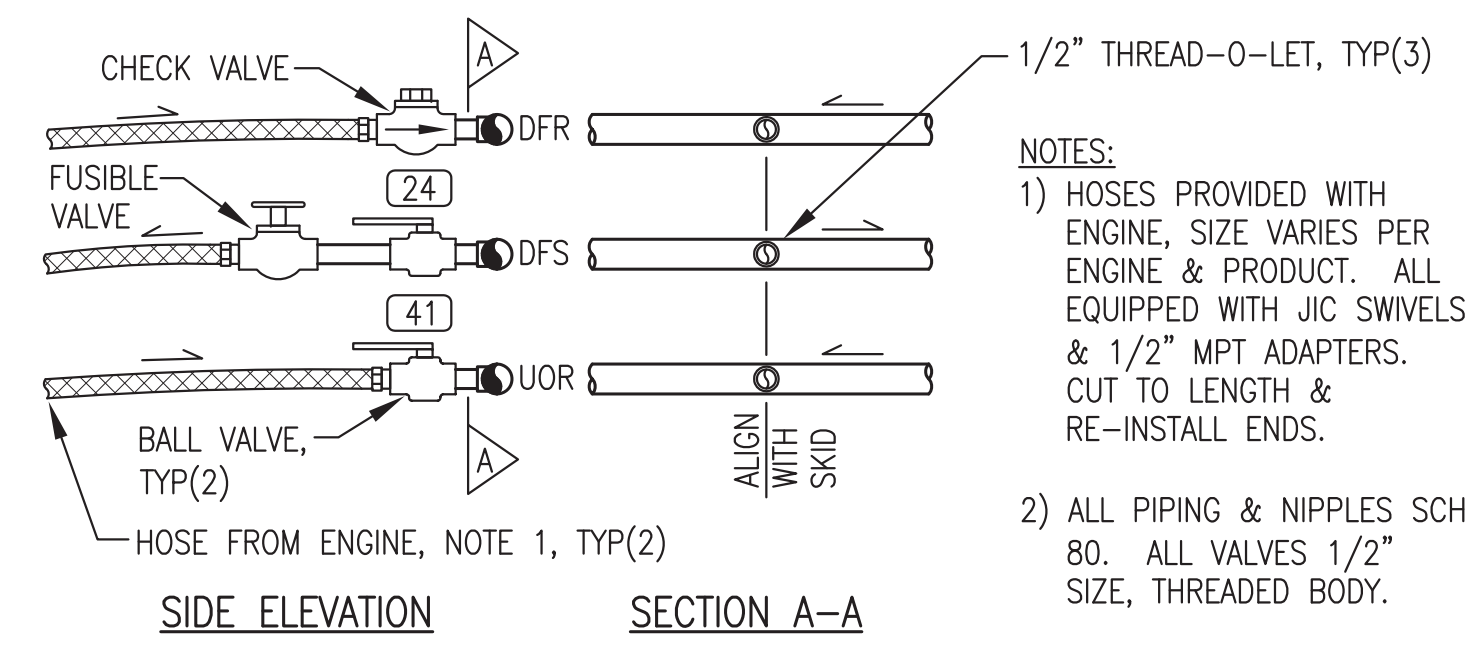
**3 TOP OF DAY TANK - PLAN VIEW**  
M5.1 NO SCALE



**4 DAY TANK FLOAT SWITCH INSTALLATION**  
M5.1 NO SCALE



**5 TYPICAL LEVEL SENSOR PROBE INSTALLATION**  
M5.1 NO SCALE

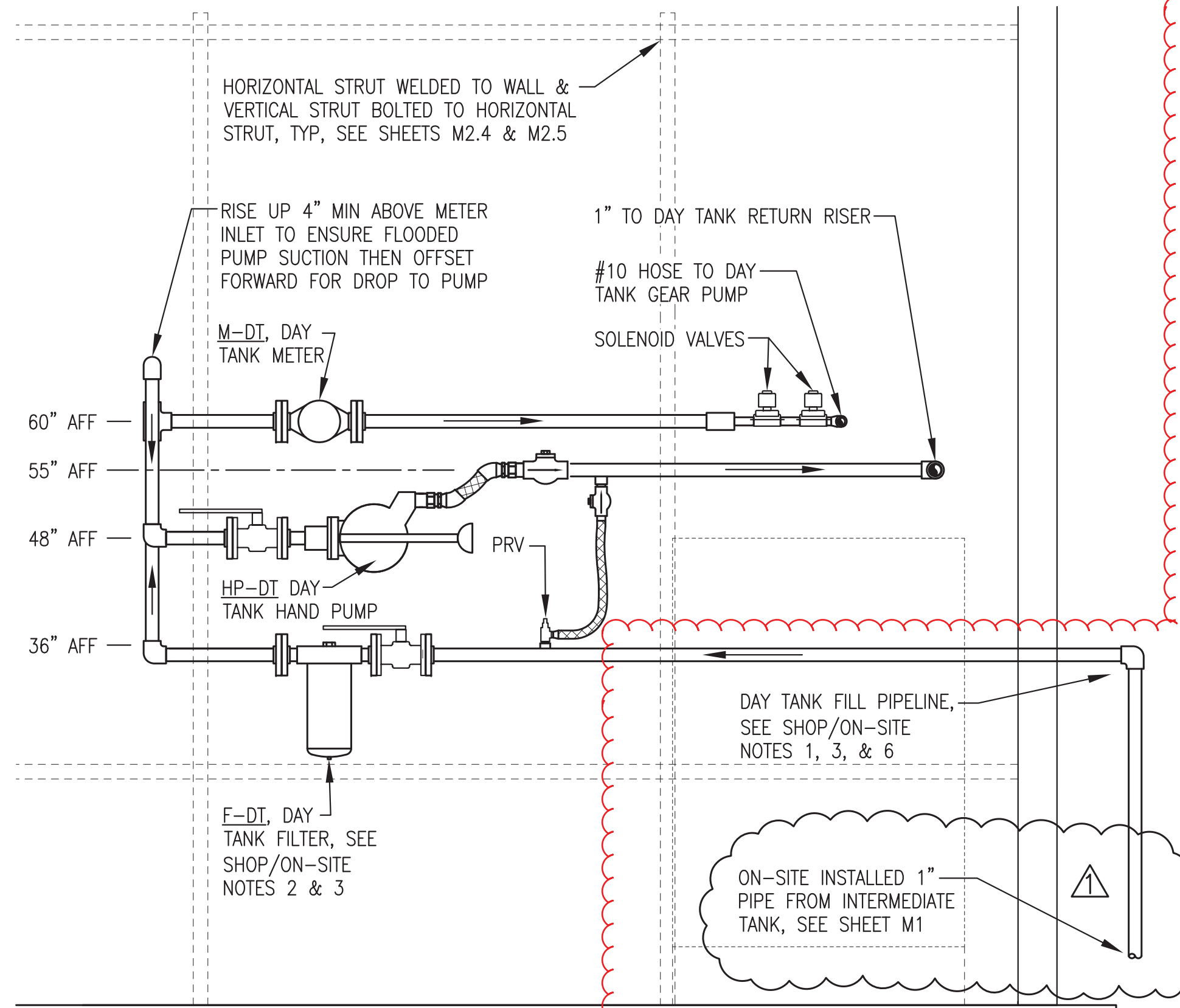


**6 ENGINE FUEL PIPING CONNECTION**  
M5.1 NO SCALE

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

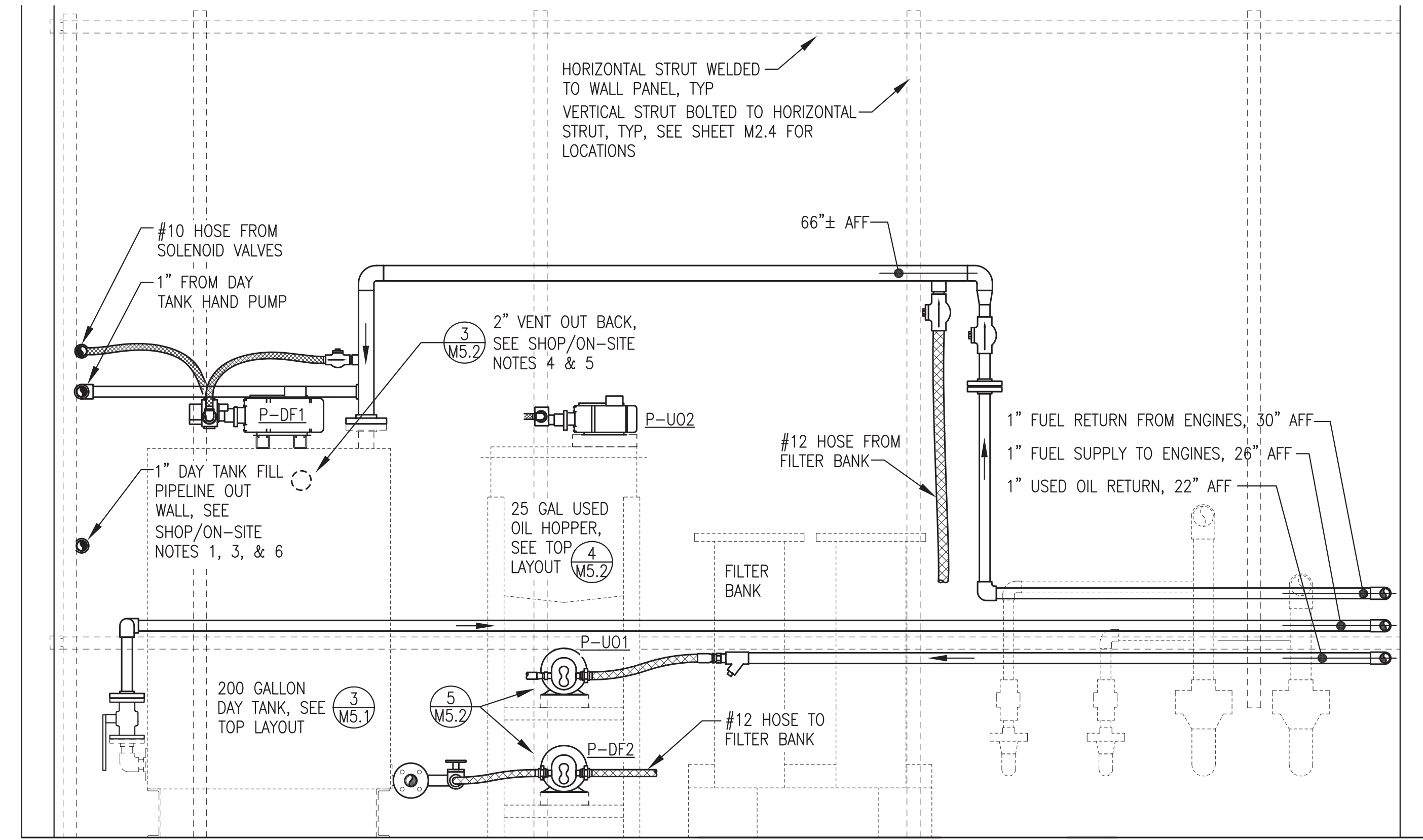
ISSUED FOR CONSTRUCTION JANUARY 2019



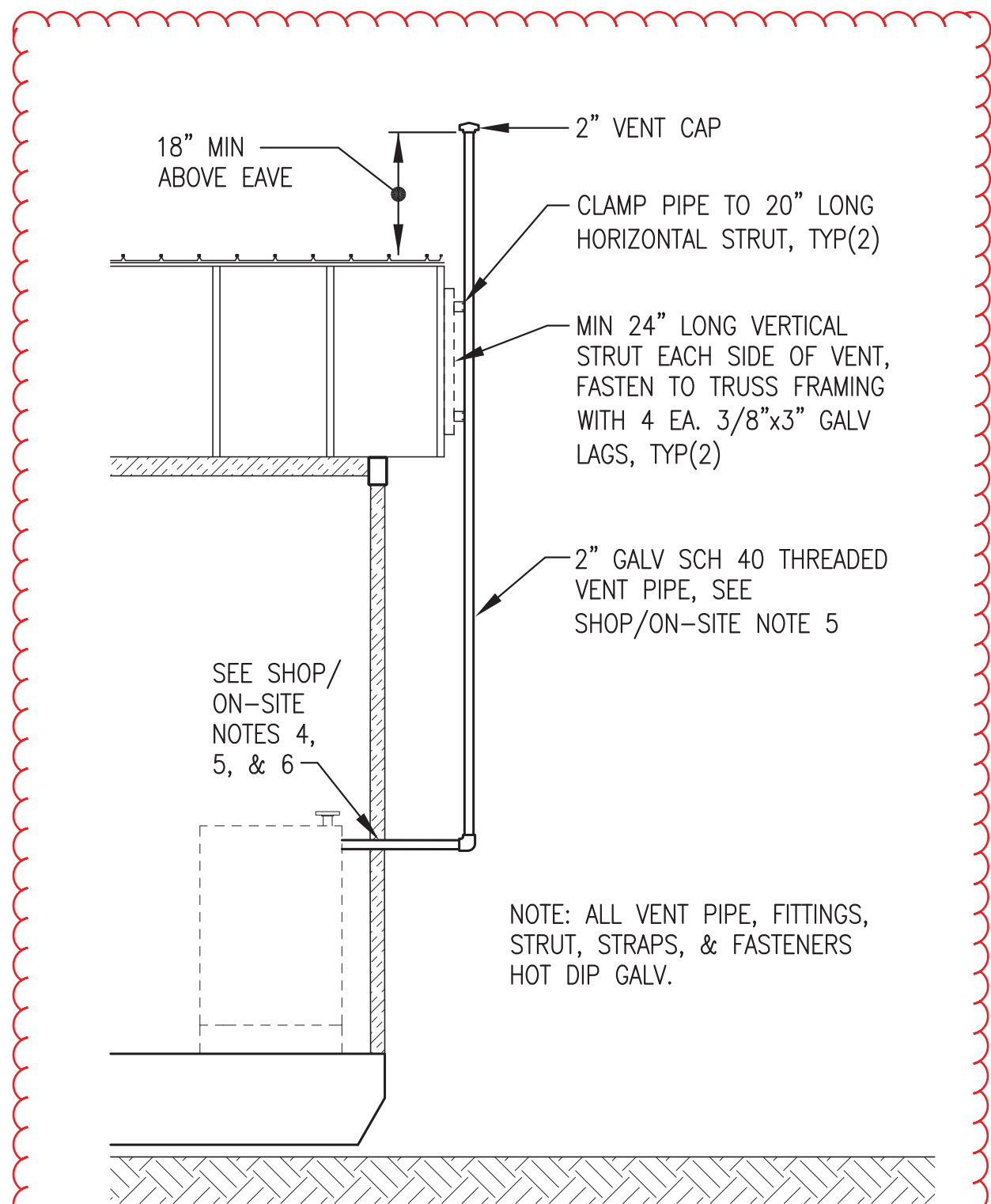


**1** DIESEL FUEL FRONT WALL ELEVATION  
M5.2 1"=1"

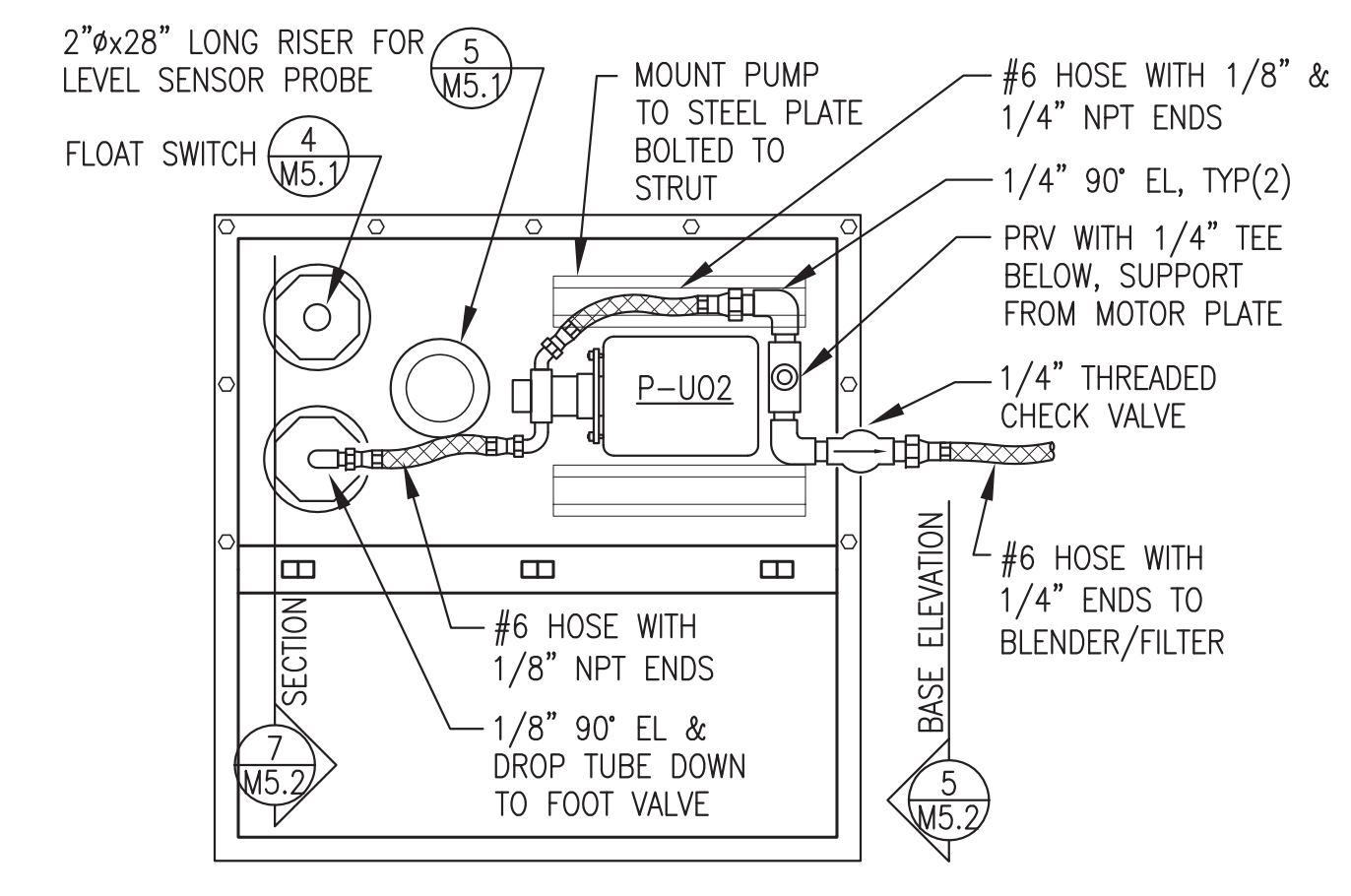
- MODULE SHOP/ON-SITE NOTES:**
- DURING SHOP FABRICATION STUB DAY TANK FILL PIPE 8" MIN BEYOND WALL & TERMINATE WITH 1" MALE THREAD FOR TESTING.
  - UPON COMPLETION OF TESTING, DRAIN & REMOVE FILTER & STORE IN MODULE. SLIDE PIPE OVER & SECURE FOR SHIPPING.
  - AS PART OF ON-SITE INSTALLATION REINSTALL FILTER THEN CUT THREADS OFF END OF EXTERIOR PIPE & INSTALL SOCKET WELD ELBOW.
  - DURING SHOP FABRICATION INSTALL TEMPORARY VENT PIPE OUT WALL. REMOVE TEMP PIPE FOR SHIPPING.
  - AS PART OF ON-SITE INSTALLATION INSTALL 2" GALVANIZED THREADED VENT PIPE OUT WALL & UP TO VENT, SEE DETAIL 3/M5.2.
  - DURING SHOP FABRICATION HOLE SAW 1/2" Ø OVERSIZE OPENING THEN SEAL FOR SHIPPING AFTER REMOVING PIPE. UPON FINAL ON-SITE ASSEMBLY SEAL 1" PIPE TO EXTERIOR WALL WITH POLYURETHANE CAULKING & INSTALL FLASHING ON 2" VENT, SEE DETAIL 9/M4.1.



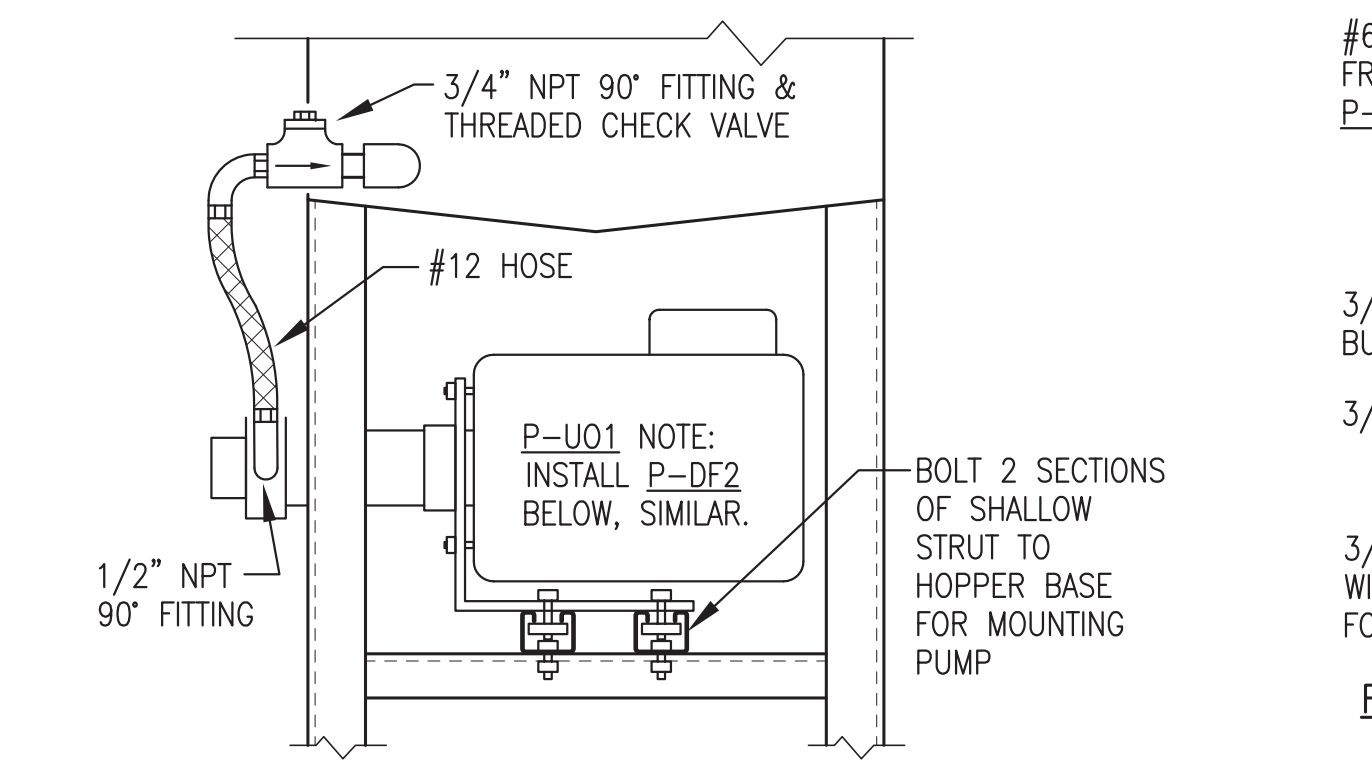
**2** DIESEL FUEL & USED OIL END WALL ELEVATION  
M5.2 1"=1"



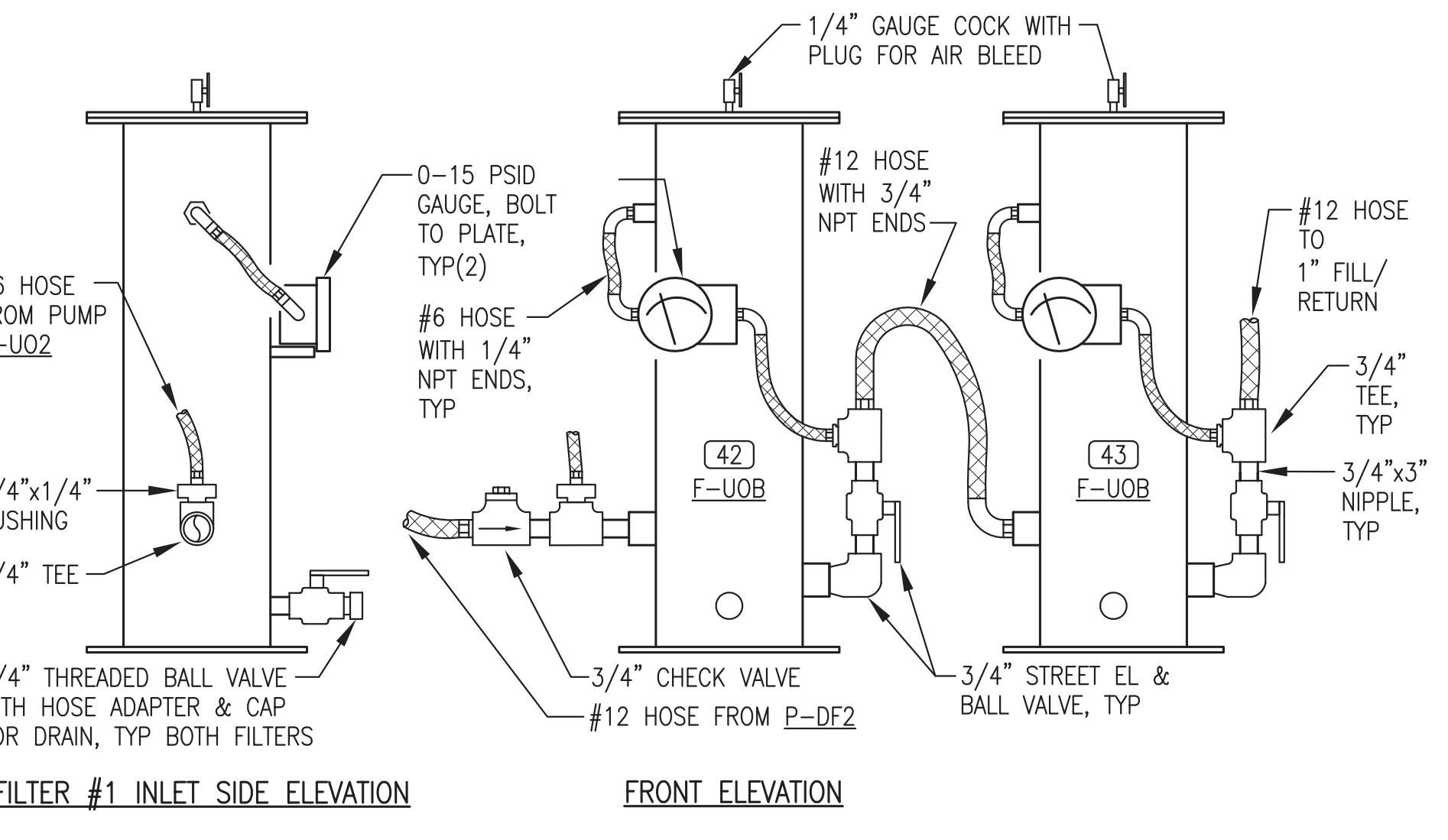
**3** DAY TANK VENT INSTALLATION  
M5.2 3/8"=1'-0"



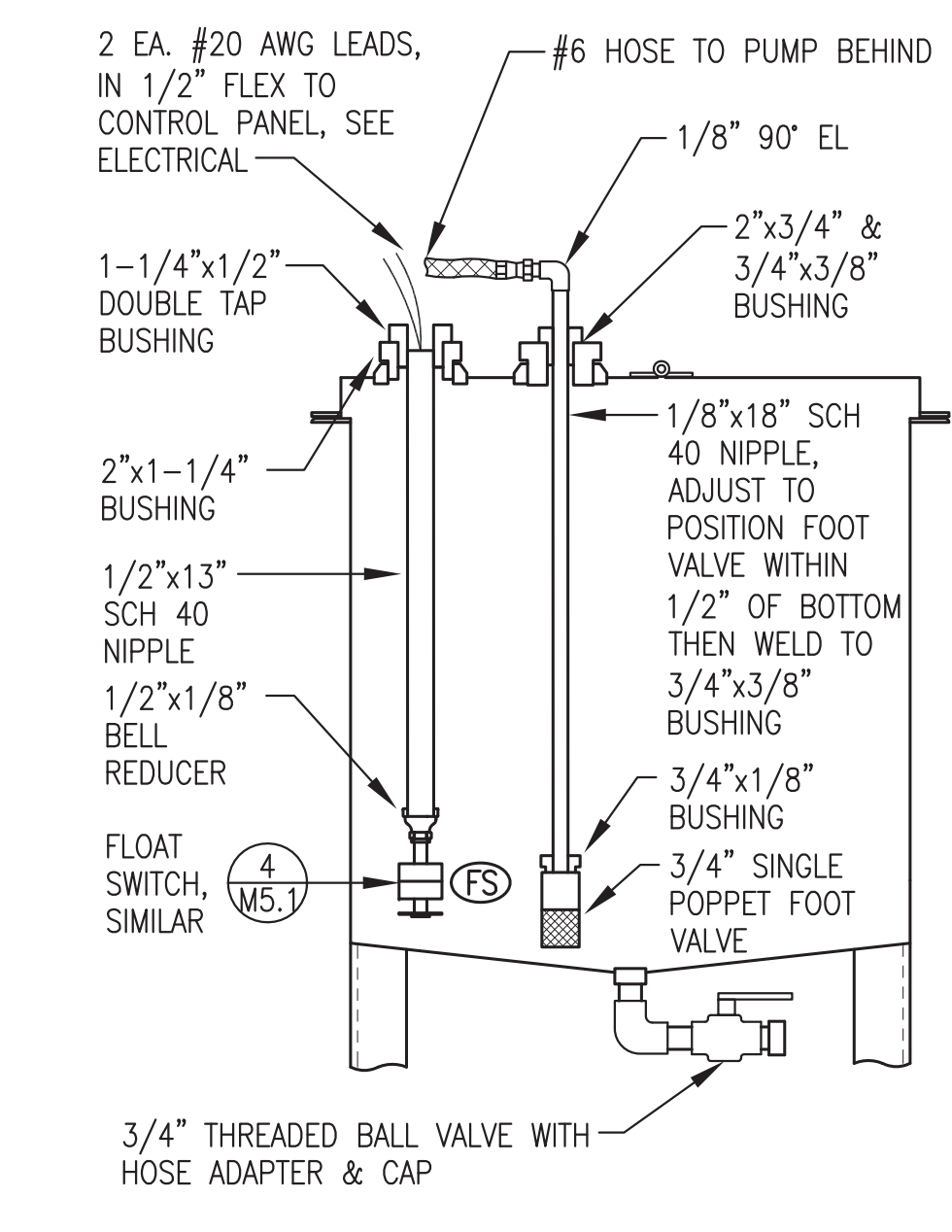
**4** TOP OF HOPPER - PLAN VIEW  
M5.2 NO SCALE



**5** HOPPER BASE ELEVATION  
M5.2 NO SCALE



**6** FILTER BANK ELEVATIONS & INSTALLATION DETAILS  
M5.2 NO SCALE



**7** SECTION THROUGH HOPPER  
M5.2 NO SCALE

THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. WORK INCLUDED IN THE ON SITE CONTRACT IS NOTED WITHIN THE CLOUDED AREAS.

**UMIAQ**  
6700 Arctic Spur Road  
Anchorage, AK 99518  
(907) 677-8220

**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907) 949-0100

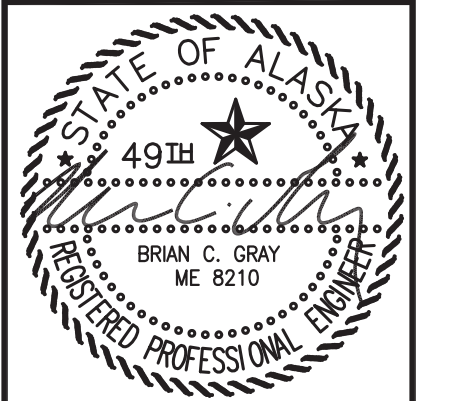
**STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE**

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

**CONSTRUCTION DOCUMENTS**

REVISIONS	REV DATE	DESCRIPTION
1	4/9/19	1" FILL PIPE

VERIFY SCALES  
0 1" THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
DIESEL FUEL & USED OIL PIPING ELEVATIONS & DETAILS

**M5.2**  
SHEET OF 7

REVISED DRAWING ISSUED APRIL 2019

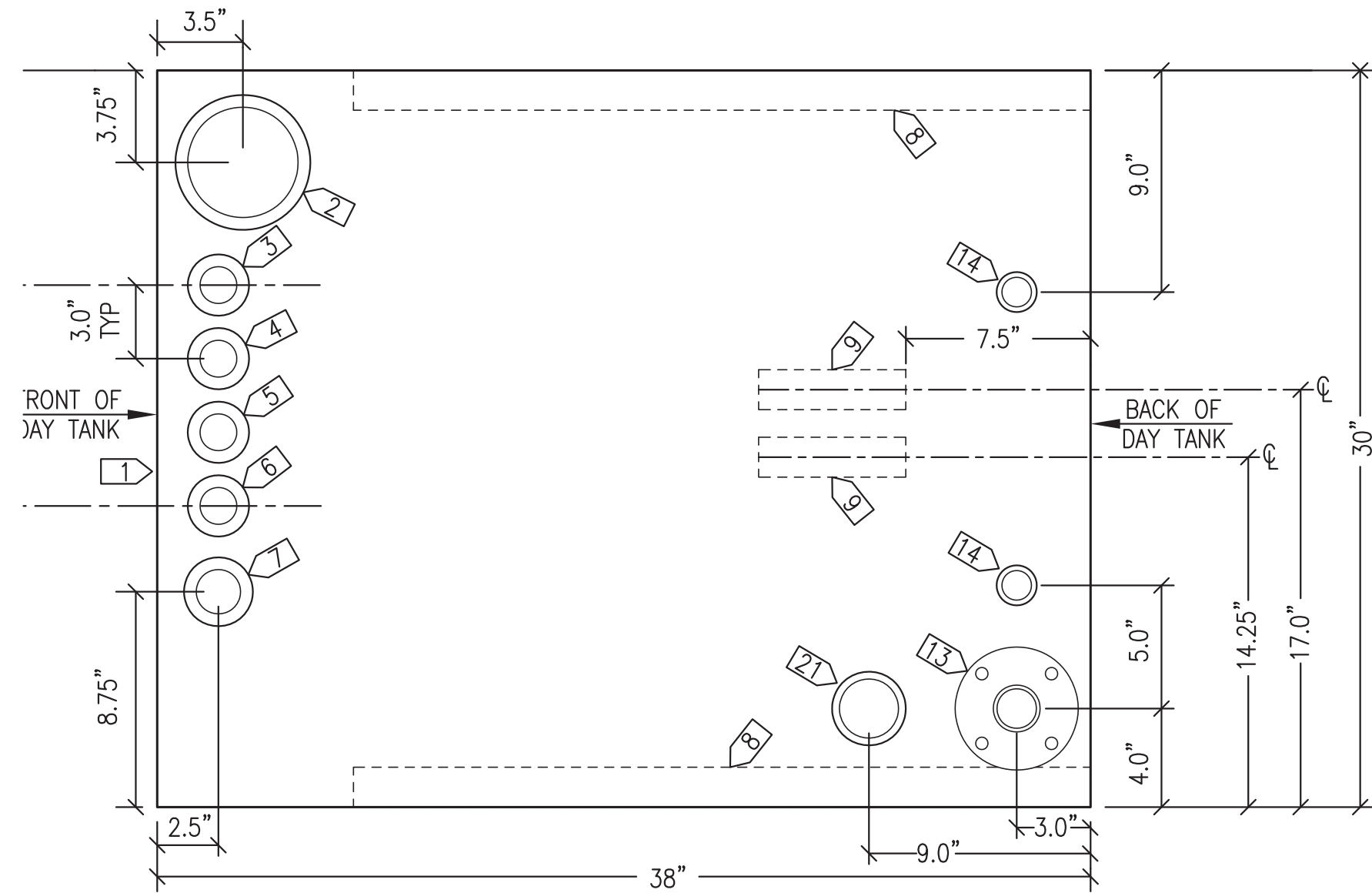


**DAY TANK SPECIFICATIONS:**

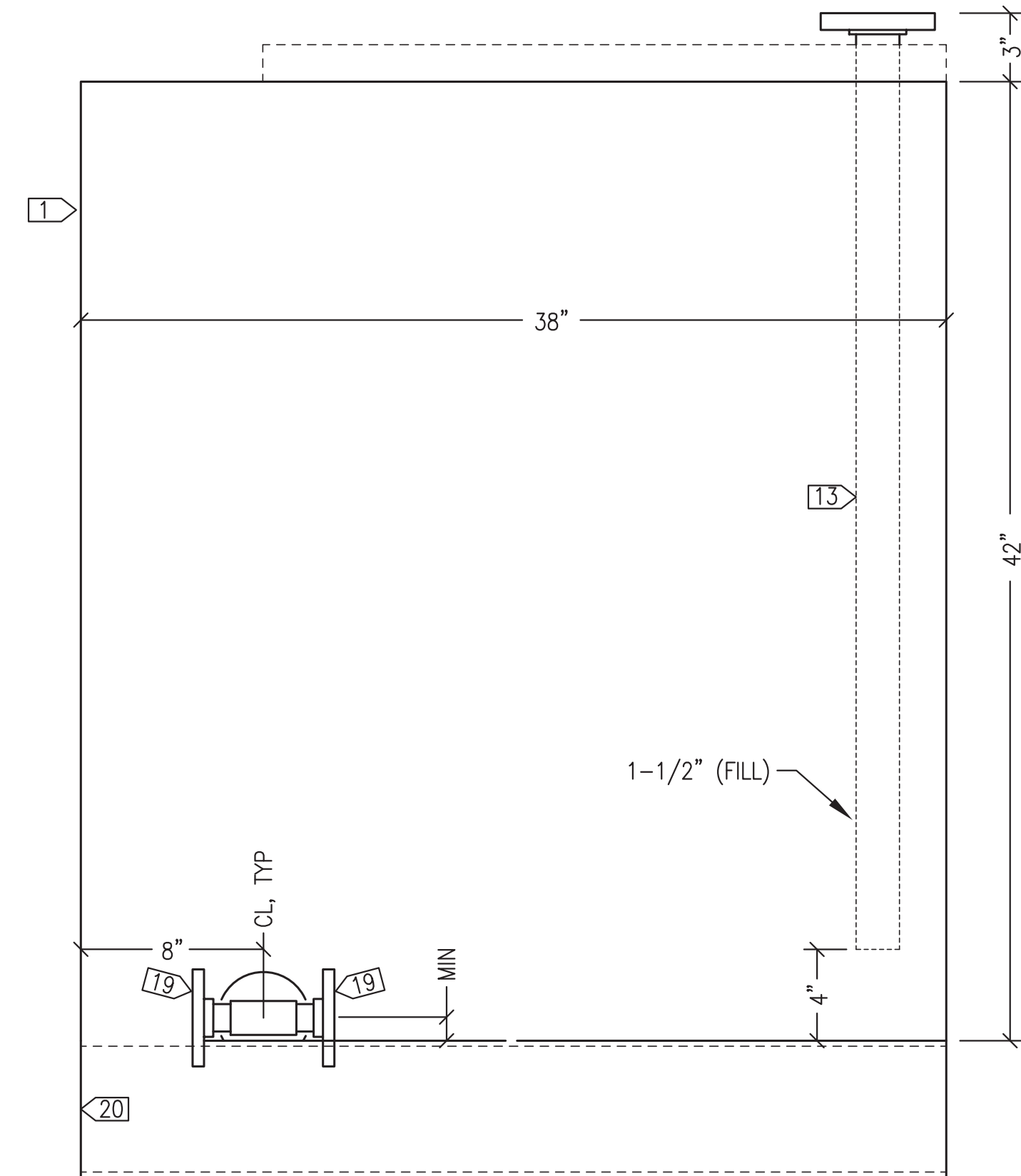
- 1) FABRICATE SINGLE WALL 200 GALLON NOMINAL CAPACITY DAY TANK. FABRICATE IN ACCORDANCE WITH UL 142.
- 2) FABRICATE FROM ASTM A-36 STEEL PLATE, 10 GAUGE MINIMUM EXCEPT FOR TOP 3/16" MINIMUM. ALL TANK SEAM JOINTS TO BE FULL CONTINUOUS WELDS IN ACCORDANCE WITH UL 142 FIGURE 6.5 - #1, #6, #7, OR #8.
- 3) PROVIDE WITH ALL OPENINGS AND ATTACHMENTS INDICATED. ALL STRUT TO BE 1-5/8"x1-5/8"x12 GA SOLID BACK PLAIN (BLACK), B-LINE B22 PLN OR EQUAL. SEAL WELD ALL TANK ATTACHMENTS.
- 4) INSTALL ALL FPT OPENINGS IN ACCORDANCE WITH UL 142 FIGURE 7.1 - #4 UNLESS INDICATED OTHERWISE. ALL DROP TUBES SCH 40 ASTM A53 STEEL PIPE WITH MPT OR FLANGED END AS INDICATED.
- 5) UPON COMPLETION OF FABRICATION, ROUND ALL CORNERS AND SHARP EDGES. SANDBLAST TANK EXTERIOR AND ALL ATTACHMENTS IN ACCORDANCE WITH SSPC-SP-6. PAINT WITH TWO COATS OF SHERWIN WILLIAMS MACROPOXY 646 OR APPROVED EQUAL, COLOR STRUCTURAL GRAY 4031.
- 6) LABEL ALL OPENINGS WITH 1/4" BLACK LETTERS INDICATING FUNCTION AS LISTED IN PARENTHESES IN SPECIFIC NOTES.
- 7) UPON COMPLETION FLUSH INTERIOR OF TANK TO REMOVE ALL DIRT AND DEBRIS AND AIR DRY INTERIOR. SEAL ALL MPT OPENINGS WITH THREADED STEEL CAPS. SEAL FPT TANK OPENINGS WITH THREADED STEEL PIPE PLUGS WHERE INDICATED. INSTALL 1-1/4" VENT CAP WHERE INDICATED. SEAL ALL OTHER FPT OPENINGS WITH PLASTIC OR STEEL PLUGS.

**DAY TANK SPECIFIC NOTES:**

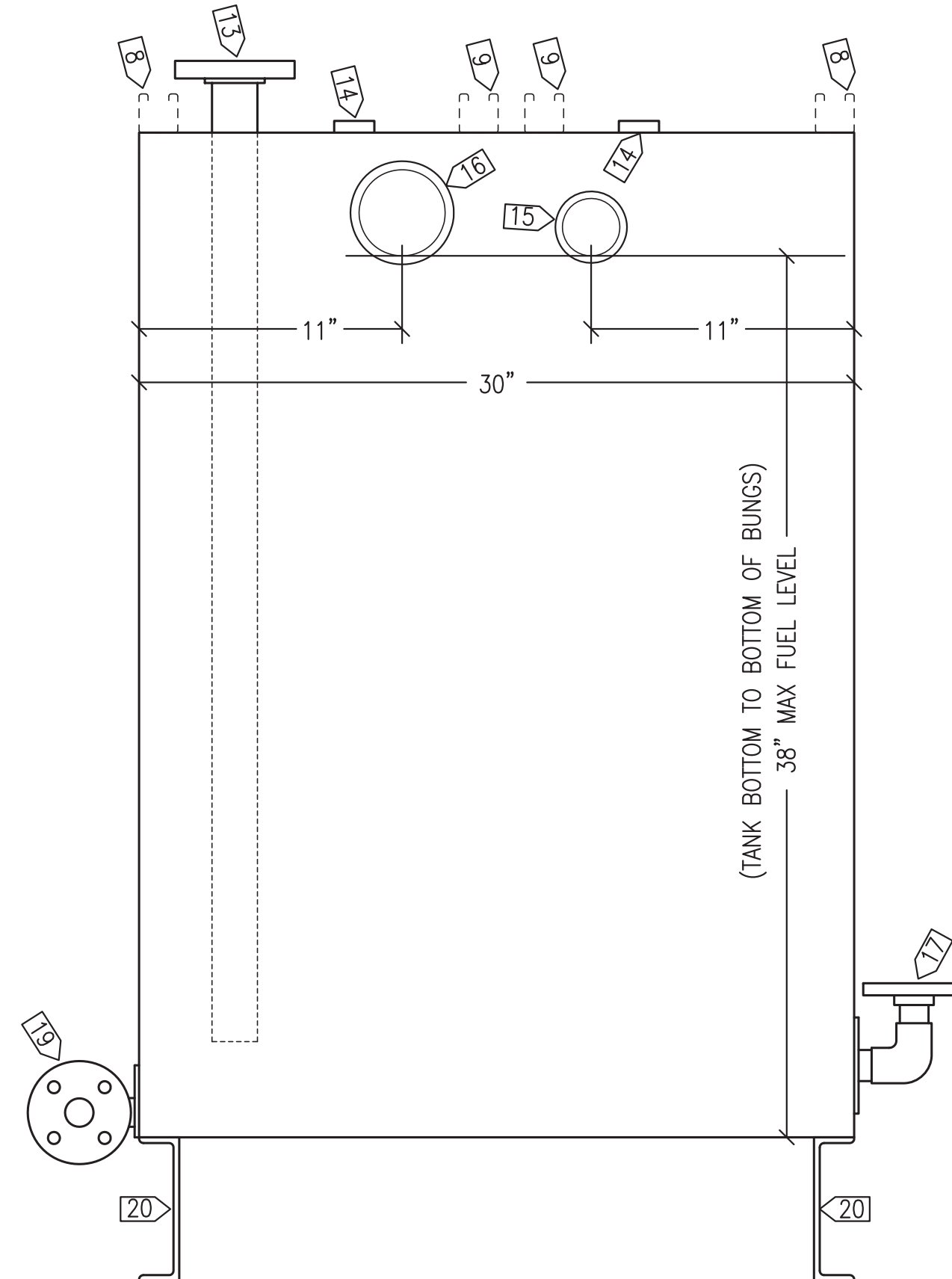
- 1) PROVIDE 2" HIGH LETTERING: "DIESEL FUEL 200 GALLONS"
- 2) 4" FPT (MANUAL FILL) - INSTALL THREADED STEEL PLUG
- 3) 1-1/4" FPT (OVERFILL) - INSTALL VENT CAP FOR SHIPPING
- 4) 1-1/4" FPT (PUMP STOP)
- 5) 1-1/4" FPT (PUMP START)
- 6) 1-1/4" FPT (LOW ALARM)
- 7) 1-1/2" FPT (TANK GAUGE)
- 8) 30"L STRUT, END FLUSH WITH BACK OF TANK
- 9) 6"L STRUT
- 10) NOT USED
- 11) NOT USED
- 12) NOT USED
- 13) 1-1/2" SCH 40 DROP TUBE (FILL) WITH 150# FLANGE
- 14) 1" FPT (SPARE) - INSTALL THREADED STEEL PLUG
- 15) 2" FPT (VENT)
- 16) 3" FPT (EMERGENCY VENT) - INSTALL THREADED STEEL PLUG
- 17) 1" FLANGE (SUPPLY) - SEE DETAIL 2/M5.3
- 18) NOT USED
- 19) 1" FLANGE (DRAIN) - SEE DETAIL 3/M5.3
- 20) C6x8.2, 38" LONG
- 21) 2" FPT (TANK LEVEL PROBE)



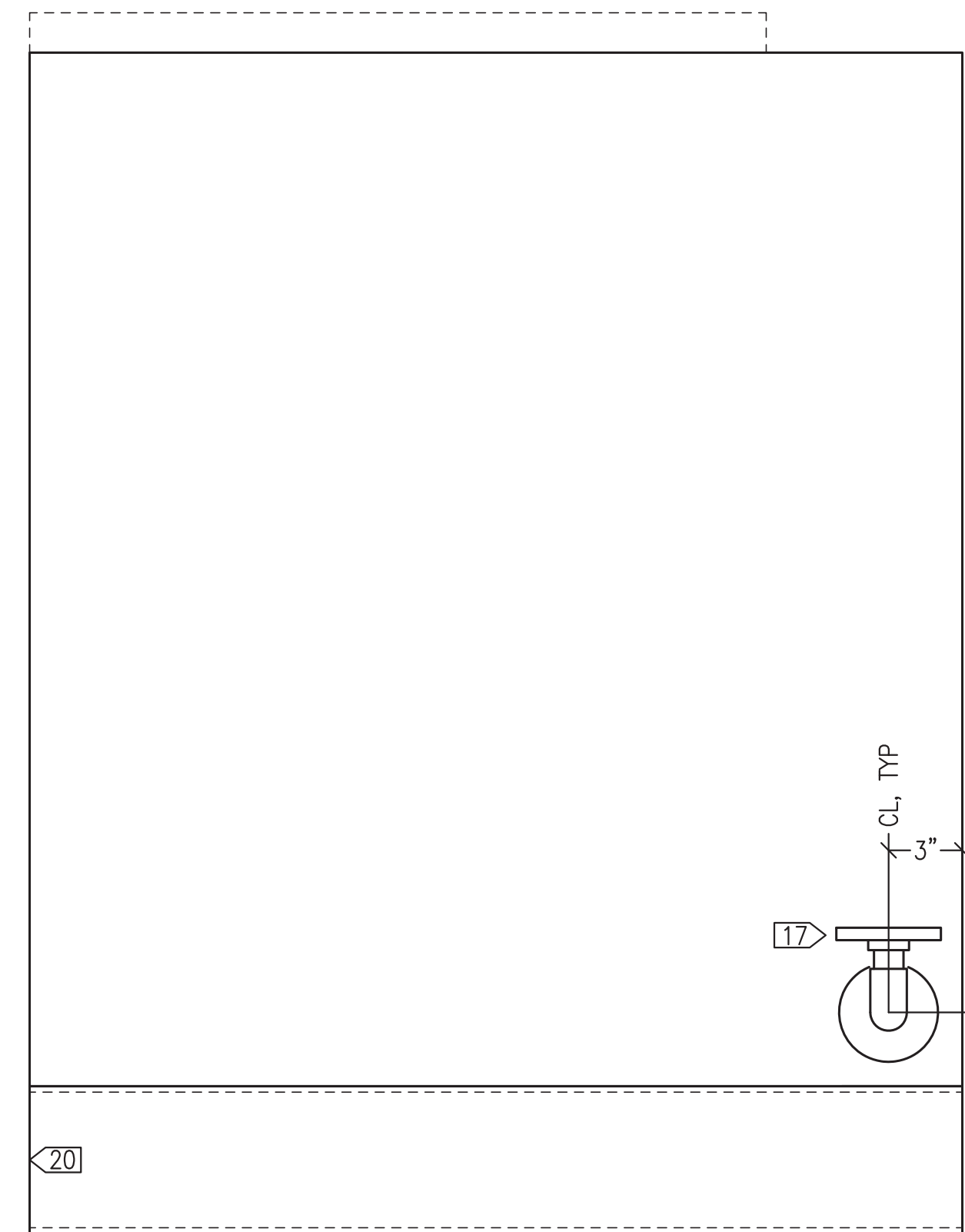
TOP VIEW



RIGHT SIDE VIEW

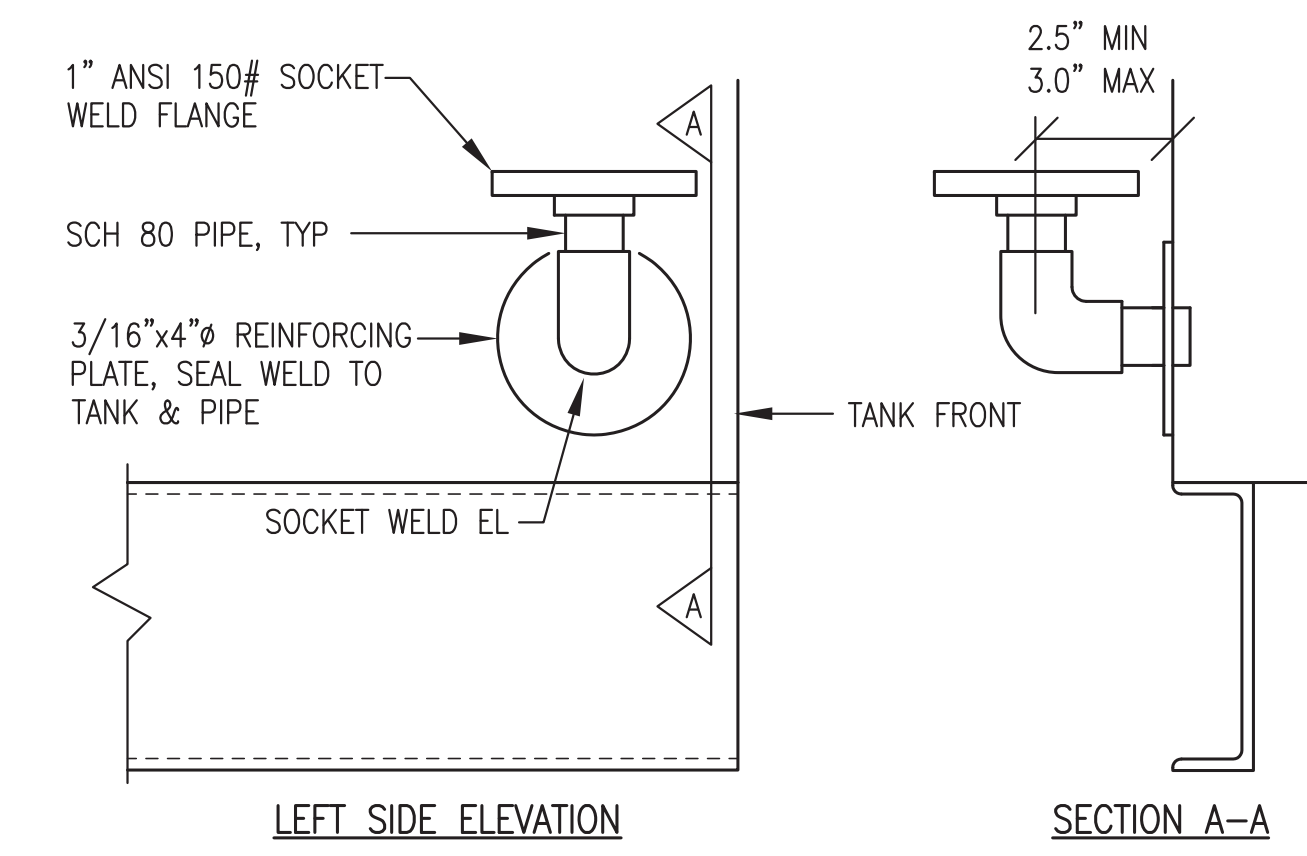


BACK VIEW

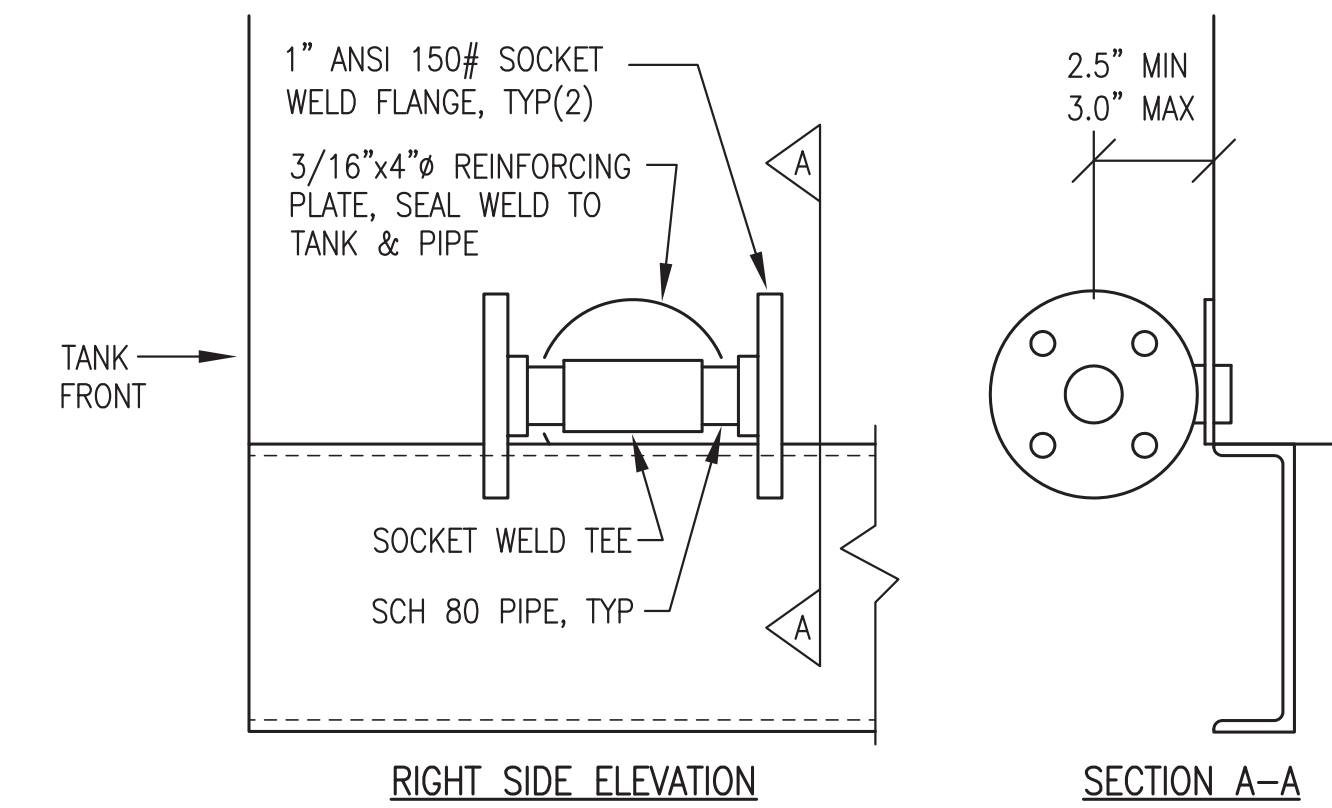


LEFT SIDE VIEW

1 200 GALLON SINGLE WALL DAY TANK  
M5.3 1"=6"



2 1" FLANGED SUPPLY CONNECTION  
M5.3 NO SCALE



3 1" FLANGED DRAIN CONNECTION  
M5.3 NO SCALE

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

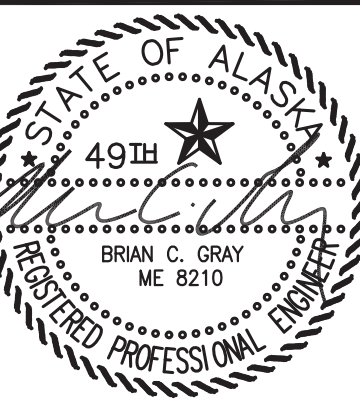


Gray Stassel Engineering, Inc.  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

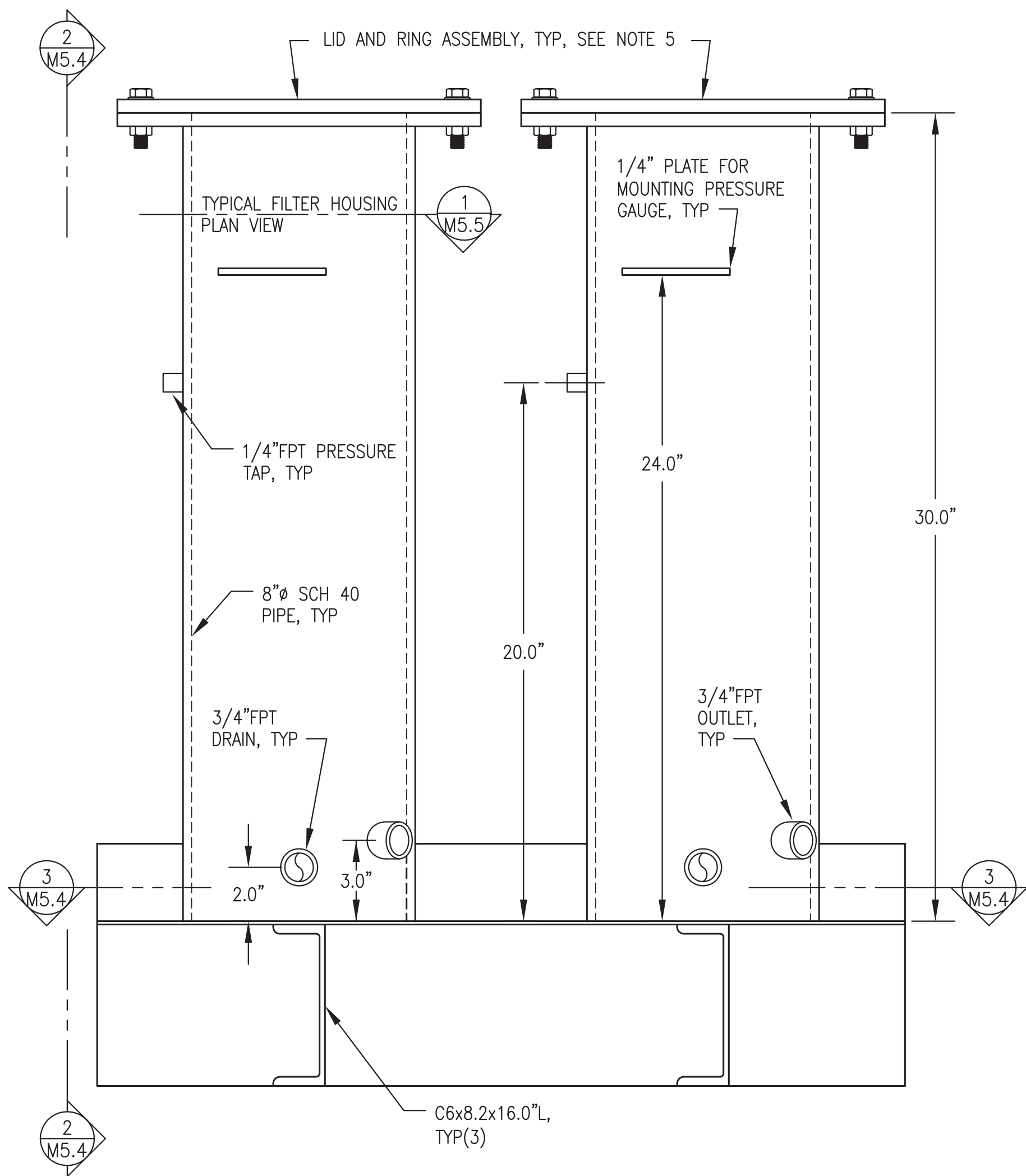


DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

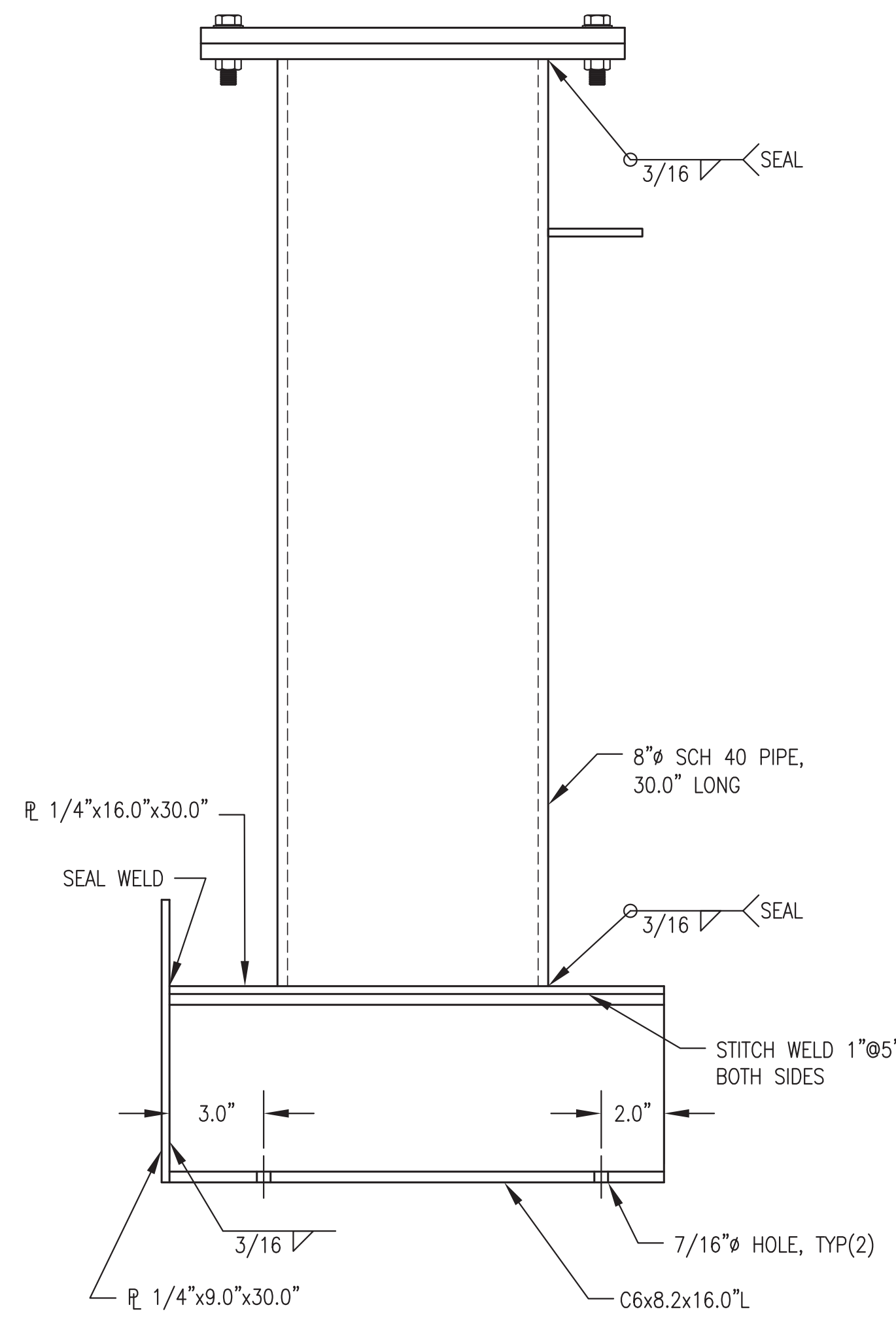
DRAWING TITLE:  
200 GALLON DAY TANK FABRICATION

ISSUED FOR CONSTRUCTION JANUARY 2019  
M5.3  
SHEET OF 7

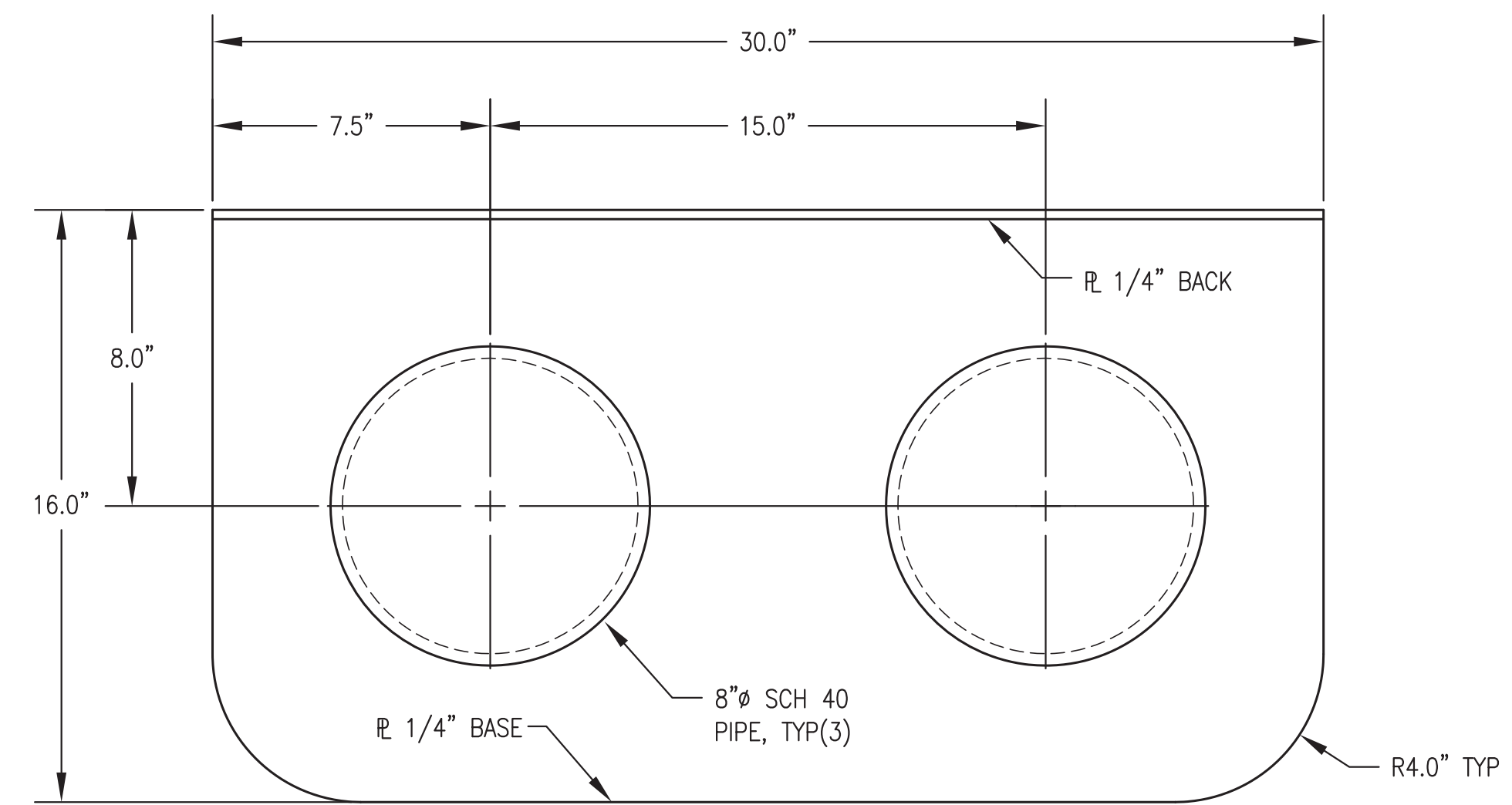




1 OIL FILTER BANK FRONT ELEVATION  
M5.4 1/4" = 1"



2 SECTION THROUGH FILTER & BASE  
M5.4 1/4" = 1"



3 OIL FILTER BANK BASE PLAN  
M5.4 1/4" = 1"

FILTER BANK GENERAL NOTES:

1. FABRICATE TWO CHAMBER FILTER BANK AS INDICATED. SEE SHEET M5.5 FOR INTERNAL DETAILS.
2. FABRICATE FROM ASTM A-36 STEEL PLATE AND SHAPES AND ASTM A-53 PIPE. ALL JOINTS TO BE FULL CONTINUOUS SEAL WELDS EXCEPT WHERE SPECIFICALLY INDICATED OTHERWISE.
3. PROVIDE WITH ALL OPENINGS AND ATTACHMENTS INDICATED. INSTALL MINIMUM 3,000# FORGED STEEL HALF COUPLINGS FOR ALL FPT OPENINGS IN ACCORDANCE WITH UL 142 FIGURE 7.1 - #2.
4. UPON COMPLETION OF FABRICATION, ROUND ALL CORNERS AND SHARP EDGES. SANDBLAST TANK EXTERIOR AND ALL ATTACHMENTS IN ACCORDANCE WITH SSPC-SP-6. PAINT WITH TWO COATS OF SHERWIN WILLIAMS MACROPOXY 646 OR APPROVED EQUAL, COLOR STRUCTURAL GRAY 4031.
5. AFTER PAINTING REMOVE LID, WIRE BRUSH MATING SURFACES OF LID AND RING TO REMOVE ALL PAINT AND POLISH SURFACES SMOOTH. APPLY A LIGHT COAT OF GREASE OR ANTI-SIEZE PASTE TO BOTH FACES PRIOR TO INSTALLING GASKET. INSTALL 13.5" O.D. FULL-FACED 1/4" BUNA-N RUBBER GASKET (ALASKA RUBBER OR EQUAL) ON FILTER LIDS.
6. FURNISH FASTENERS AS INDICATED AND COAT WITH ANTI-SIEZE.
7. PRESSURE TEST EACH FILTER HOUSING ASSEMBLY TO 50 PSIG MINIMUM.
8. UPON COMPLETION FLUSH INTERIOR OF TANK TO REMOVE ALL DIRT AND DEBRIS, AIR DRY INTERIOR, AND SEAL ALL TANK OPENINGS WITH PLASTIC PLUGS.

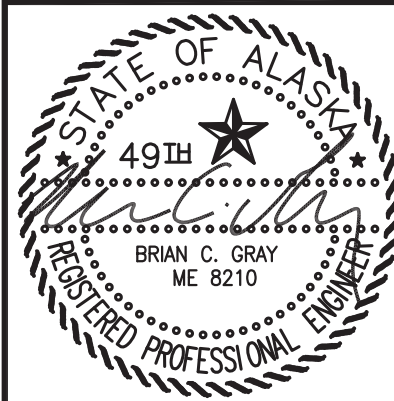
ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.



STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	DESCRIPTION
REVISIONS	
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



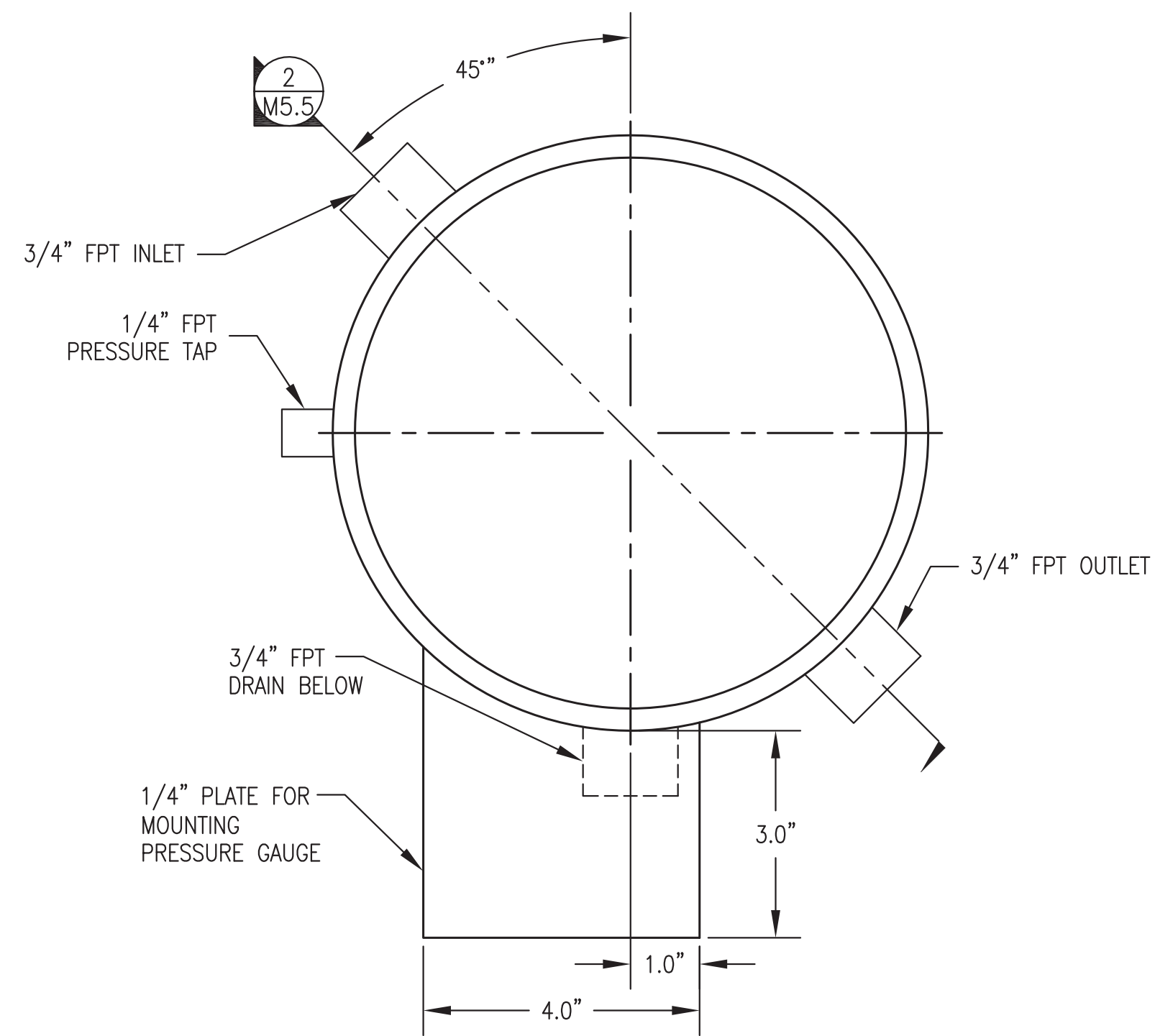
DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
USED OIL BLENDER  
FILTER BANK LAYOUT &  
CONFIGURATION

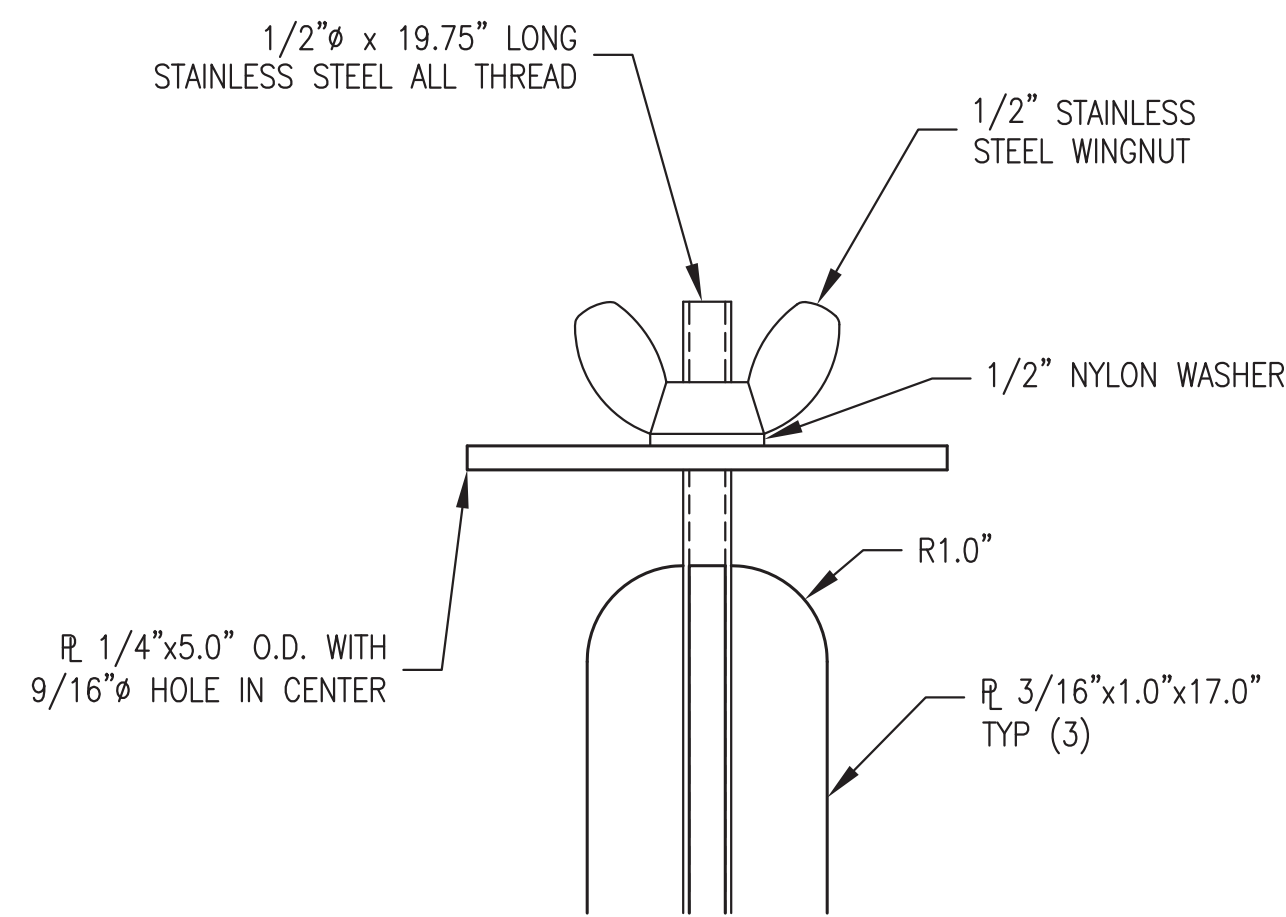
M5.4  
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019

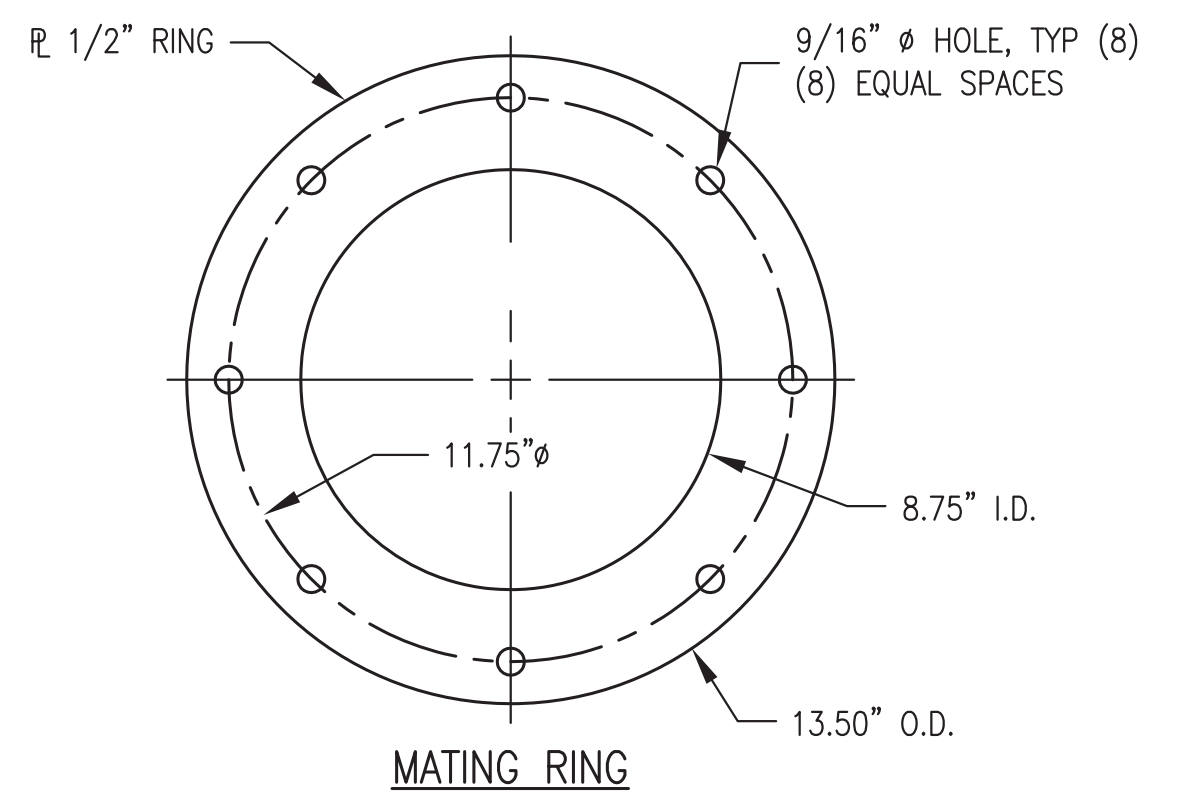
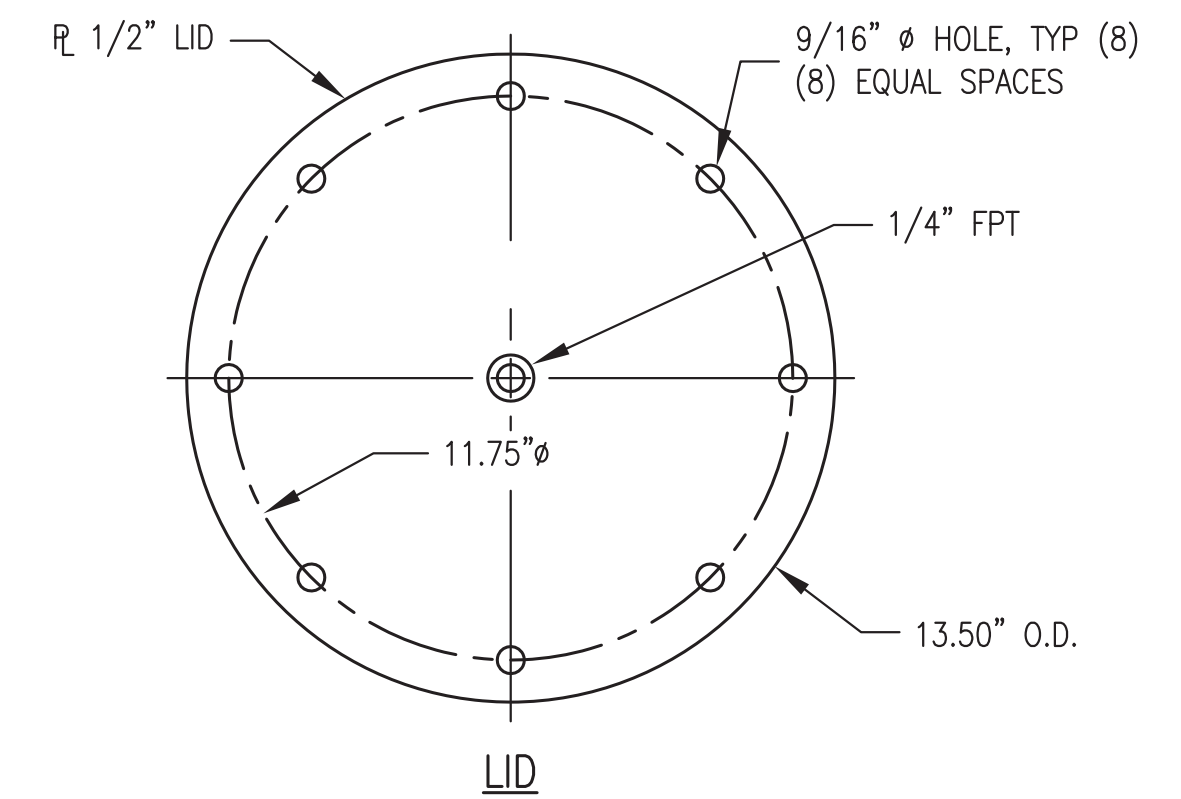




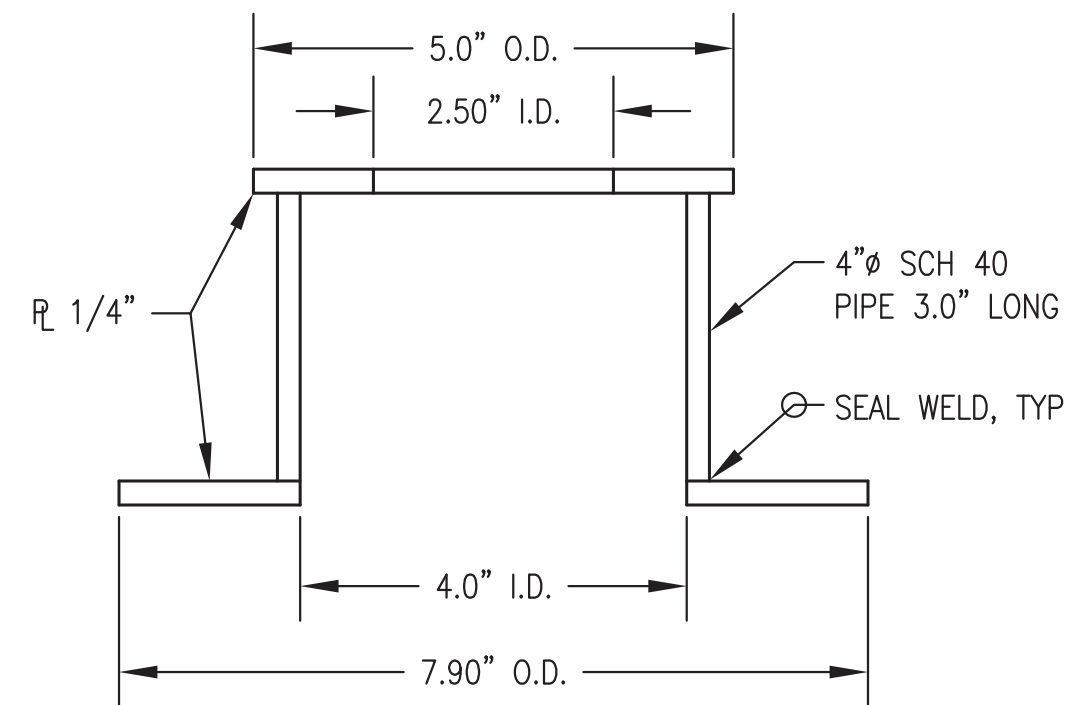
**1** TYPICAL FILTER HOUSING – PLAN VIEW  
 M5.5 1/2" = 1"



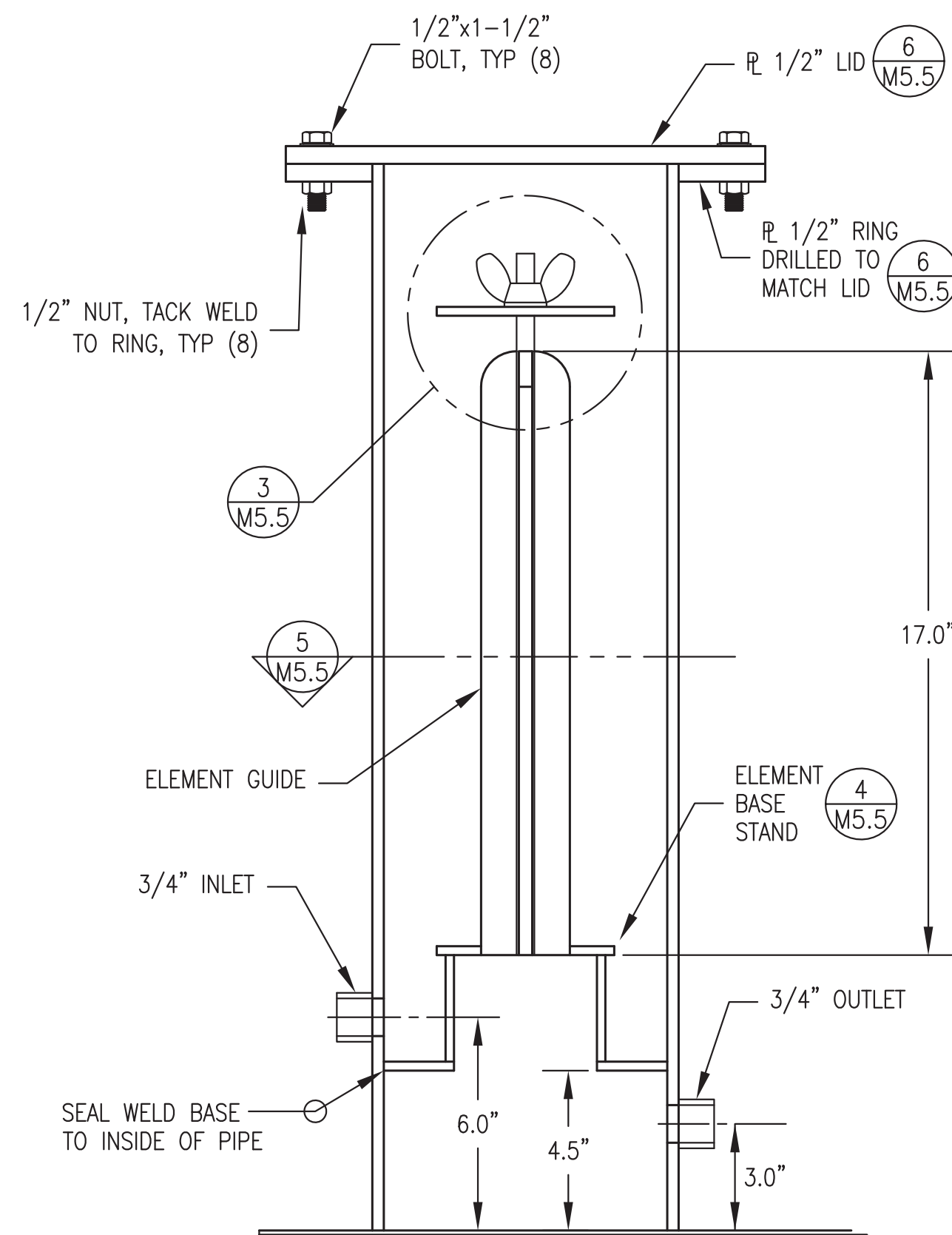
**3** ELEMENT RETAINER CAP  
 M5.5 1/2" = 1"



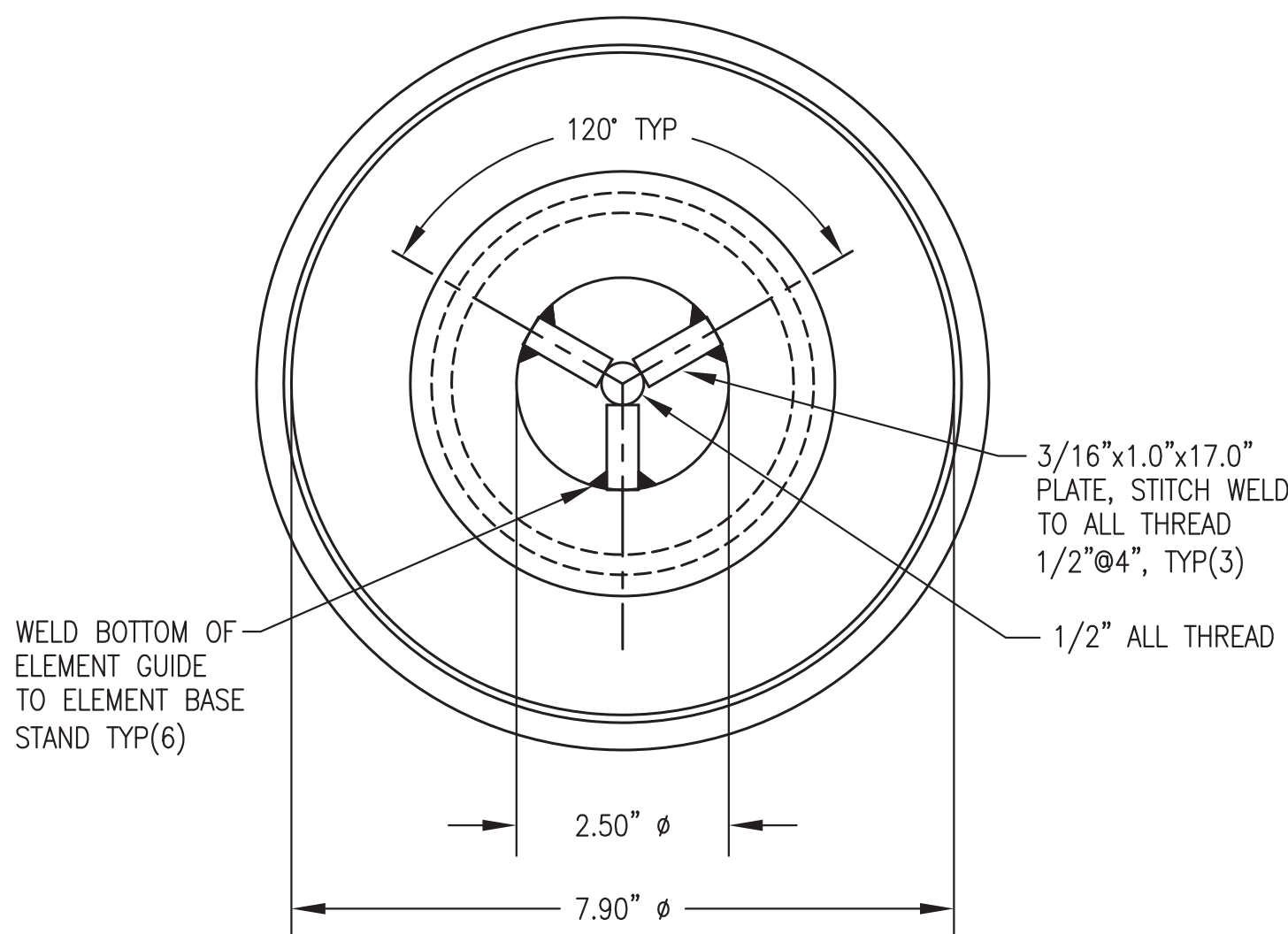
**6** LID & MATING RING – PLAN VIEW  
 M5.5 1/4" = 1"



**4** ELEMENT BASE STAND  
 M5.5 1/2" = 1"



**2** TYPICAL SECTION THROUGH FILTER HOUSING  
 M5.5 1/4" = 1"



**5** SECTION THROUGH ELEMENT GUIDE  
 M5.5 1/2" = 1"

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

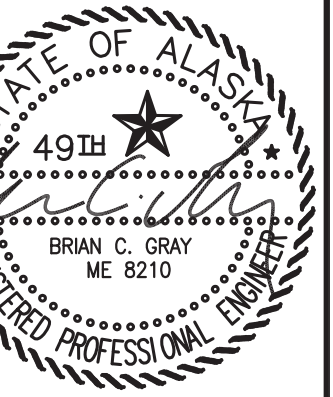


Gray Stassel Engineering, Inc.  
 P.O. 111405  
 Anchorage, AK 99511  
 (907) 949-0100

STATE OF ALASKA, AIDEA/AEA  
 RURAL POWER SYSTEM UPGRADE  
 CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA

REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
 DRAWN BY: JTD  
 CHECKED BY: BCG  
 JOB NUMBER:

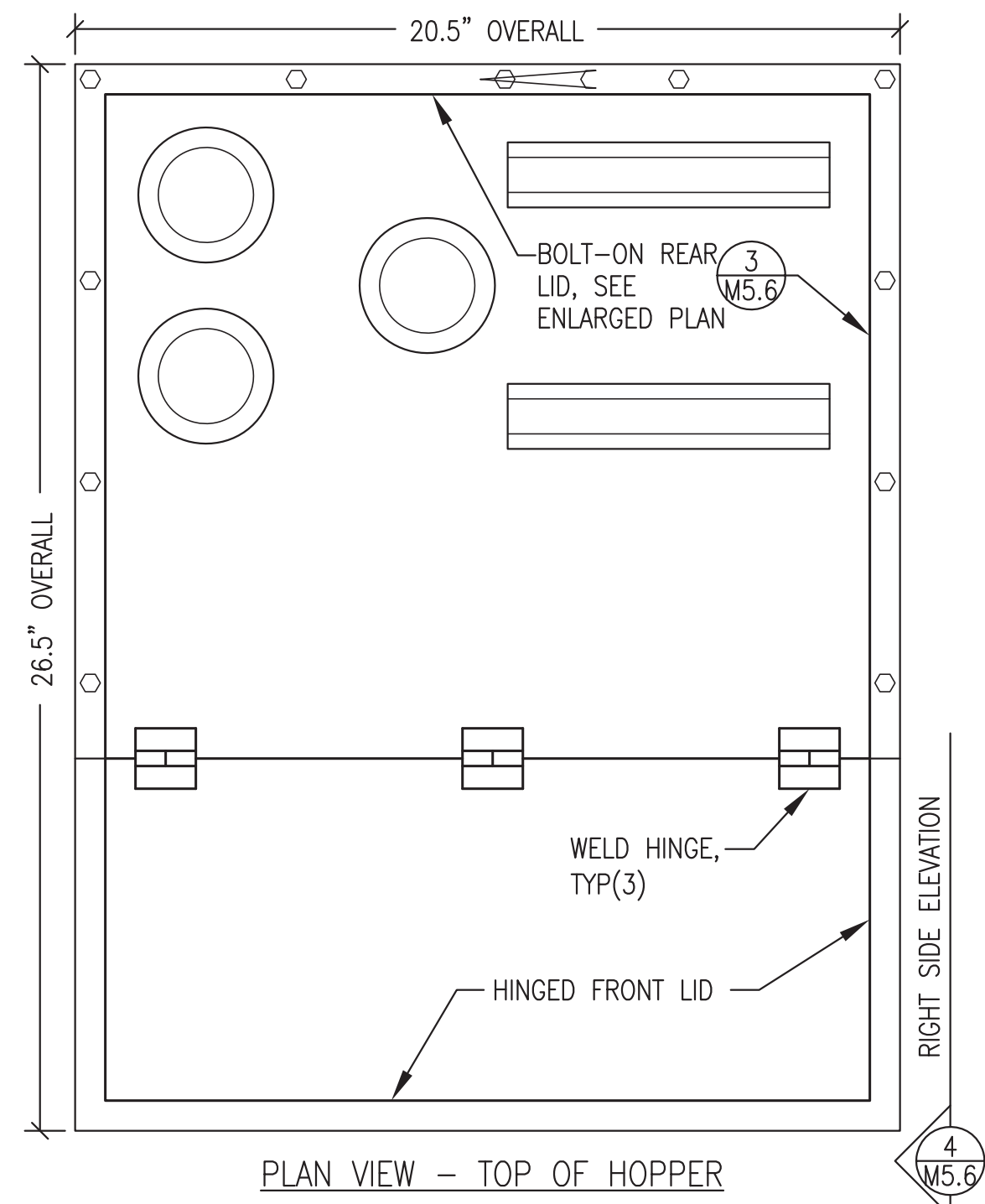
DRAWING TITLE:  
 USED OIL BLENDER  
 TYPICAL FILTER  
 HOUSING DETAILS

**M5.5**

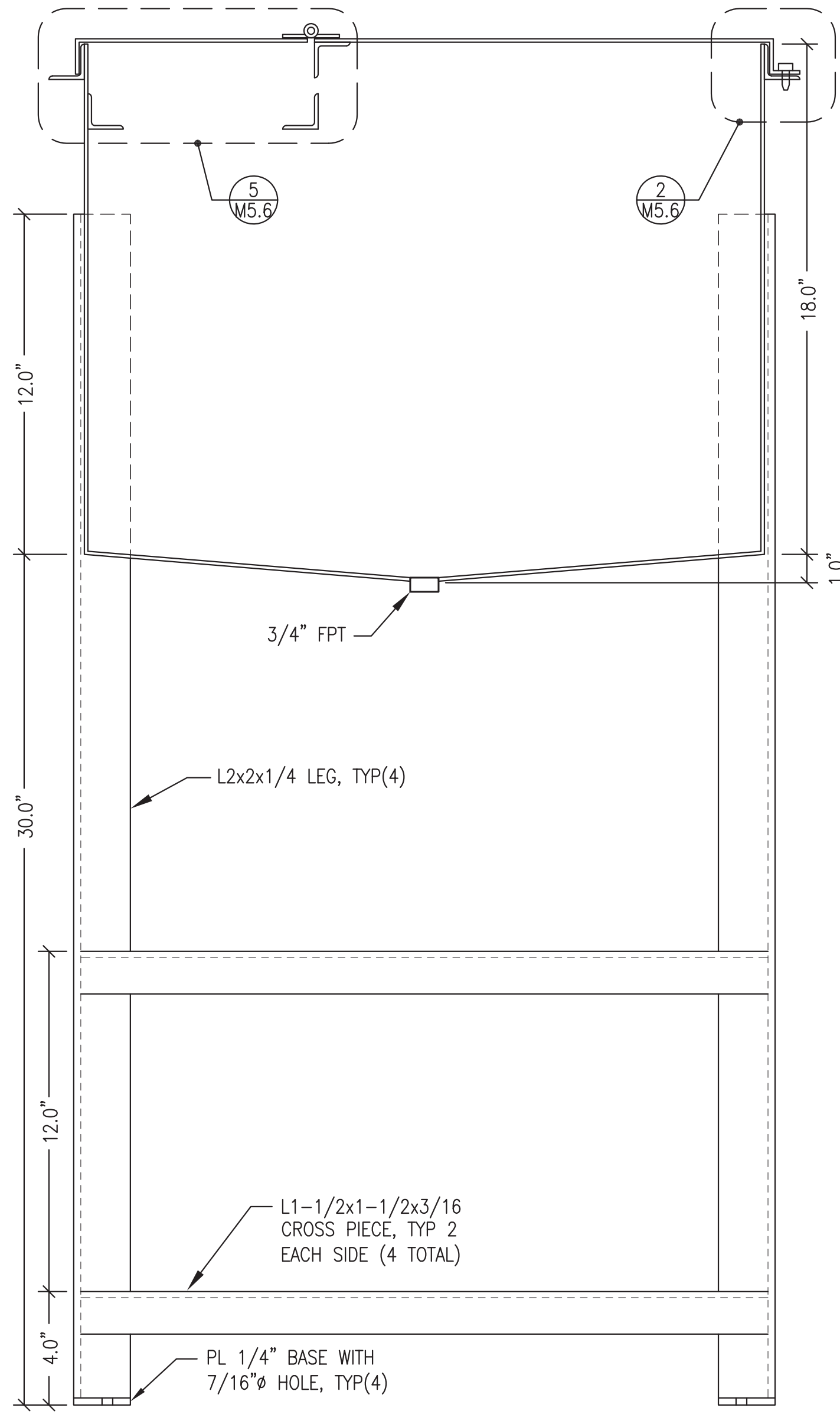
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019

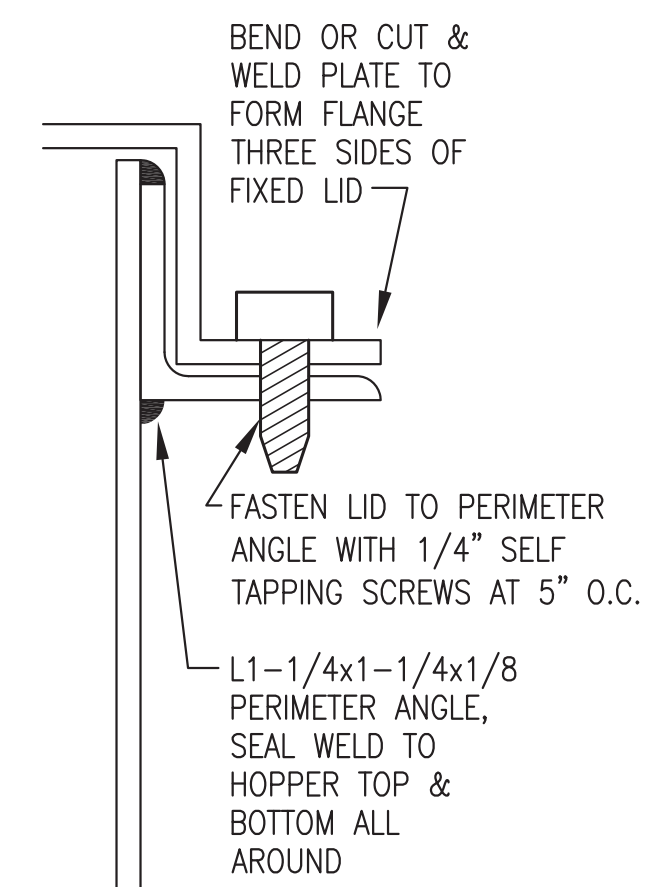




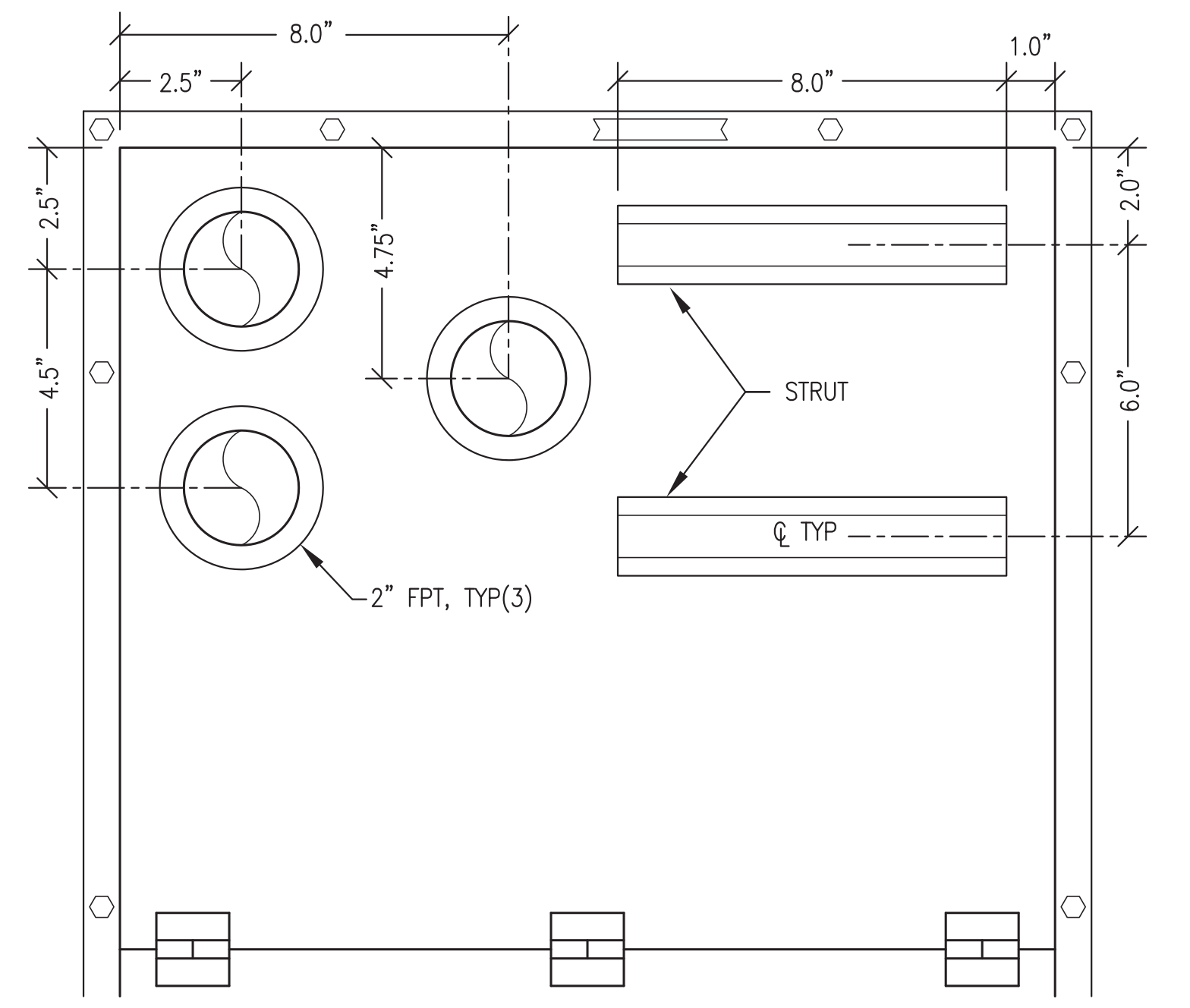
PLAN VIEW - TOP OF HOPPER



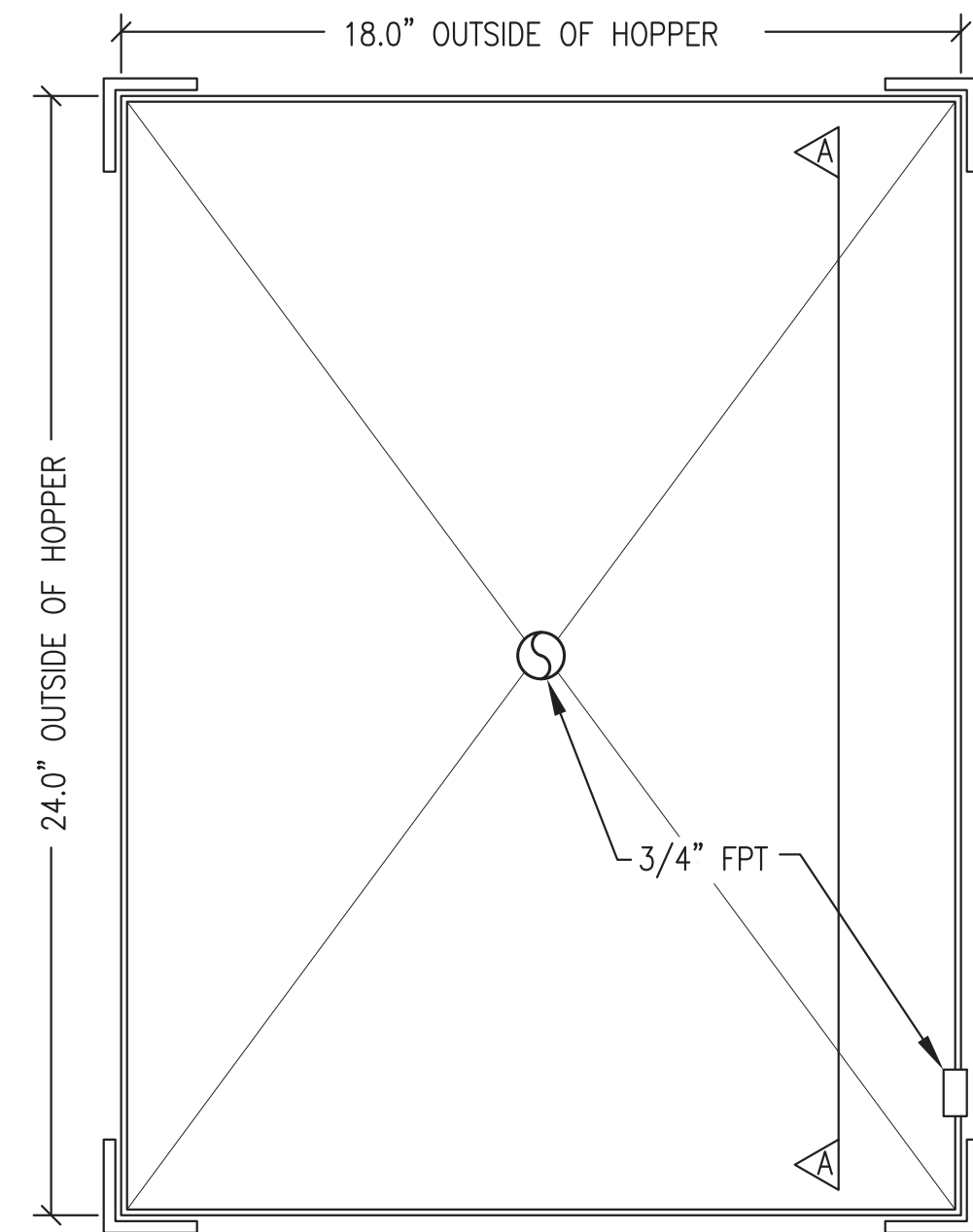
SECTION A-A



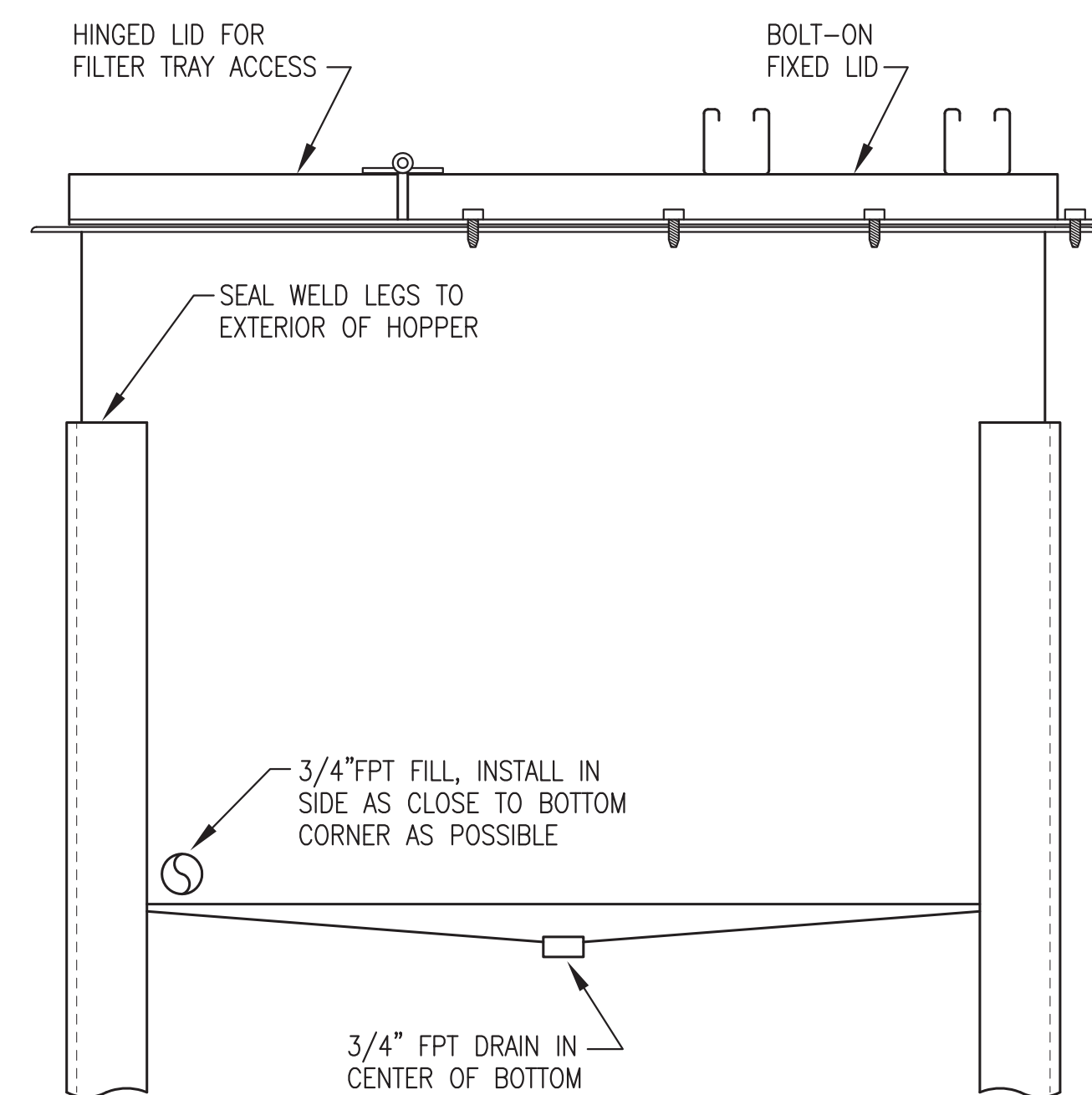
2 M5.6  
FIXED LID PERIMETER ATTACHMENT  
12\"/>



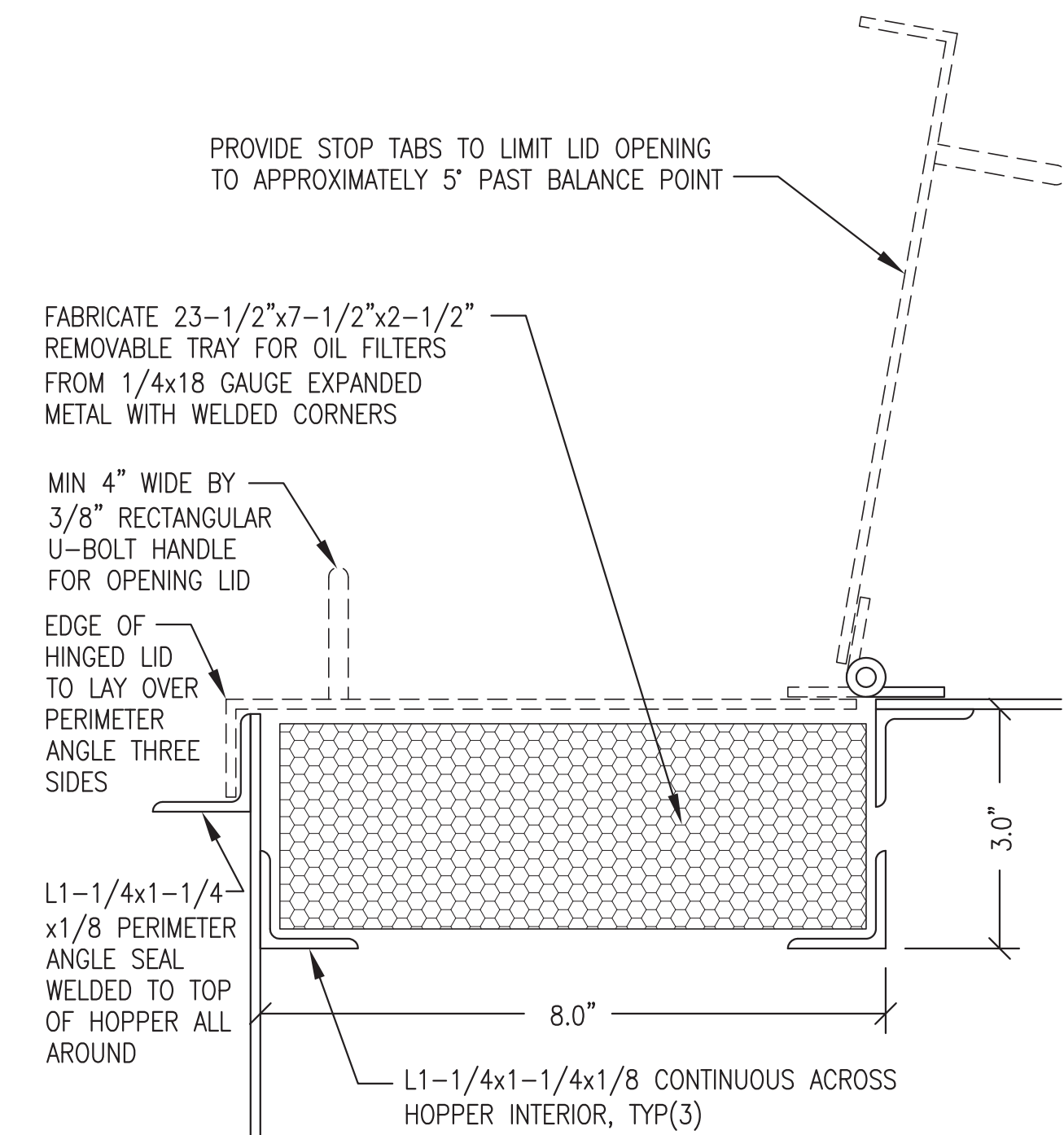
3 M5.6  
FIXED LID ENLARGED PLAN VIEW  
4\"/>



PLAN VIEW - BOTTOM OF HOPPER



4 M5.6  
HOPPER RIGHT SIDE ELEVATION  
3\"/>



5 M5.6  
HINGED LID & FILTER TRAY DETAIL  
6\"/>

1 M5.6  
HOPPER PLAN & SECTION  
3\"/>

**FABRICATION NOTES:**

- 1) FABRICATE SINGLE WALL 25 GALLON USABLE CAPACITY HOPPER.
- 2) FABRICATE FROM MINIMUM 10 GAUGE ASTM A-36 STEEL PLATE. ALL TANK SEAM JOINTS TO BE FULL CONTINUOUS WELDS. SEAL WELD ALL TANK ATTACHMENTS.
- 3) PROVIDE WITH ALL OPENINGS AND ATTACHMENTS INDICATED. INSTALL ALL FPT OPENINGS IN ACCORDANCE WITH UL 142 FIGURE 7.1 - #1, #2, #4, OR #6. ALL STRUT TO BE 1-5/8"x1-5/8"x12 GA SOLID BACK PLAIN (BLACK), B-LINE B22 PLN OR EQUAL. FURNISH ALL FASTENERS AS INDICATED.
- 4) UPON COMPLETION OF FABRICATION, ROUND ALL CORNERS AND SHARP EDGES. SANDBLAST TANK EXTERIOR AND ALL ATTACHMENTS IN ACCORDANCE WITH SSPC-SP-6. PAINT WITH TWO COATS OF SHERWIN WILLIAMS MACROPOXY 646 OR APPROVED EQUAL, COLOR STRUCTURAL GRAY 4031.
- 5) PRIOR TO SHIPPING, SEAL ALL FPT OPENINGS WITH PLASTIC OR STEEL PLUGS.

**ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.**

ISSUED FOR CONSTRUCTION JANUARY 2019

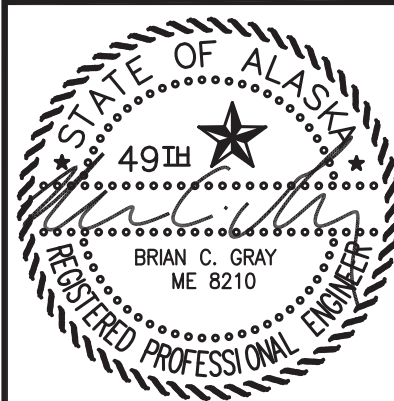


**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

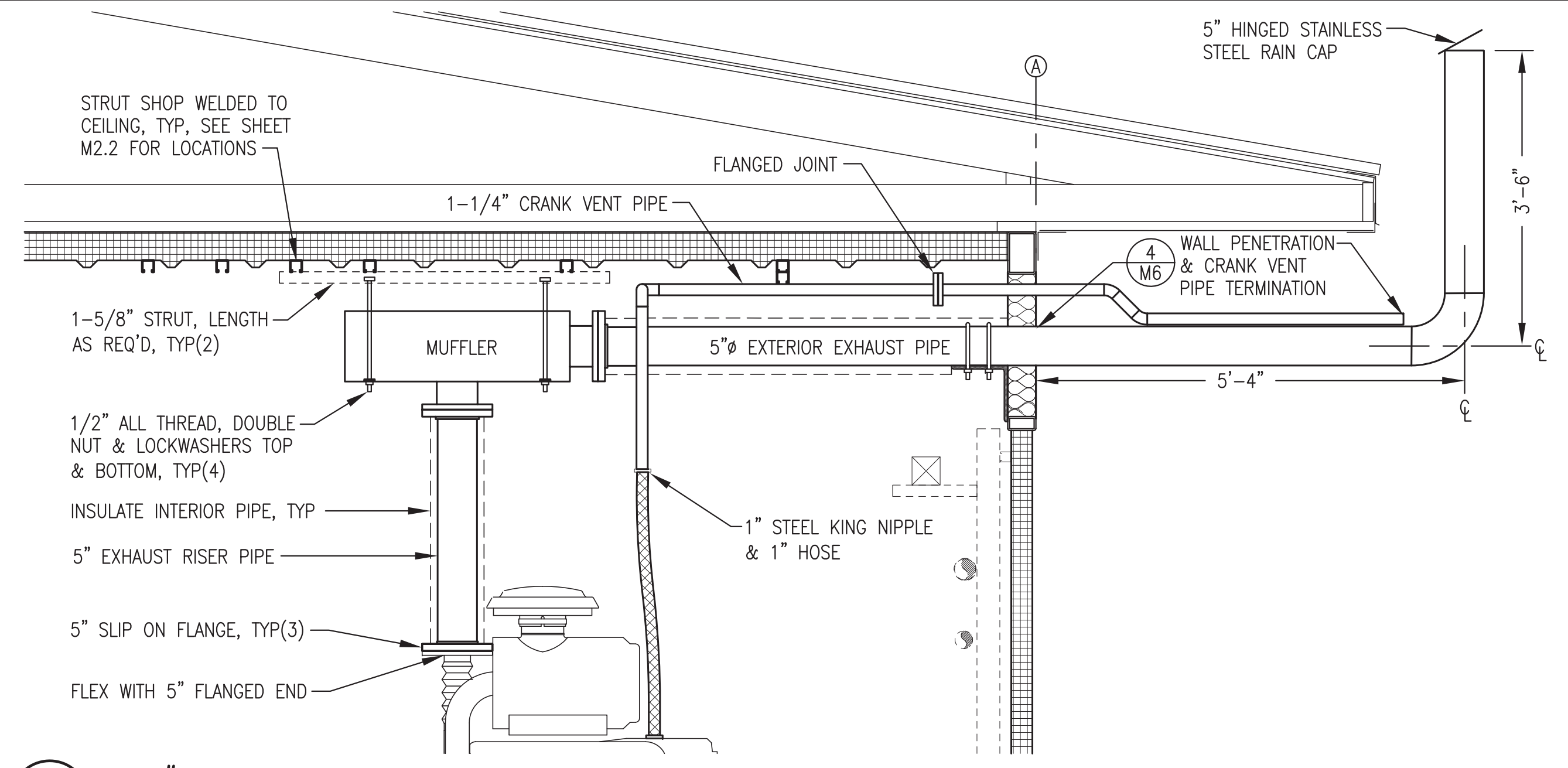


DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

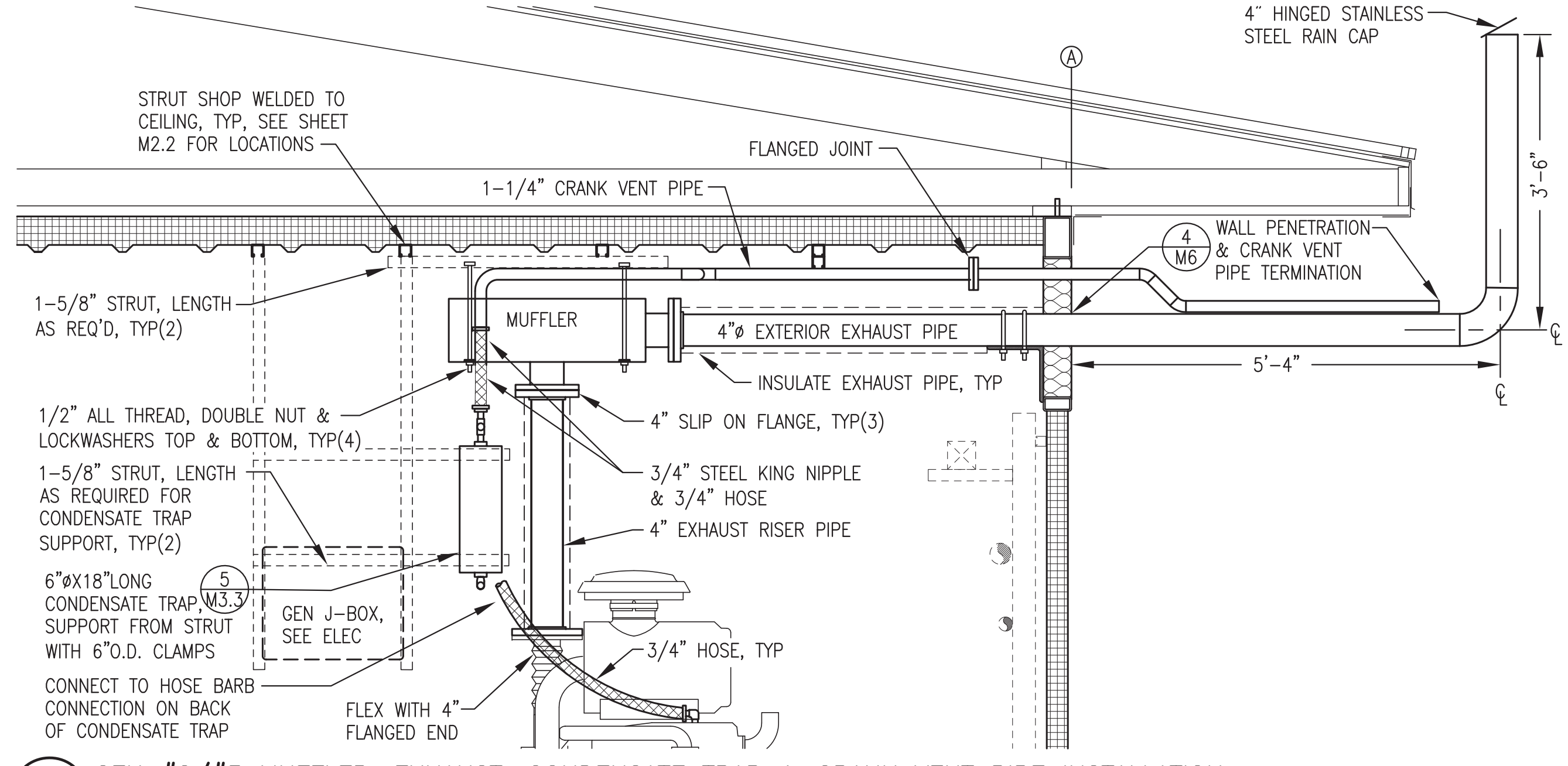
DRAWING TITLE:  
USED OIL BLENDER  
25 GALLON HOPPER  
FABRICATION

**M5.6**  
SHEET OF 7

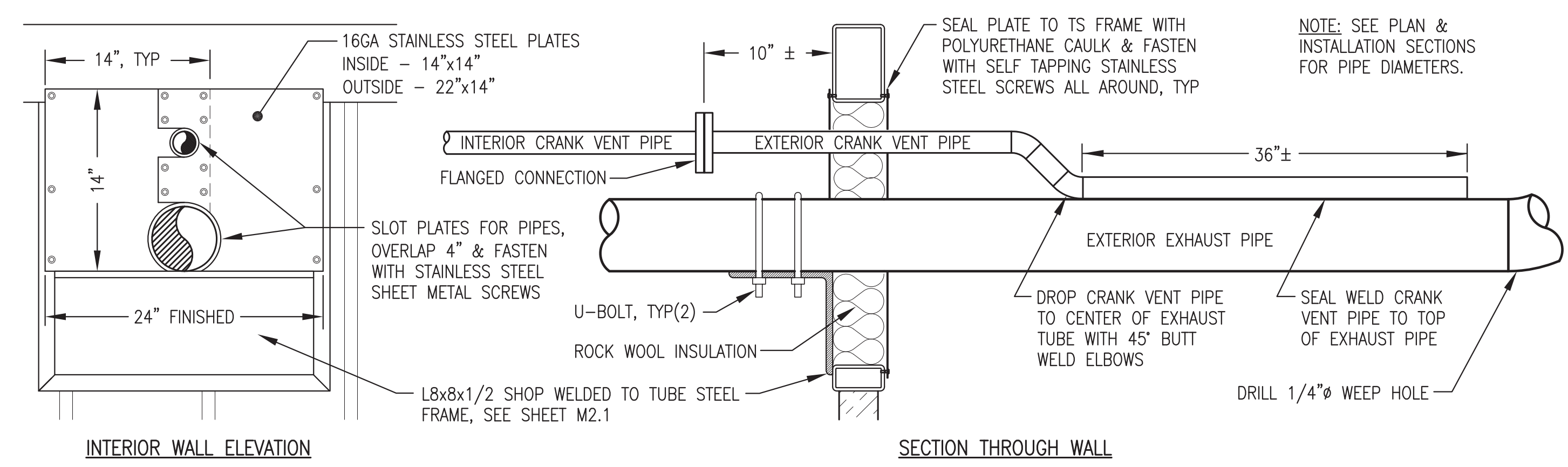




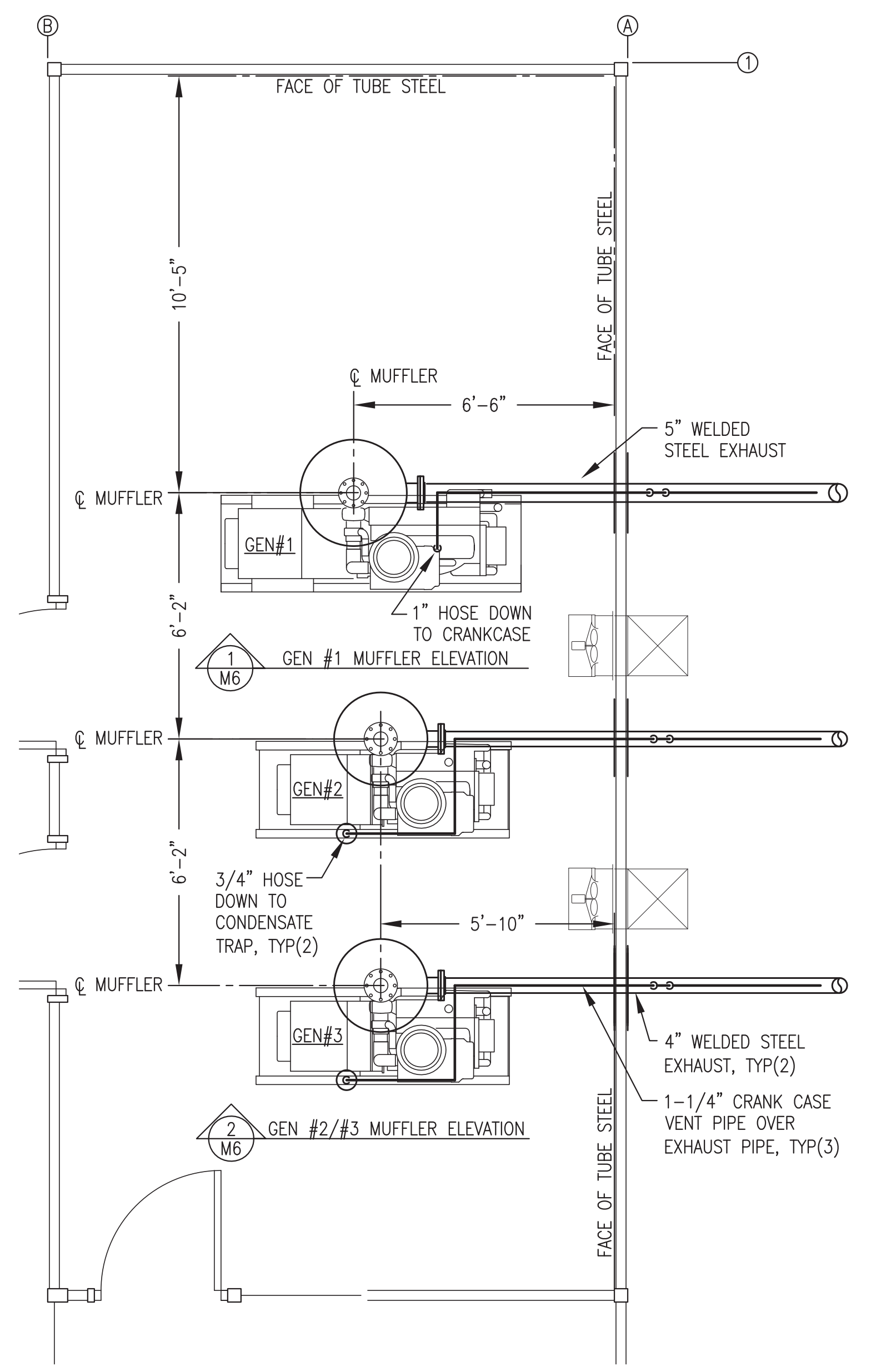
**1 GEN #1 MUFLER, EXHAUST & CRANK VENT PIPE INSTALLATION**  
3/4"=1'-0"



**2 GEN #2/#3 MUFLER, EXHAUST, CONDENSATE TRAP & CRANK VENT PIPE INSTALLATION**  
3/4"=1'-0"



**4 WALL PENETRATION & CRANK VENT PIPE TERMINATION**  
NO SCALE



**3 MUFLER, EXHAUST & CRANK VENT PIPE PLAN**  
3/8"=1'-0"

**EXHAUST & CRANK VENT GENERAL NOTES:**

- 1) ALL EXTERIOR EXHAUST PIPE AND FITTINGS (FROM MUFLER TO RAIN CAP) TYPE 304L STAINLESS STEEL WITH BUTT WELD FITTINGS. INTERIOR EXHAUST PIPE RISER (FROM FLEX TO MUFLER) CARBON STEEL OR MAY BE STAINLESS AT CONTRACTORS OPTION. ALL FLANGES ANSI 150# FLAT FACED SLIP ON.
- 2) ALL EXTERIOR CRANK VENT PIPE AND FITTINGS TYPE 304L STAINLESS STEEL WITH BUTT WELD FITTINGS. ALL INTERIOR CRANK VENT PIPE AND FITTINGS CARBON STEEL WITH SOCKET WELD FITTINGS OR MAY BE STAINLESS AT CONTRACTORS OPTION. ALL FLANGES ANSI 150# FLAT FACED SOCKET WELD.
- 3) ALL EXHAUST FLANGE BOLTS BLACK OR STAINLESS STEEL. COAT WITH HIGH TEMPERATURE ANTI-SIEZE.

**EXHAUST & CRANK VENT SHOP/ON-SITE NOTES:**

- 1) SHOP FABRICATE COMPLETE EXHAUST AND CRANK VENT PIPING SYSTEM AS INDICATED.
- 2) SHOP INSTALL INSULATION FROM FLEX TO MUFLER. SHOP FIT INSULATION FROM MUFLER TO WALL, LABEL FOR THE ASSOCIATED GENERATOR AND STORE INSIDE MODULE.
- 3) SHOP FABRICATE STAINLESS STEEL COVER PLATES BUT DO NOT INSTALL. LABEL COVER PLATES FOR THE ASSOCIATED GENERATOR AND STORE INSIDE MODULE.
- 4) UPON COMPLETION OF TESTING BREAK EXHAUST FLANGE JOINT ON MUFLER OUTLET AND CRANK VENT FLANGE JOINT AND REMOVE U-BOLTS. REMOVE PIPING FOR SHIPPING AND TEMPORARILY SEAL WALL PENETRATION.
- 5) IN FIELD REINSTALL PIPING WITH NEW FLANGE GASKETS. RE-INSTALL PIPING INSULATION. INSULATE WALL PENETRATION, INSTALL COVER PLATES, AND SEAL TO WALL.

**THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. WORK INCLUDED IN THE ON SITE CONTRACT IS NOTED WITHIN THE CLOUDED AREAS.**



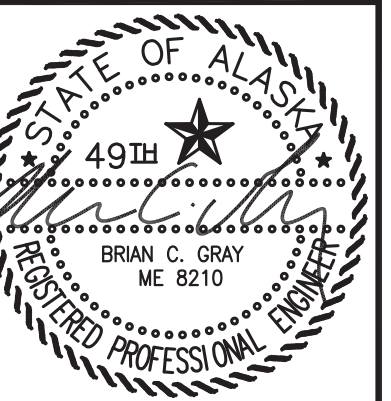
**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



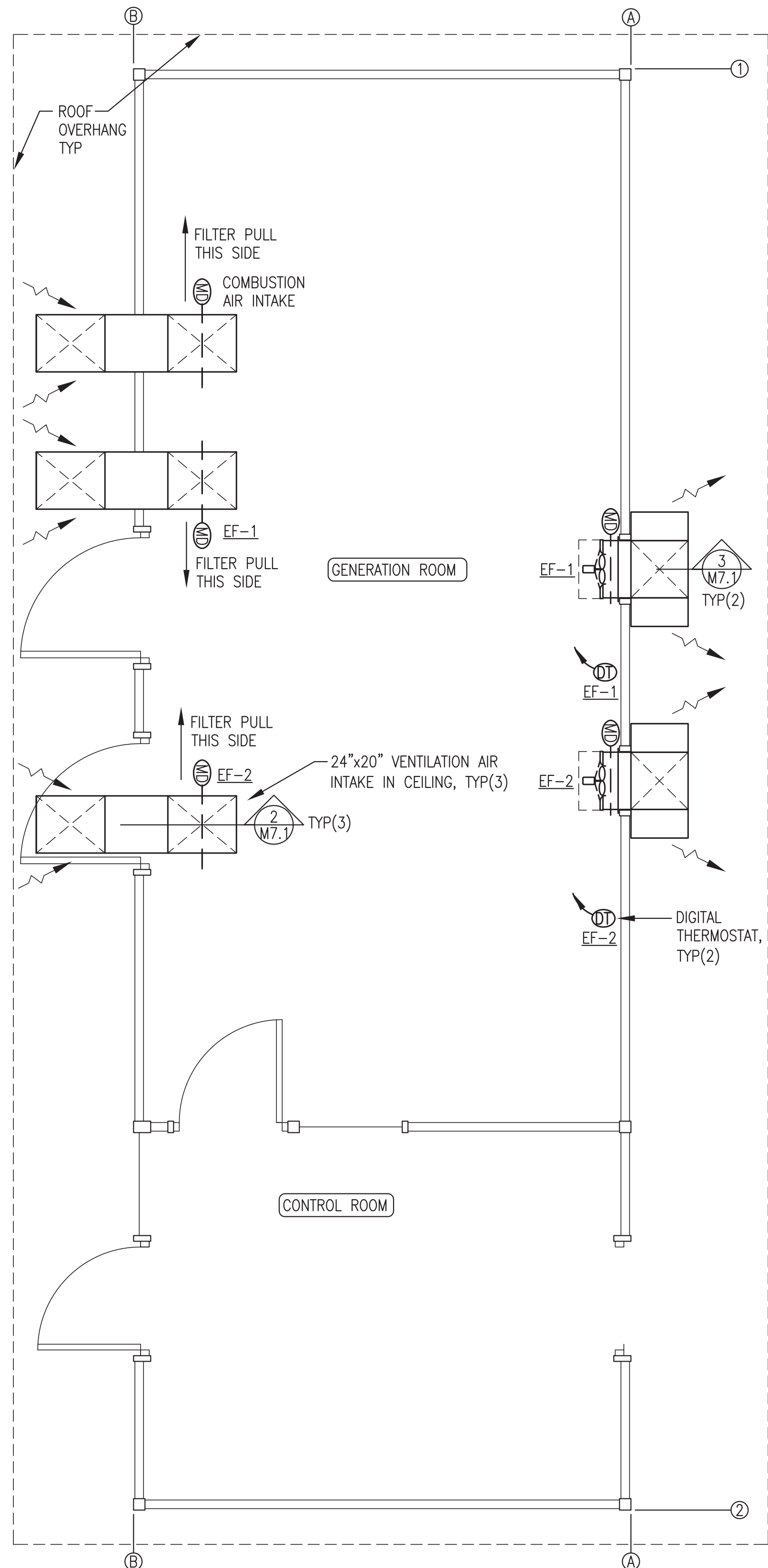
DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
EXHAUST & CRANK VENT PLAN & DETAILS

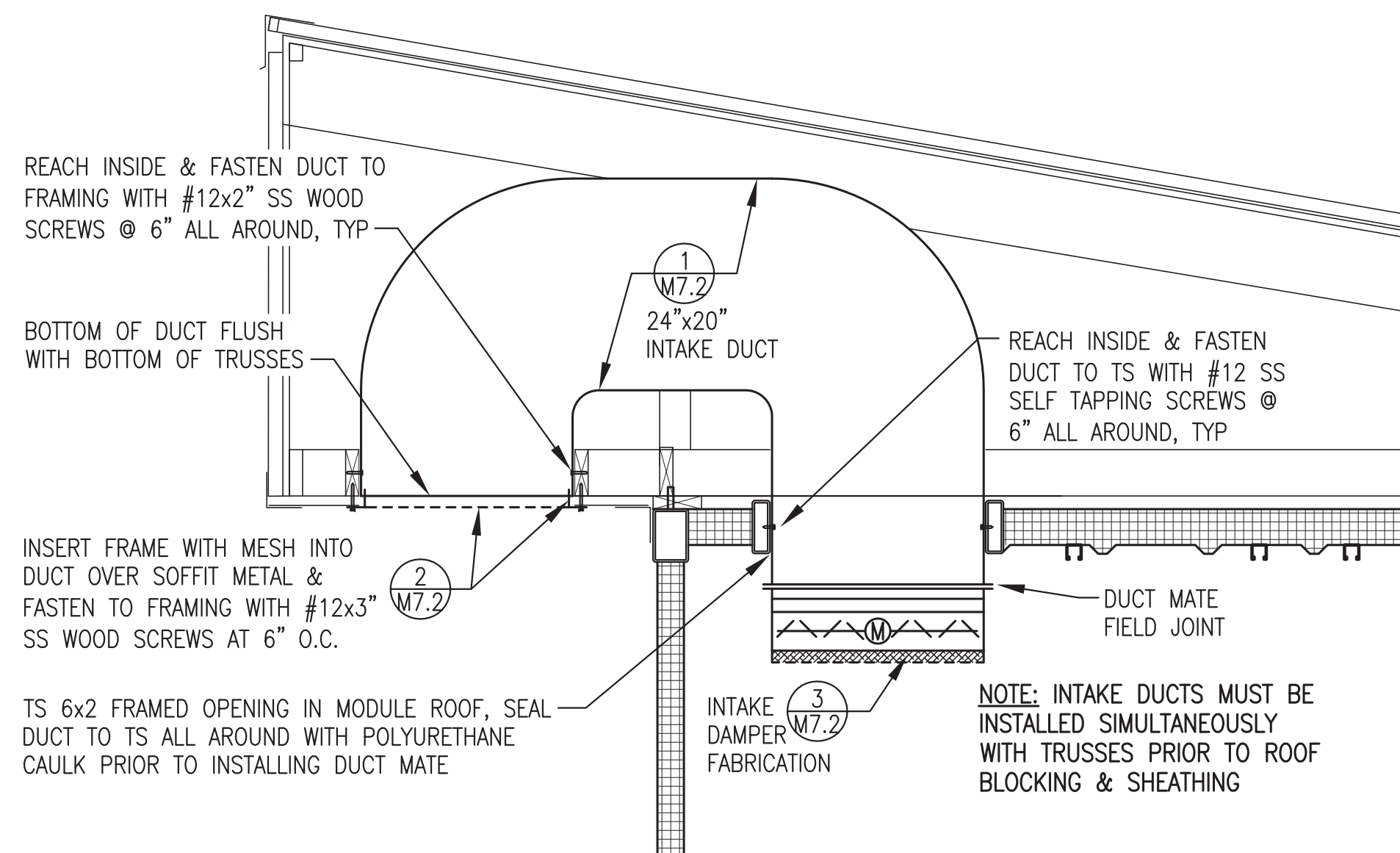
**M6**  
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019

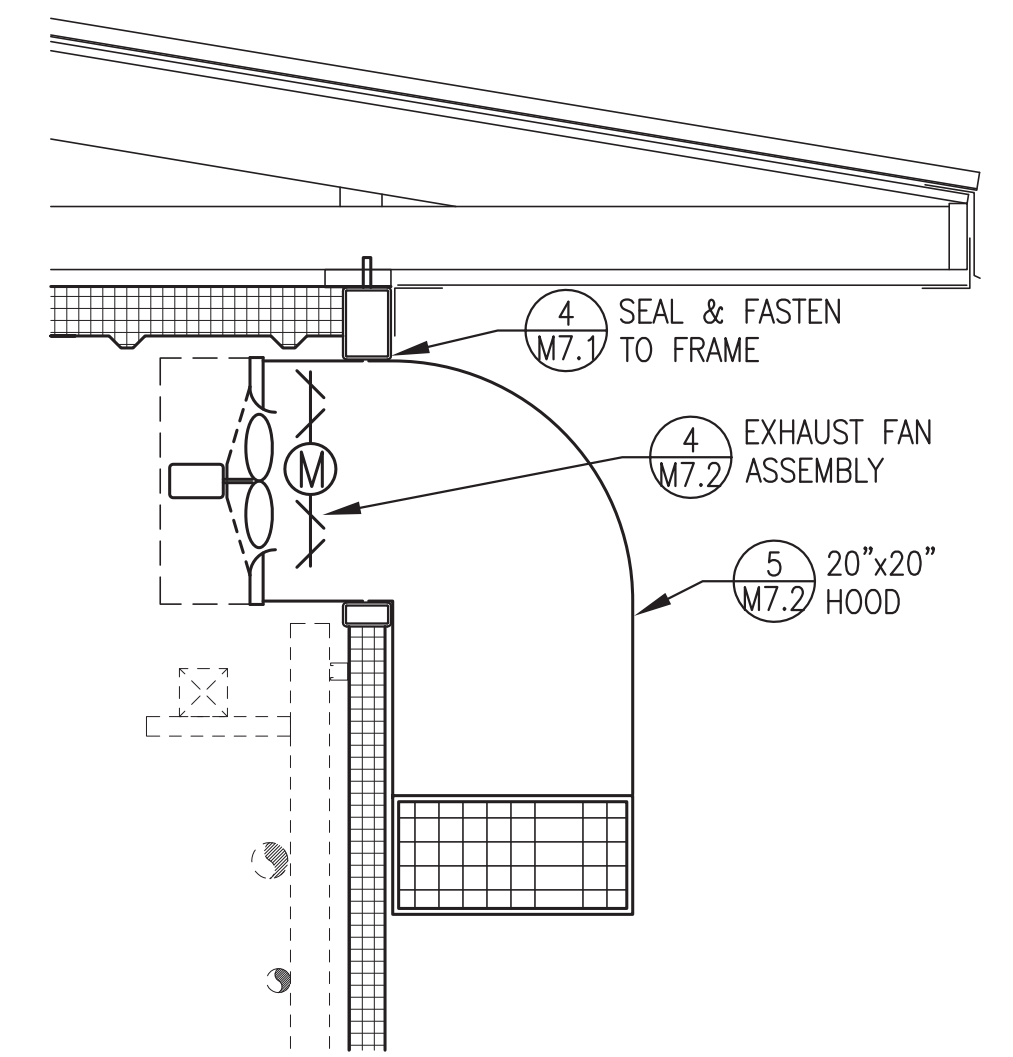




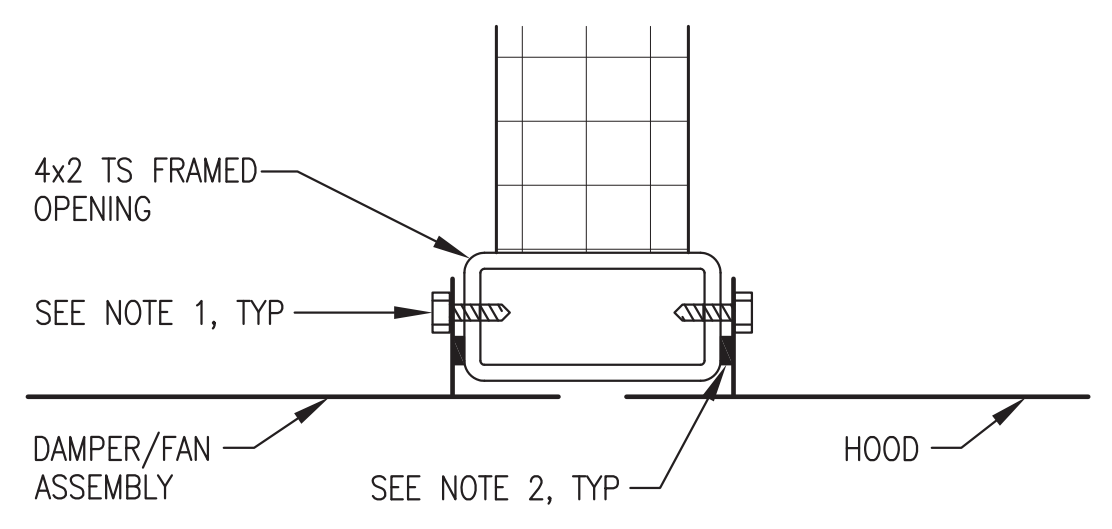
**1**  
**M7.1** VENTILATION PLAN  
3/8"=1'-0"



**2**  
**M7.1** INTAKE DUCT INSTALLATION  
3/4"=1'-0"



**3**  
**M7.1** EXHAUST FAN INSTALLATION  
3/4"=1'-0"



**4**  
**M7.1** TYPICAL WALL PENETRATION  
4"=1'-0"

**VENTILATION SYSTEM SHOP/ON-SITE NOTES:**

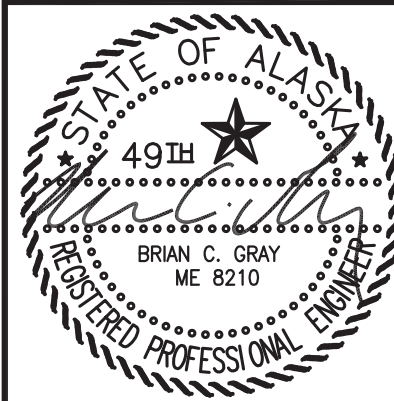
- 1) FURNISH ENTIRE VENTILATION SYSTEM AS PART OF MODULE SHOP FABRICATION.
- 2) DURING SHOP FABRICATION INSTALL EXHAUST FAN ASSEMBLY. TEST FIT EXTERIOR HOODS AND INTAKE DUCTS BUT DO NOT INSTALL.
- 3) DURING SHOP FABRICATION TEMPORARILY CONNECT INTAKE DAMPERS TO ELECTRICAL ROUGH IN AND TEST TO VERIFY FUNCTION. SEE SHEET E4.2.
- 4) AS PART OF ON-SITE WORK INSTALL EXHAUST HOODS AND INTAKE DUCTING AS INDICATED.

- NOTES:**
- 1) FASTEN MOUNTING FLANGE TO TS WITH #12 STAINLESS STEEL SELF TAPPING SCREWS. ON HOODS FASTEN ON TOP AND SIDES ONLY. ON EXHAUST FANS FASTEN ON SIDES ONLY.
  - 2) SEAL MOUNTING FLANGE TO TS WITH CONTINUOUS BEAD OF POLYURETHANE CAULKING ALL AROUND.

**ALL FABRICATION WORK AND SOME INSTALLATION WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. SEE SHOP/ON-SITE NOTES FOR DELINEATION OF WORK INCLUDED IN THE ON SITE CONTRACT.**

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	SHOP/ON-SITE
1	4/9/19

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

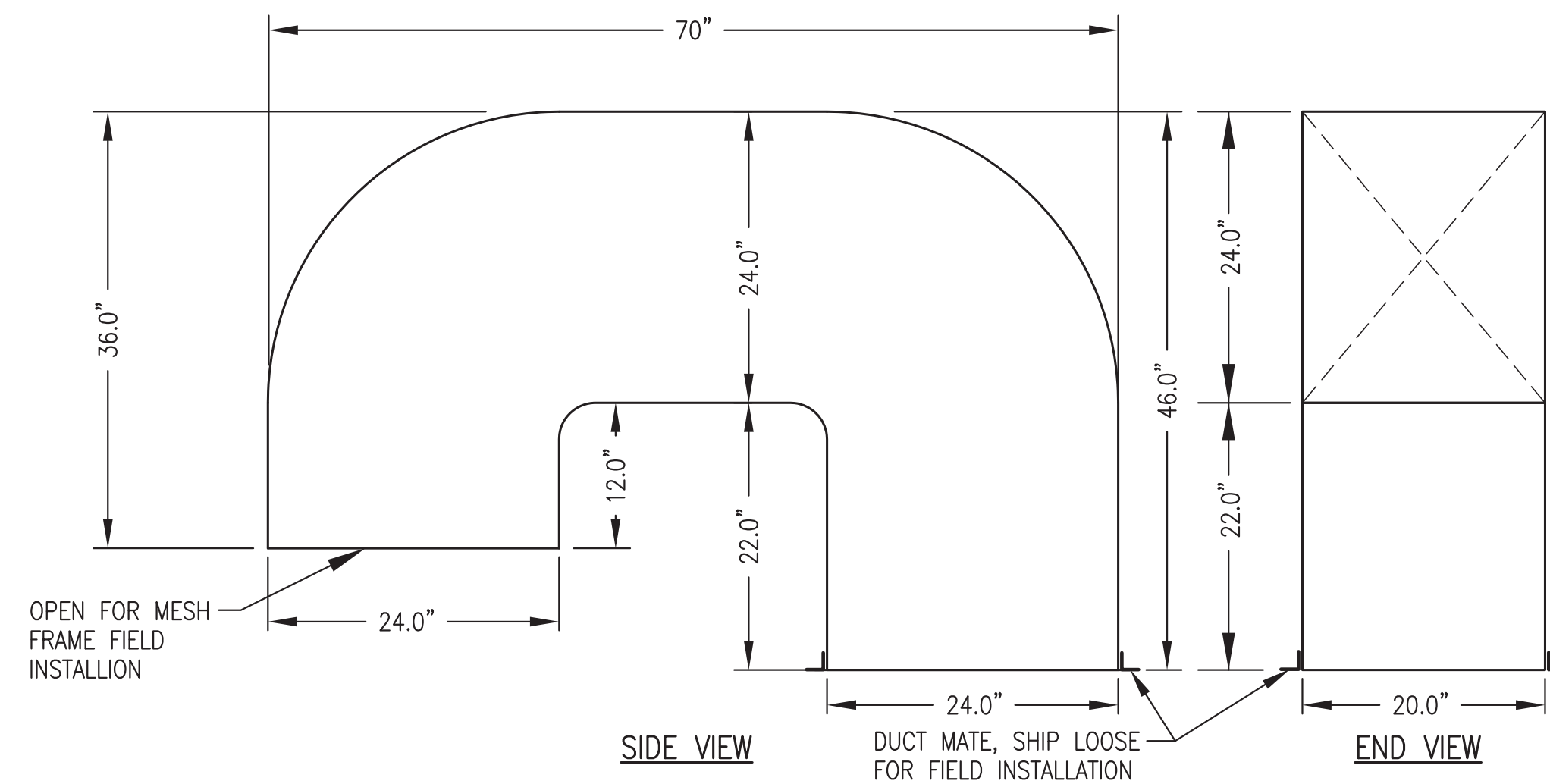


DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

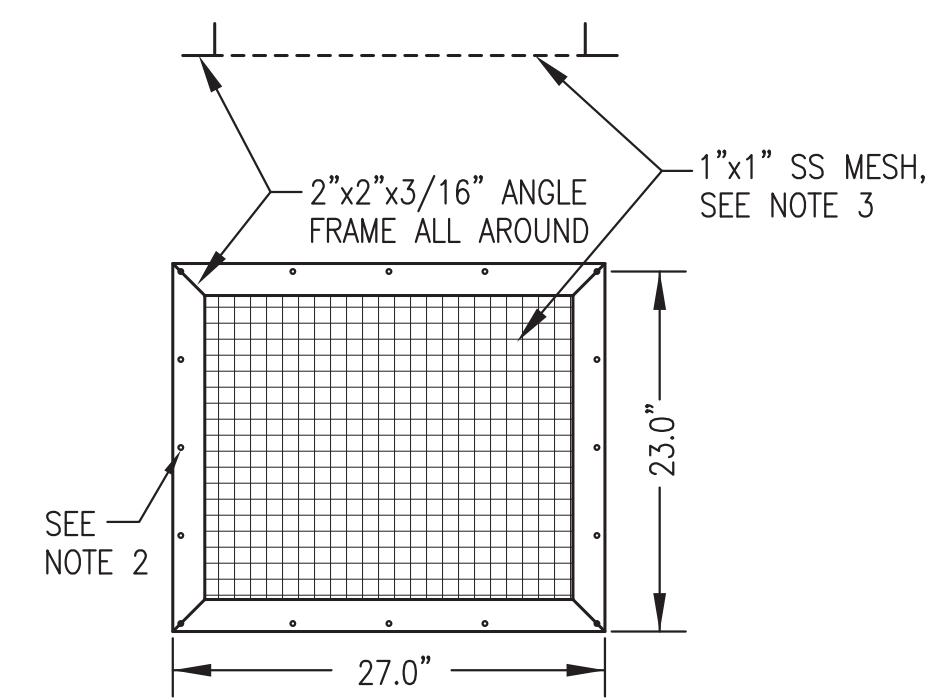
DRAWING TITLE:  
VENTILATION  
PLAN & DETAILS

REVISED DRAWING ISSUED APRIL 2019

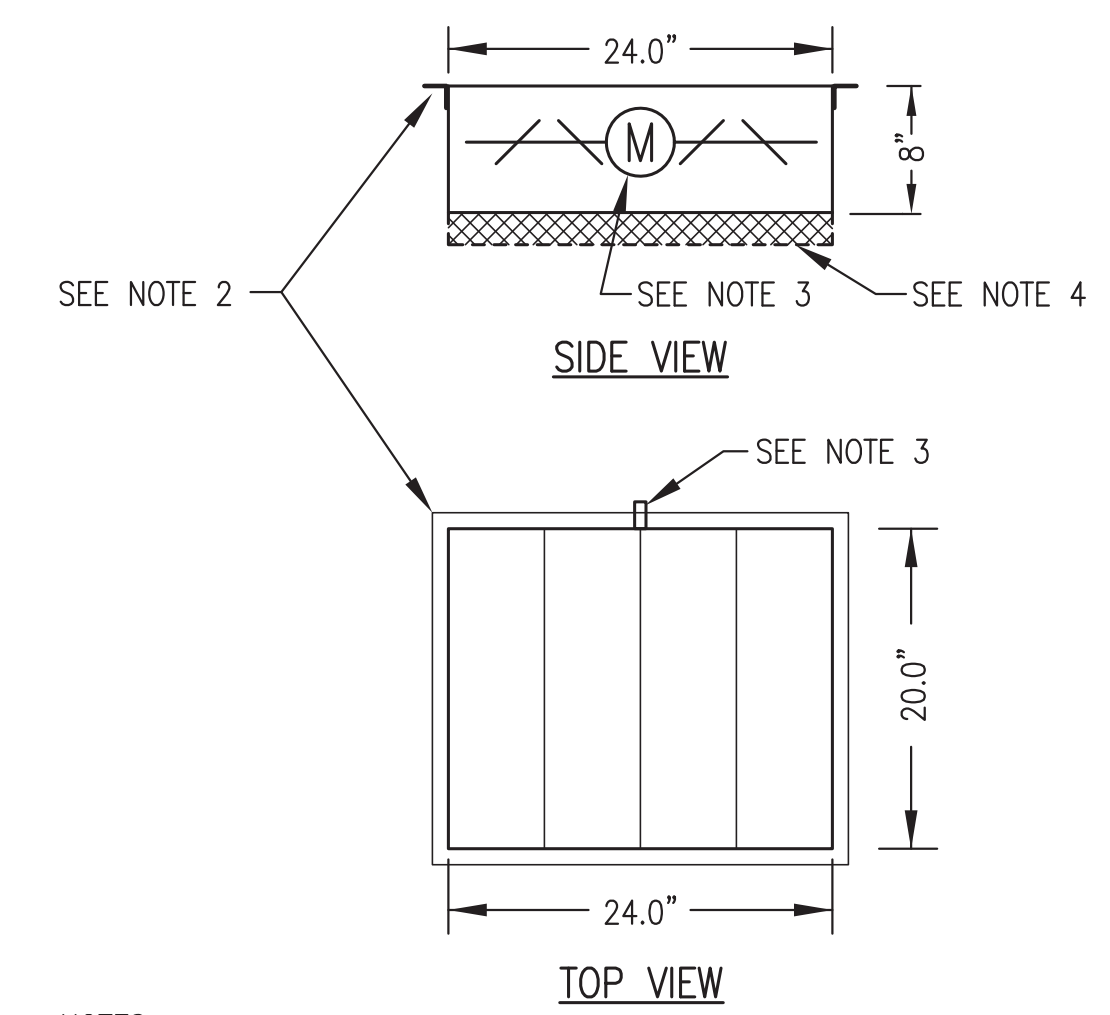




NOTE: FABRICATE 3 IDENTICAL DUCTS FROM MIN 18 GAUGE GALV SHEET METAL WITH SEALED MECHANICAL JOINTS OR AT CONTRACTORS OPTION 0.090" THICK TYPE 5052 ALUMINUM WITH ALL WELDED SEAMS.



NOTES:  
 1. FABRICATE 3 IDENTICAL AIR INTAKE MESH FRAMES.  
 2. FABRICATE FRAME FROM 2"x2"x3/16" ALUMINUM ANGLE WITH MITERED AND WELDED CORNERS AND 1/4" HOLES AT 6" O.C. ALL AROUND, 1/2" FROM OUTSIDE EDGE OF FRAME.  
 3. INSTALL 1"x1" STAINLESS STEEL WIRE MESH IN HEMMED STAINLESS STEEL FRAME AND FASTEN TO ANGLE FRAME WITH STAINLESS STEEL SCREWS ALL AROUND.

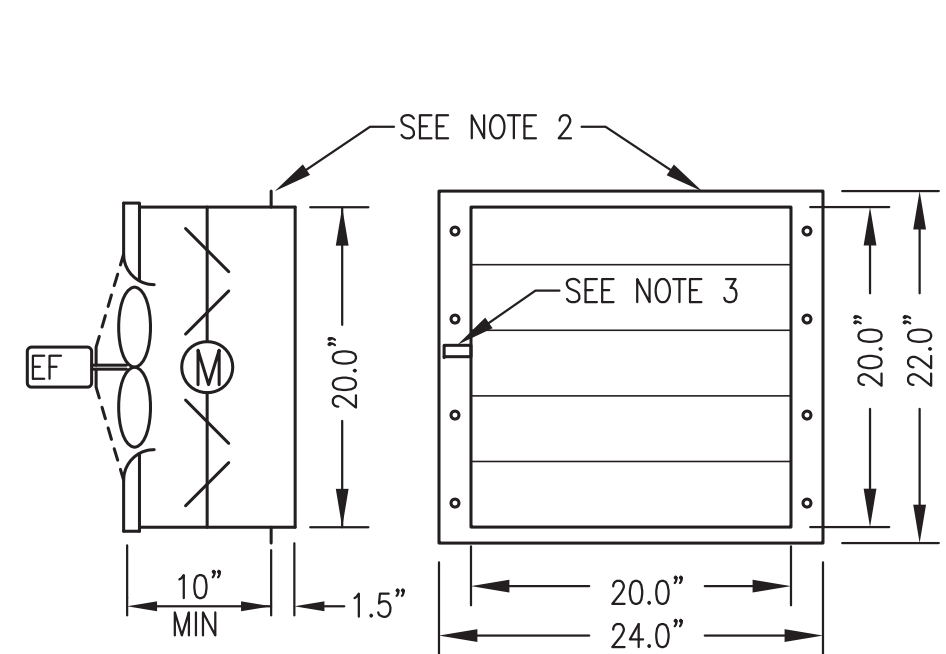


NOTES:  
 1. FABRICATE 3 IDENTICAL VENTILATION INTAKE ASSEMBLIES.  
 2. SHOP MOUNT DUCTMATE FLANGE.  
 3. PROVIDE MIN 3" DAMPER ROD EXTENSION ON SIDE INDICATED AND FABRICATE SHEET METAL STAND-OFF BRACKET TO FULLY SUPPORT THE ACTUATOR FROM THE DAMPER FRAME.  
 4. INSTALL FRAME FOR REMOVABLE 24"x24"x2" FURNACE FILTERS. FABRICATE FROM "C" CHANNEL THREE SIDES WITH LATCHING HINGED COVER ON FOURTH SIDE TO ALLOW FILTERS TO SLIDE OUT. SEE PLAN VIEW FOR DAMPER ACTUATOR AND FILTER PULL ORIENTATION. EXTEND FILTER FRAME 2"± BEYOND DAMPER FRAME EACH WAY ON NARROW DIMENSION.

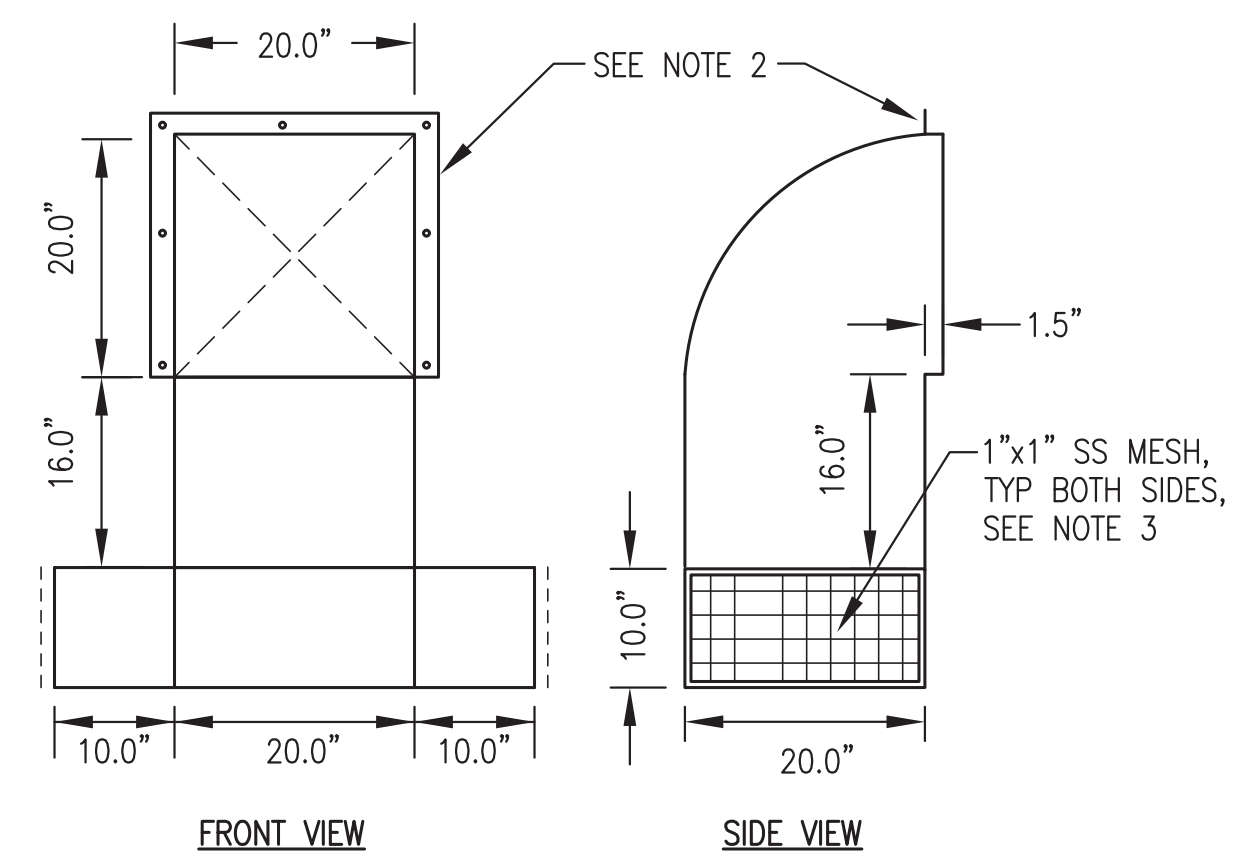
**1** INTAKE DUCT FABRICATION  
 M7.2 1"=1'-0"

**2** INTAKE MESH FRAME  
 M7.2 1"=1'-0"

**3** INTAKE AIR DAMPER FABRICATION  
 M7.2 1"=1'-0"



NOTES:  
 1) FABRICATE 2 IDENTICAL ASSEMBLIES COMPLETE WITH FAN AND DAMPER MOUNTED AND SEALED TO DUCT.  
 2) PROVIDE 2" WIDE MOUNTING FLANGE ON SIDES WITH 1/4" HOLES AT 5" O.C. PROVIDE 1" MOUNTING FLANGE ON TOP AND BOTTOM WITHOUT HOLES.  
 3) PROVIDE MIN 3" DAMPER ROD EXTENSION ON THE LEFT SIDE AND FABRICATE SHEET METAL STAND-OFF BRACKET TO FULLY SUPPORT THE ACTUATOR FROM THE DAMPER FRAME.



NOTES:  
 1) FABRICATE 2 IDENTICAL HOODS FROM 0.090" THICK TYPE 5052 ALUMINUM WITH ALL WELDED SEAMS.  
 2) PROVIDE 2" WIDE MOUNTING FLANGE ON TOP & SIDES WITH 1/4" HOLES AT 9" O.C.  
 3) INSTALL 1"x1" STAINLESS STEEL WIRE MESH IN HEMMED STAINLESS STEEL FRAME AND FASTEN TO ANGLE FRAME WITH STAINLESS STEEL SCREWS ALL AROUND.

**4** EXHAUST FAN ASSEMBLY FABRICATION  
 M7.2 1"=1'-0"

**5** EXHAUST HOOD FABRICATION  
 M7.2 3/4"=1'-0"

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

ISSUED FOR CONSTRUCTION DECEMBER 2018

**U M I A Q**  
 6700 Arctic Spur Road  
 Anchorage, AK 99518  
 (907) 677-8220

**Gray Stassel Engineering, Inc.**  
 P.O. 111405  
 Anchorage, AK 99511  
 (907) 949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**

CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
 DRAWN BY: JTD  
 CHECKED BY: BCG  
 JOB NUMBER:

DRAWING TITLE:  
 VENTILATION  
 FABRICATION DETAILS

**M7.2**  
 SHEET OF 7



**LEGEND**

DIRECTION OF FLOW	FLEXIBLE CONNECTOR	AUTOMATIC AIR VENT
CHANGE OF PIPE SIZE	BUTTERFLY VALVE	THERMOMETER
PIPING CONNECTION (TEE)	BALL VALVE	PRESSURE GAUGE
ELBOW TURNED DOWN	CHECK VALVE	TEMPERATURE SENSOR
ELBOW TURNED UP	HOSE END DRAIN VALVE	RESISTANCE TEMPERATURE DEVICE
FLANGED JOINT	GAUGE COCK	ENERGY METER FLOW METER
UNION		

**HEAT RECOVERY PROJECT SCOPE**

THE PURPOSE OF THIS PROJECT IS TO REDUCE THE ANNUAL HEATING FUEL CONSUMPTION IN THE COMMUNITY OF CLARKS POINT BY CONNECTING THE SCHOOL BUILDING AND COMMUNITY CENTER HEATING SYSTEMS TO A NEW POWER PLANT HEAT RECOVERY SYSTEM. THE HEAT RECOVERY SYSTEM WILL PROVIDE SUPPLEMENTAL HEAT ONLY. ALL EXISTING OIL FIRED HEATING APPLIANCES WILL REMAIN. THE SCOPE OF THE HEAT RECOVERY SYSTEM PROJECT IS AS FOLLOWS:

- \* INSTALLATION OF PEX ARCTIC PIPE FROM THE NEW POWER PLANT TO THE CLARKS POINT SCHOOL BUILDING & COMMUNITY CENTER.
- \* INSTALLATION OF NEW HEAT EXCHANGERS AND PUMPS IN THE CLARKS POINT SCHOOL AND COMMUNITY CENTER CRAWL SPACES WITH TIES TO BOILER RETURN MAINS IN THE BOILER ROOMS.
- \* INSTALLATION OF HEAT RECOVERY CONTROL PANELS IN SCHOOL AND COMMUNITY CENTER BOILER ROOMS FOR PREVENTION OF NEGATIVE HEAT FLOW (DISCHARGE) FROM BUILDING HEATING SYSTEMS TO HEAT RECOVERY SYSTEM, SEE ELEC.
- \* INSTALLATION OF REVENUE GRADE ENERGY METER IN SCHOOL BOILER ROOM FOR RECORDING SCHOOL ENERGY USE, SEE ELEC.

**HEAT RECOVERY SYSTEM ON SITE FILLING AND TESTING**

UPON COMPLETION OF ARCTIC PIPE INSTALLATION AND PRIOR TO INSULATING AND COVERING JOINTS, PRESSURE TEST ALL PEX CRIMP JOINTS AND STEEL WELD JOINTS. PRESSURIZE ARCTIC PIPE WITH MINIMUM 20 PSIG AIR, SOAK EACH JOINT WITH A FOAMING SOAPY WATER SOLUTION, AND VISUALLY INSPECT EACH JOINT FOR LEAKS.

AFTER TESTING ARCTIC PIPE, ISOLATE ARCTIC PIPE FROM PIPING IN THE END USER BUILDINGS. FILL ABOVE GRADE PIPING AND EQUIPMENT IN THE END USER BUILDINGS WITH POTABLE WATER AND HYDROSTATICALLY TEST ALL PIPING AT 100 PSIG MINIMUM FOR ONE HOUR WITH NO NOTICEABLE WATER LEAKS OR PRESSURE DROPS EXCEPT AS CAUSED BY TEMPERATURE CHANGE.

FLUSH ABOVE GRADE PIPING AND EQUIPMENT IN THE END USER BUILDINGS SYSTEM WITH POTABLE WATER AND DRAIN OR BLOW OUT WITH AIR TO REMOVE ALL WATER.

AFTER PRESSURE TESTING AND FLUSHING, BLEED AIR RESERVOIR ON THE EXPANSION TANK IN THE MODULE AS REQUIRED TO MAINTAIN 10 PSIG RESIDUAL WITH THE SYSTEM EMPTY. FILL THE ENTIRE HEAT RECOVERY SYSTEM INCLUDING MODULE PIPING, ARCTIC PIPE, AND END USER BUILDING PIPING WITH PROPYLENE GLYCOL SOLUTION TO 20 PSIG MINIMUM WITH SYSTEM COLD. VENT AIR FROM ALL HIGH POINT VENTS PRIOR TO STARTING CIRCULATING PUMPS.

CYCLE PUMPS ON AND OFF AND VENT HIGH POINTS UNTIL ALL AIR HAS BEEN PURGED FROM THE PIPING. ADD PROPYLENE GLYCOL SOLUTION AS REQUIRED TO MAINTAIN 20 PSIG MINIMUM WITH SYSTEM COLD. WHEN SYSTEM COMES UP TO NORMAL TEMPERATURE (170F MINIMUM) ADD PROPYLENE GLYCOL SOLUTION AS REQUIRED TO BRING SYSTEM PRESSURE TO 30 PSIG MINIMUM AT EXPANSION TANK.

VERIFY PROPER FUNCTION OF ALL INSTRUMENTATION AND CALIBRATE ALL DEVICES.

PERFORM COMPLETE FUNCTIONAL TESTING OF THE HEAT RECOVERY SYSTEM INCLUDING CONTROL DEVICES AND PANELS.

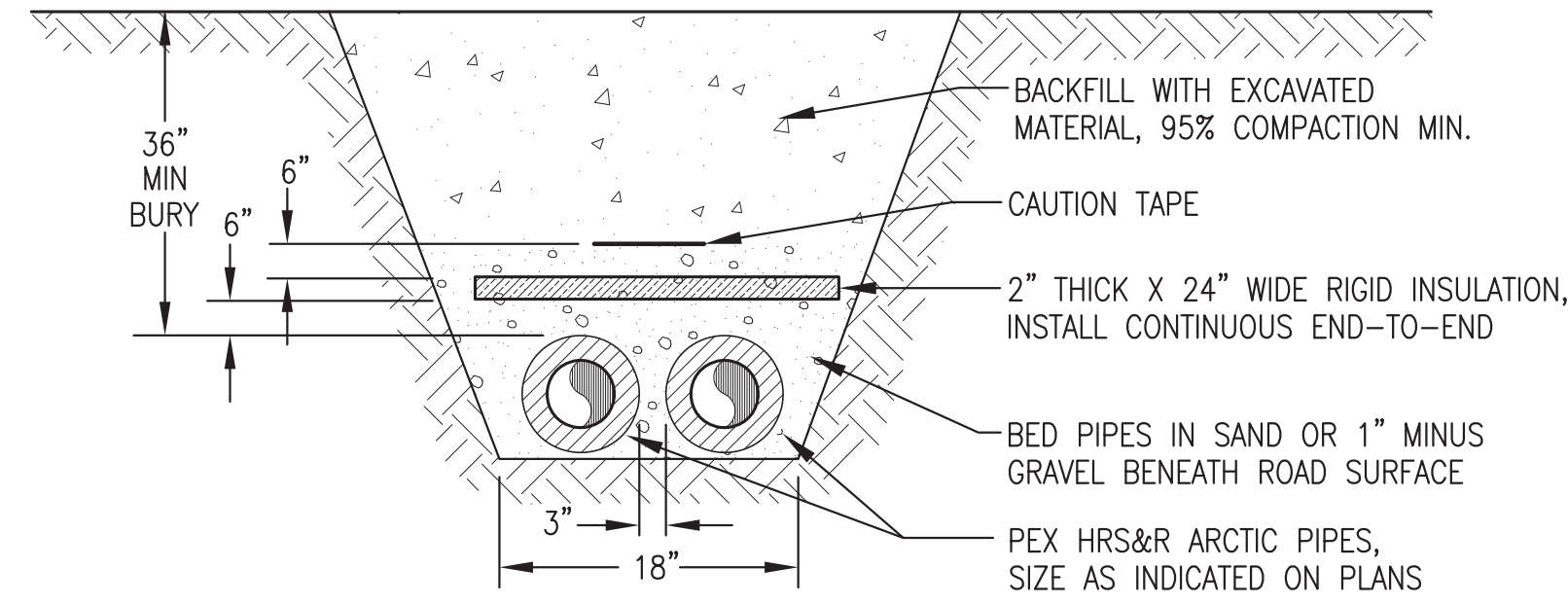
CLEAN ALL PIPING STRAINERS AFTER THE FIRST 24 HOURS OF OPERATION. CLEAN STRAINERS AND BLEED AIR AT LEAST ONE MORE TIME PRIOR TO LEAVING THE PROJECT SITE.

ALL EXCESS PROPYLENE GLYCOL SOLUTION SHALL BE LEFT WITH THE MODULE IN THE ORIGINAL DRUMS SEALED FOR STORAGE.

EQUIPMENT REQUIREMENTS FOR APPROVED EQUALS (APPLIES TO ALL SCHEDULES): SPECIFIC PARTS MANUFACTURER AND MODEL SELECTED NOT ONLY TO MEET PERFORMANCE FUNCTION BUT ALSO TO COORDINATE AND INTERFACE WITH OTHER DEVICES AND SYSTEMS. APPROVED EQUAL SUBSTITUTIONS WILL BE ALLOWED ONLY BY ENGINEER'S APPROVAL. TO OBTAIN APPROVAL, SUBMITTALS MUST CLEARLY DEMONSTRATE HOW SUBSTITUTE ITEM MEETS OR EXCEEDS SPECIFIED ITEM QUALITY AND PERFORMANCE CHARACTERISTICS AND ALSO COMPLIES WITH MECHANICAL AND/OR ELECTRICAL CONNECTIONS AND PHYSICAL LAYOUT REQUIREMENTS.

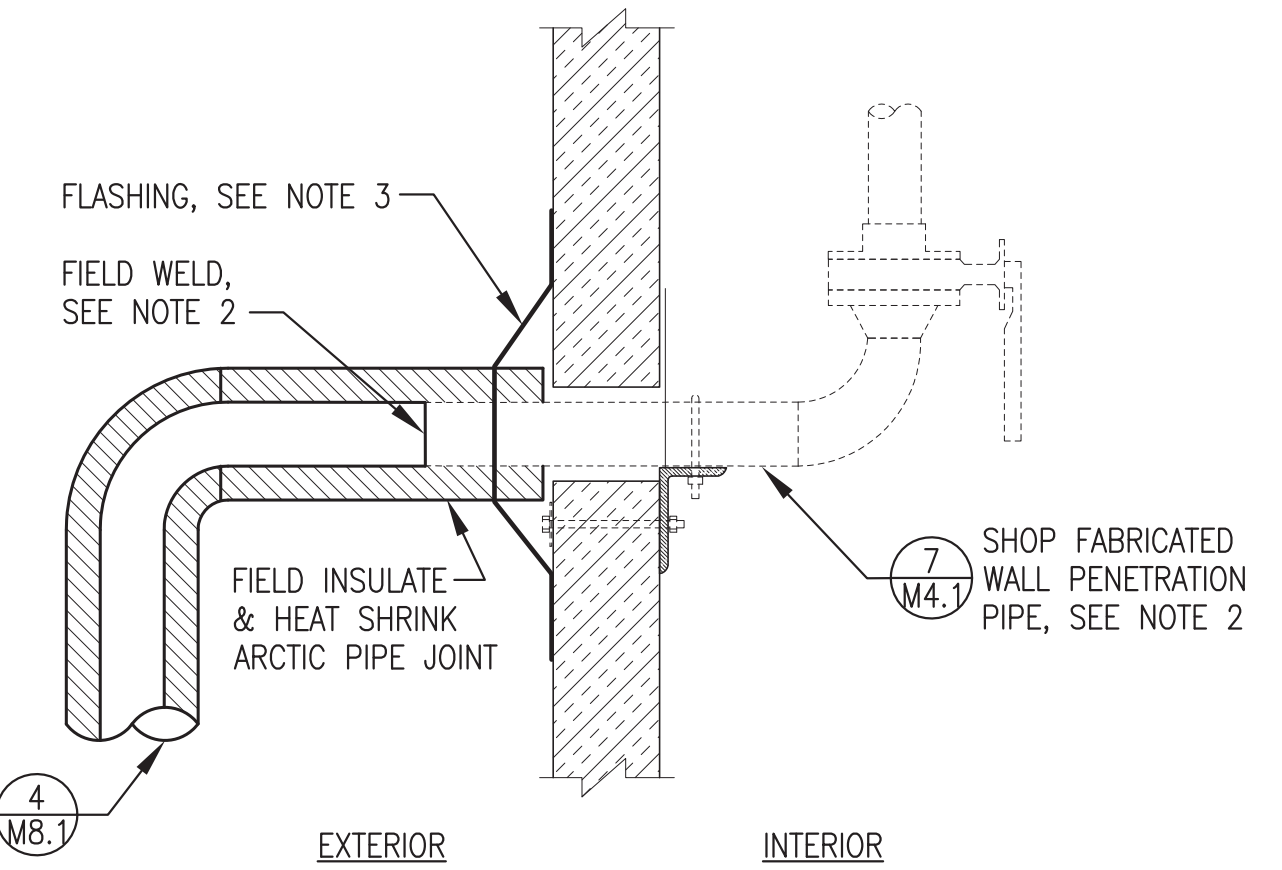
**HEAT RECOVERY EQUIPMENT SCHEDULE**

HX-2	SCHOOL HEAT EXCHANGER	316 SS PLATES, BRAZED CONSTRUCTION, 1.5" NPT PORTS, 100 MBH MIN CAPACITY. PRIMARY: 24 GPM 185F EWT (50% PROPYLENE) 0.5 PSI MAX WPD, SECONDARY: 20 GPM 175F LWT (50% PROPYLENE) 0.5 PSI MAX WPD	AMERIDEX SL-70-100
HX-3	COMM. CENTER HEAT EXCHANGER	316 SS PLATES, BRAZED CONSTRUCTION, 1.5" NPT PORTS, 50 MBH MIN CAPACITY. PRIMARY: 11 GPM 185F EWT (50% PROPYLENE) 1.0 PSI MAX WPD, SECONDARY: 11 GPM 175F LWT (50% PROPYLENE) 1.0 PSI MAX WPD	AMERIDEX SL-70-50
P-HR4	SCHOOL HEAT RECOVERY PUMP	24 GPM AT 10' TDH, 1/6HP, 115V, 1Ø. PROVIDE WITH 1-1/2" SOLDER SHUT OFF COMPANION FLANGES, GASKETS, & BOLTS.	GRUNDFOS UPS 26-99FC SPEED 3
P-HR5	COMM. CTR HEAT RECOVERY PUMP	10 GPM AT 8' TDH, 1/25HP, 115V, 1Ø. PROVIDE WITH 1-1/4" SOLDER SHUT OFF COMPANION FLANGES, GASKETS, & BOLTS.	GRUNDFOS UPS 15-58FC SPEED 3



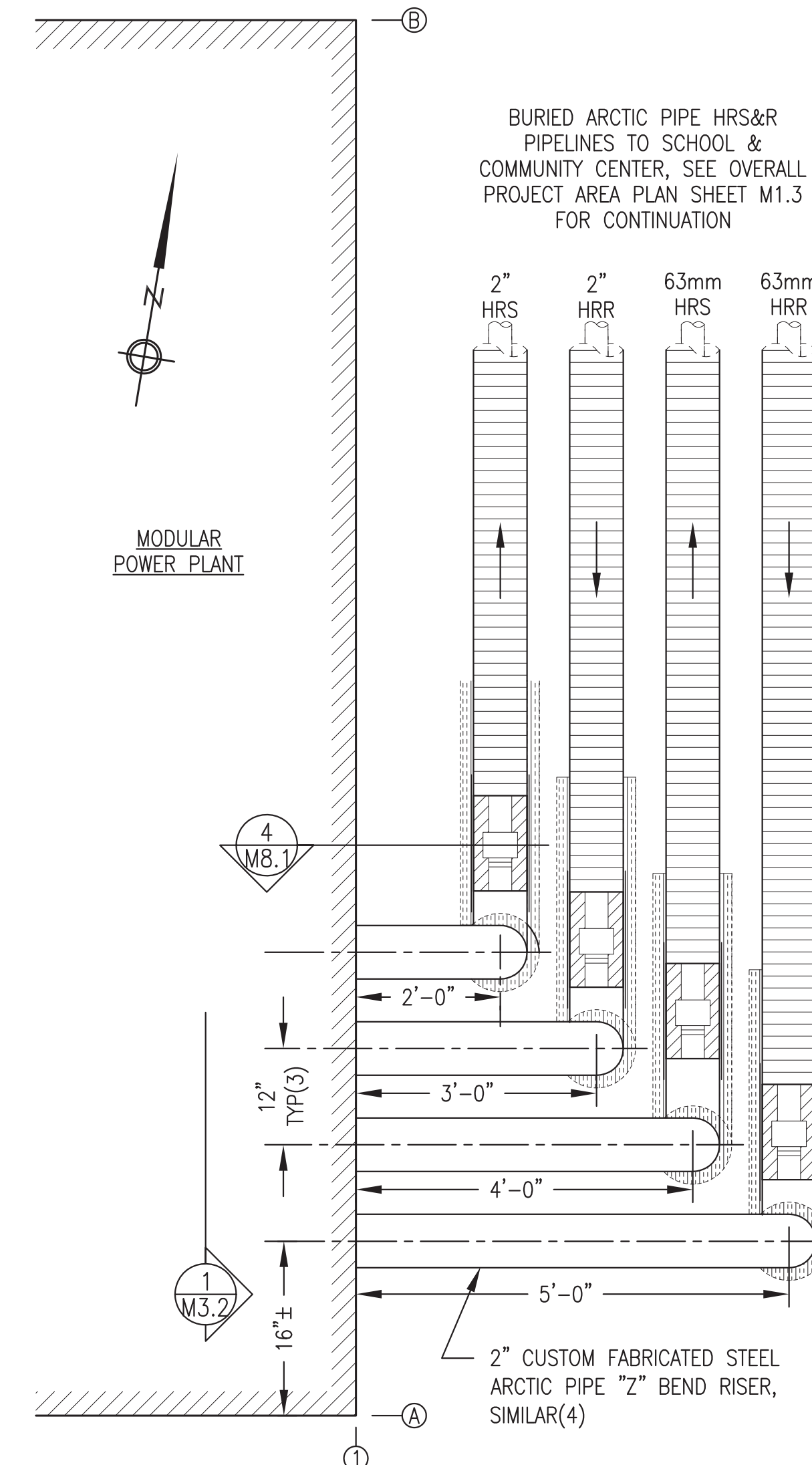
**1 TYPICAL BURIED ARCTIC PIPE INSTALLATION**  
M8.1 NO SCALE

- NOTES:**
- 1) ONE PIPE SHOWN. PROVIDE FOUR SIMILAR.
  - 2) FIELD REINSTALL SHOP FABRICATED PIPE SECTION THROUGH WALL AND WELD TO ARCTIC PIPE.
  - 3) AFTER WELDING, PRESSURE TESTING, AND INSULATING JOINT, INSTALL FLASHING OVER ARCTIC PIPE, SEAL TO WALL SURFACE WITH POLYURETHANE CAULKING, & FASTEN TO WALL WITH STAINLESS STEEL SHEET METAL SCREWS ALL AROUND.

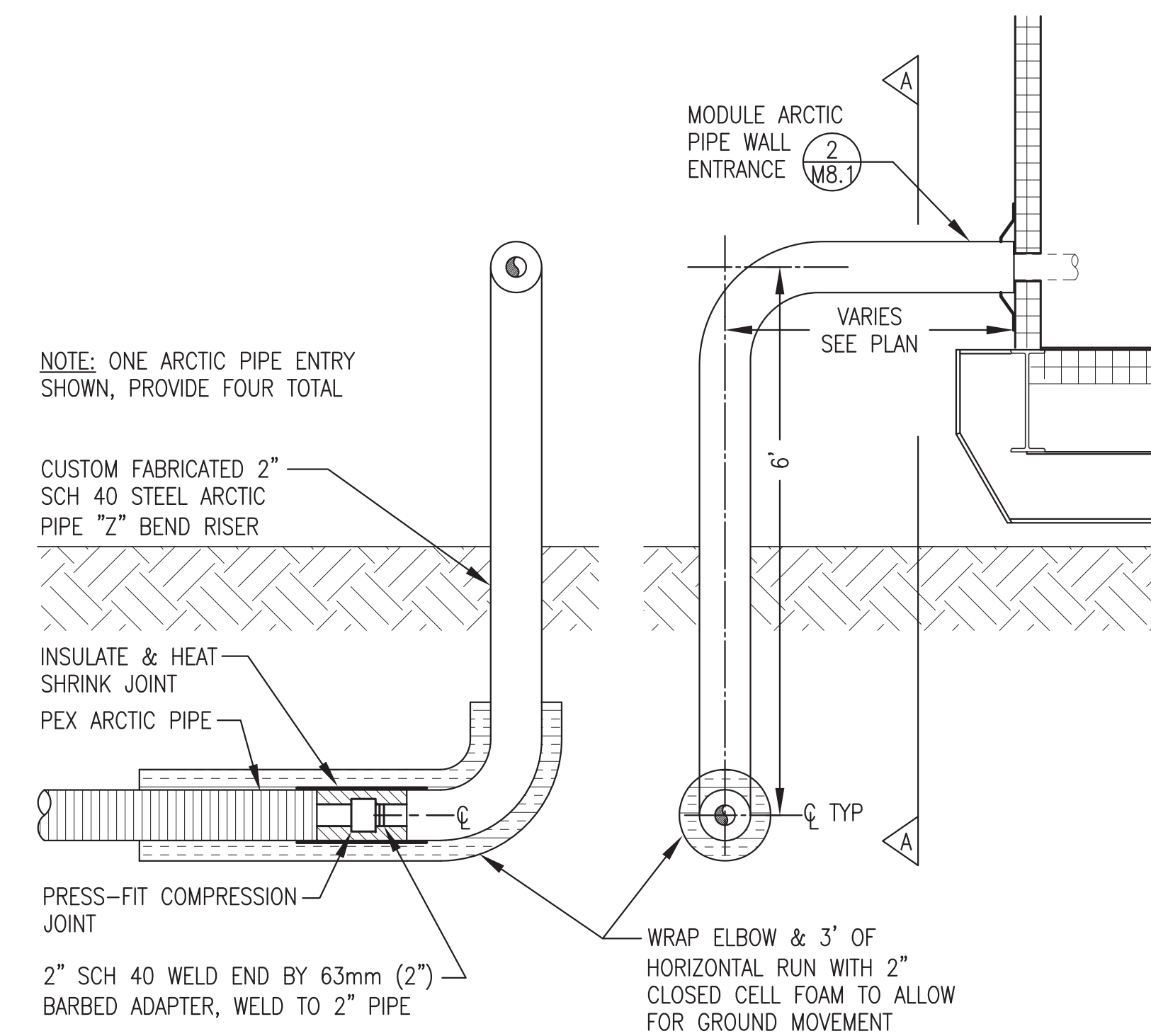


**2 ARCTIC PIPE MODULE WALL PENETRATION**  
M8.1 NO SCALE

**ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.**



**3 ENLARGED PLAN AT MODULE ARCTIC PIPE ENTRANCE**  
M8.1 3/4"=1'-0"



**4 MODULE ARCTIC PIPE ENTRANCE**  
M8.1 3/4"=1'-0"



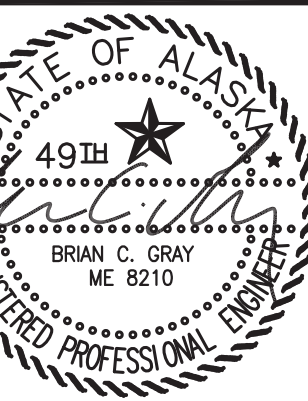
**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

**CONSTRUCTION DOCUMENTS**

REVISIONS	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



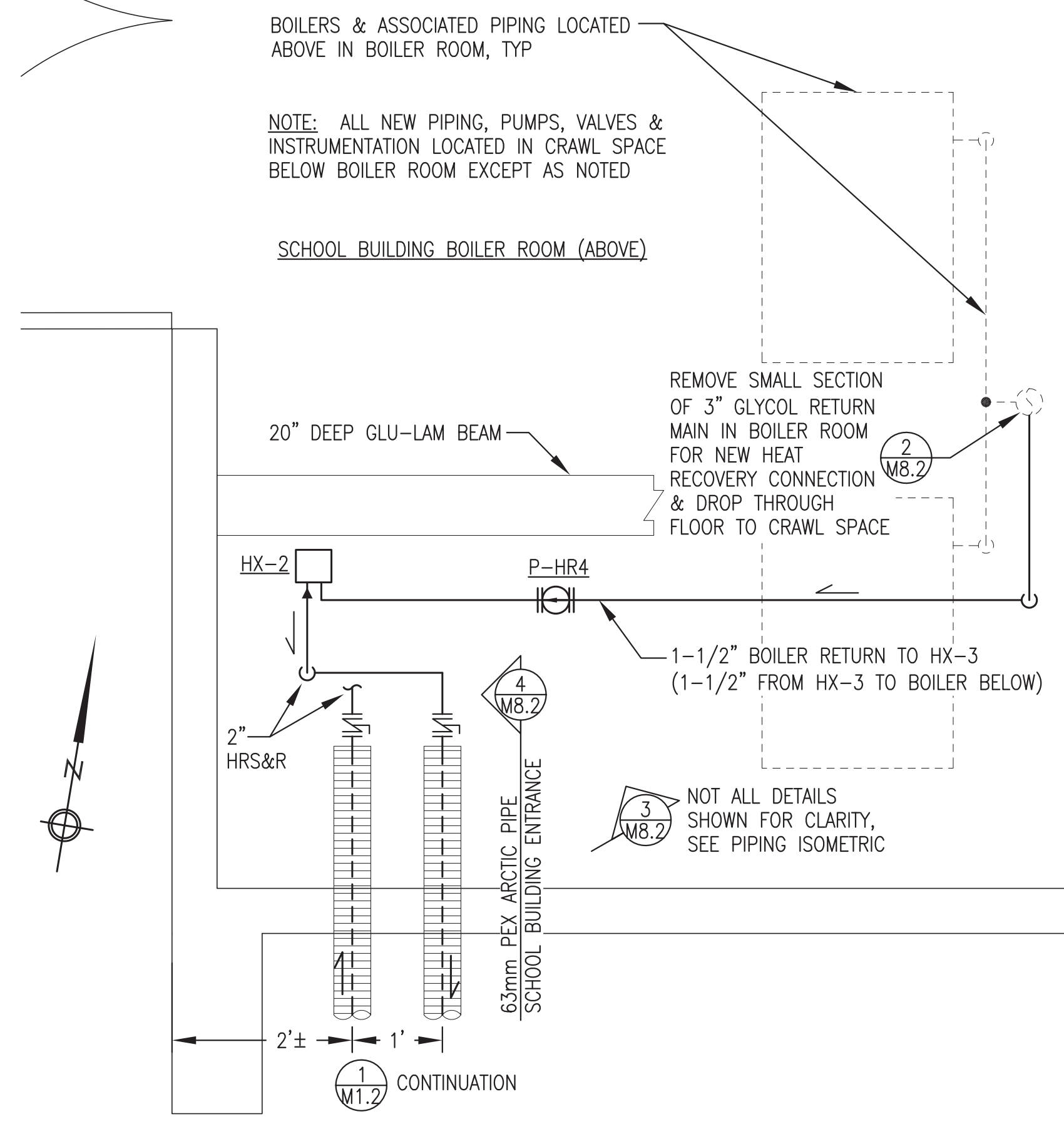
DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
HEAT RECOVERY SYSTEM NOTES, EQUIPMENT SCHEDULE, & DETAILS

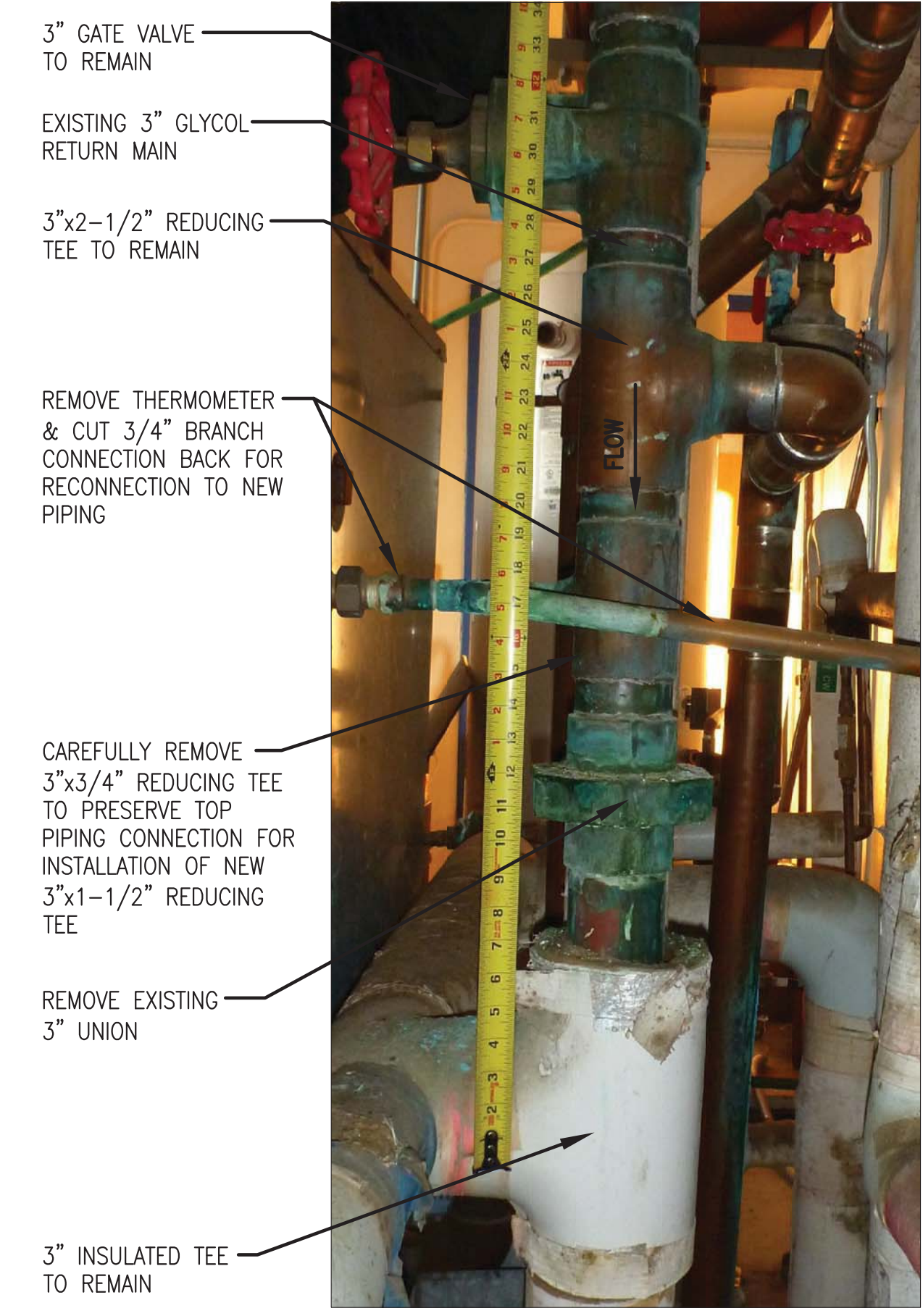
**M8.1**  
SHEET OF

ISSUED FOR CONSTRUCTION APRIL 2019



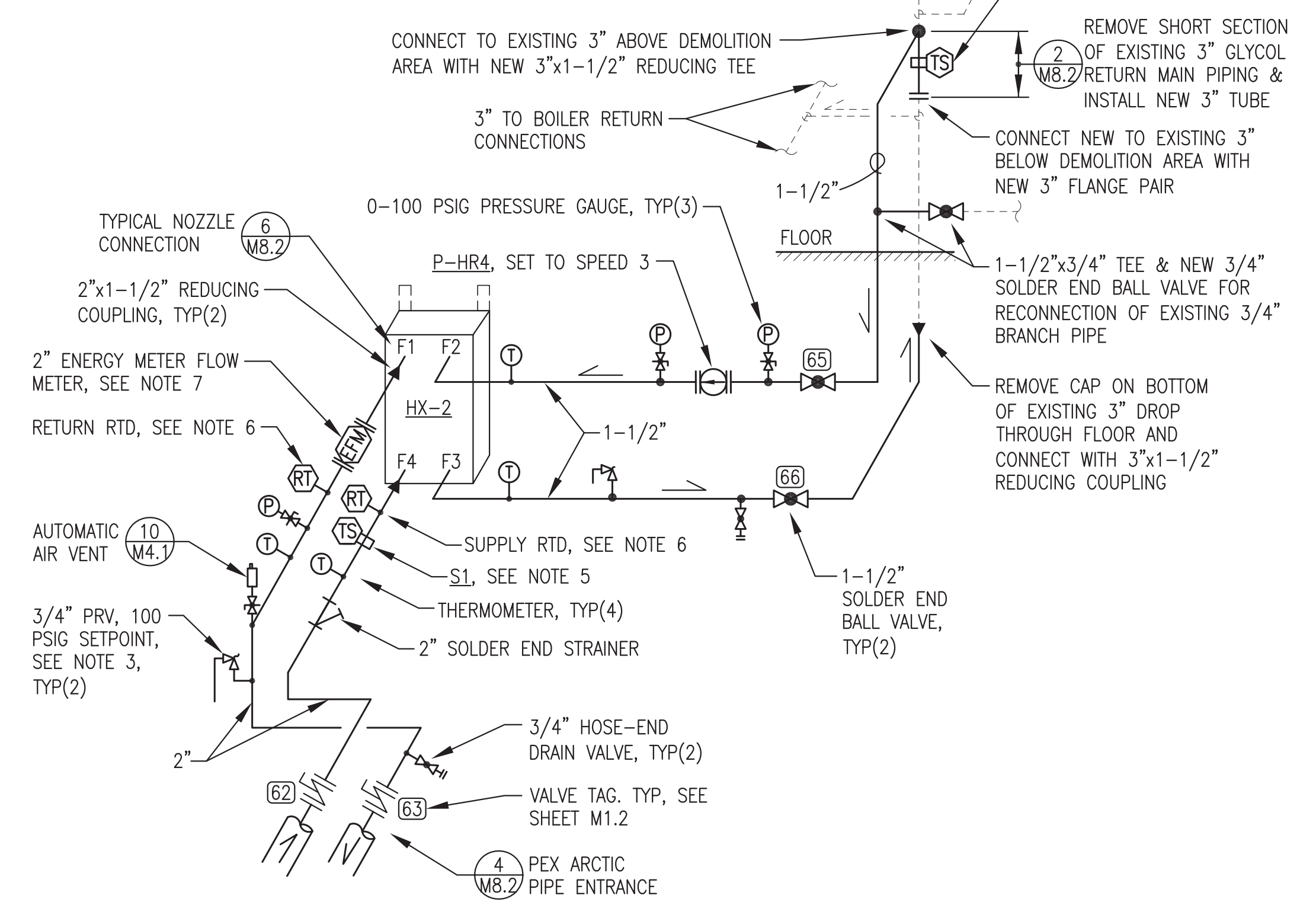


**1** SCHOOL BUILDING HEAT RECOVERY CRAWL SPACE PLAN  
M8.2 3/4"=1'-0"

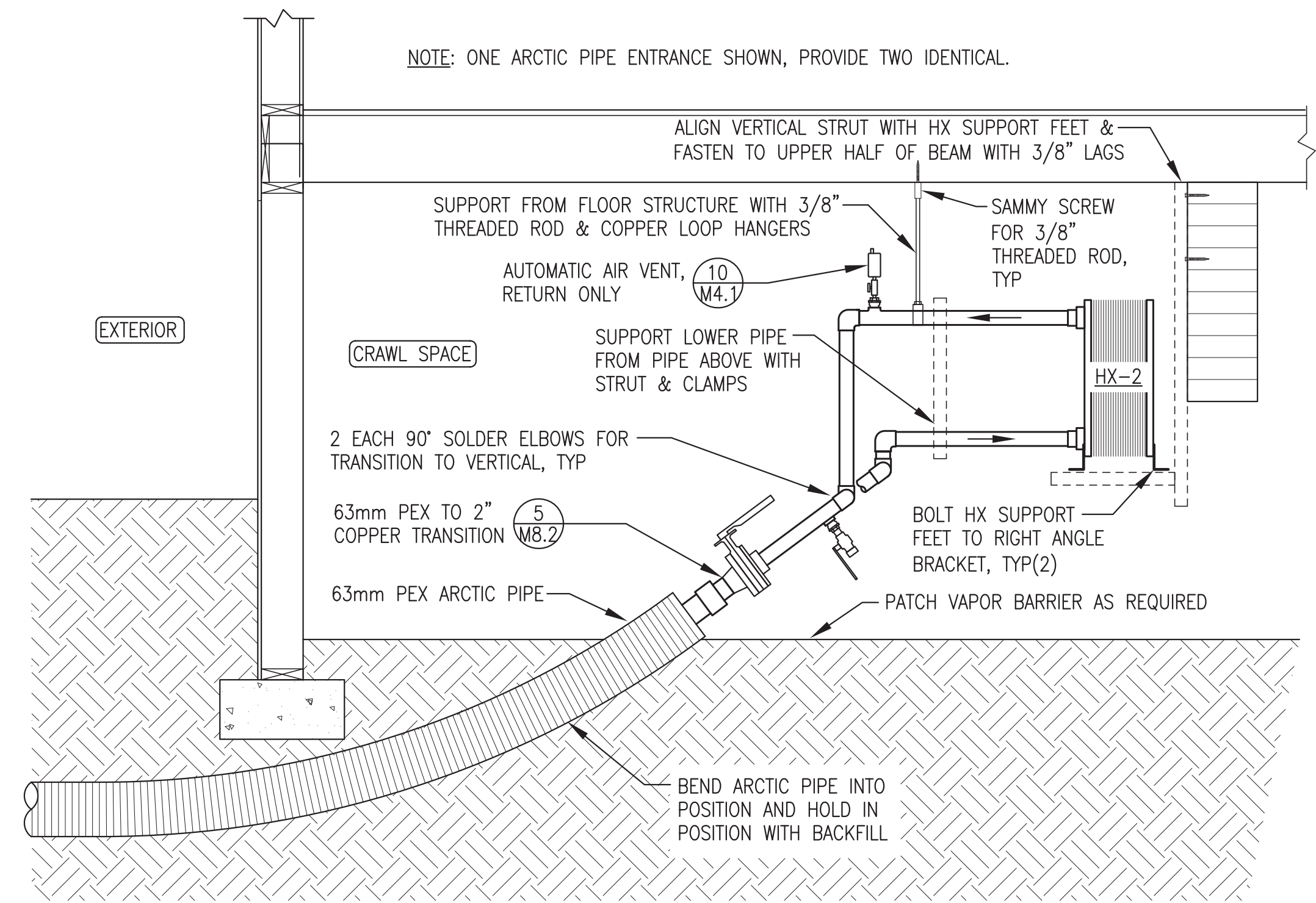


**2** SCHOOL BOILER ROOM PIPING DEMOLITION  
M8.2 NO SCALE

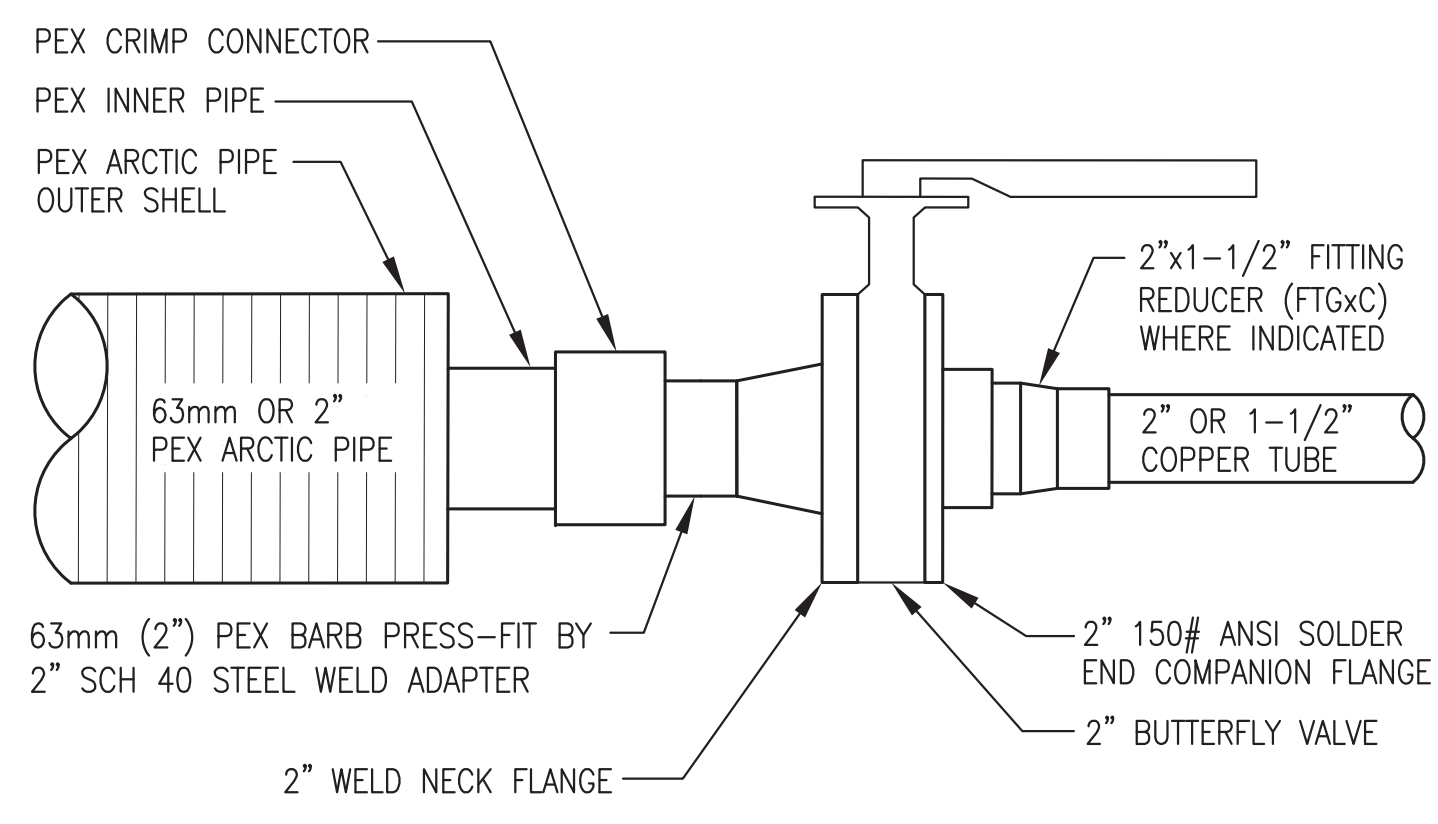
- NOTES:
1. ALL NEW PIPING & EQUIPMENT SHOWN IN DARK SOLID LINES. ALL EXISTING PIPING & EQUIPMENT SHOWN IN LIGHT DASHED LINES.
  2. ALL NEW PIPING 2" AND 1-1/2" TYPE "L" COPPER TUBE UNLESS SPECIFICALLY INDICATED OTHERWISE. SUPPORT PIPING & EQUIPMENT FROM BUILDING STRUCTURE WITH STRUT AND STRUT FITTINGS AS REQUIRED.
  3. PIPE 3/4" PRV DISCHARGE TO WITHIN 6" OF FLOOR. SEE DETAIL 3/M4.2 FOR INSTRUMENTATION INSTALLATION.
  4. HEAT EXCHANGER HX-2 & NEW PIPING NOT INSULATED EXCEPT AS NOTED.
  5. TEMPERATURE SENSOR PROVIDED WITH HEAT RECOVERY PANEL, SEE ELECTRICAL. INSTALL ON SURFACE OF PIPING WHERE INDICATED. WIRE BRUSH PIPE TO REMOVE SURFACE RESIDUE AND PLACE SENSOR DIRECTLY ON CLEANED AREA. SPIRAL WRAP MINIMUM 6" LENGTH OF PIPE WITH 1/8"x2" SELF-ADHESIVE FOIL BACKED FOAM INSULATION.
  6. RTD PROVIDED WITH ENERGY METER FOR HEAT RECOVERY FEED (SUPPLY) & RETURN, SEE ELECTRICAL. 3/4" INSTALLATION WELL PROVIDED WITH RTD.
  7. FLOW METER PROVIDED WITH ENERGY METER, SEE ELECTRICAL. INSTALL IN FLOODED SECTION OF PIPE WITH MINIMUM STRAIGHT, FITTING-FREE LENGTH OF 5 PIPE DIAMETERS UPSTREAM AND DOWNSTREAM OF METER.



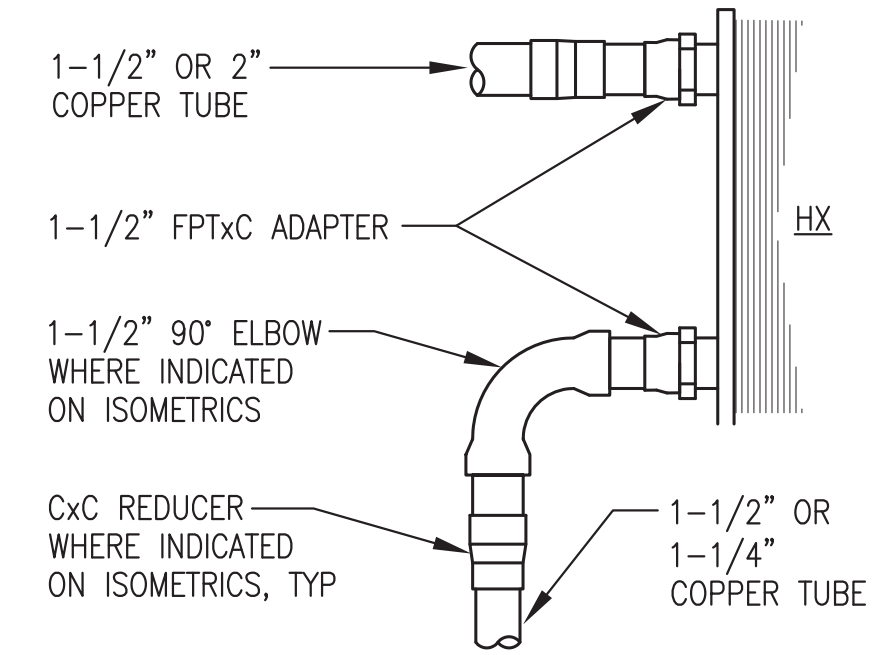
**3** SCHOOL BUILDING HEAT RECOVERY PIPING DIAGRAM  
M8.2 NO SCALE



**4** SCHOOL BUILDING PEX ARCTIC PIPE ENTRANCE & HX-2 SUPPORT  
M8.2 NO SCALE



**5** 63mm PEX ARCTIC PIPE TO 1-1/2" COPPER TRANSITION  
M8.2 NO SCALE



**6** HX-2 PIPING CONNECTION  
M8.2 NO SCALE

**ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.**



**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



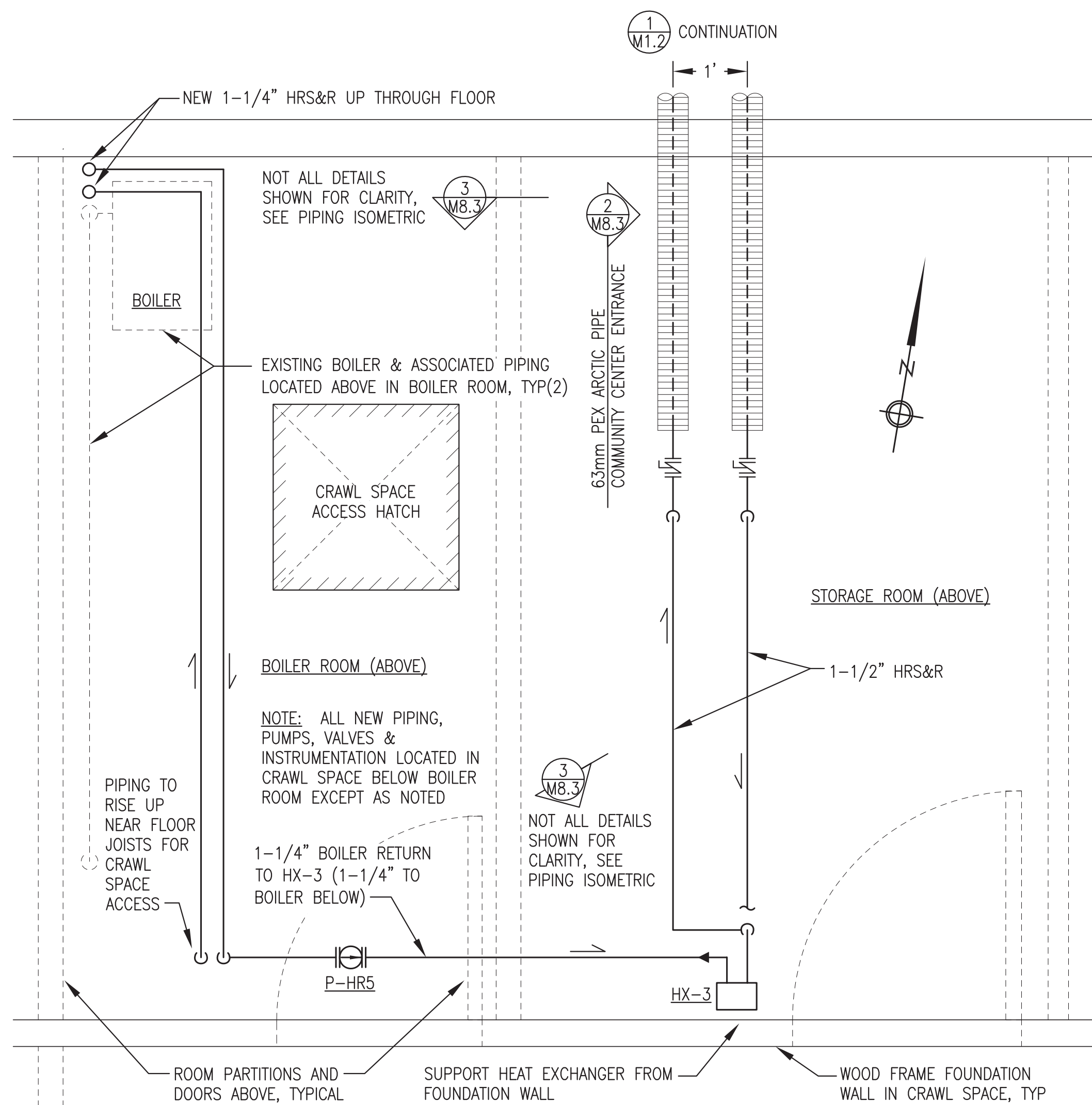
DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
SCHOOL BUILDING HEAT RECOVERY PLAN & DETAILS

**M8.2**  
SHEET OF

ISSUED FOR CONSTRUCTION APRIL 2019



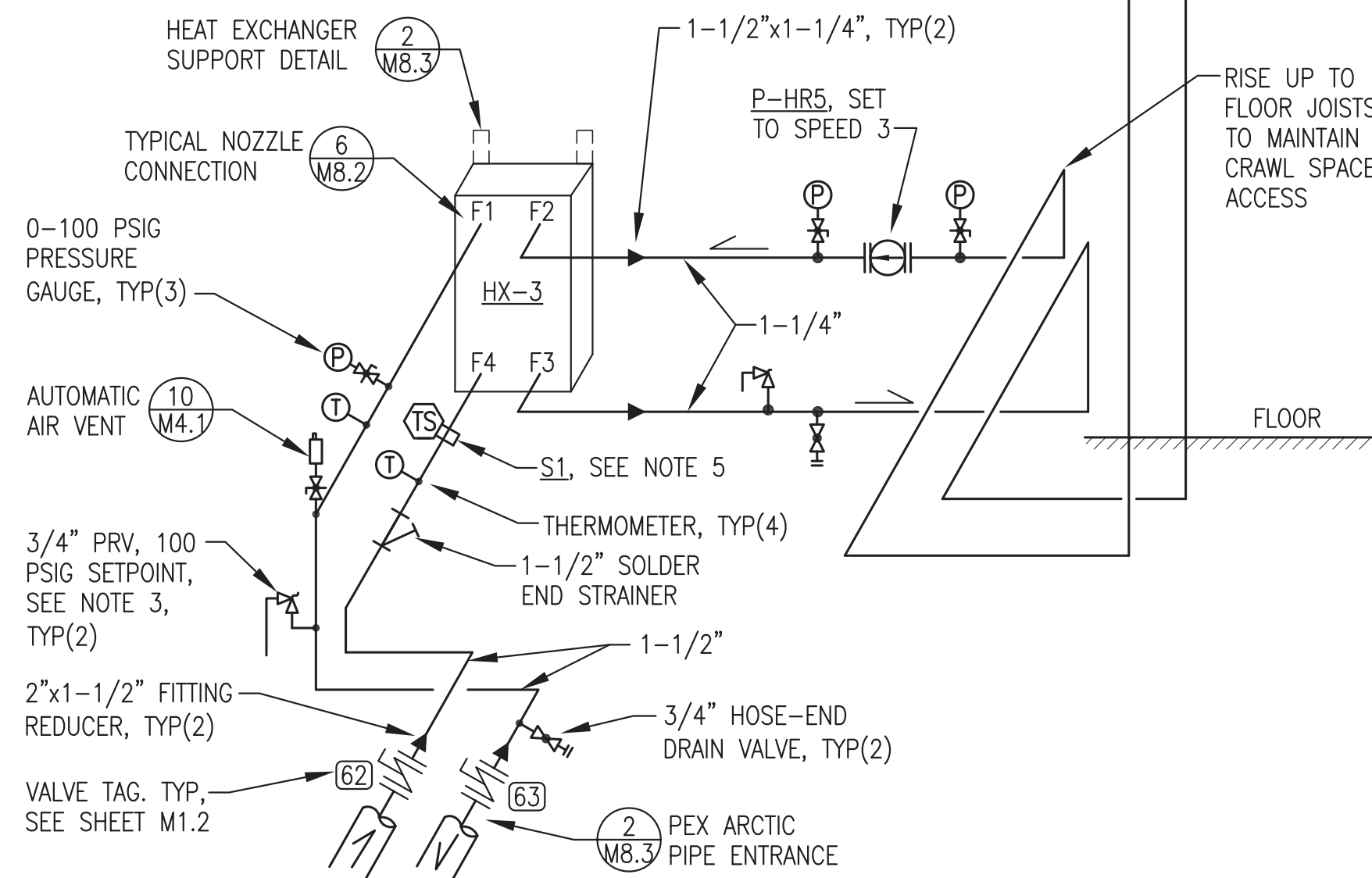


**1** COMMUNITY CENTER HEAT RECOVERY CRAWL SPACE PLAN  
M8.3 3/4"=1'-0"

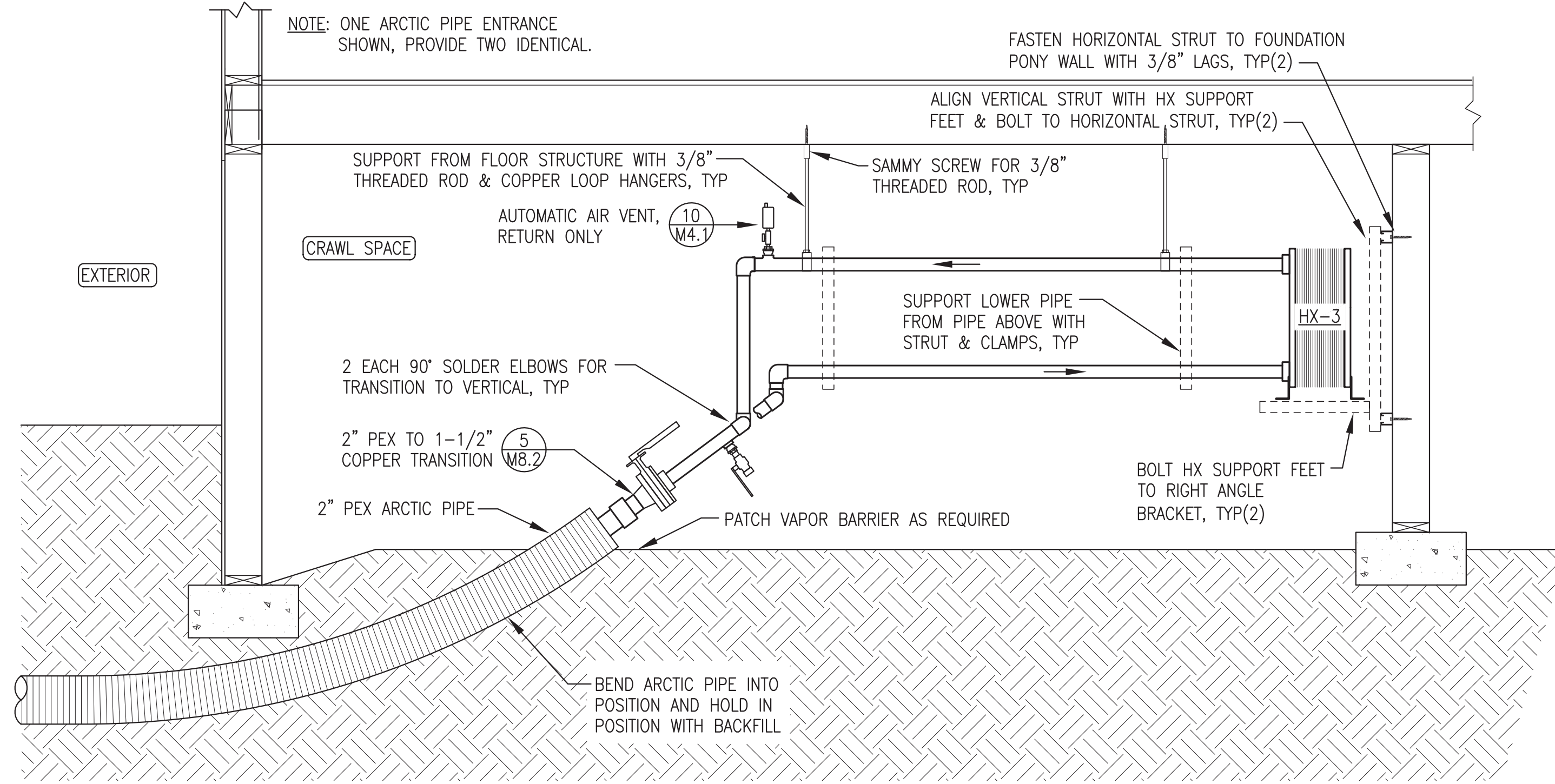
**NOTES:**

1. ALL NEW PIPING & EQUIPMENT SHOWN IN DARK SOLID LINES. ALL EXISTING PIPING & EQUIPMENT SHOWN IN LIGHT DASHED LINES.
2. ALL NEW PIPING 1-1/2" AND 1-1/4" TYPE "L" COPPER TUBE UNLESS SPECIFICALLY INDICATED OTHERWISE. SUPPORT PIPING & EQUIPMENT FROM BUILDING STRUCTURE WITH STRUT AND STRUT FITTINGS AS REQUIRED.
3. PIPE 3/4" PRV DISCHARGE TO WITHIN 6" OF FLOOR. SEE DETAIL 3/M4.2 FOR INSTRUMENTATION INSTALLATION.
4. HEAT EXCHANGER HX-3 & NEW PIPING NOT INSULATED EXCEPT AS NOTED.
5. TEMPERATURE SENSOR PROVIDED WITH HEAT RECOVERY PANEL, SEE ELECTRICAL. INSTALL ON SURFACE OF PIPING WHERE INDICATED. WIRE BRUSH PIPE TO REMOVE SURFACE RESIDUE AND PLACE SENSOR DIRECTLY ON CLEANED AREA. SPIRAL WRAP MINIMUM 6" LENGTH OF PIPE WITH 1/8"x2" SELF-ADHESIVE FOIL BACKED FOAM INSULATION.

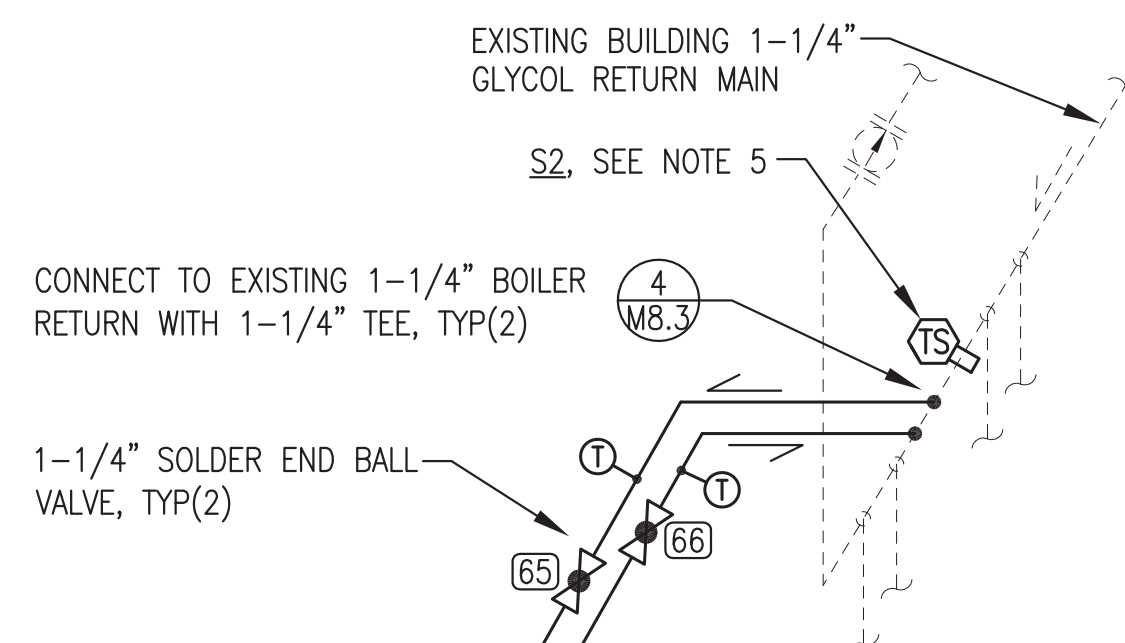
**3** COMMUNITY CENTER HEAT RECOVERY PIPING DIAGRAM  
M8.3 NO SCALE



**4** COMMUNITY CENTER PIPING CONNECTION  
M8.3 NO SCALE



**2** COMMUNITY CENTER PEX ARCTIC PIPE ENTRANCE & HX-3 SUPPORT  
M8.3 NO SCALE



**ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.**

ISSUED FOR CONSTRUCTION APRIL 2019

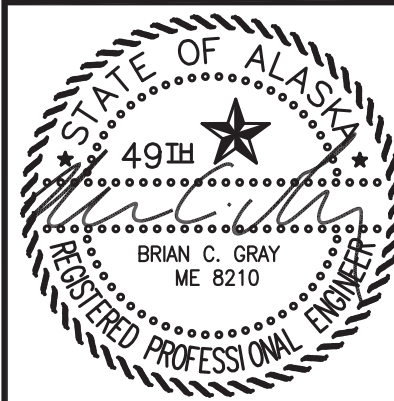


**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

REVISIONS	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

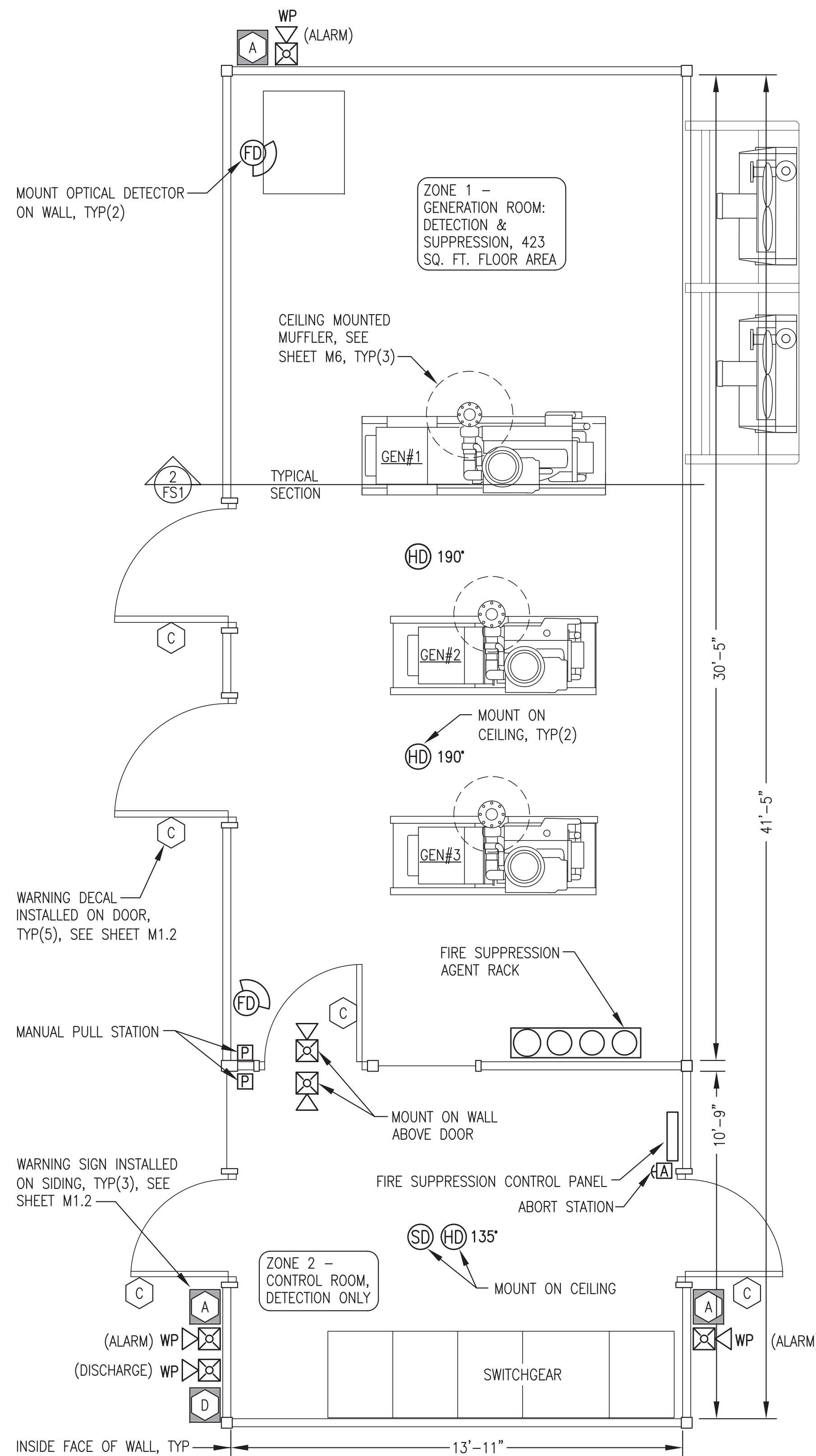


DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

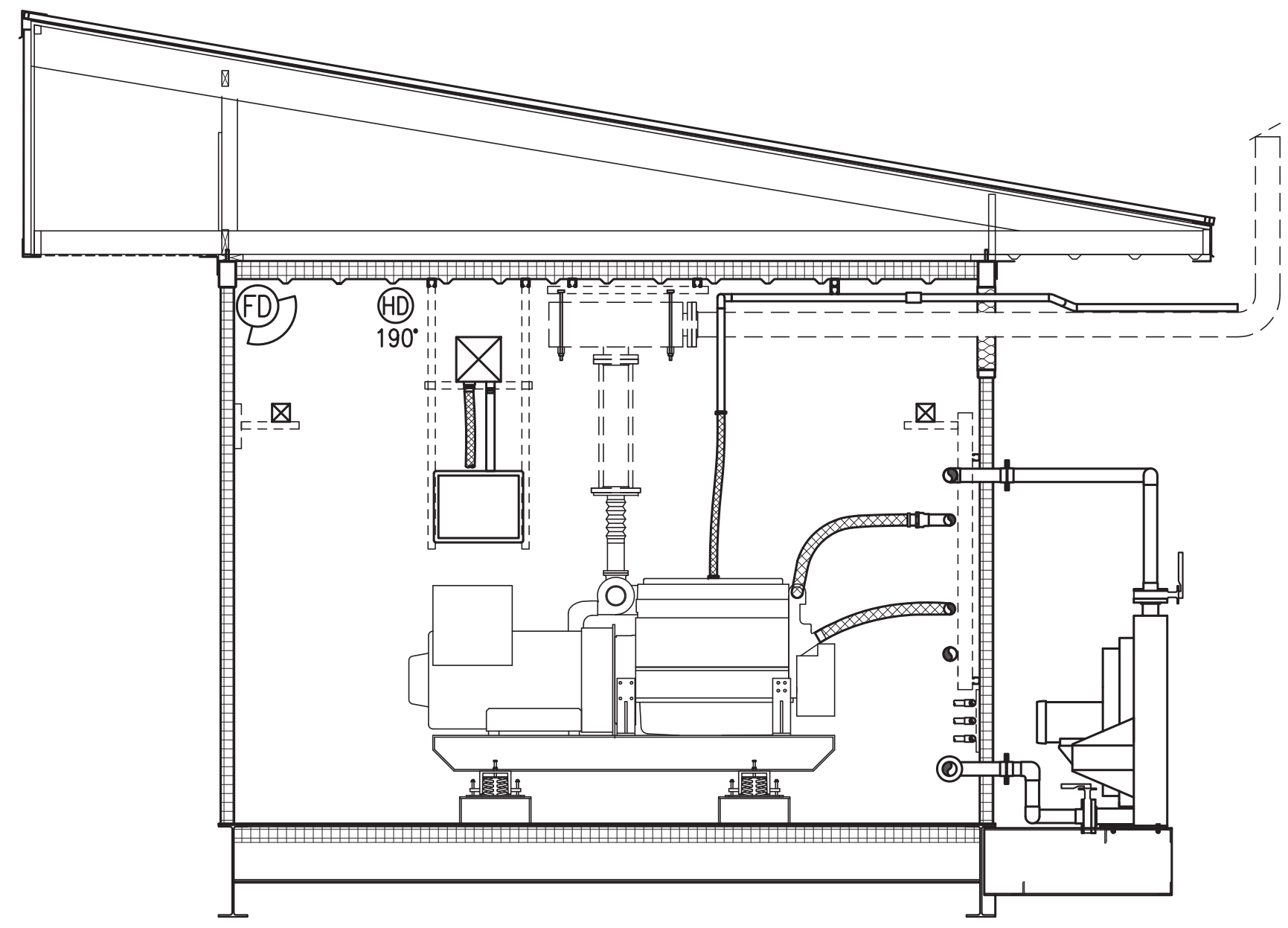
DRAWING TITLE:  
COMMUNITY CENTER HEAT RECOVERY PLAN & DETAILS

**M8.3**  
SHEET OF





**1** FIRE SUPPRESSION SYSTEM PLAN  
FS1 3/8"=1'-0"



**2** TYPICAL SECTION THROUGH MODULE  
FS1 3/8"=1'-0"

FIRE SUPPRESSION SYMBOL LEGEND			
SYMBOL	DESCRIPTION	SYMBOL	DESCRIPTION
P	MANUAL PULL STATION	HD135	NORMAL TEMP. (135°F) DETECTOR
A	ABORT STATION	HD190	HIGH TEMP. (190°F) DETECTOR
⊠	INTERIOR ALARM HORN/STROBE	FD	FLAME (OPTICAL) DETECTOR
⊠ WP	EXTERIOR ALARM HORN/STROBE	SD	SMOKE (IONIZATION) DETECTOR

FIRE SUPPRESSION PLACARD SCHEDULE	
SYMBOL	DESCRIPTION
A	"FIRE ALARM"
C	"CAUTION, ROOM PROTECTED BY WATER MIST FIRE PROTECTION SYSTEM, IN CASE OF FIRE KEEP DOOR CLOSED AND DO NOT ENTER"
D	"FLASHING LIGHT MEANS FIRE SUPPRESSION AGENT HAS DISCHARGED"

FIRE SUPPRESSION WIRE SCHEDULE			
SYMBOL	CIRCUIT DESCRIPTION	WIRE TYPE	WIRE COLOR
A	24V DC POWER	#14 AWG SOLID	RED & BLACK
B	DETECTION CIRCUITS	#14 AWG SOLID	BLUE & YELLOW
C	ANNUNCIATION ALARM	#14 AWG SOLID	BROWN & ORANGE
D	ANNUNCIATION DISCHARGE	#14 AWG SOLID	WHITE, & GRAY
E	24V DC AUX POWER	#14 AWG SOLID	RED & BLACK WITH GRAY STRIPE

**FIRE SUPPRESSION GENERAL NOTES:**

- 1) INTERIOR FINISH OF ALL WALLS, FLOOR, AND CEILING WELDED STEEL PLATE. CEILING HEIGHT IN ALL ROOMS 10'-2" ABOVE FINISHED FLOOR.
- 2) ALL DOORS SELF-CLOSING WITH GASKETS. ALL BUILDING PIPING AND CONDUIT PENETRATIONS SEALED LIQUID TIGHT. ALL BUILDING DUCT PENETRATIONS EQUIPPED WITH MOTORIZED DAMPERS THAT CLOSE ON GENERATOR SHUT DOWN.

**FIRE SUPPRESSION SHOP/ON-SITE NOTES:**

- 1) UPON COMPLETION OF MODULE SHOP TESTING: DISCONNECT BATTERIES. DRAIN ALL WATER OUT OF THE SYSTEM AND BLOW OUT WITH AIR TO PREVENT FREEZE DAMAGE. LEAVE ONE FULLY CHARGED NITROGEN CYLINDER INSTALLED IN THE RACK PLUS ONE LOOSE SHIP FULLY CHARGED SPARE NITROGEN CYLINDER.
- 2) DURING ON-SITE CONSTRUCTION: FILL BOTTLES WITH CLEAN POTABLE WATER IN ACCORDANCE WITH MANUFACTURER'S REQUIREMENTS. FULLY TEST AND CERTIFY SYSTEM. TRAIN AEA STAFF AND LOCAL OPERATORS.

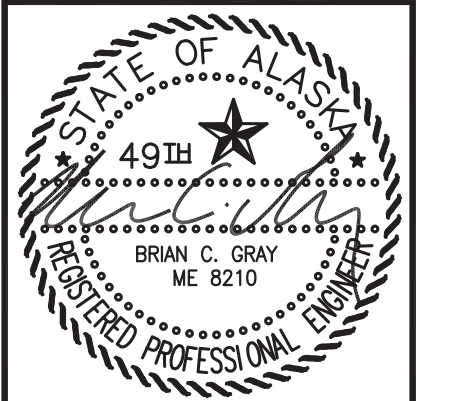
**ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY EXCEPT AS NOTED. FINAL TESTING AND COMMISSIONING IS INCLUDED IN THE ON SITE CONTRACT AS NOTED IN THE SHOP/ON-SITE NOTES AND THE SPECIFICATIONS.**



**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV. DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: BCG  
JOB NUMBER:

DRAWING TITLE:  
FIRE SUPPRESSION SYSTEM PLAN, SECTION, LEGEND, & NOTES

**FS1**  
SHEET OF 1

ISSUED FOR CONSTRUCTION JANUARY 2019



BUILDING PLANS SYMBOL LEGEND	
SYMBOL	DESCRIPTION
SS-##	HOME RUN TO PANEL & BREAKER(S) INDICATED. SHORT DASH INDICATES HOT CONDUCTOR, LONG DASH INDICATES NEUTRAL CONDUCTOR, CURVED DASH INDICATES GROUND CONDUCTOR. IF NOT SPECIFICALLY INDICATED, PROVIDE 2#12 AWG & 1#12 AWG GROUND.
⬡	ELECTRICAL ITEM - SEE EQUIPMENT SCHEDULE
1/4	MOTOR (HORESPOWER INDICATED)
MD	MOTORIZED DAMPER - SEE MECHANICAL
⊖	125V, 20A, DUPLEX RECEPTACLE
⊕	LINE VOLTAGE THERMOSTAT
DT	DIGITAL THERMOSTAT, MODULATING
\$	SNAP SWITCH / SMALL MOTOR DISCONNECT
T\$	TIMER SWITCH
⊕	GROUND

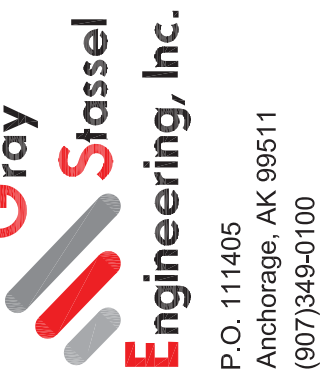
EQUIPMENT REQUIREMENTS FOR APPROVED EQUALS (APPLIES TO ALL SCHEDULES):  
 SPECIFIC PARTS MANUFACTURER AND MODEL SELECTED NOT ONLY TO MEET PERFORMANCE FUNCTION BUT ALSO TO COORDINATE AND INTERFACE WITH OTHER DEVICES AND SYSTEMS. APPROVED EQUAL SUBSTITUTIONS WILL BE ALLOWED ONLY BY ENGINEER'S APPROVAL. TO OBTAIN APPROVAL, SUBMITTALS MUST CLEARLY DEMONSTRATE HOW SUBSTITUTE ITEM MEETS OR EXCEEDS SPECIFIED ITEM QUALITY AND PERFORMANCE CHARACTERISTICS AND ALSO COMPLIES WITH MECHANICAL AND/OR ELECTRICAL CONNECTIONS AND PHYSICAL LAYOUT REQUIREMENTS.

ELECTRICAL EQUIPMENT SCHEDULE			
SYMBOL	SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
1	DAY TANK ALARM HORN/STROBE	MULTI-TONE ALARM WITH STROBE, 115V, NEMA 3R, WEATHER RESISTANT SURFACE MOUNT BELL BOX	WHEELLOCK MT4-115-WH-VNS
2	DIGITAL THERMOSTAT	MULTIPLE OUTPUT MODULATING DIGITAL THERMOSTAT	HONEYWELL TB7980B
3	LINE VOLTAGE THERMOSTAT	HEATING/COOLING THERMOSTAT, 16 FLA @ 120V, SPDT, 50F TO 80F RANGE.	DAYTON 1UHH2
4	AREA LIGHT	AREA LIGHT, WIDE DISPERSION WALL PACK WITH PHOTO CONTROL. LED, 17.7W, 120-277V DRIVER	HUBBELL NRG-356L-5K-U-PC
5	EMERGENCY LIGHT	WALL MOUNT, WHITE 20 GA STEEL ENCLOSURE, 277/120VAC, 8.4A INPUT, SEALED LEAD-ACID BATTERY, DUAL 5.3W 6VDC LED LAMPS	HUBBEL DUAL-LITE CCU2
6	EMERGENCY/EXIT LIGHT COMBO	WHITE PLASTIC ENCLOSURE, RED EXIT SIGN, 277/120V INPUT, DUAL 1.5W 9.6V LED LAMPS. OPTIONAL HIGH OUTPUT NI-CAD BATTERY	LITHONIA LHQM-LED-R-HO OR EQUAL
7	NOT USED	NOT USED	NOT USED
8	MODULE INTERIOR LIGHTING	SURFACE MOUNTED LED STRIPLIGHT FIXTURE, 48" LONG, 34W, 5000K WITH SNAP ON FROSTED DIFFUSER	LITHONIA L1N-L48-5000LM-FST
9	TIMER SWITCH	0-5 MINUTE, 120V, 20A, 1HP RATED, INSTALL IN 4"x4" PRESSED STEEL BOX WITH METAL COVER.	INTERMATIC FF5M
10	LIGHT SWITCH	SINGLE POLE SNAP SWITCH, 120V, 20A, METAL, 1-1/2HP RATED, INSTALL IN 4"x4" STEEL BOX WITH METAL COVER, IVORY.	HUBBELL 1221-I
11	1Ø SMALL MOTOR DISCONNECT	SINGLE POLE SNAP SWITCH WITH RED PILOT LIGHT, 120V, 20A, 1-1/2HP RATED, INSTALL IN 4"x4" STEEL BOX WITH METAL COVER	HUBBELL 1221-PL
12	NOT USED	NOT USED	
13	STATION SERVICE TRANSFORMER	DRY TYPE, ENERGY STAR, ENCLOSURE TYPE 3R WITH INTEGRAL WALL MOUNT BRACKETS, 9 kVA, HV 480 DELTA, LV 208Y/120	HAMMOND HPS C3F009KBS WITH NQT6 CASE
14	STATION SERVICE PANELBOARD	COPPER BUS, 3 PHASE, 4 WIRE, 120/208V, 100A, 30 CIRCUITS, BOLT-IN BREAKERS, SURFACE MOUNT, NEMA 1	SIEMENS OR SQUARE D
15	STANDARD RECEPTACLE	SURFACE MOUNT 125V NEMA 5-20R RECEPTACLE. INSTALL IN 4"x4" STEEL BOX WITH METAL COVER	PASS & SEYMOUR 5362W
16	EXTERIOR GFCI RECEPTACLE	125V NEMA 5-20R GFCI RECEPTACLE. MOUNT IN CAST FDA BOX WITH WEATHERPROOF COVER	PASS & SEYMOUR 2095-W
17	BATTERY CHARGER	12/24-VOLT SOLID STATE 20-AMP AUTO-EQUALIZING BATTERY CHARGER FOR 120 VAC INPUT, WITH OPTIONAL HIGH/LOW VOLTAGE, AC POWER FAILURE, & REMOTE SUMMARY ALARM RELAYS	SENS NRG22-20-RCLS OR CHARLES 93-INCHGR20-A
18	WELDER/COMPR. RECEPTACLE	NEMA 6-30R, BLACK, 250V, 30A, 2 POLE, WITH GROUND. INSTALL IN DEEP 4"x4" STEEL BOX WITH 2.15"Ø HOLE METAL COVER	PASS & SEYMOUR 3801
19	NOT USED	NOT USED	NOT USED
20	RADIATOR MOTOR DISCONNECT	NON-FUSED LOCKABLE SAFETY SWITCH, NEMA 3R ENCLOSURE, 3PST, 600V, 30A, MIN 5HP RATED	SIEMENS HNF361R OR SQUARE D HU361R
21	24VAC CONTROL TRANSFORMER	120V PRIMARY, 24V SECONDARY, 75VA OUTPUT, PLATE MOUNT, INSTALL ON 4"x4" PRESSED STEEL BOX	HONEYWELL AT175A1008
22	ENCLOSED POWER RELAY	20A, 1HP RATED CONTACT, SPDT, 24VAC COIL, NEMA 1 ENCLOSURE, RED LED PILOT LIGHT	FUNCTIONAL DEVICES RIB2401B

ELECTRICAL CONDUCTOR SCHEDULE			
SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL	NOTES:
GENERATOR LEADS & FEEDERS (480V) & ENGINE STARTER CABLES (24VDC)	HIGH TEMPERATURE, EXTRA FLEXIBLE CABLE, TIN COATED COPPER CONDUCTOR, THERMOSET EPDM INSULATION, UL 3340/3374, MINIMUM 600V, LISTED 150°C FOR NON-FLEXING	COBRA CABLE, BELDEN, OR OMNI	TERMINATE WITH COPPER COMPRESSION LUGS RATED FOR THE FULL AMPACITY OF THE CABLE AT 150°C.
GENERAL USE CONDUCTORS	CLASS B CONCENTRIC STRANDED, SOFT DRAWN COPPER. TYPE XHHW INSULATION, 600V AND 75C RATED.		
HIGH TEMPERATURE BOILER CONDUCTORS	STRANDED ANNEALED COPPER, NICKEL PLATED, GLASS REINFORCED MICA TAPE INSULATION, FIBERGLASS JACKET, 600V AND 450C RATED.	TEMPCO OR OMNI TYPE MG, UL 5107	USE FOR CONNECTION TO ELECTRIC BOILER ELEMENTS
SHIELDED/TWISTED INSTRUMENT & CONTROL CONDUCTORS	#18 AWG STRANDED TINNED COPPER CONDUCTORS, 600V POLYETHYLENE INSULATION, 100% COVERAGE ALUMINUM FOIL-POLYESTER TAPE SHIELD WITH STRANDED TINNED COPPER DRAIN WIRE & PVC OUTER JACKET	BELDEN PART #'S SINGLE PAIR: #1120A FOUR PAIR: #1049A SINGLE TRIAD: #1121A	GROUND SHIELD DRAIN WIRE AT PANEL END ONLY.
CANBUS (DEVICENET) COMMUNICATION CONDUCTORS	STRANDED TINNED COPPER CONDUCTORS, 600V PVC/NYLON & FRPP INSULATION, 100% COVERAGE ALUMINUM FOIL-POLYESTER TAPE SHIELD WITH TINNED COPPER BRAID SHIELD & PVC OUTER JACKET	TWO PAIR #16 & #18 BELDEN 7896A	GROUND SHIELD DRAIN WIRE AT PANEL END ONLY.
EHTERNET (CAT5e) COMMUNICATION CONDUCTORS	SOLID BARE COPPER CONDUCTORS, 300V FEP INSULATION & JACKET, 100% COVERAGE ALUMINUM FOIL-POLYESTER TAPE SHIELD WITH STRANDED TINNED COPPER DRAIN WIRE	FOUR PAIR #24 BELDEN 1585LC	GROUND SHIELD DRAIN WIRE AT PANEL END ONLY. ROUTE ALL CAT5e CABLES IN SEPARATE DEDICATED RACEWAY.
COLOR CODING - UNLESS SPECIFICALLY INDICATED OTHERWISE CONDUCTORS SHALL BE COLOR CODED AS FOLLOWS:		NOTES:	
480-VOLT POWER CONDUCTORS PHASE A - BROWN PHASE B - ORANGE PHASE C - YELLOW NEUTRAL - WHITE WITH YELLOW STRIPE		1) FOR NO. 6 AWG AND SMALLER CONDUCTORS COLOR CODING SHALL BE PROVIDED BY USING CONDUCTORS WITH CONTINUOUS COLOR EMBEDDED IN THE INSULATION. FOR ALL CONDUCTORS LARGER THAN NO. 6 SCOTCH 35 MARKING TAPE OR EQUIVALENT MAY BE USED TO COLOR CODE THE CABLE. WHERE MARKING TAPE IS USED THE CABLE SHALL BE IDENTIFIED AT EVERY ACCESSIBLE LOCATION. PROVIDE A MINIMUM OF 2 INCHES OF TAPE AT EACH LOCATION.	
120/208-VOLT POWER CONDUCTORS PHASE A - BLACK PHASE B - RED PHASE C - BLUE NEUTRAL - WHITE		2) GROUNDING - PROVIDE A SEPARATE EQUIPMENT GROUNDING CONDUCTOR IN EACH RACEWAY. DO NOT USE THE CONDUIT AS AN EQUIPMENT GROUNDING CONDUCTOR. EQUIPMENT GROUNDING CONDUCTORS SHALL BE CLASS B CONCENTRIC STRANDED, SOFT-DRAWN COPPER OF THE SIZES INDICATED ON THE DRAWINGS. CONDUCTORS NOT INDICATED SHALL BE SIZED IN ACCORDANCE WITH THE NATIONAL ELECTRICAL CODE.	
24 VOLT DC CONDUCTORS +24VDC - RED or RED WITH GRAY STRIPE -24VDC - BLACK or BLACK WITH GRAY STRIPE			
CONTROL & INSTRUMENT CONDUCTORS COLOR CODED PER MANUFACTURER'S STANDARD			

ELECTRICAL INSTRUMENTATION SCHEDULE			
SYMBOL	SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
TT	TEMPERATURE TRANSMITTER	RTD, 20-240°F RANGE, 4-20mA OUTPUT, 1/2" NPT PIPING CONNECTION, 6mm DIAMETER BY 2.5" LONG STEM, HIRSCHMANN ELECTRICAL CONNECTION	NOSHOK 800-20/240-1-1-8-8-025-6
PT	PRESSURE TRANSMITTER	0-60 PSIG RANGE, 4-20mA OUTPUT, 1/4" NPT PIPING CONNECTION, HIRSCHMANN ELECTRICAL CONNECTION	NOSHOK 100-60-1-1-2-7
FM	HEAT RECOVERY FLOW METER	150# ANSI FLANGED CONNECTION, SIZE AS INDICATED, PTFE LINER, HASTELLOY C ELECTRODES, RATED FOR 210F OPERATION. FURNISH WITH TRANSMITTER FOR DIRECT AND REMOTE MOUNTING, 115/230 VAC, 50/60 HZ, AND NEMA 4X BODY.	SIEMENS SITRANS METER: FM MAGFLO MAG 3100 TRANSMITTER: F M MAGFLO MAG 5000, CODE NO. FDK: 7ME6910, OPTION 1AA10-1AA0
FS	DAY TANK/HOPPER FLOAT SWITCH	VERTICAL ACTION FLOAT SWITCH, REVERSIBLE 70VSPST NC/NO SWITCH, 1/8" NPT, 1" MAX Ø BUNA-N FLOAT FOR S.G.=.47, MINIMUM 60" LONG PVC COATED #20 AWG LEAD WIRES	INNOVATIVE COMPONENTS LS-12-111/2
TLM	TANK LEVEL MONITOR PANEL	TANK LEVEL MONITOR CONSOLE FOR UP TO SIX TANKS, COLOR LCD SCREEN, ETHERNET CONNECTION WITH WEB INTERFACE, PROGRAMMABLE VOLUME CALCULATIONS WITH TEMPERATURE COMPENSATION	FRANKLIN/INCON COLIBRI CL6D
LSP	FUEL/OIL TANK LEVEL SENSOR PROBE	TOP-MOUNT TANK PROBE WITH INSTALLATION KIT FOR 2" NPT RISER, WATER TIGHT COMPRESSION GLAND FITTING FOR CABLE ENTRANCE. FRANKLIN FUEL SYSTEMS, NO SUBSTITUTES. PROBE AND RISER LENGTH AS INDICATED ON INSTALLATION DETAILS.	4' TANK PROBE: TSP-LL2-53-1 2' TANK PROBE: TSP-LL2-29-1 FLOAT: INTSP-IDF2 2" FOR DIESEL INSTALLATION KIT: TSP-K2A
LCA	GLYCOL TANK LOW COOLANT ALARM	LOW COOLANT LEVEL ALARM FLOAT SWITCH, SEE MECHANICAL FOR INSTALLATION DETAILS	MURPHY EL-150-K1
GLS	GLYCOL TANK LEVEL SENSOR PROBE	12" PROBE, 2" NPT TANK CONNECTION, SS FLOAT, 1/4" RESOLUTION, NEMA 4 ENCLOSURE WITH SIGNAL CONDITIONER AND 1/2" NPT CONDUIT CONNECTION	INNOVATIVE COMPONENTS CLM-2012-SS

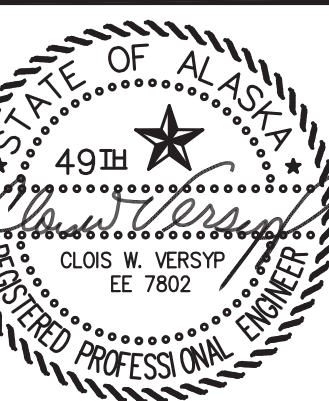
ALL EQUIPMENT ON SCHEDULES THIS SHEET WERE FURNISHED AS PART OF THE PRIOR MODULE FABRICATION CONTRACT AND ARE SHOWN HERE FOR REFERENCE ONLY.



STATE OF ALASKA, AIDEA/AEA  
 RURAL POWER SYSTEM UPGRADE  
 CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



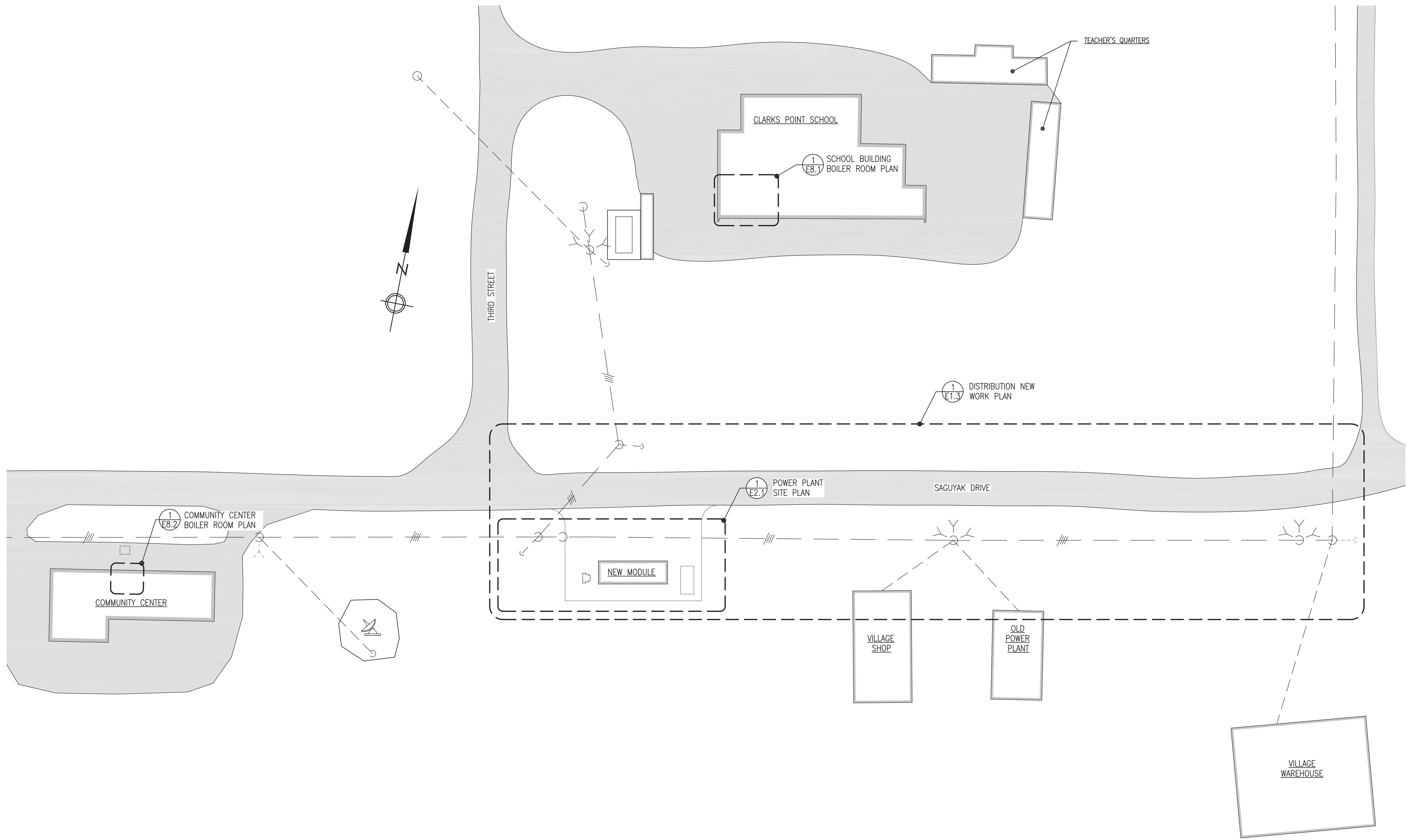
DATE: 1/14/19  
 DRAWN BY: JTD  
 CHECKED BY: CWV/BCG  
 JOB NUMBER:

DRAWING TITLE:  
 ELECTRICAL LEGENDS & SCHEDULES

E1.1  
 SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019





1 OVERALL PROJECT AREA PLAN  
E1.2 1"=30'

ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.

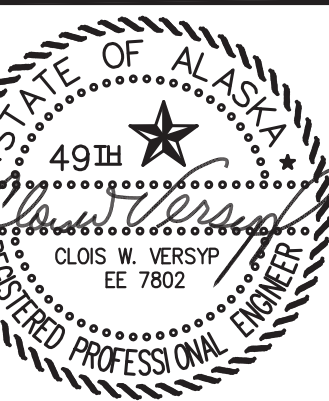


STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV/ DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
OVERALL PROJECT AREA PLAN

E1.2  
SHEET OF

ISSUED FOR CONSTRUCTION APRIL 2019



STAKING SHEET																	
LOCATION	PRIMARY		POLE	XFMR	GUY UNIT				PRIMARY CABLE		SECONDARY		SERVICES		MISC. UNITS		STAKING SHEET NOTES
	QTY	UNIT			NO.	UNIT	LEAD	ANCHOR	QTY	CABLE	QTY	CABLE	QTY	UNIT	QTY	UNIT	
1	3	UM6-1 UM1-7NC		150 KVA STEP-UP PAD MOUNT					3	#2AWG JCN					1 6 3	UM48-2 UM6-10 UM6-15	1,2
2	1	C1.11	40-4												2	J3.1	3,4,5,6
3	1	C1.11 C5.21	40-4		1	E1.1L	30'	F1.6	4	#2ACSR					2	J3.1	5
4	2	C5.21	40-4		2	E1.1L	30'	F1.6									
5	1	C1.11	40-4	G3.1-10										1 2	H1.1 J3.1	4,5	

**STAKING SHEET NOTES**

- SEE SHEET E2.1 FOR STEP-UP TRANSFORMER AND PRIMARY/SECONDARY CONDUCTOR INSTALLATION DETAILS. INSTALL TRANSFORMER ON FIBERGLASS GROUND SLEEVE AS INDICATED.
- INSTALL JCN CONDUCTORS IN 4" CONDUIT. SEE PLAN SHEETS.
- SEE SHEET E1.4 FOR NEW FEEDER POLE INSTALLATION DETAILS. DETAIL SIMILAR TO RUS UNITS C1.11 AND UC2-2, EXCEPT AS MODIFIED.
- INSERT NEW LOCATION INTO EXISTING PRIMARY LINE.
- SUPPORT EXISTING SECONDARY CONDUCTORS FROM NEW POLE.
- INSTALL ROADWAY LIGHT SALVAGED FROM REMOVED POLE ON NEW POLE.

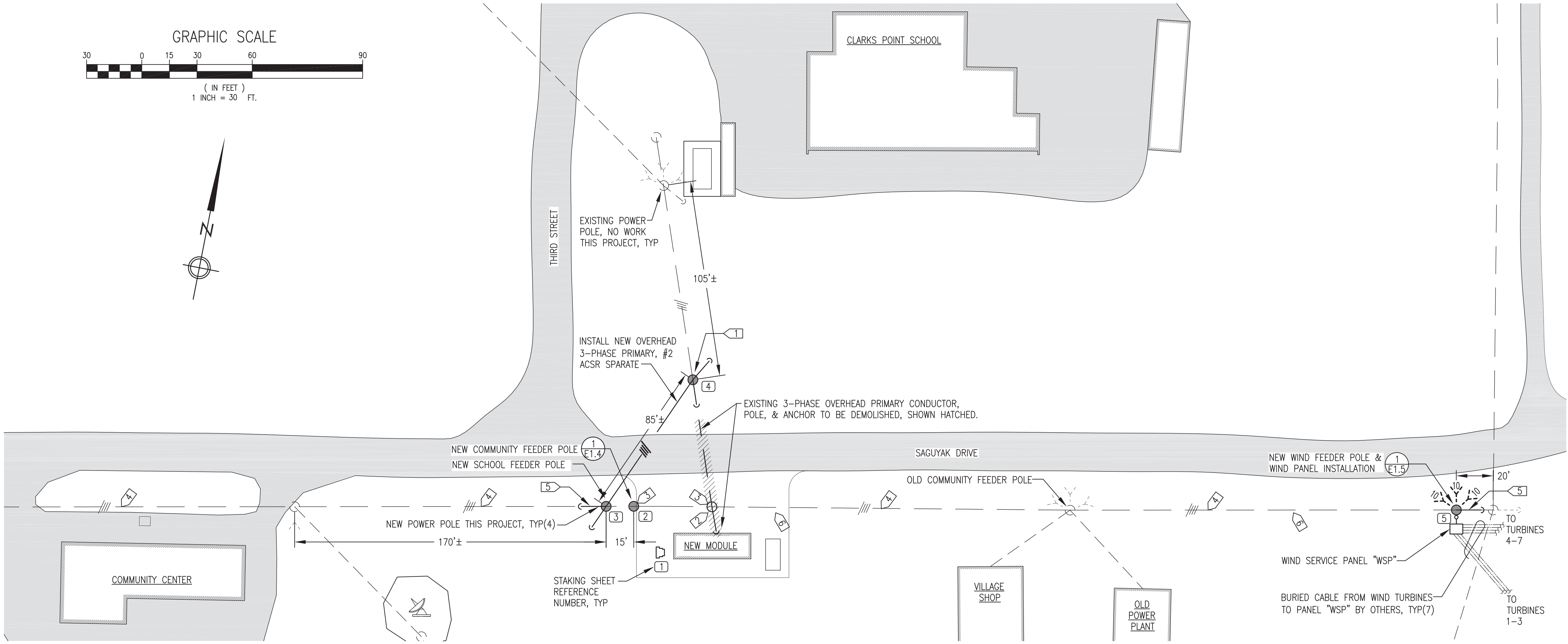
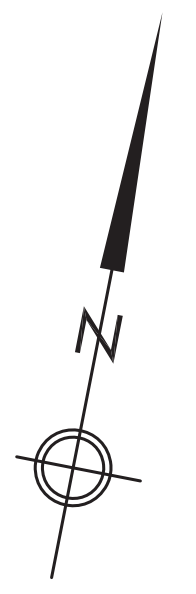
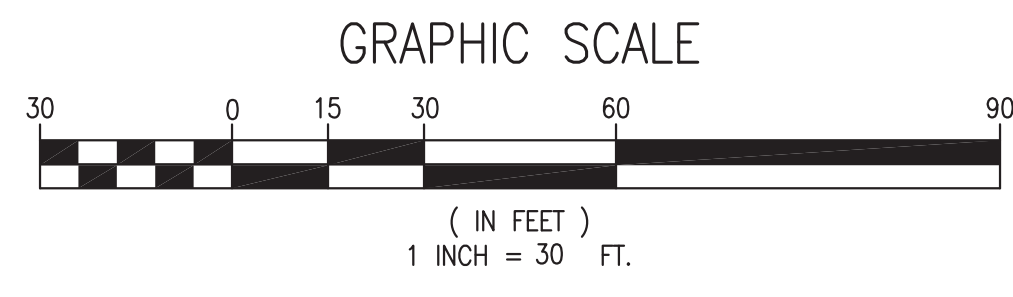
**GENERAL NOTES:**

- THE LATEST ADOPTED EDITION OF ANSI C2 - NATIONAL ELECTRICAL SAFETY CODE (NEC) AND RUS BULLETIN 1728F-804, SPECIFICATIONS AND DRAWINGS FOR 12.47/7.2 KV OVERHEAD DISTRIBUTION SYSTEMS SHALL BE FOLLOWED, INCLUDING ANY STATE OF ALASKA AMENDMENTS.
- THE CONTRACTOR SHALL REFERENCE OTHER PROJECT DRAWINGS AND SHALL ASK FOR LOCATES TO IDENTIFY ALL UNDERGROUND UTILITIES, WHETHER EXISTING OR FUTURE, AND SHALL NOTIFY THE OWNER OF ANY CONFLICTS. DAMAGE TO UNDERGROUND UTILITIES SHALL BE REPAIRED TO THE SATISFACTION OF THE OWNER WITH NO INCREASE IN BID PRICE.

**SPECIFIC NOTES:**

- UTILITY WATER LINE IS LOCATED IN THIS GENERAL VICINITY. LOCATE WATER LINE PRIOR TO DIGGING AND ADJUST POLE LOCATION AS REQUIRED.
- REMOVE EXISTING POLE AND ASSOCIATED HARDWARE AND TURN OVER TO ELECTRIC UTILITY.
- REMOVE EXISTING STREET LIGHT FROM DEMOLISHED POLE AND INSTALL ON NEW COMMUNITY FEEDER POLE. AT OLD LOCATION REMOVE H-CRIMPS FROM THE SECONDARY CABLE NEUTRAL AND PHASE CONDUCTORS AND INSTALL AN INSULINK TYPE BARREL SPLICE ON THE PHASE CONDUCTOR. EXISTING SECONDARY CABLE APPEARS TO BE #1/0 TRIPLEX, FIELD VERIFY.
- AFTER NEW POLES ARE INSTALLED, RE-SAG THE EXISTING PRIMARY CONDUCTORS FROM LOCATION 5 TO FIRST DEAD-END POLE WEST OF LOCATION 3.
- INSTALL NEW SECONDARY GUY AND ANCHOR THIS POLE
- AFTER NEW POLES AND ANCHORS ARE INSTALLED, RE-SAG EXISTING SECONDARY CONDUCTORS FROM LOCATION 3 TO LOCATION 5.

**ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT. PROVIDE ALL WORK UNDER THE BASE BID EXCEPT AS SPECIFICALLY NOTED BELOW. UNDER ADDITIVE ALTERNATE #1 PROVIDE THE THREE 10KVA TRANSFORMERS, CUTOUTS, SECONDARY CONDUCTORS, AND ALL ASSOCIATED INSTALLATION HARDWARE AT THE WIND SERVICE POLE - STAKING SHEET LOCATION "5".**



**1** DISTRIBUTION NEW WORK PLAN  
**E1.3** 1"=30'

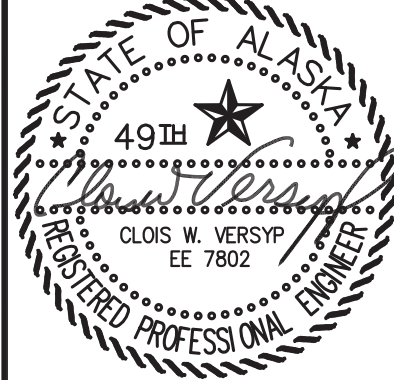


**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



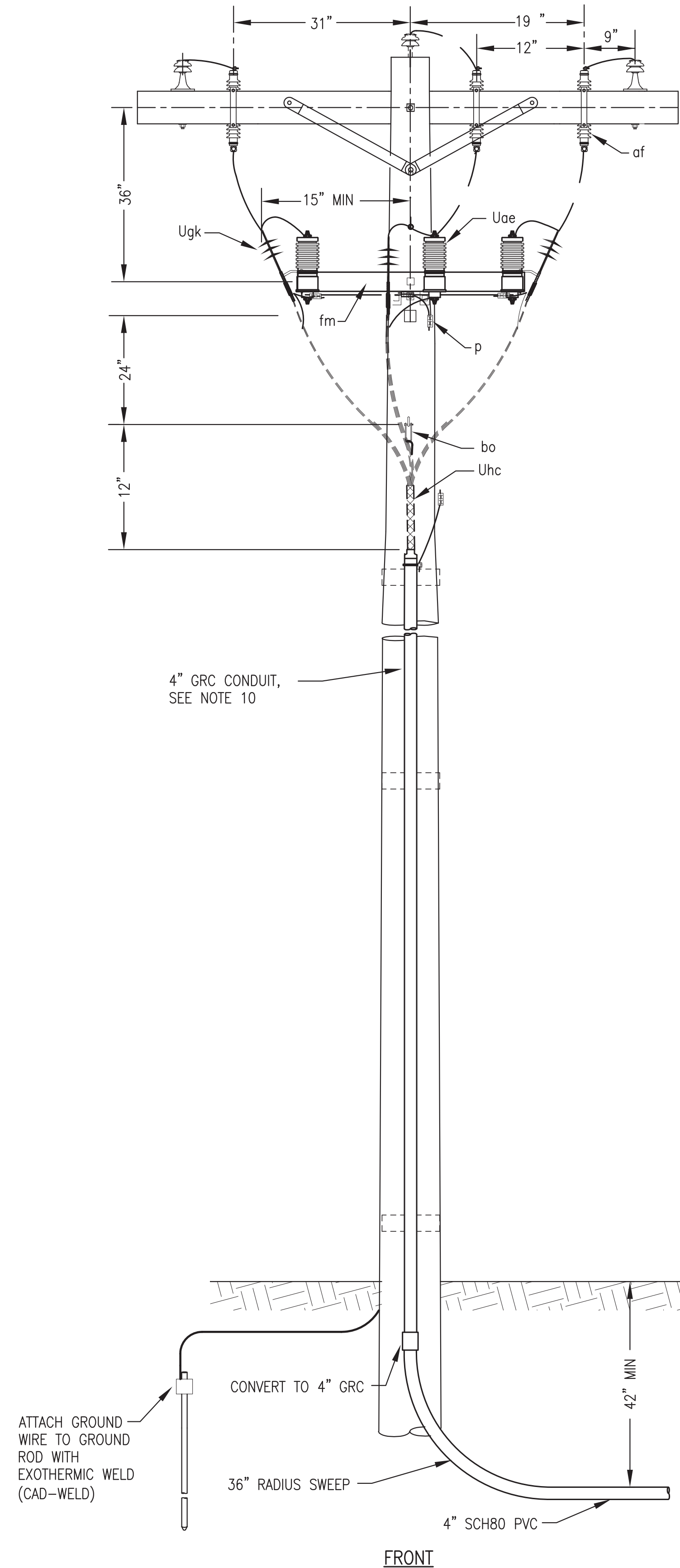
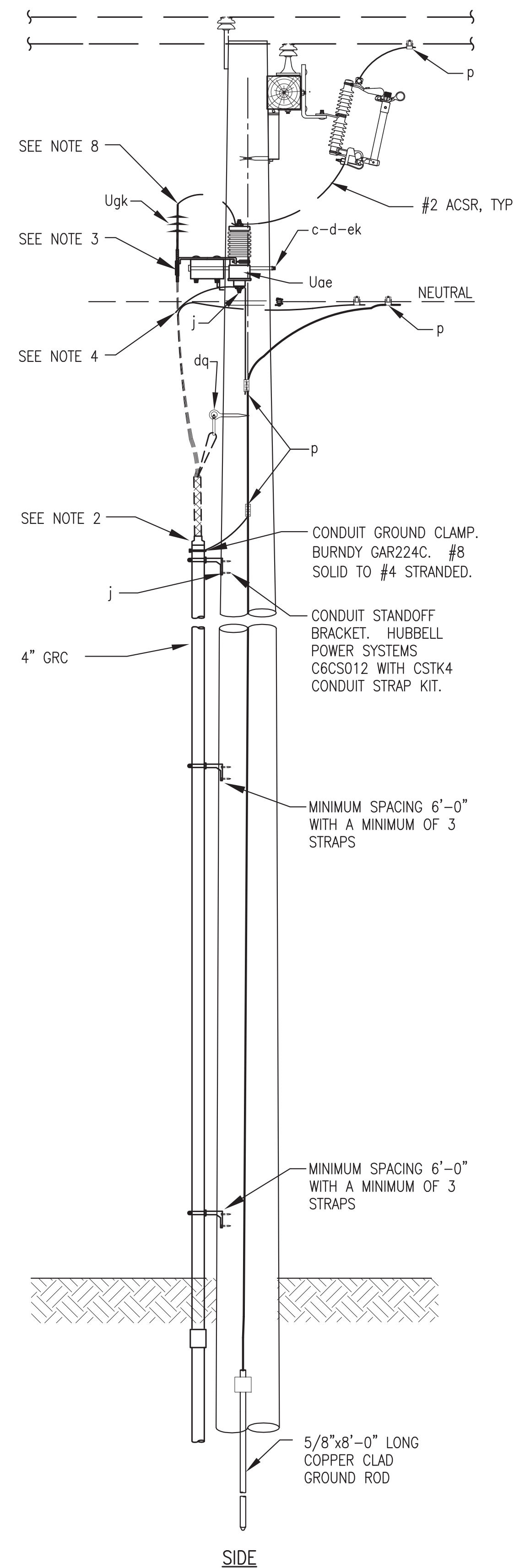
DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
DISTRIBUTION  
NEW WORK PLAN &  
STAKING SHEET

**E1.3**  
SHEET OF

ISSUED FOR CONSTRUCTION APRIL 2019





ITEM	QTY.	MATERIAL
C	1	BOLT, MACHINE, 5/8" X REQUIRED LENGTH.
d	1	WASHER, SQUARE 2 1/4".
j		SCREW, LAG 1/2" X 4" AS REQUIRED.
p		CONNECTORS, AS REQUIRED.
aa	1	EYENUT, 5/8"
af	3	100 AMP OPEN CUTOUT, CHANCE C7 (SEE NOTE 9)
bo	1	ANCHOR, SHACKLE.
dq	1	EYE SCREW, ELLIPTICAL OR DRIVE HOOK.
ek		LOCKNUTS, AS REQUIRED.
fm	1	MOUNTING BRACKET (NOTE 5)
Uae	3	SURGE ARRESTER (SEE NOTE 1)
Ugk	3	CABLE TERMINATION (SEE NOTE 6)
Uhc	3	STAINLESS STEEL CABLE SUPPORT (SEE NOTE 7)

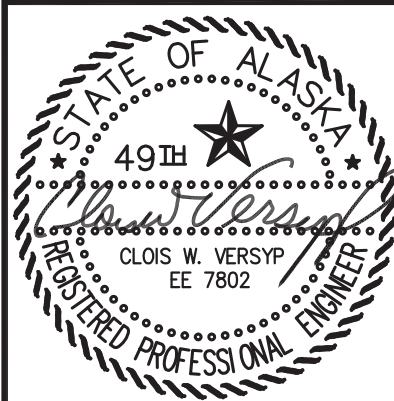
NOTES:

- 1) PROVIDE 7.65 kV MCOV ARRESTER, 9.0 kV DUTY CYCLE. TOTAL ARRESTER LEAD LENGTH SHALL BE UNDER 3'.
- 2) INSTALL 3-CONDUCTOR, 15KV, HEAT SHRINK CABLE BREAKOUT BOOT ON THE END OF THE CONDUIT, SELECT THE BREAKOUT BOOT FOR THE CONDUIT SIZE AND THE CONDUCTOR DIAMETER. RAYCHEM, 3M OR APPROVED EQUAL.
- 3) INSTALL ALUMA-FORM CABLE POSITIONER. MODEL CS-820, PRODUCT #51919 OR APPROVED EQUAL.
- 4) BOND CABLE SHIELDS TO GROUND CONDUCTOR.
- 5) MOUNTING BRACKET TO BE ALUMAFORM TB-EMB-1-6PA OR APPROVED EQUAL.
- 6) CABLE TERMINATION TO BE OUTDOOR SKIRTED, COLD SHRINK, 15 KV. 3M 7622-2-2 OR APPROVED HEAT SHRINK EQUAL.
- 7) HUBBELL 1"-1.24", CATALOG NO. 02402017 OR APPROVED EQUAL.
- 8) AT CABLE TERMINATOR, INSTALL COMPRESSION LUG FOR TAP TO ARRESTER. INSTALL MOISTURE SEAL ON LUG TO ENSURE THAT CONNECTION IS WATER TIGHT.
- 9) PROVIDE 32 AMP SLO-FAST FUSE LINK.
- 10) FOR ALL EXTERIOR GRC CLEAN & DE-GREASE THREADS AFTER CUTTING & SPRAY WITH COLD GALV PRIOR TO ASSEMBLY.

**ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.**

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



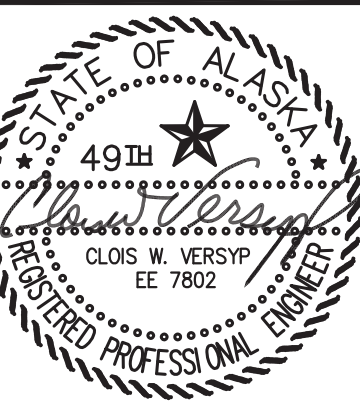
DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
COMMUNITY FEEDER  
POLE DETAILS



CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

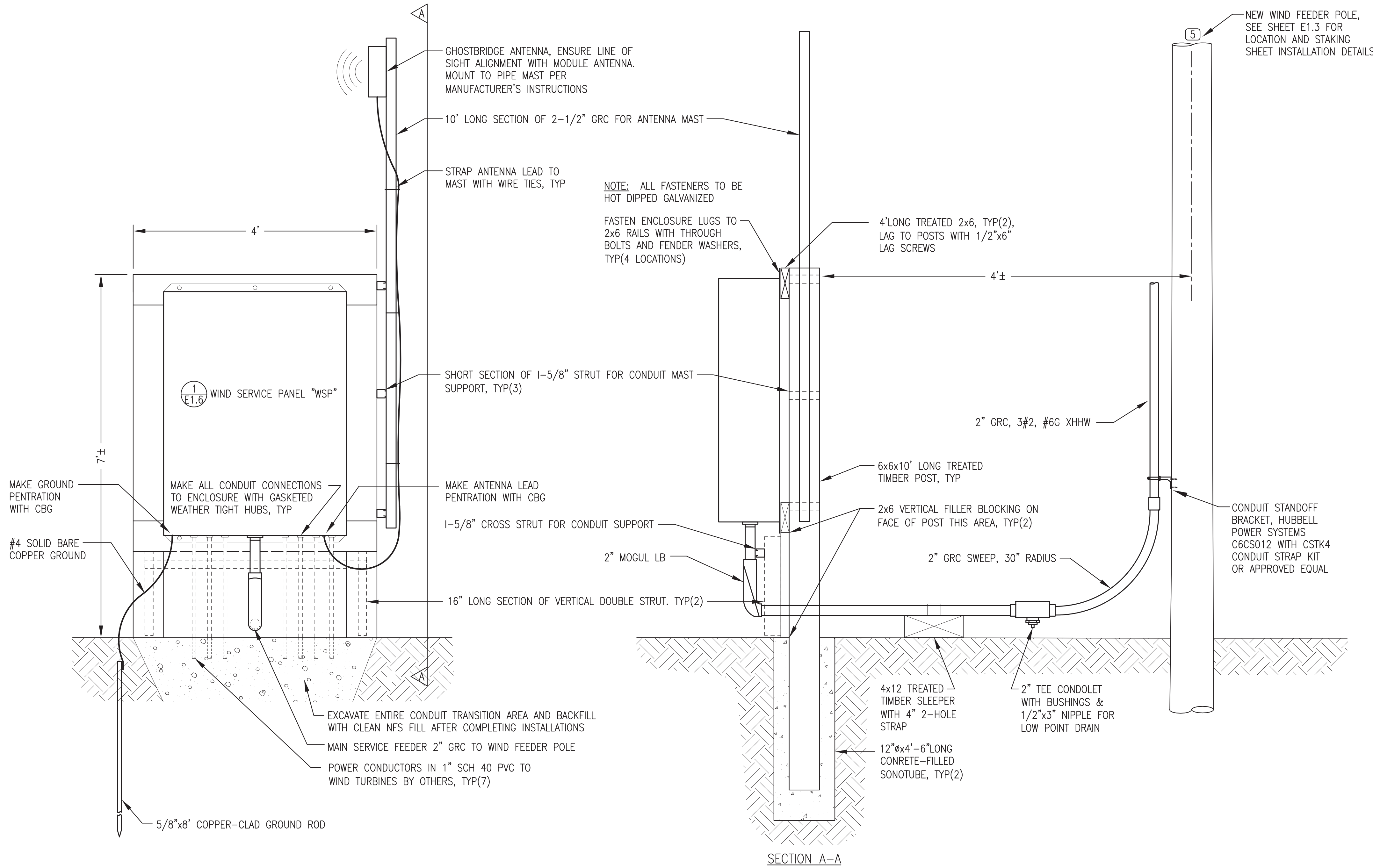
VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
WIND FEEDER POLE  
& WIND SERVICE  
PANEL "WSP"  
INSTALLATION

**E1.5**  
SHEET OF

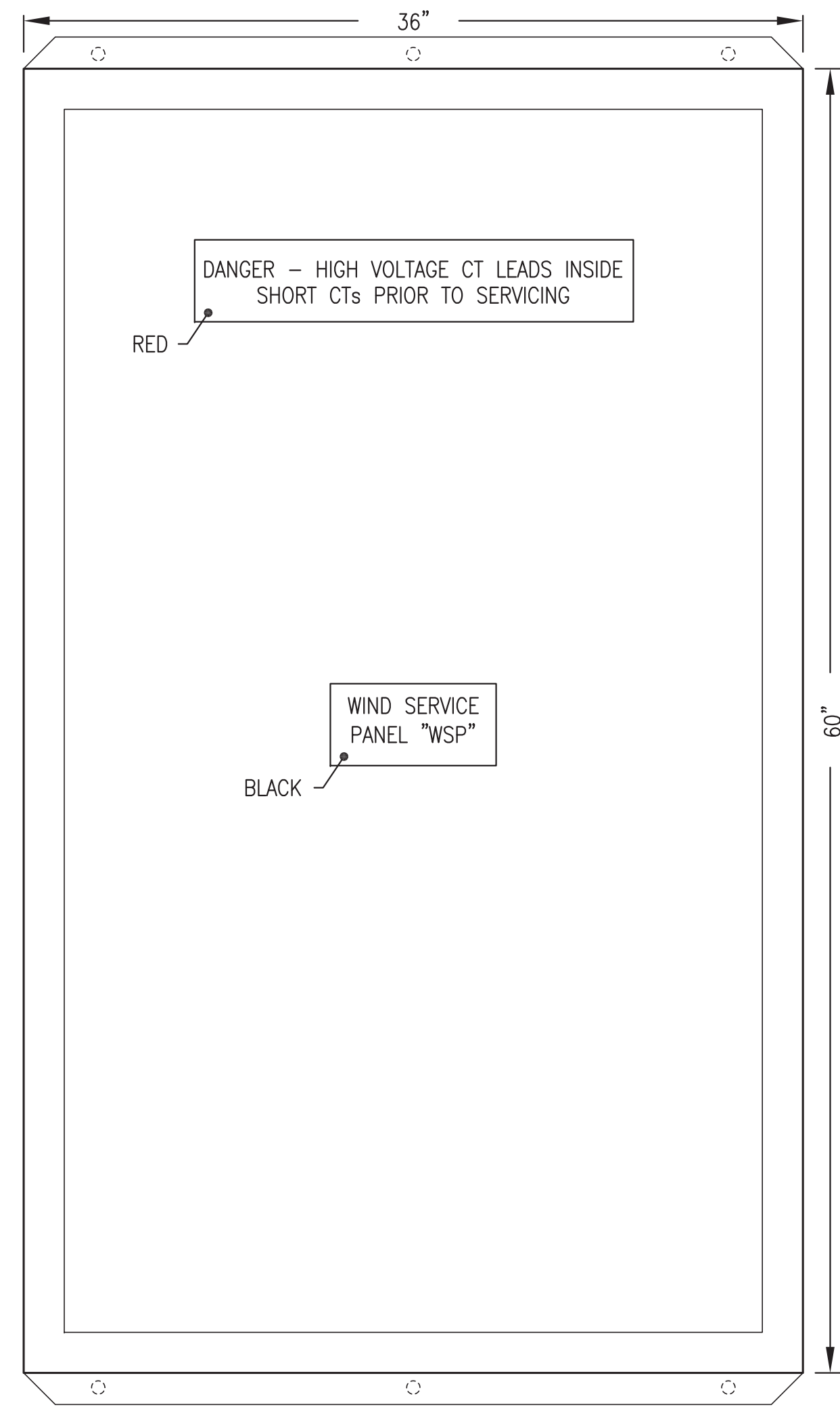


**1** WIND FEEDER POLE & WIND SERVICE PANEL "WSP" INSTALLATION  
E1.5 1"=1"

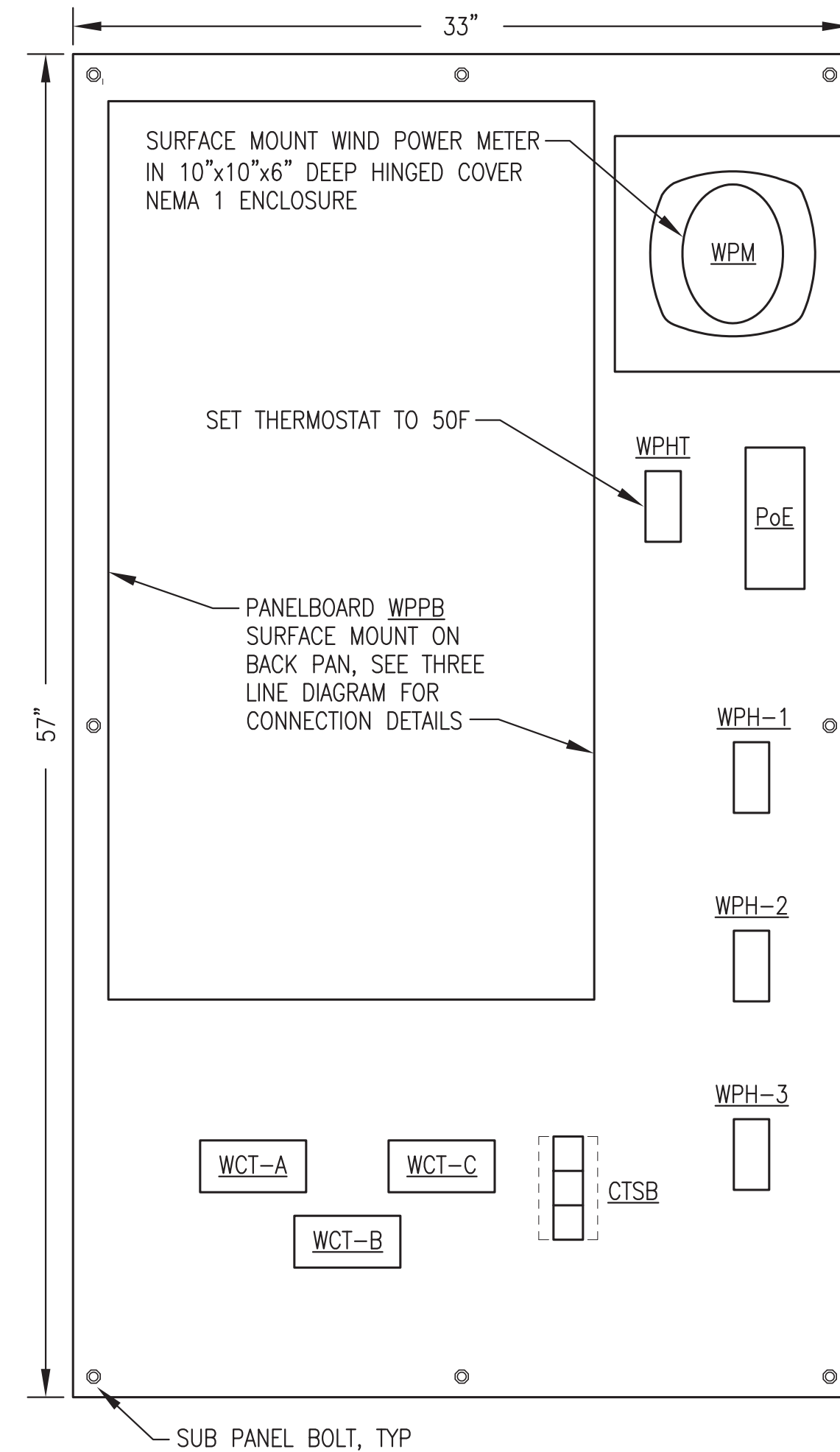
ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT UNDER ADDITIVE ALTERNATE #1.

ISSUED FOR CONSTRUCTION APRIL 2019

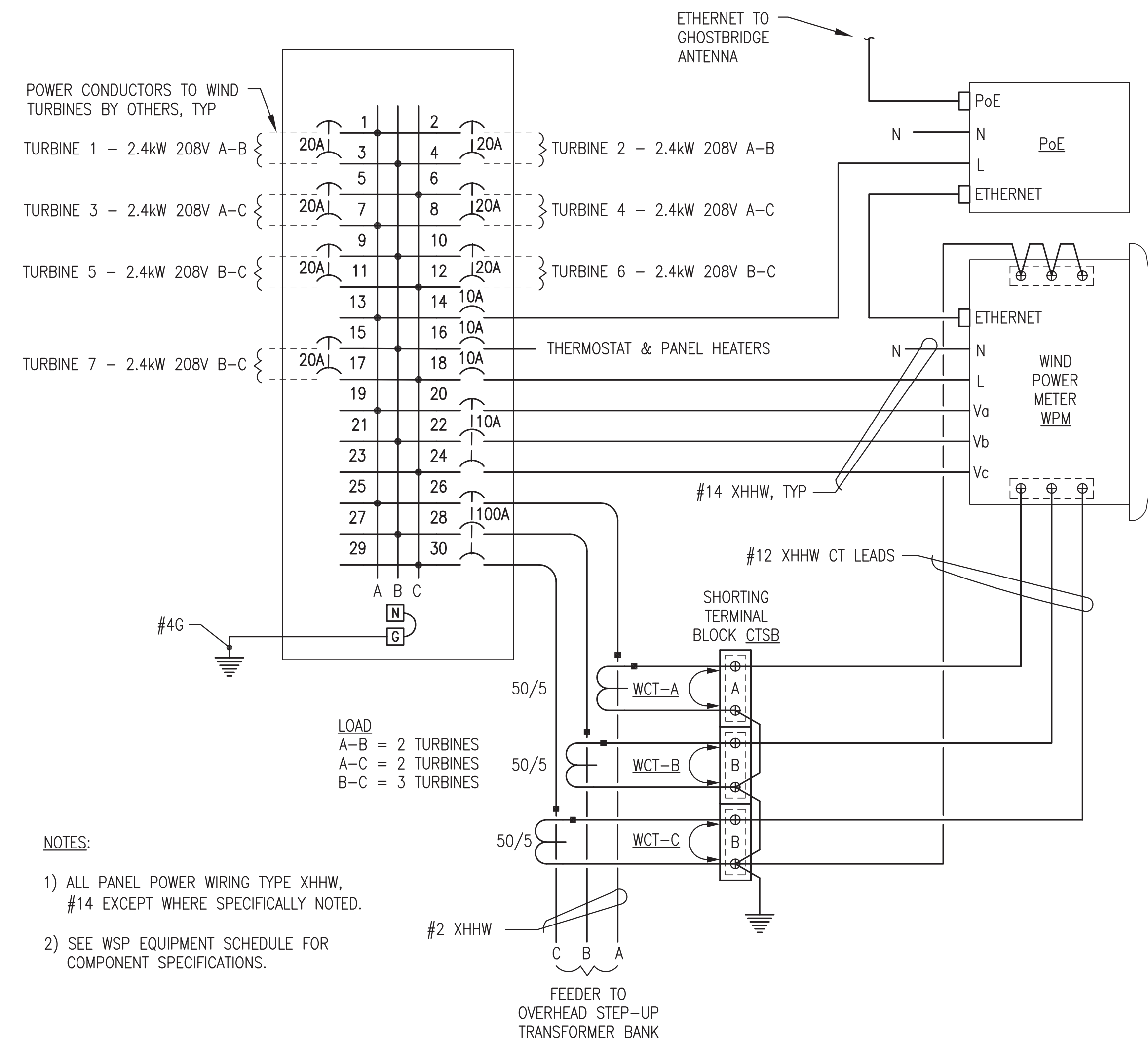




1 FRONT PANEL LAYOUT  
E1.6 NO SCALE



2 SUBPANEL LAYOUT  
E1.6 NO SCALE



- NOTES:
- 1) ALL PANEL POWER WIRING TYPE XHHW, #14 EXCEPT WHERE SPECIFICALLY NOTED.
  - 2) SEE WSP EQUIPMENT SCHEDULE FOR COMPONENT SPECIFICATIONS.

3 WIND TURBINE SERVICE PANEL "WSP" THREE LINE DIAGRAM  
E1.6 NO SCALE

**PANEL FABRICATION NOTES:**

1. INSTALL IN A 60"x36"x12" NEMA 4X COMPOSITE ENCLOSURE WITH MOUNTING FLANGES AT BACK, A MIN 14 GAUGE INTERIOR BACK PANEL AND HINGED LOCKABLE DOOR.
2. PROVIDE BEVELED EDGE WHITE CORE NAMEPLATES, FACE COLOR AS INDICATED, AND SECURE TO PANEL FACE WITH A MINIMUM OF TWO STAINLESS STEEL MOUNTING SCREWS.

**WIND SERVICE PANEL "WSP" EQUIPMENT SCHEDULE**

SYMBOL	SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
WPPB	WIND POWER PANELBOARD	COPPER BUS, 3 PHASE, 4 WIRE, 120/208V, 100A, 30 CIRCUITS, BOLT-IN BREAKERS, SURFACE MOUNT, NEMA 1	SIEMENS OR SQUARE D
WPM	WIND POWER METER	CLASS 10 CURRENT INPUTS, 120V AC INPUT, 90-265 V AC/DC POWER SUPPLY. FURNISH WITH ETHERNET COMMUNICATIONS PORT, PANEL MOUNT REMOTE DISPLAY MODULE, AND CABLE	ELECTRO INDUSTRIES SHARK 200-60-10-V2-D2-INP100S-X
WCT	WIND CURRENT TRANSFORMER	50:5 RATIO CURRENT TRANSFORMER, METERING CLASS, ACCURACY 1% B0.1	FLEX-CORE MODEL 180RL-500
CTSB	WIND CT SHORTING TERMINAL BLOCK	4 CIRCUIT SHORTING TERMINAL BLOCK	FLEX-CORE MODEL 1704SC
WPH	WIND PANEL HEATER	CONVECTION ELECTRIC HEATER, DIN RAIL MOUNT, POSITIVE TEMPERATURE COEFFICIENT, 120VAC, 60W, 2.5A MAX START	HOFFMAN DAH601
WPHT	WIND PANEL HEAT THERMOSTAT	30-140F RANGE THERMOSTATIC CONTROL FOR ELECTRIC HEATER, 15A RESISTIVE AT 120VAC	HOFFMAN ATEMNC
PoE	POWER OVER ETHERNET	MIDSPAN 15W, 1 PORT, POWER OVER ETHERNET INJECTOR	AXIS T8120

EQUIPMENT REQUIREMENTS FOR APPROVED EQUALS: SPECIFIC PARTS MANUFACTURER AND MODEL SELECTED NOT ONLY TO MEET PERFORMANCE FUNCTION BUT ALSO TO COORDINATE AND INTERFACE WITH OTHER DEVICES AND SYSTEMS. APPROVED EQUAL SUBSTITUTIONS WILL BE ALLOWED ONLY BY ENGINEER'S APPROVAL. TO OBTAIN APPROVAL, SUBMITTALS MUST CLEARLY DEMONSTRATE HOW SUBSTITUTE ITEM MEETS OR EXCEEDS SPECIFIED ITEM QUALITY AND PERFORMANCE CHARACTERISTICS AND ALSO COMPLIES WITH MECHANICAL AND/OR ELECTRICAL CONNECTIONS AND PHYSICAL LAYOUT REQUIREMENTS.

ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT UNDER ADDITIVE ALTERNATE #1.

ISSUED FOR CONSTRUCTION APRIL 2019

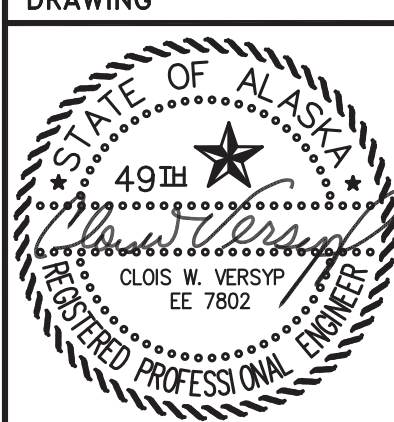


Gray Stassel Engineering, Inc.  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

REVISIONS	DESCRIPTION
REV/DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

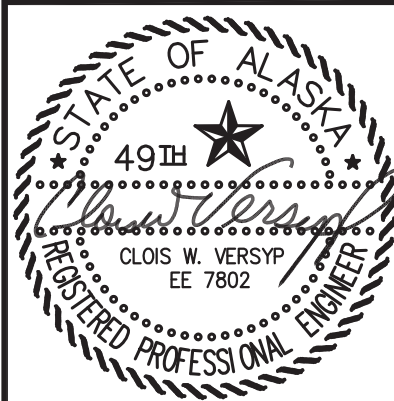
DRAWING TITLE:  
WIND SERVICE PANEL "WSP" DETAILS

E1.6  
SHEET OF



REVISIONS	REV DATE	DESCRIPTION

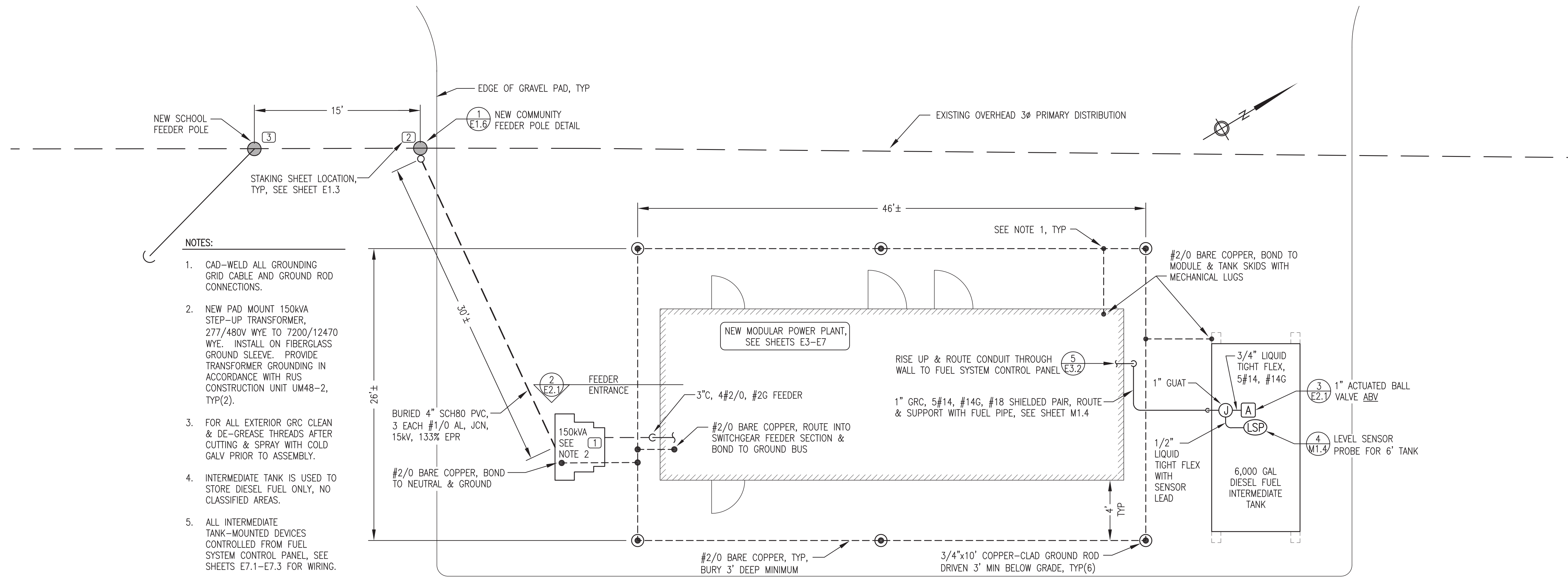
VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

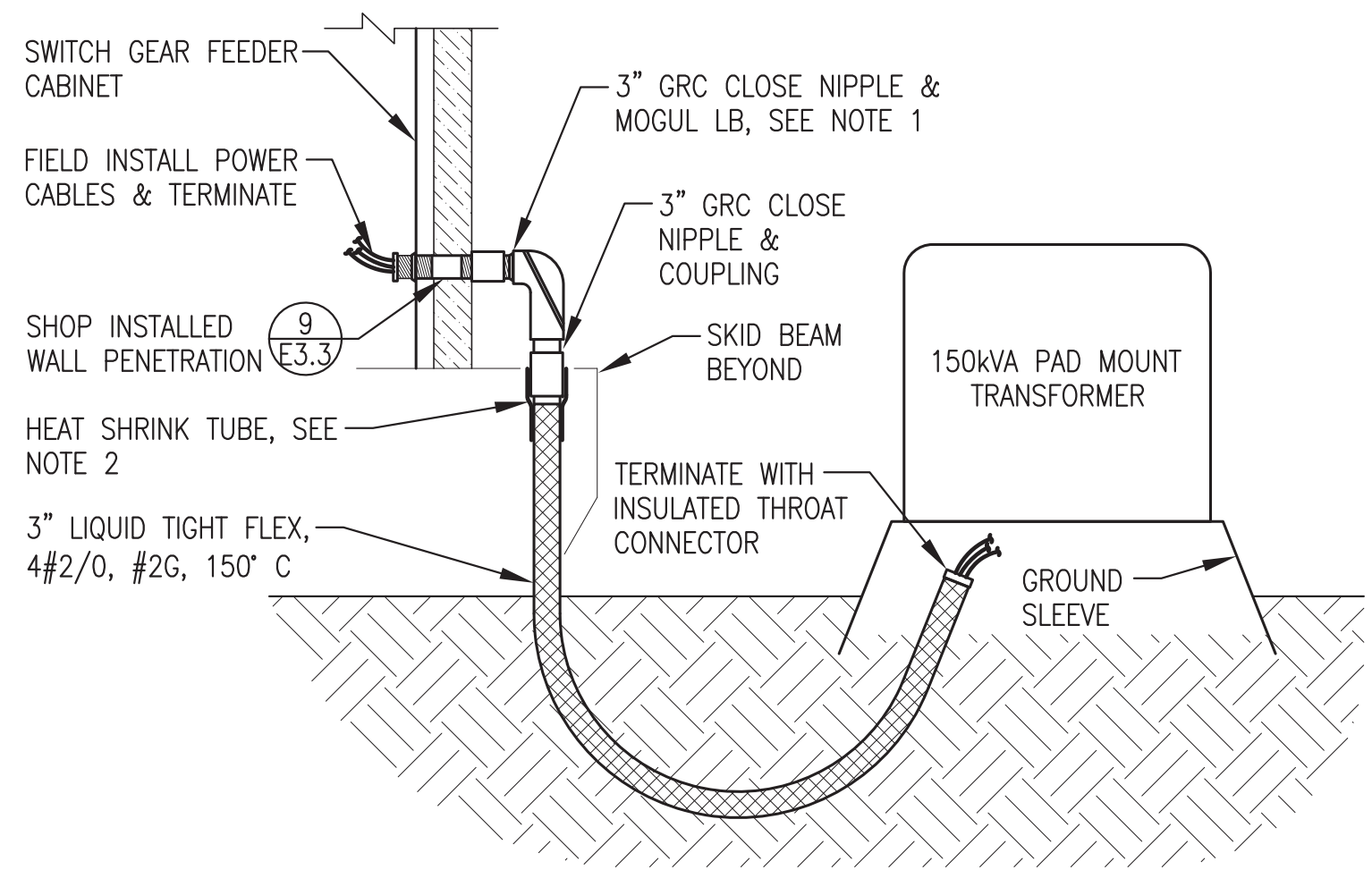
DRAWING TITLE:  
POWER PLANT SITE  
POWER & GROUNDING  
PLAN & DETAILS

**E2.1**  
SHEET OF

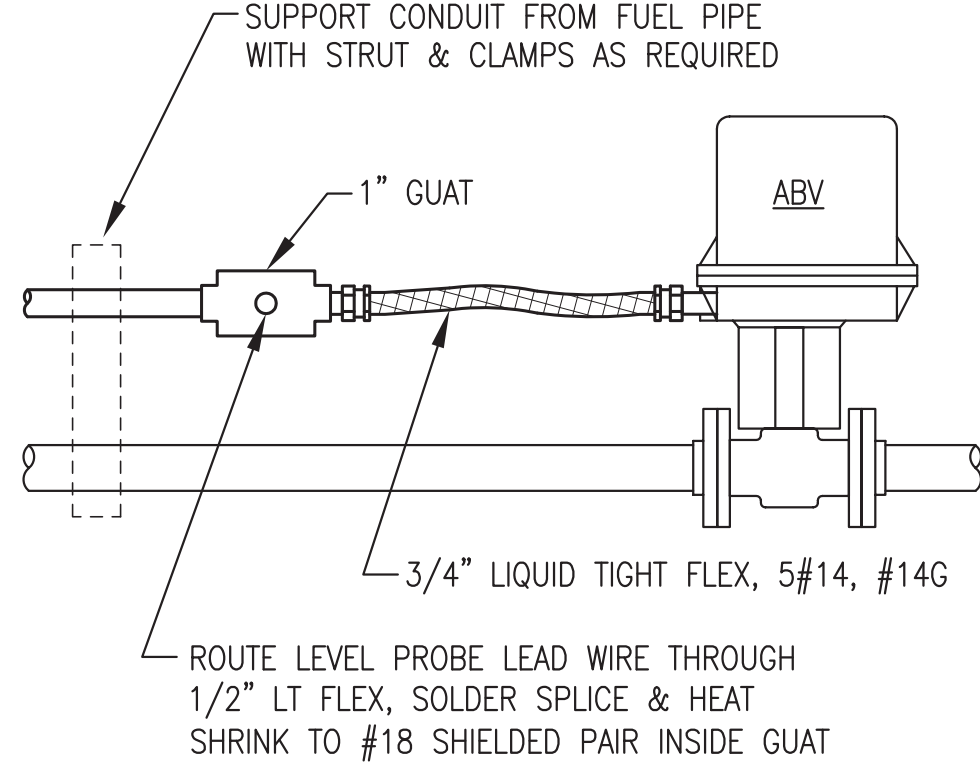


**1** POWER PLANT SITE – POWER & GROUNDING PLAN  
E2.1 1"=5'

- NOTES:
- 1) CONDUIT WALL PENETRATION INSTALLED AS PART OF MODULE SHOP FABRICATION. REMOVE PLUG AND INSTALL EXTERIOR CONDUIT AS SHOWN.
  - 2) INSTALL HEAT SHRINK TUBE FROM GRC COUPLING ON TO FLEX, RAYCHEM WCSM 130/36-1500/S OR APPROVED EQUAL.



**2** MAIN FEEDER BUILDING ENTRANCE  
E2.1 NO SCALE



- NOTES:
- 1) ACTUATED BALL VALVE CONTROLLED FROM FUEL SYSTEM CONTROL PANEL IN POWER PLANT, SEE LOGIC DIAGRAM SHEET E7.1 FOR CONDUCTOR TERMINATIONS.
  - 2) SEE MECHANICAL FOR ACTUATED BALL VALVE SPECIFICATIONS.

**3** ACTUATOR VALVE CONNECTION  
E2.1 NO SCALE

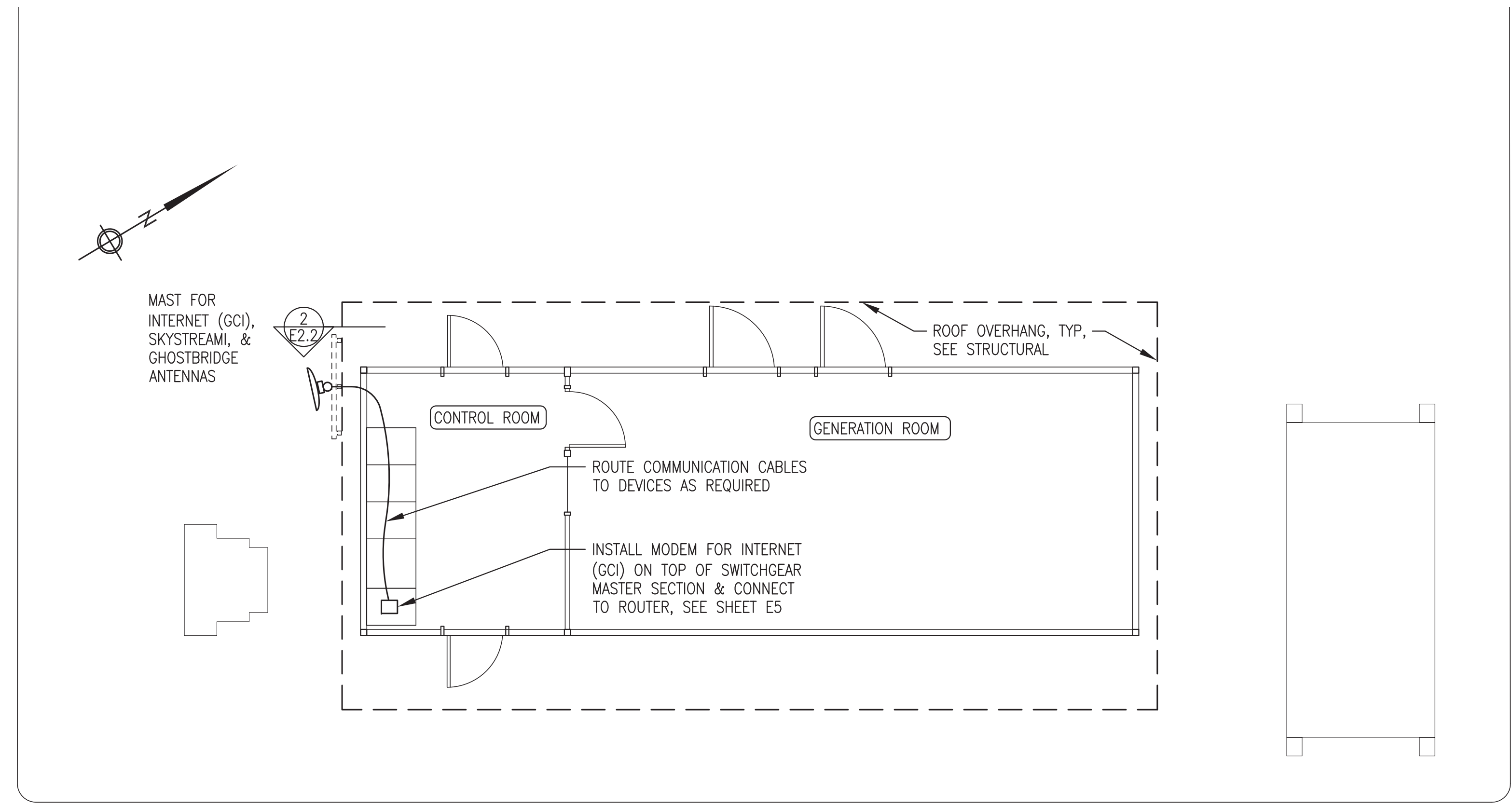
ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.

SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL	NOTES:
480V COMMUNITY FEEDER	HIGH TEMPERATURE, EXTRA FLEXIBLE CABLE, TIN COATED COPPER CONDUCTOR. THERMOSET EPDM INSULATION, UL 3340/3374, MINIMUM 600V, LISTED 150°C FOR NON-FLEXING	COBRA CABLE, BELDEN, OR OMNI	TERMINATE WITH COPPER COMPRESSION LUGS RATED FOR THE FULL AMPACITY OF THE CABLE AT 150°C.
GENERAL USE CONDUCTORS	CLASS B CONCENTRIC STRANDED, SOFT DRAWN COPPER. TYPE XHHW INSULATION, 600V AND 75C RATED.		
SHIELDED/TWISTED INSTRUMENT & CONTROL CONDUCTORS	#18 AWG STRANDED TINNED COPPER CONDUCTORS, 600V POLYETHYLENE INSULATION, 100% COVERAGE ALUMINUM FOIL-POLYESTER TAPE SHIELD WITH STRANDED TINNED COPPER DRAIN WIRE & PVC OUTER JACKET	BELDEN PART #'S SINGLE PAIR: #1120A FOUR PAIR: #1049A SINGLE TRIAD: #1121A	GROUND SHIELD DRAIN WIRE AT PANEL END ONLY.

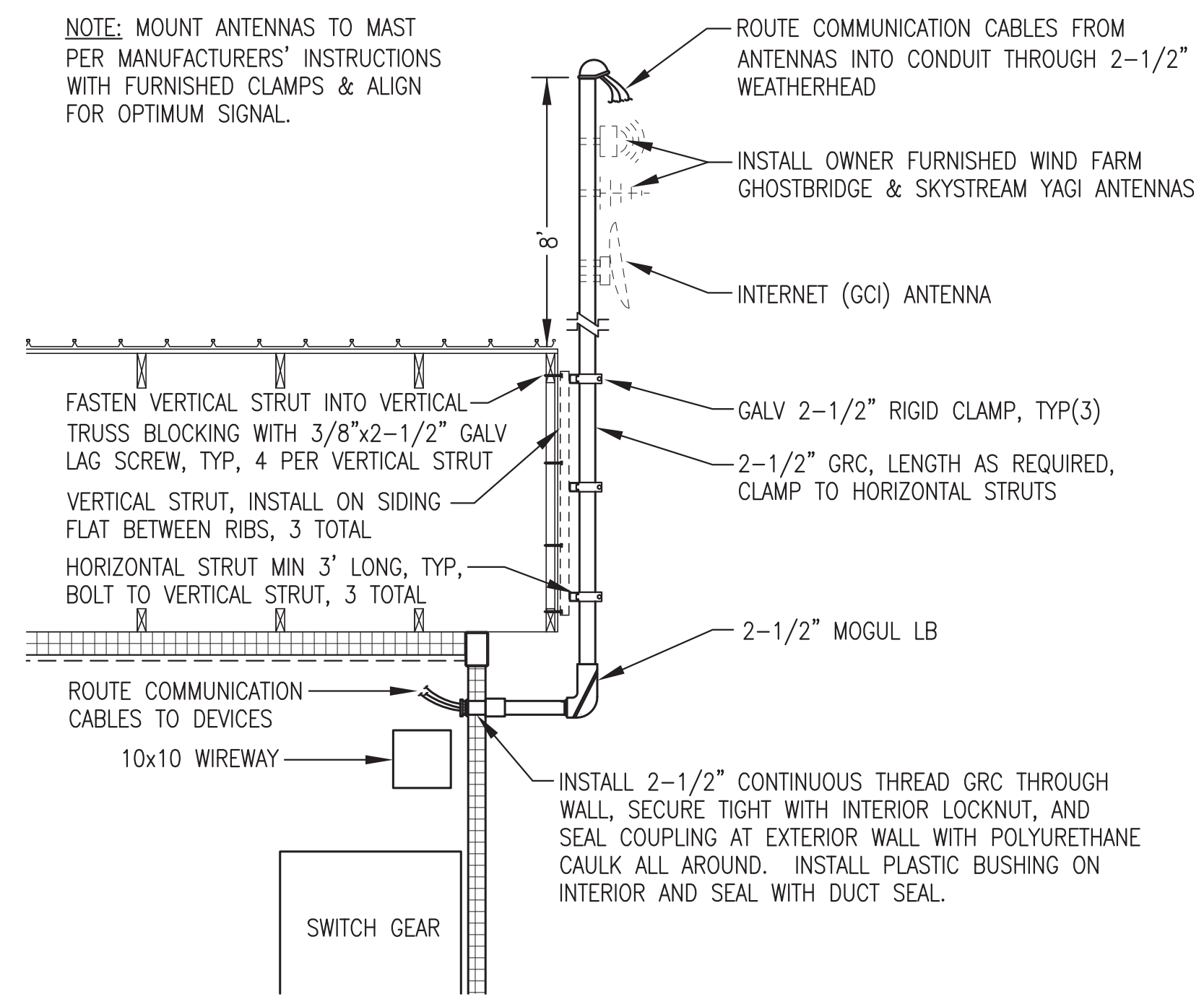
SYMBOL	SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
(LSP)	FUEL/OIL TANK LEVEL SENSOR PROBE	TOP-MOUNT TANK PROBE WITH INSTALLATION KIT FOR 2" NPT RISER, WATER TIGHT COMPRESSION GLAND FITTING FOR CABLE ENTRANCE. FRANKLIN FUEL SYSTEMS, NO SUBSTITUTES (EXACT MATCH REQUIRED TO COORDINATE WITH MONITORING SYSTEM INSTALLED IN MODULE).	6' TANK PROBE: TSP-LL2-77-1 FLOAT: INTSP-IDF2 2" FOR DIESEL INSTALLATION KIT: TSP-K2A

ISSUED FOR CONSTRUCTION APRIL 2019





**1** POWER PLANT SITE – COMMUNICATION PLAN  
E2.2 1"=5'



**2** COMMUNICATIONS ANTENNA MAST DETAILS  
E2.2 1"=2'

- INTERNET SERVICE GENERAL NOTES:**
- 1) FURNISH AND INSTALL A COMPLETE SYSTEM WITH ALL EQUIPMENT AND ACCESSORIES REQUIRED TO PROVIDE DEDICATED INTERNET SERVICE TO THE NEW POWER PLANT.
  - 2) THE INTERNET SERVICE SHALL HAVE THE FOLLOWING MINIMUM PERFORMANCE CHARACTERISTICS:  
3.0 MBPS DOWNLOAD  
512 KBPS UPLOAD  
15 GB MONTHLY DATA LIMIT  
GCI ALASKA XTREME 3.0 OR APPROVED EQUAL.
  - 3) THE SYSTEM SHALL INCLUDE ANTENNA WITH MOUNTING HARDWARE, MODEM, AND ALL ACCESSORIES, CABLES, AND CONNECTORS REQUIRED.
  - 4) UPON COMPLETION OF INSTALLATION THE SYSTEM SHALL BE COMMISSIONED IN ACCORDANCE WITH THE SERVICE PROVIDER'S REQUIREMENTS.
  - 5) IN ADDITION TO FURNISHING AND INSTALLING THE SYSTEM, THE CONTRACTOR SHALL PRE-PAY FOR A 1 YEAR SERVICE CONTRACT.

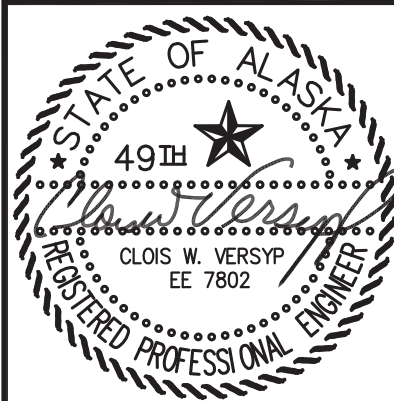
ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT. PROVIDE ALL WORK UNDER THE BASE BID EXCEPT UNDER ADDITIVE ALTERNATE #1 INSTALL THE OWNER FURNISHED WIND FARM GHOSTBRIDGE AND YAGI ANTENNAS.



STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV	DATE

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

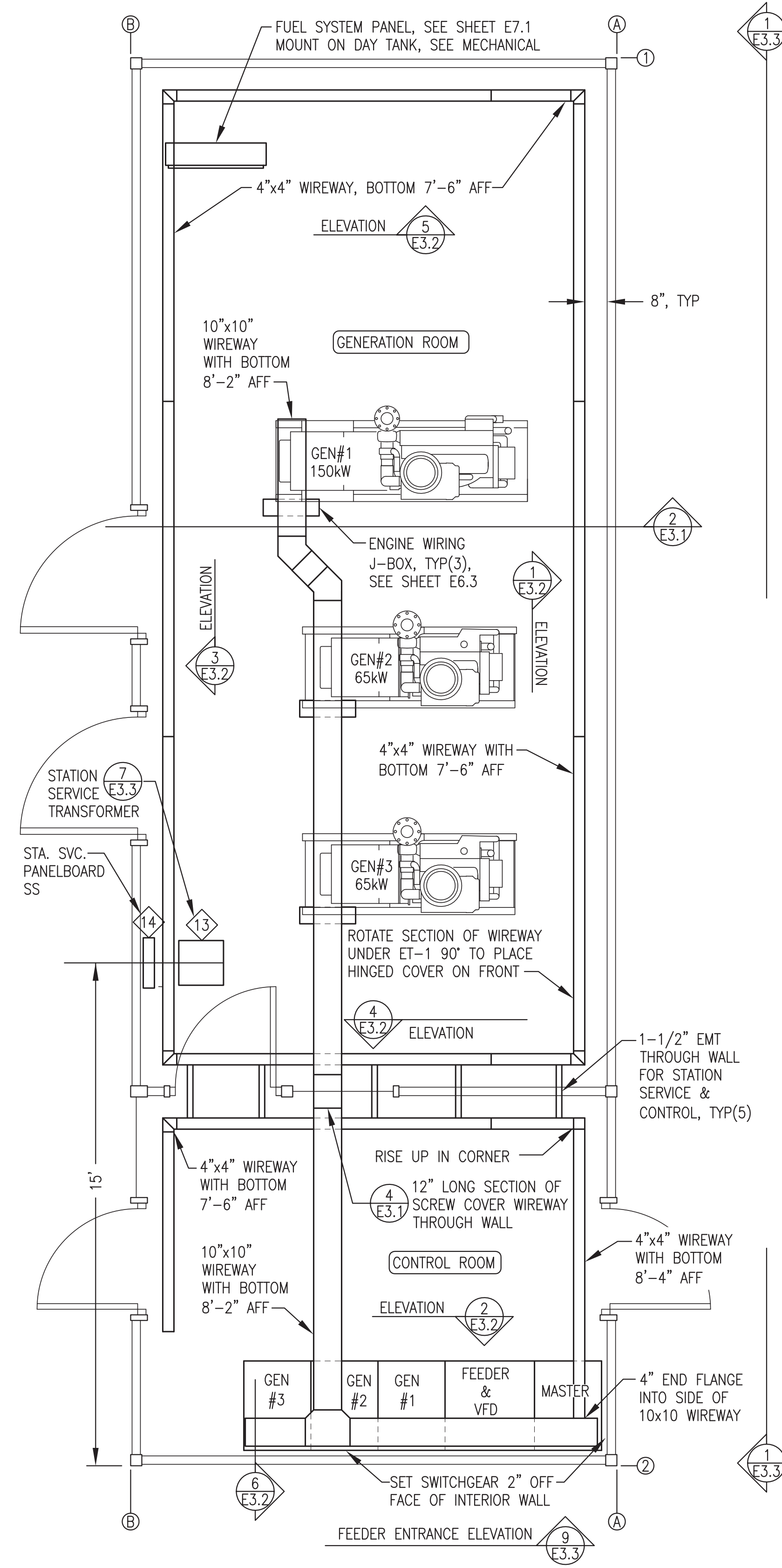
DRAWING TITLE:  
POWER PLANT SITE  
COMMUNICATION  
PLAN & DETAILS

**E2.2**  
SHEET OF

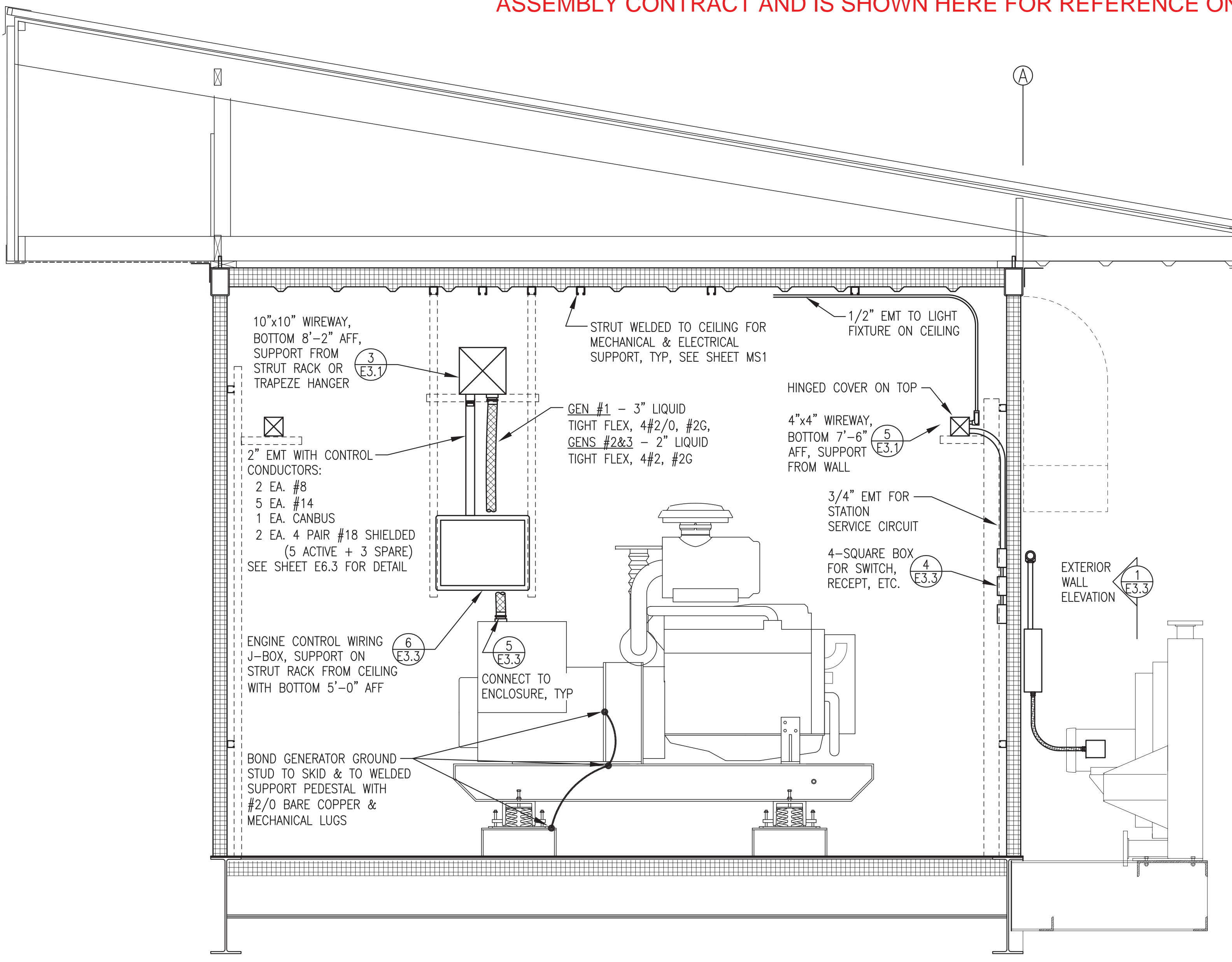
ISSUED FOR CONSTRUCTION APRIL 2019



ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

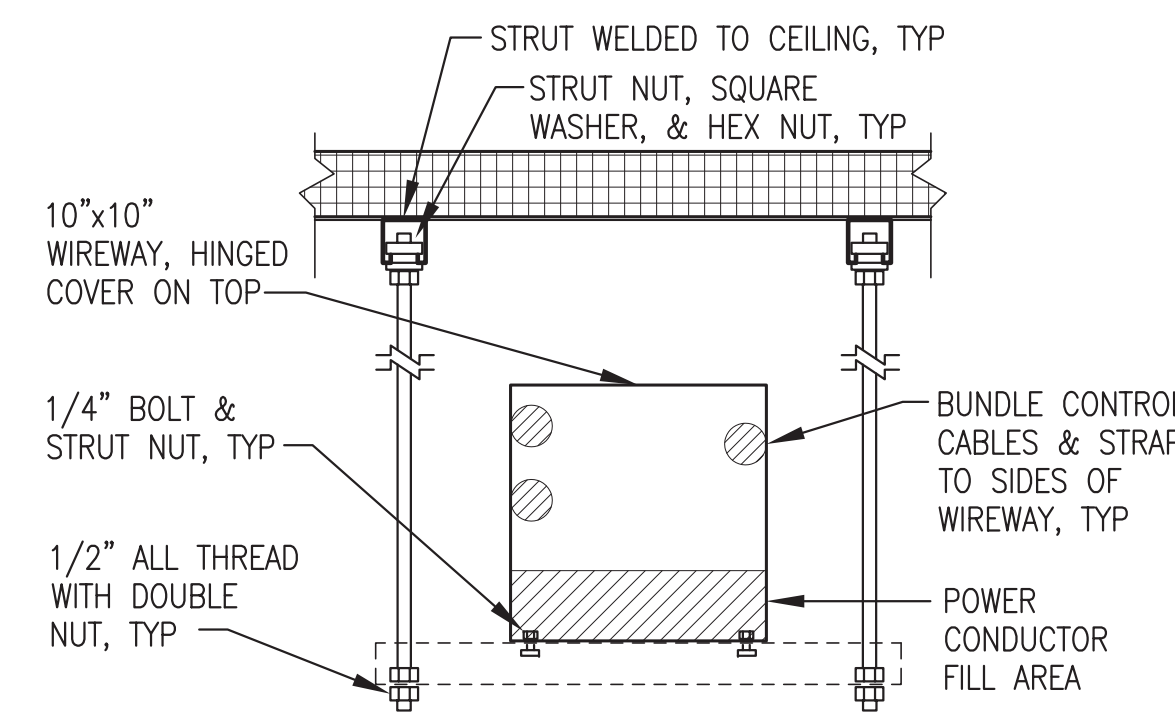


**1** EQUIPMENT LAYOUT & WIREWAY PLAN  
E3.1 3/8"=1'-0"

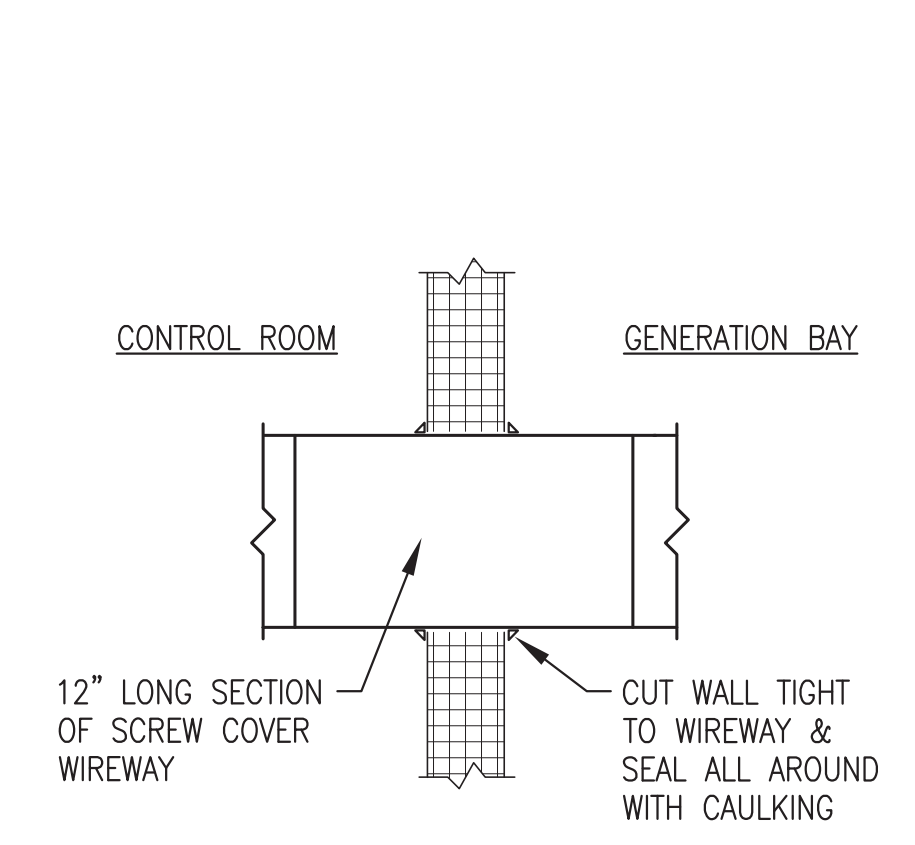


**2** TYPICAL MODULE SECTION  
E3.1 3/4"=1'-0"

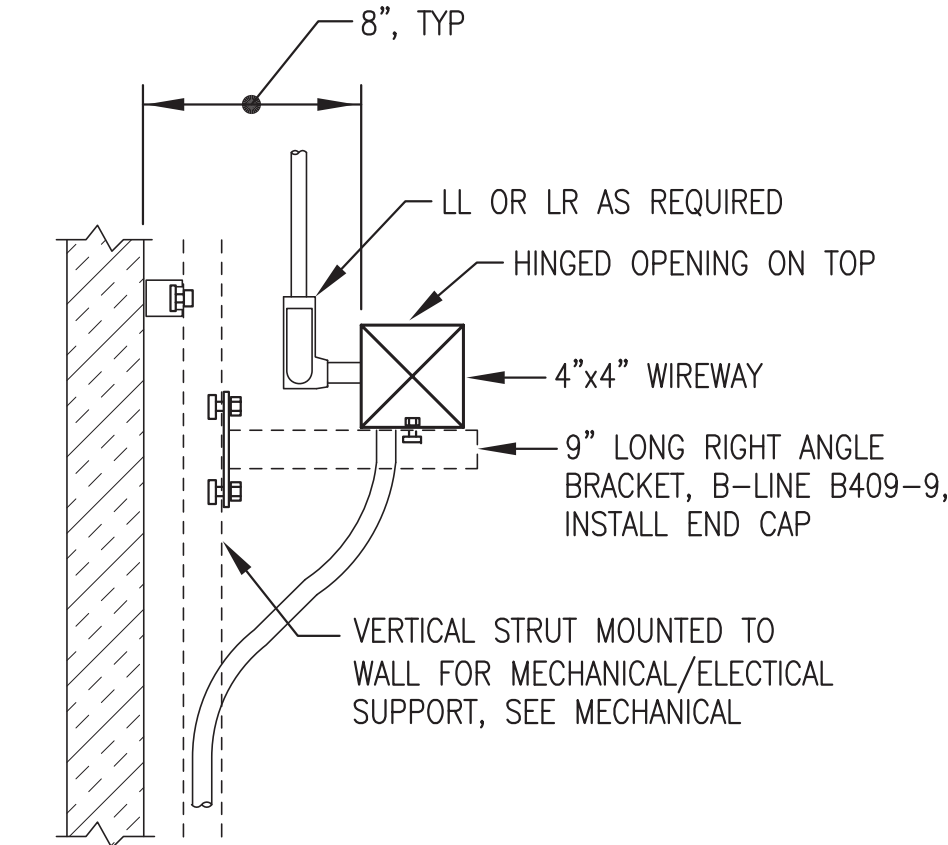
- NOTES:  
1) INSTALL HANGER AT EACH JOINT & AT END.  
2) HANGER NOT REQUIRED AT ENGINE J-BOX SUPPORT, SEE DETAIL 4/E4.3.



**3** 10" WIREWAY TRAPEZE HANGER  
E3.1 NO SCALE



**4** WIREWAY WALL PENETRATION  
E3.1 NO SCALE



**5** 4" WIREWAY SUPPORT FROM WALL  
E3.1 NO SCALE

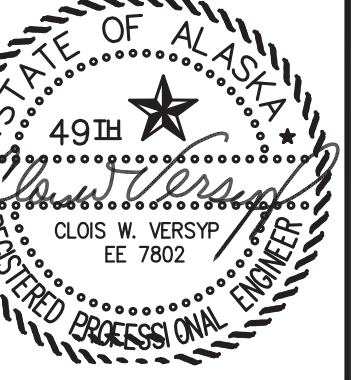


**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

REVISIONS	REV DATE	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

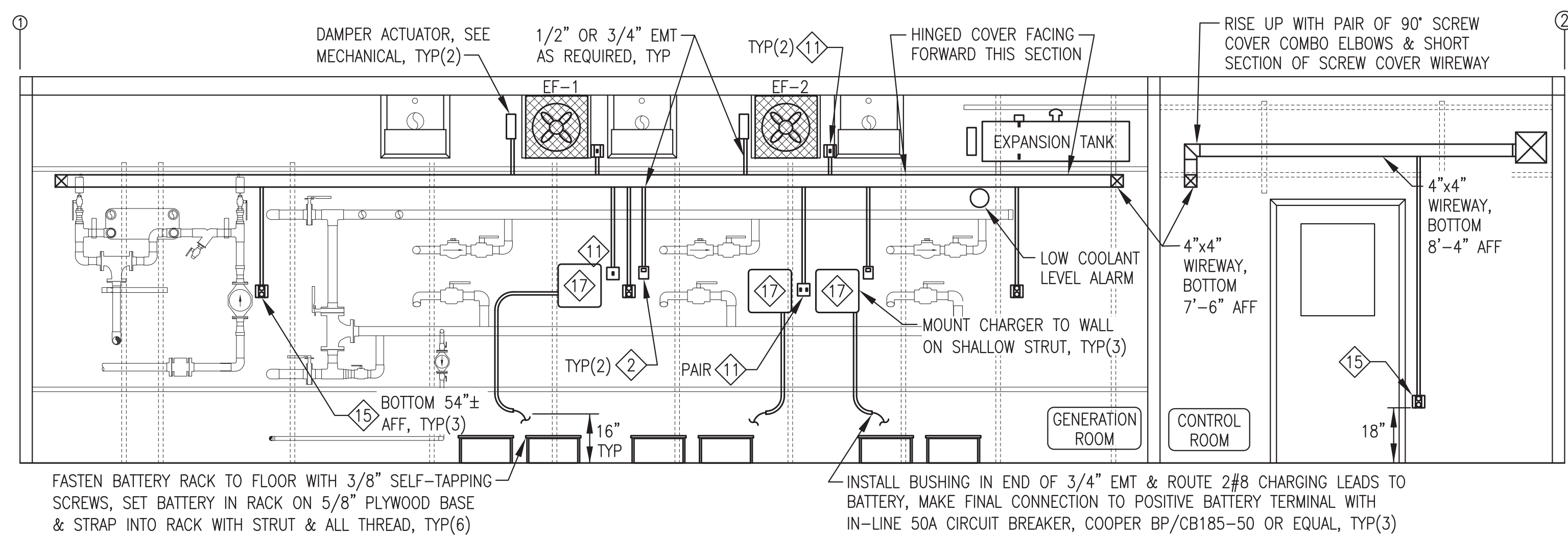


DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

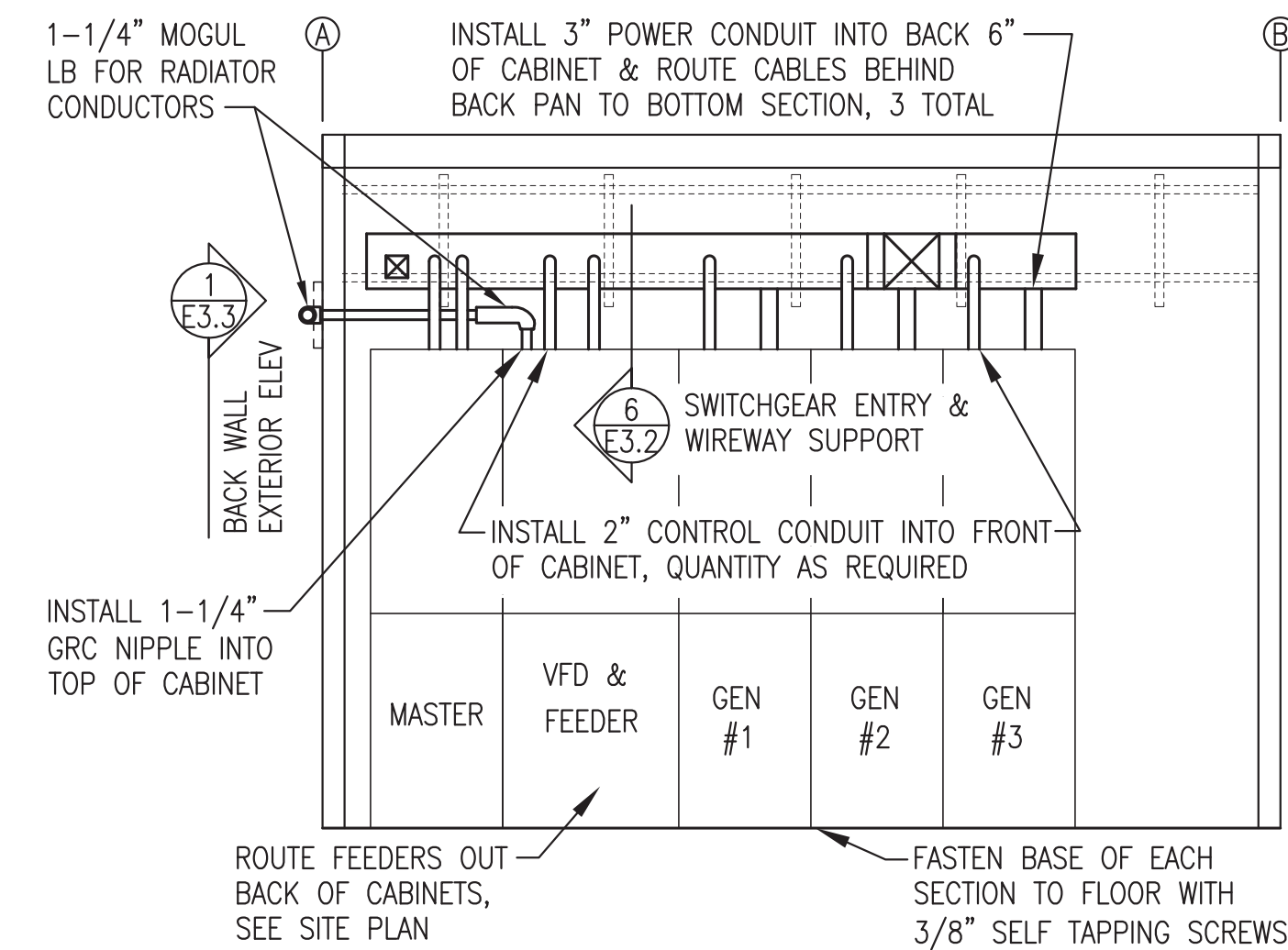
DRAWING TITLE:  
WIREWAY PLAN, MODULE SECTION, & DETAILS

ISSUED FOR CONSTRUCTION JANUARY 2019

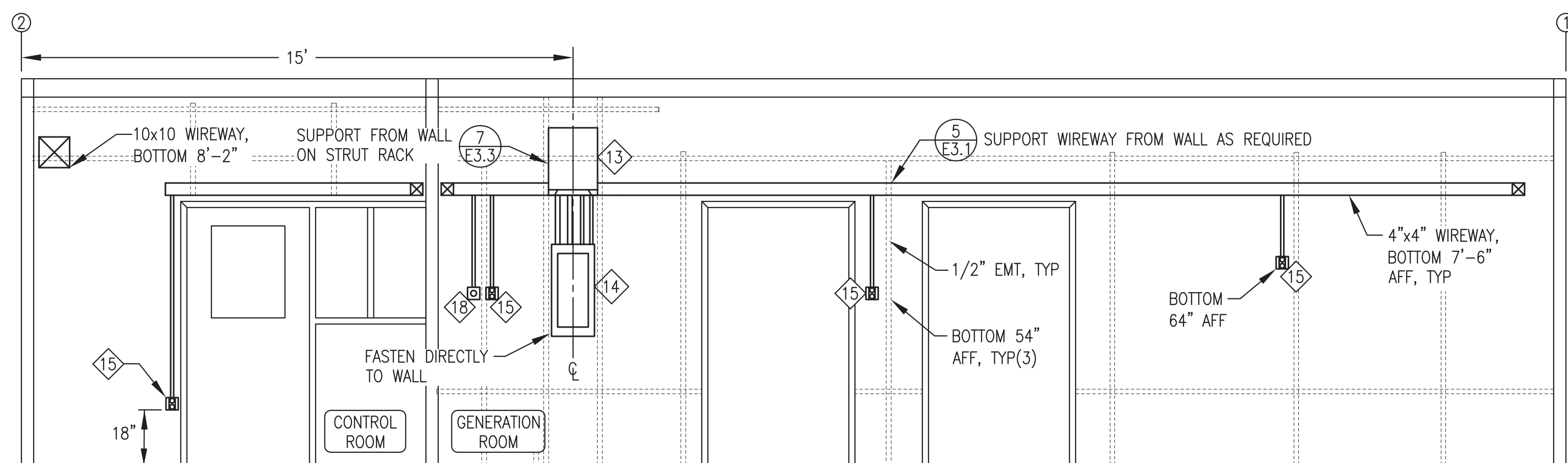




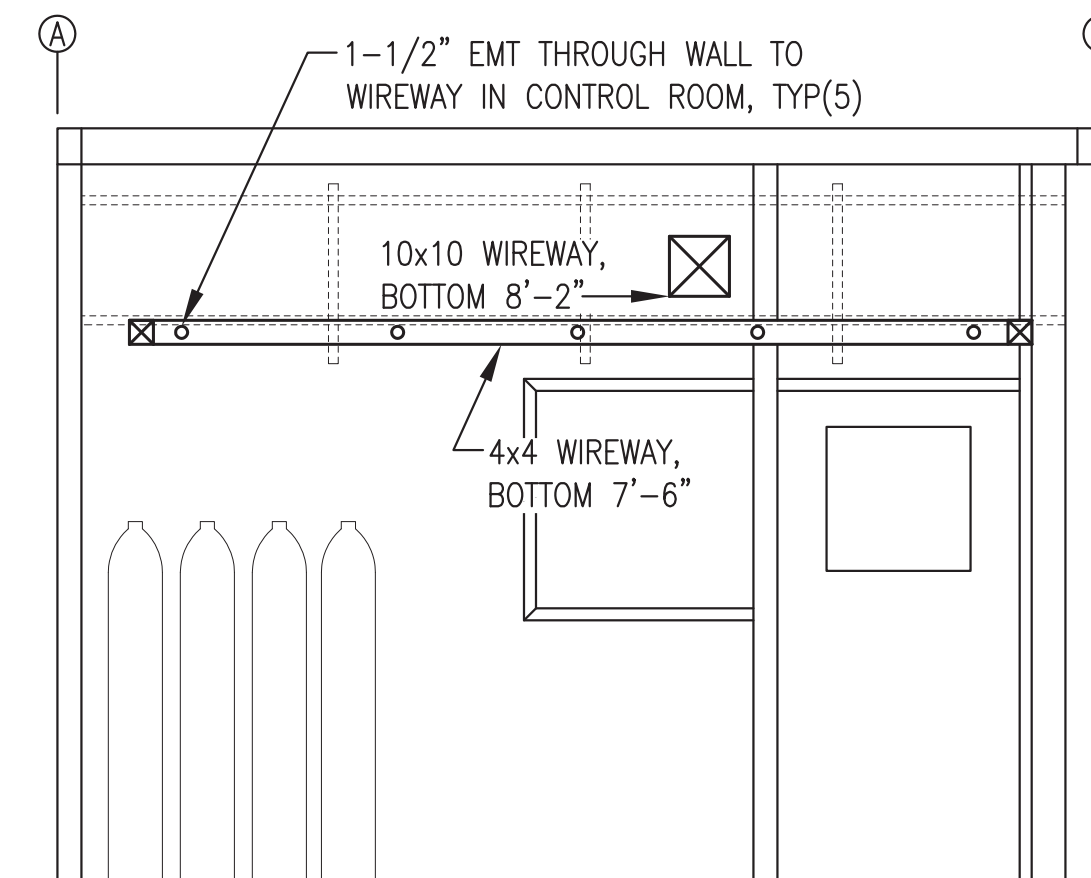
**1** WALL ELEVATION AT GRID A  
E3.2 3/8"=1'-0"



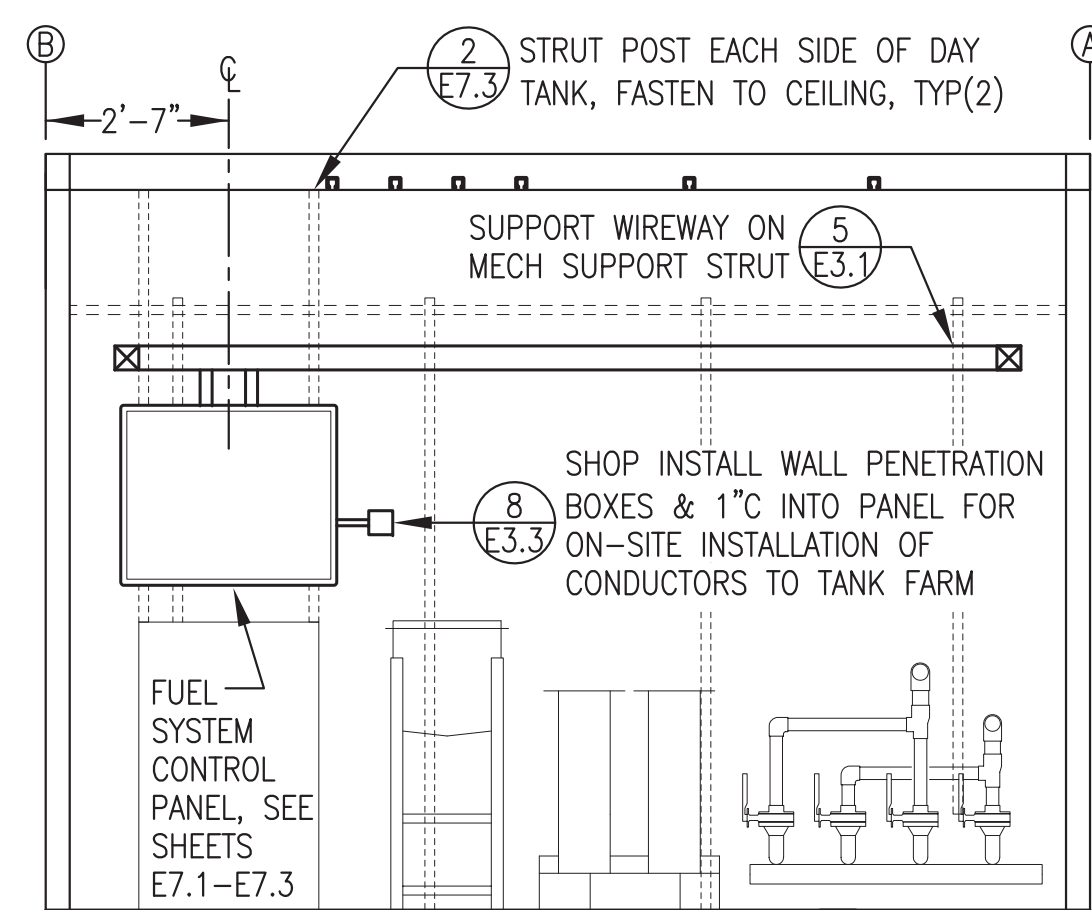
**2** WALL ELEVATION AT GRID 2  
E3.2 3/8"=1'-0"



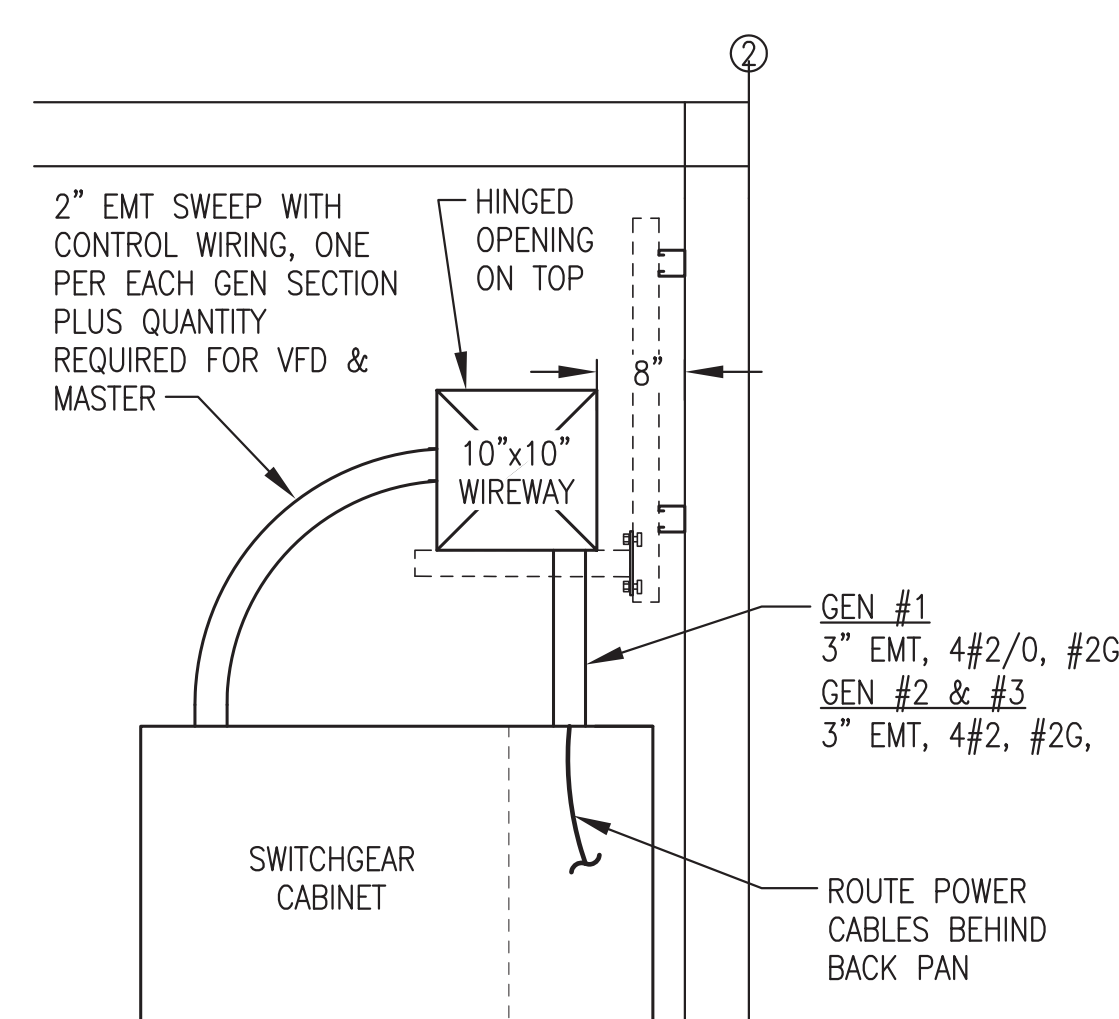
**3** WALL ELEVATION AT GRID B  
E3.2 3/8"=1'-0"



**4** INTERIOR WALL ELEVATION  
E3.2 3/8"=1'-0"



**5** WALL ELEVATION AT GRID 1  
E3.2 3/8"=1'-0"



**6** SWITCHGEAR ENTRY & WIREWAY SUPPORT  
E3.2 NO SCALE

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.



**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

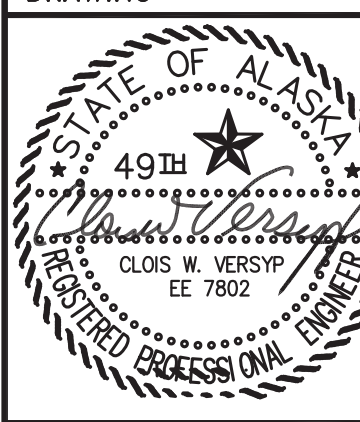
**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

**CONSTRUCTION DOCUMENTS**

REVISIONS	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

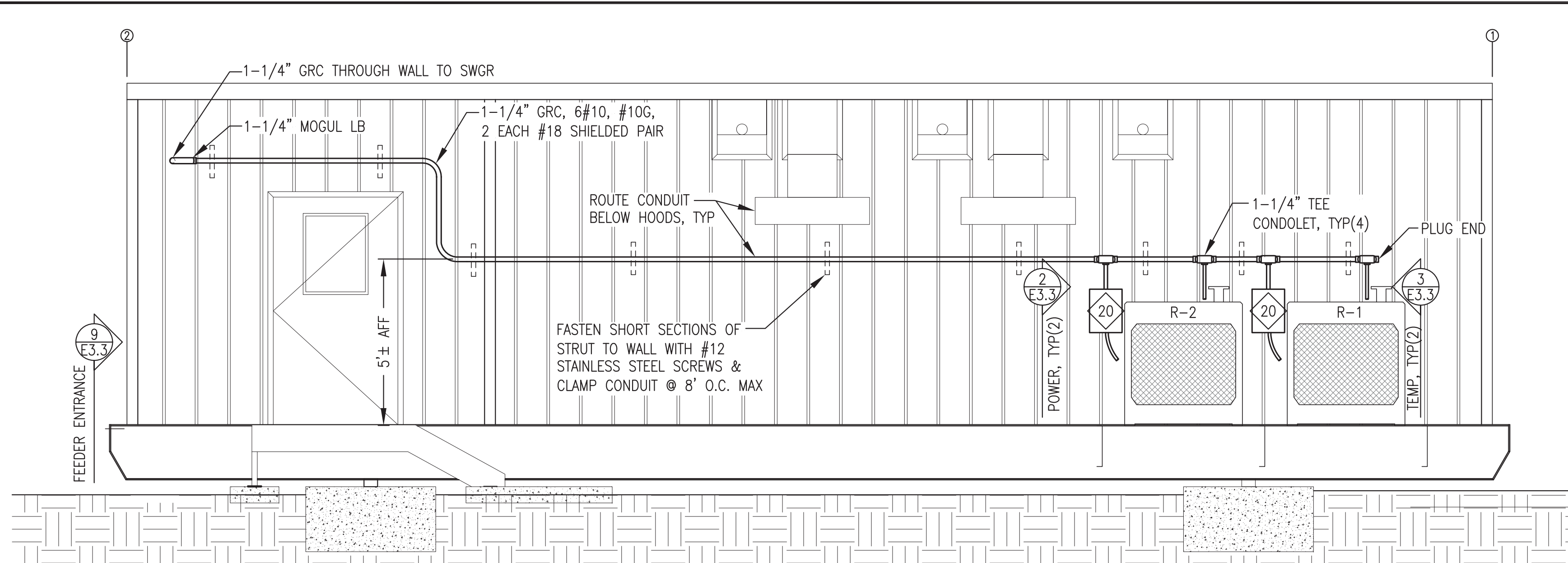
DRAWING TITLE:  
ELEVATIONS & DETAILS

**E3.2**

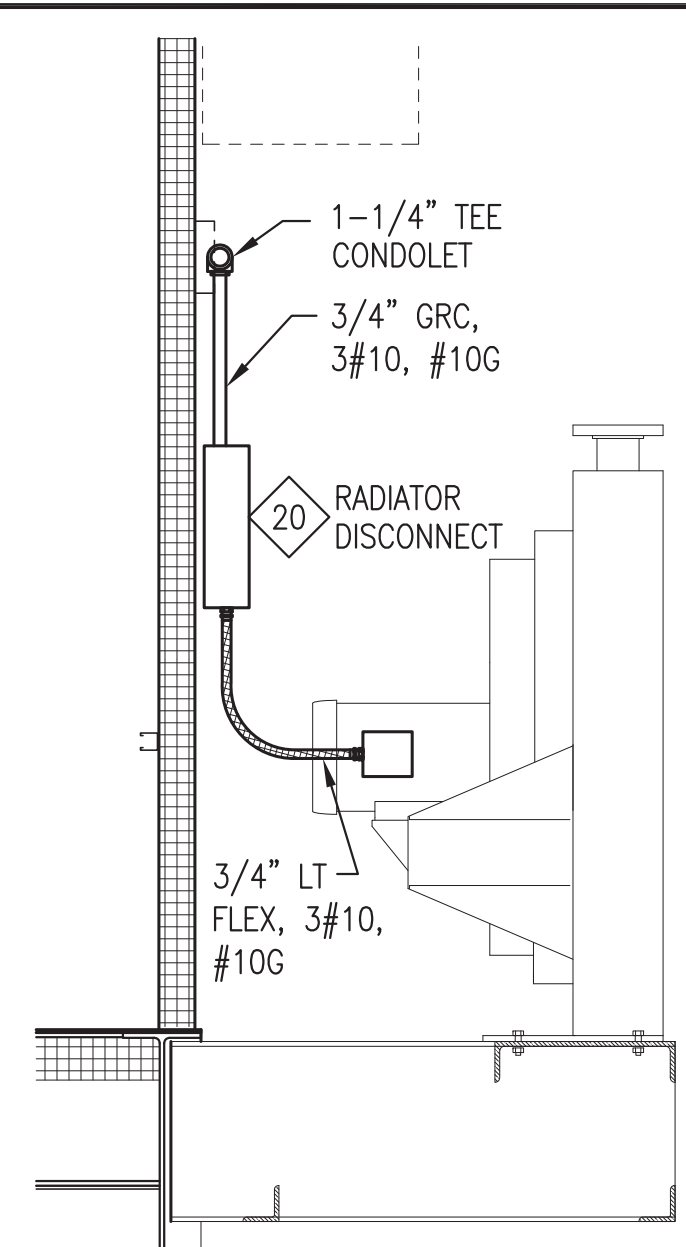
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019

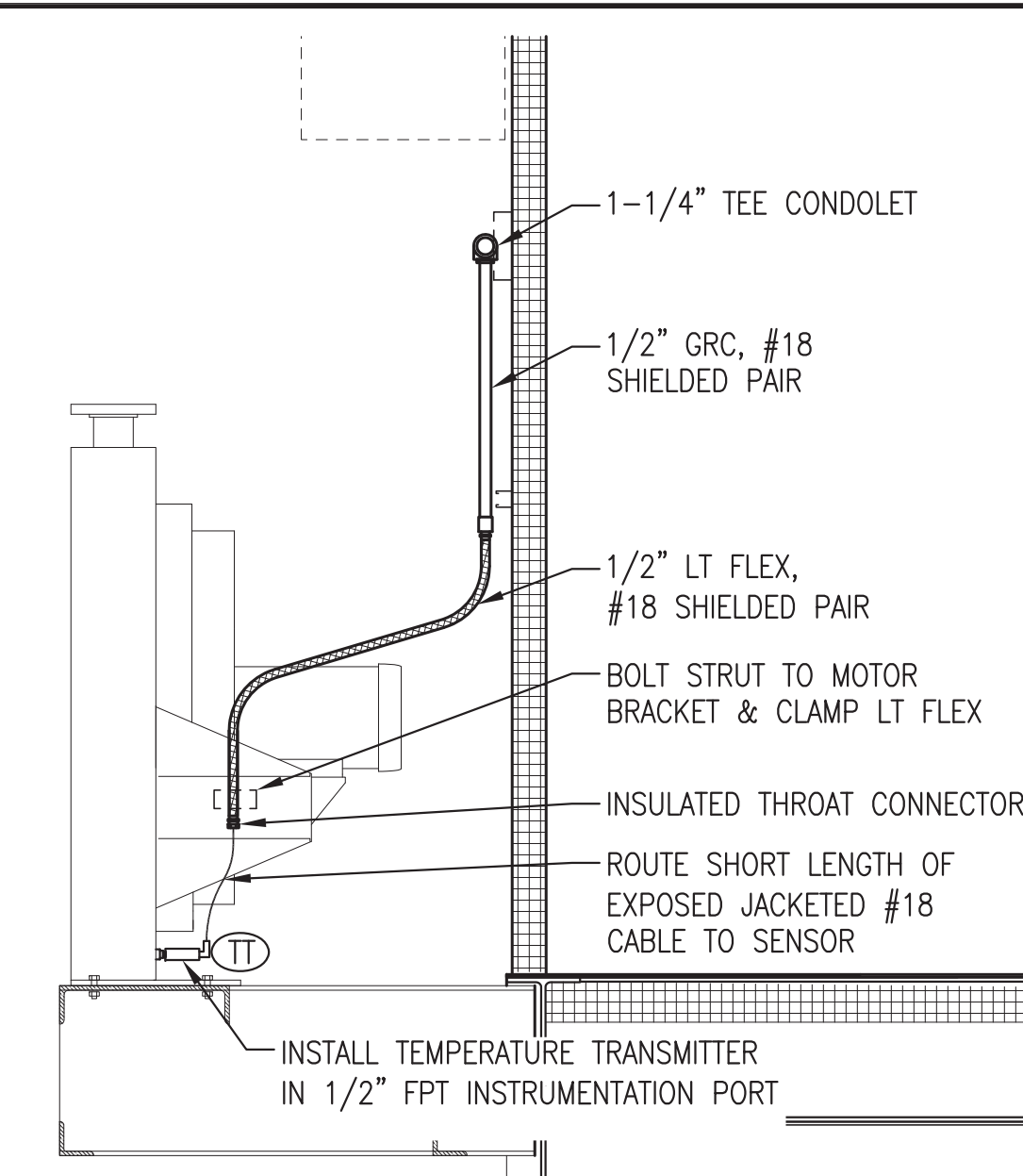




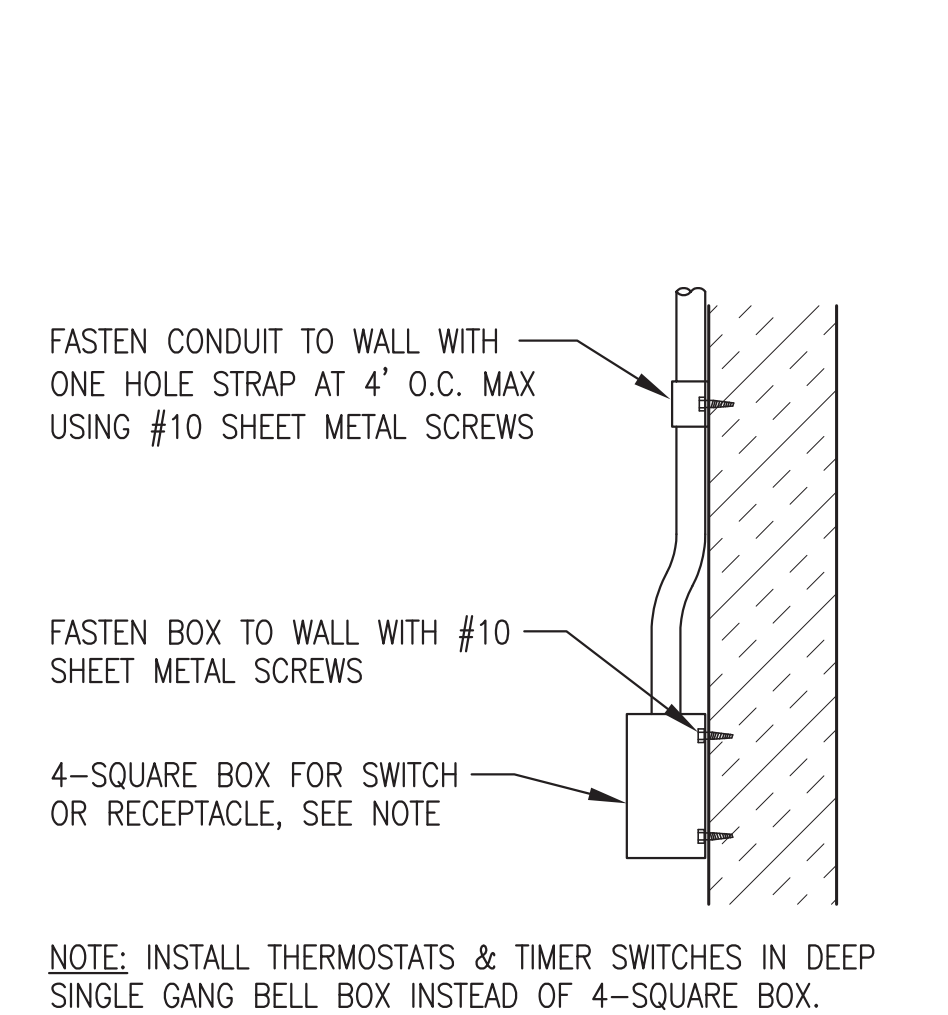
**1** BACK WALL EXTERIOR ELEVATION  
E3.3 3/8"=1'-0"



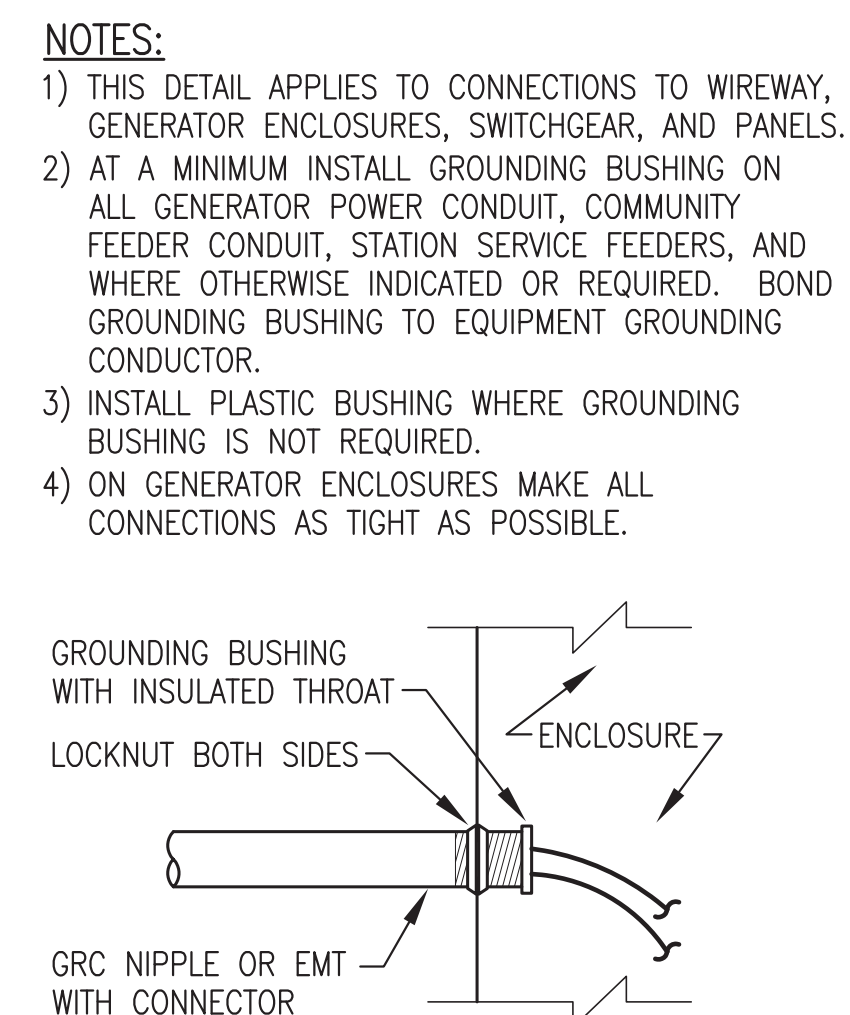
**2** RADIATOR POWER CONNECTION  
E3.3 3/4"=1'-0"



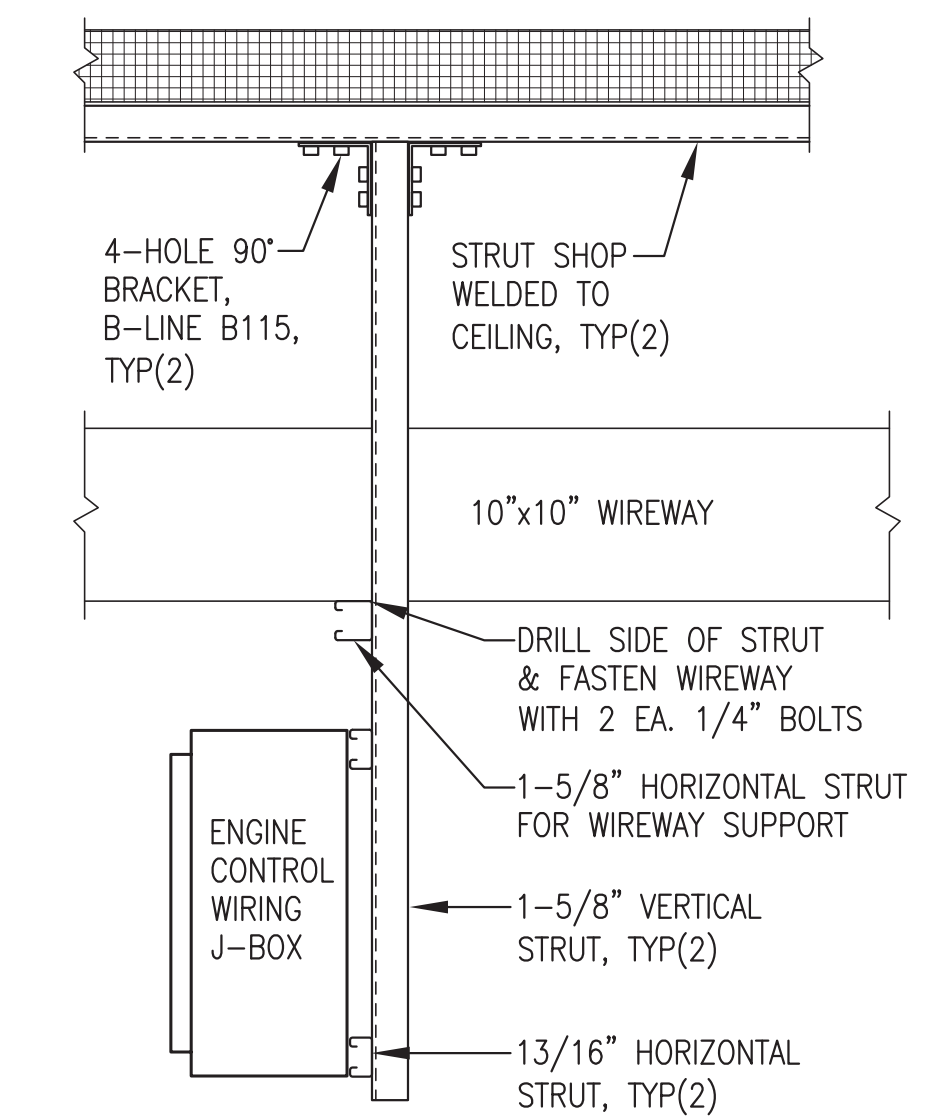
**3** RADIATOR TEMPERATURE TRANSMITTER  
E3.3 3/4"=1'-0"



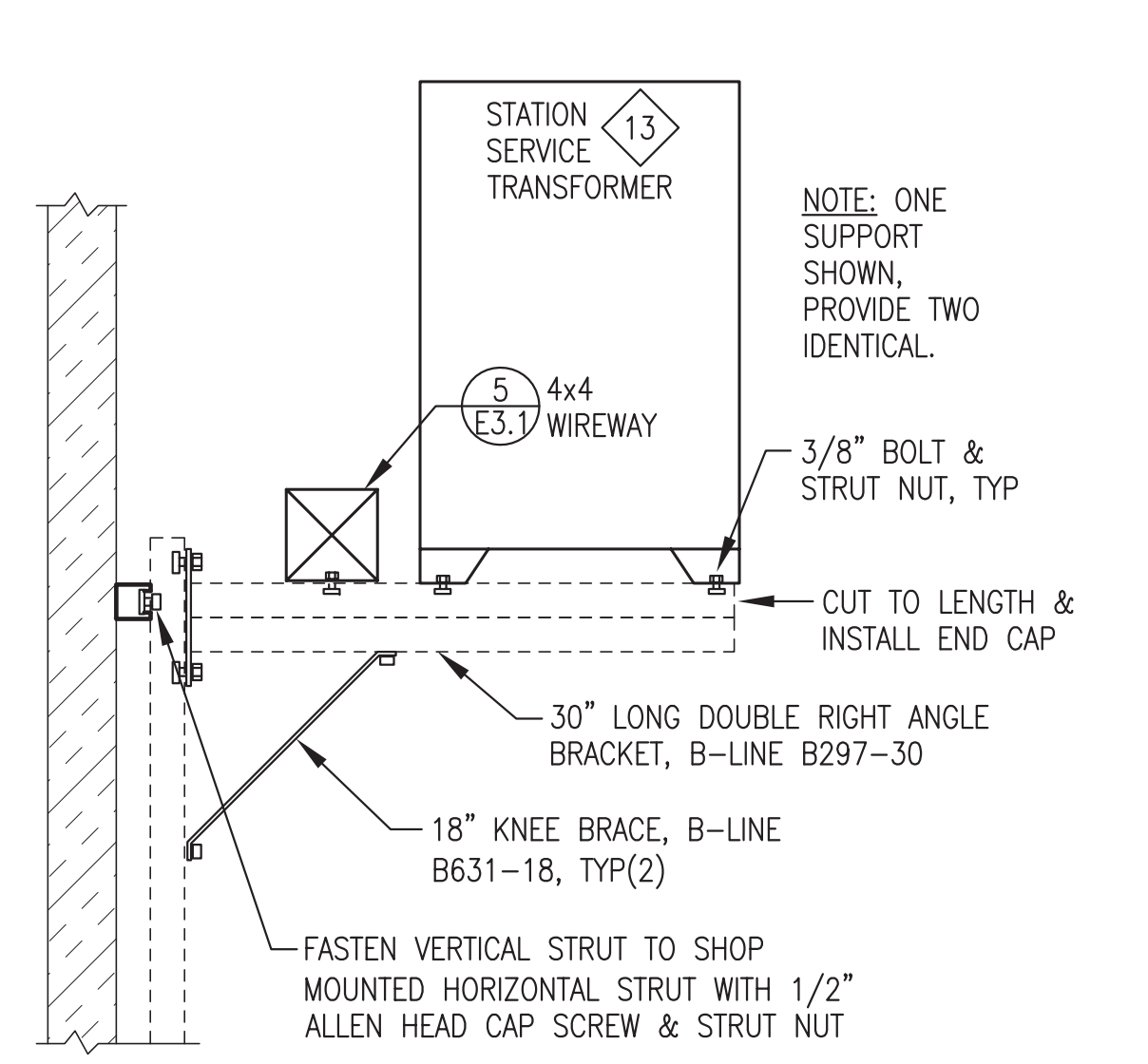
**4** TYPICAL INTERIOR DEVICE MOUNTING  
E3.3 NO SCALE



**5** TYP ENCLOSURE CONNECTION  
E3.3 NO SCALE

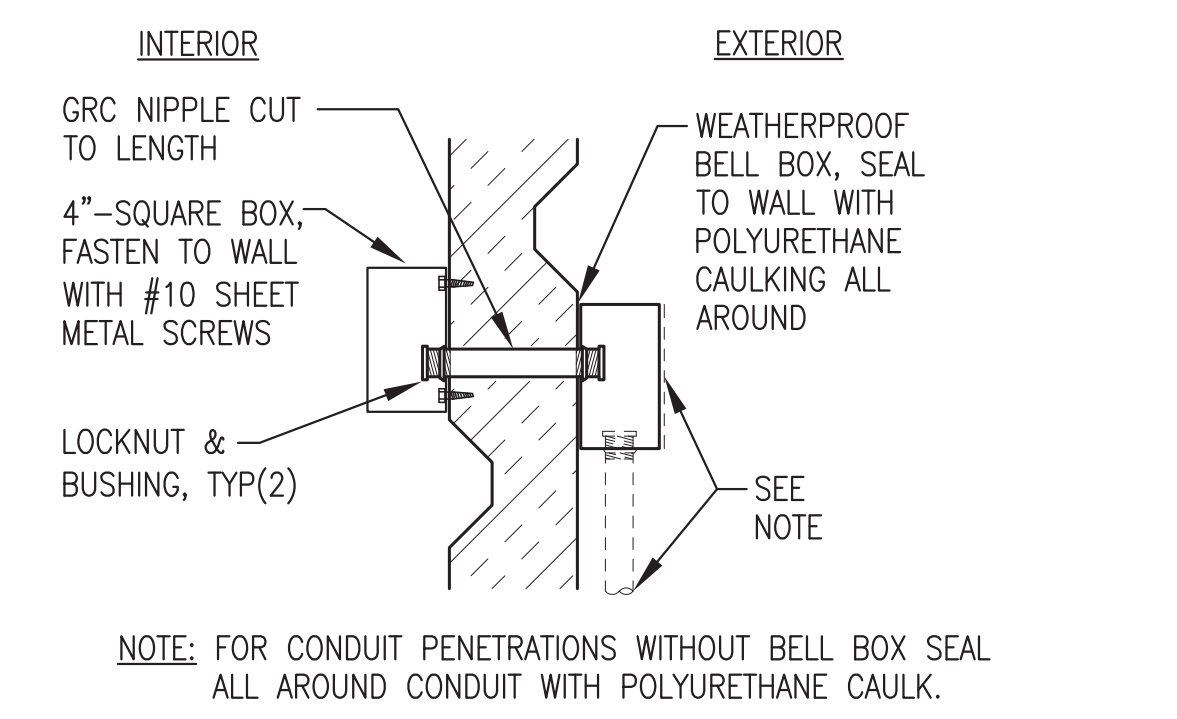


**6** ENGINE WIRING J-BOX SUPPORT  
E3.3 NO SCALE

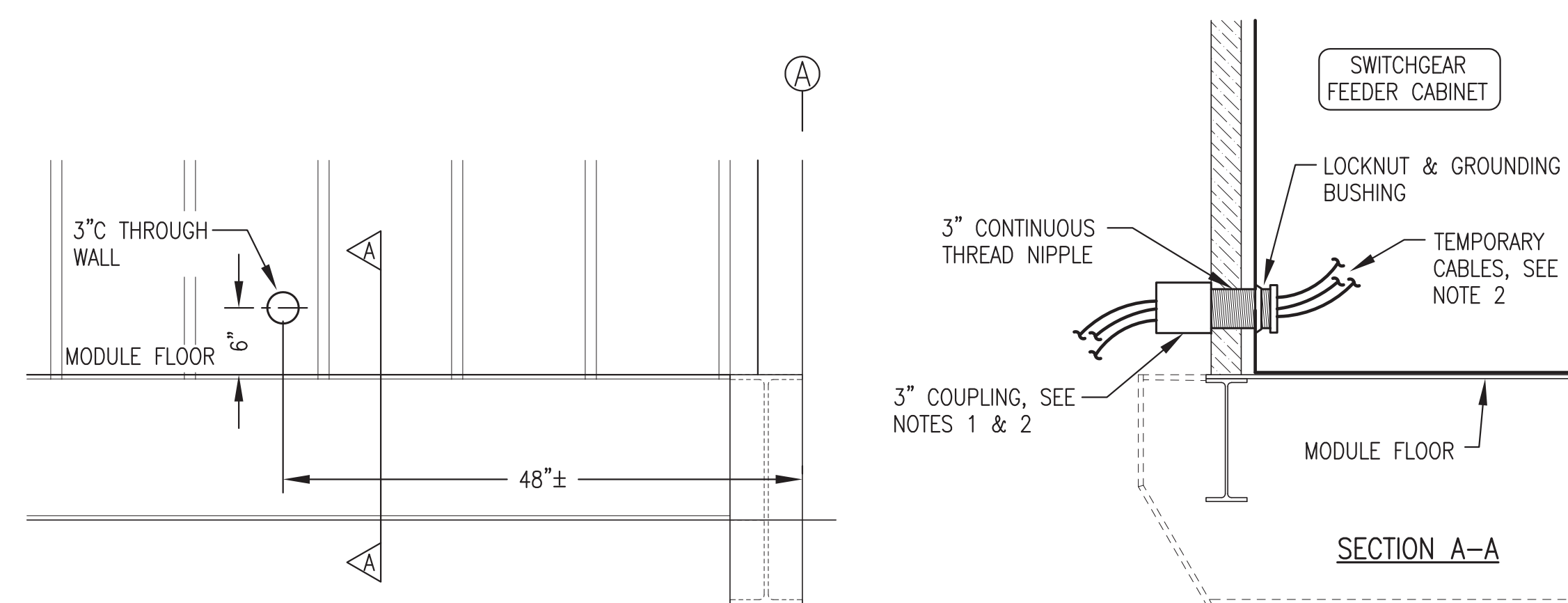


**7** STATION SERVICE TRANSFORMER SUPPORT  
E3.3 NO SCALE

**RADIATOR SHOP/ON-SITE NOTES:**  
 1) DURING SHOP FABRICATION INSTALL ALL DEVICES AND RACEWAYS AS INDICATED.  
 2) AS PART OF ON-SITE WORK, IF RADIATORS ARE REMOVED FOR SHIPPING DISCONNECT LIQUID TIGHT FLEXES AND SEAL ENDS. COIL AND SECURE CONDUCTORS AND FLEXES FOR SHIPPING.  
 3) AS PART OF ON-SITE WORK REINSTALL AS INDICATED.



**8** TYP EXTERIOR WALL-MOUNT DEVICE  
E3.3 NO SCALE



**9** FEEDER ENTRANCE DETAIL  
E3.3 1"=1'-0"

**FEEDER SHOP/ON-SITE NOTES:**  
 1) DURING SHOP FABRICATION INSTALL WALL PENETRATION AS SHOWN AND SEAL COUPLING TO EXTERIOR WALL WITH POLYURETHANE CAULK ALL AROUND.  
 2) USE WALL PENETRATION TO ROUTE TEMPORARY CABLES TO LOAD BANK FOR TESTING. AFTER TESTING INSTALL THREADED PLUG IN COUPLING.  
 3) INSTALL FEEDER TO TRANSFORMER AS PART OF ON-SITE WORK, SEE SHEET E2 FOR CONTINUATION.

**THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. WORK INCLUDED IN THE ON SITE CONTRACT IS NOTED WITHIN THE CLOUDED AREAS.**



**Gray Stassel Engineering, Inc.**  
 P.O. 111405  
 Anchorage, AK 99511  
 (907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
 CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA

REVISIONS	REV DATE	DESCRIPTION

VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



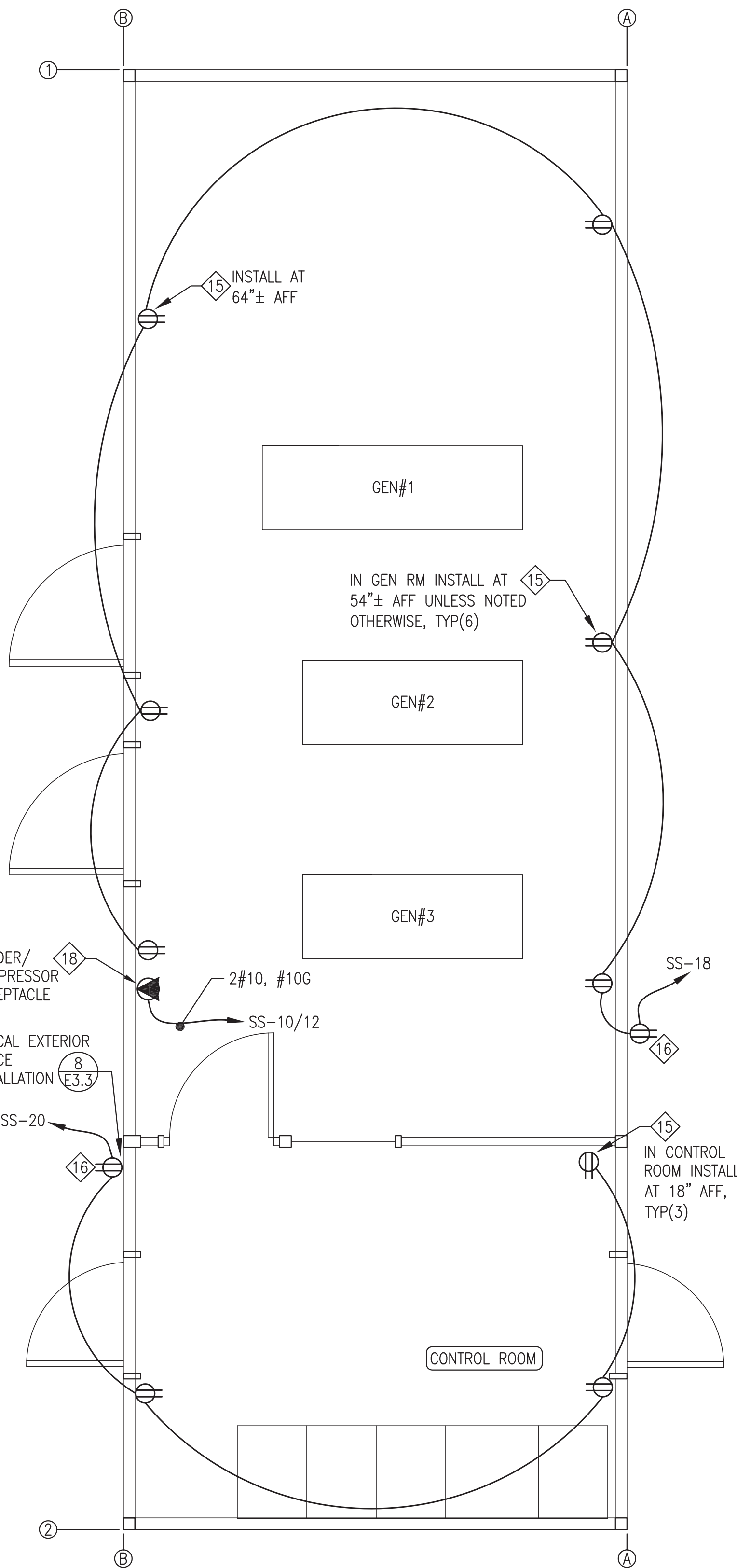
DATE: 1/14/19  
 DRAWN BY: JTD  
 CHECKED BY: CWV/BCG  
 JOB NUMBER:

DRAWING TITLE:  
 ELEVATIONS & DETAILS

**E3.3**  
 SHEET OF 7

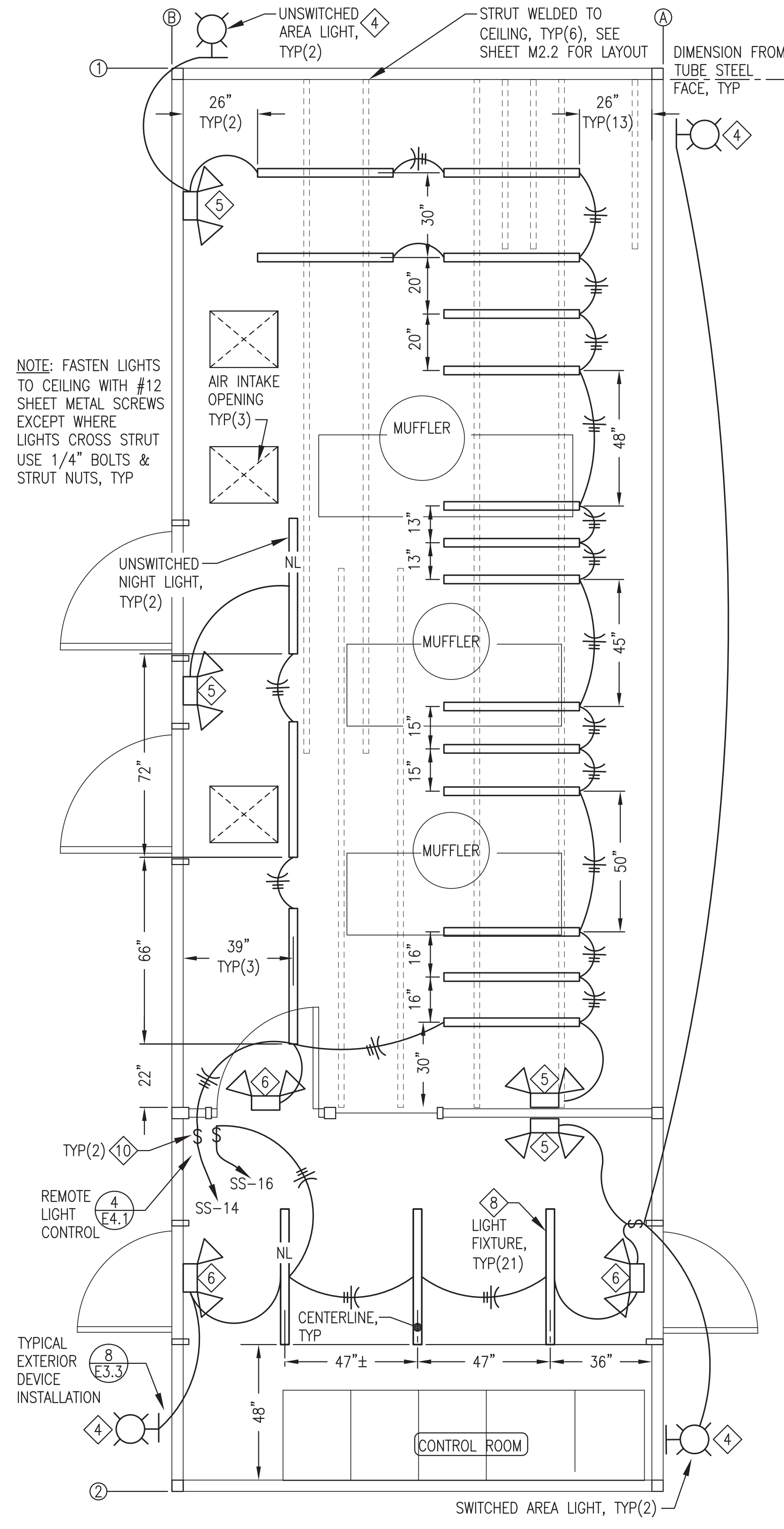
ISSUED FOR CONSTRUCTION JANUARY 2019





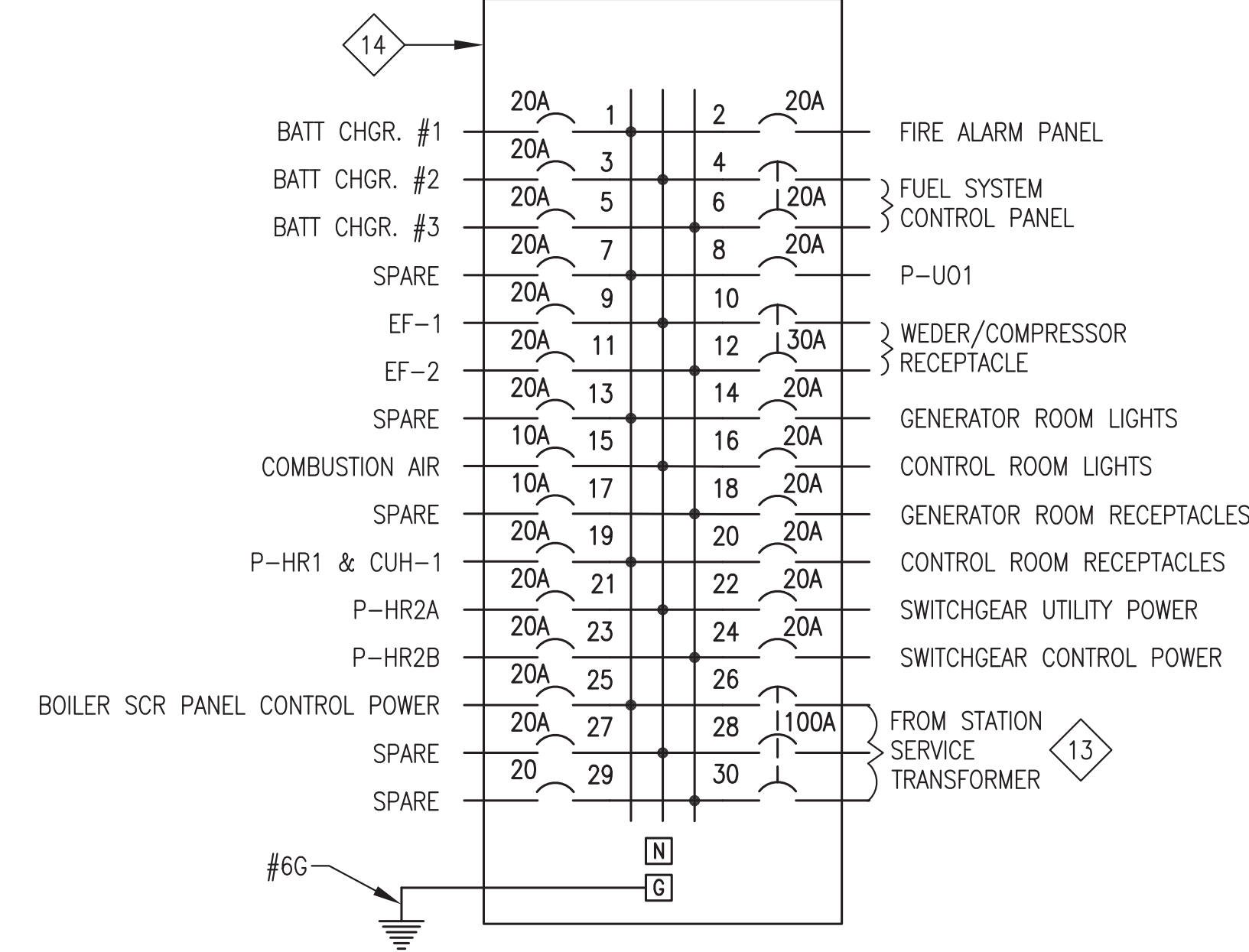
**1**  
**E4.1** RECEPTACLE PLAN  
3/8"=1'-0"

NOTE: ALL WIRING RUNS 2#12, #12G UNLESS SPECIFICALLY NOTED OTHERWISE.

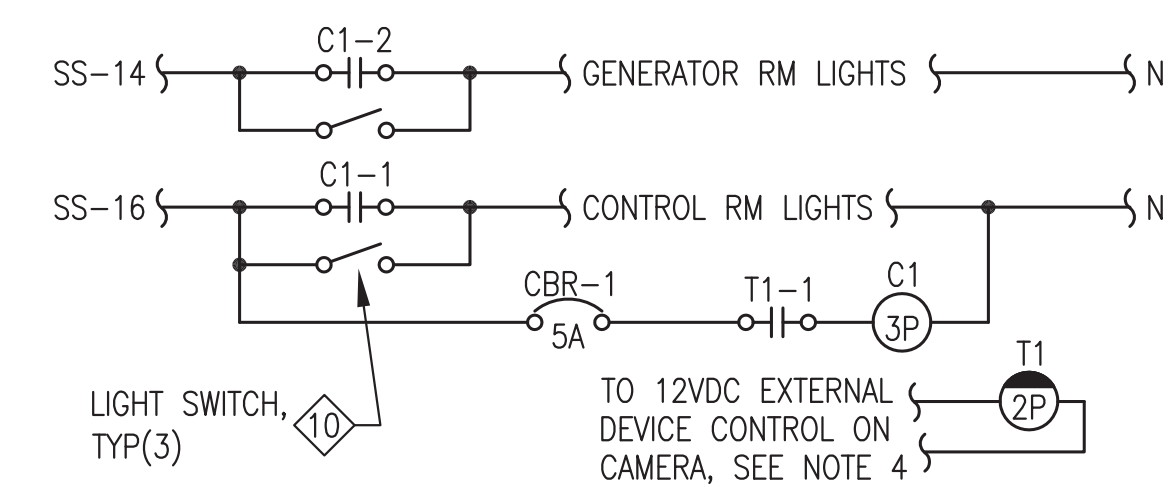


**2**  
**E4.1** LIGHTING PLAN  
3/8"=1'-0"

NOTE: ALL WIRING RUNS 2#12, #12G UNLESS SPECIFICALLY NOTED OTHERWISE.



**3**  
**E4.1** STATION SERVICE PANEL "SS"  
NO SCALE



- NOTES:**
- INSTALL CONTACTOR, TIMER RELAY, AND CIRCUIT BREAKER IN 12"x12"x6" NEMA 1 JUNCTION BOX ON WALL ABOVE LIGHT SWITCHES.
  - ALL LIGHTING CIRCUIT WIRING MIN #12 AWG. ALL 5A CONTROL CIRCUIT WIRING MIN #16AWG.
  - SET TIMER FOR 5 MINUTES, SINGLE SHOT MODE.
  - CONNECT TO CONFIGURABLE OUTPUT PINS ON CAMERA AND PROGRAM TO POWER RELAY ON CAMERA OPERATION.
- BILL OF MATERIALS:**
- CBR1: 5A, 1P, RAIL MOUNT CIRCUIT BREAKER. ALLEN BRADLEY 1489-A1-050.
- C1: 23A, 3P CONTACTOR, 120V COIL. ALLEN BRADLEY 100-C23D10.
- T1: 10A, DPDT RELAY, 12VDC COIL, WITH SOCKET BASE AND TIMING MODULE. ALLEN BRADLEY 700-HA32212 RELAY WITH 700HN204 BASE AND 700HT3 SERIES B TIMING MODULE.

**4**  
**E4.1** LIGHTING REMOTE CONTROL SCHEMATIC  
NO SCALE

BUILDING PLANS SYMBOL LEGEND		BUILDING PLANS SYMBOL LEGEND	
SYMBOL	DESCRIPTION	SYMBOL	DESCRIPTION
SS-##	HOME RUN TO PANEL & BREAKER(S) INDICATED. SHORT DASH INDICATES HOT CONDUCTOR, LONG DASH INDICATES NEUTRAL CONDUCTOR, CURVED DASH INDICATES GROUND CONDUCTOR. IF NOT SPECIFICALLY INDICATED, PROVIDE 2#12 AWG & 1#12 AWG GROUND.		125V, 20A, DUPLEX RECEPTACLE
	LIGHT FIXTURE, TYP(21)		LINE VOLTAGE THERMOSTAT
#	ELECTRICAL ITEM - SEE EQUIPMENT SCHEDULE ON SHEET E6		DIGITAL THERMOSTAT, MODULATING
1/A	MOTOR (HORSEPOWER INDICATED)		SNAP SWITCH / SMALL MOTOR DISCONNECT
MD	MOTORIZED DAMPER - SEE MECHANICAL		TIMER SWITCH
			GROUND

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

ISSUED FOR CONSTRUCTION JANUARY 2019

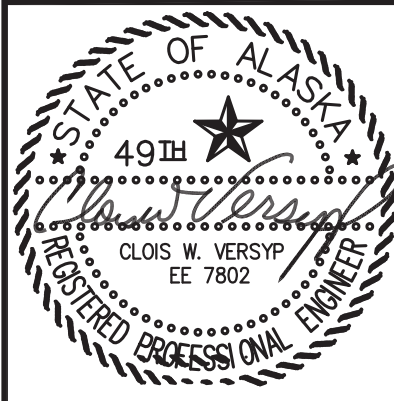


STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

REVISIONS	DESCRIPTION
REV DATE	

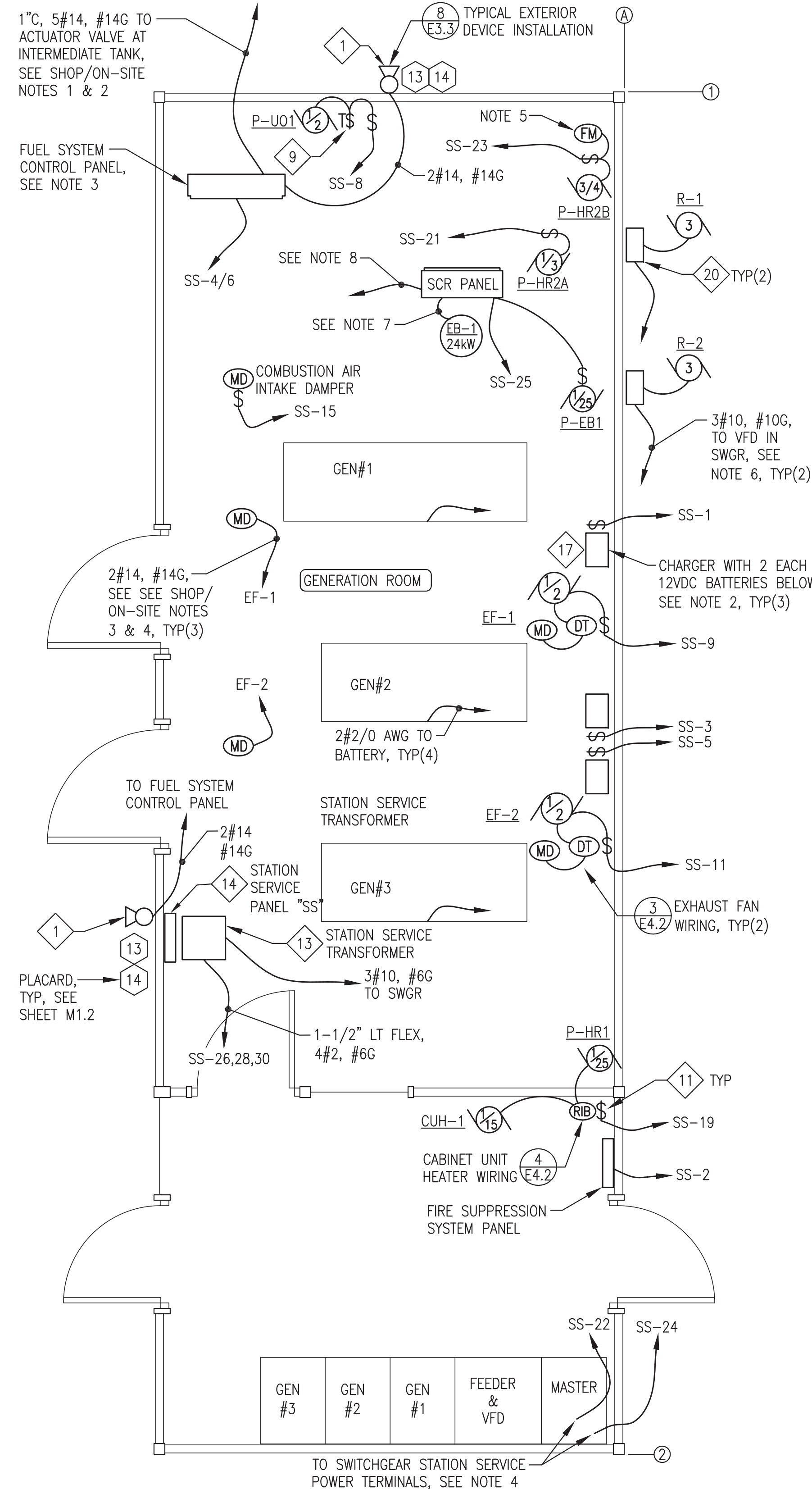
VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
RECEPTACLE &  
LIGHTING PLANS &  
STATION SERVICE PANEL





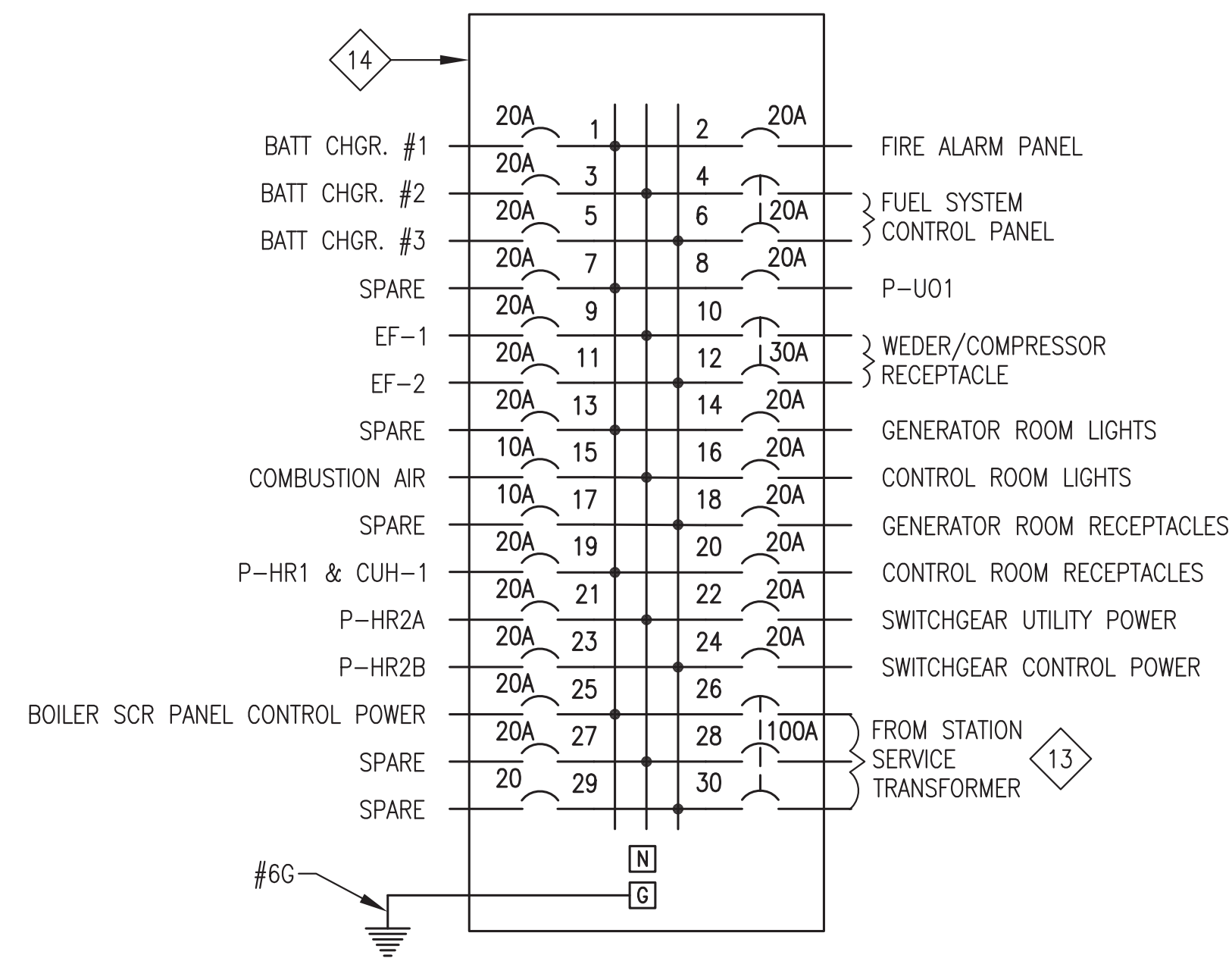
**1**  
**E4.2** STATION SERVICE PLAN  
3/8"=1'-0"

**STATION SERVICE GENERAL NOTES:**

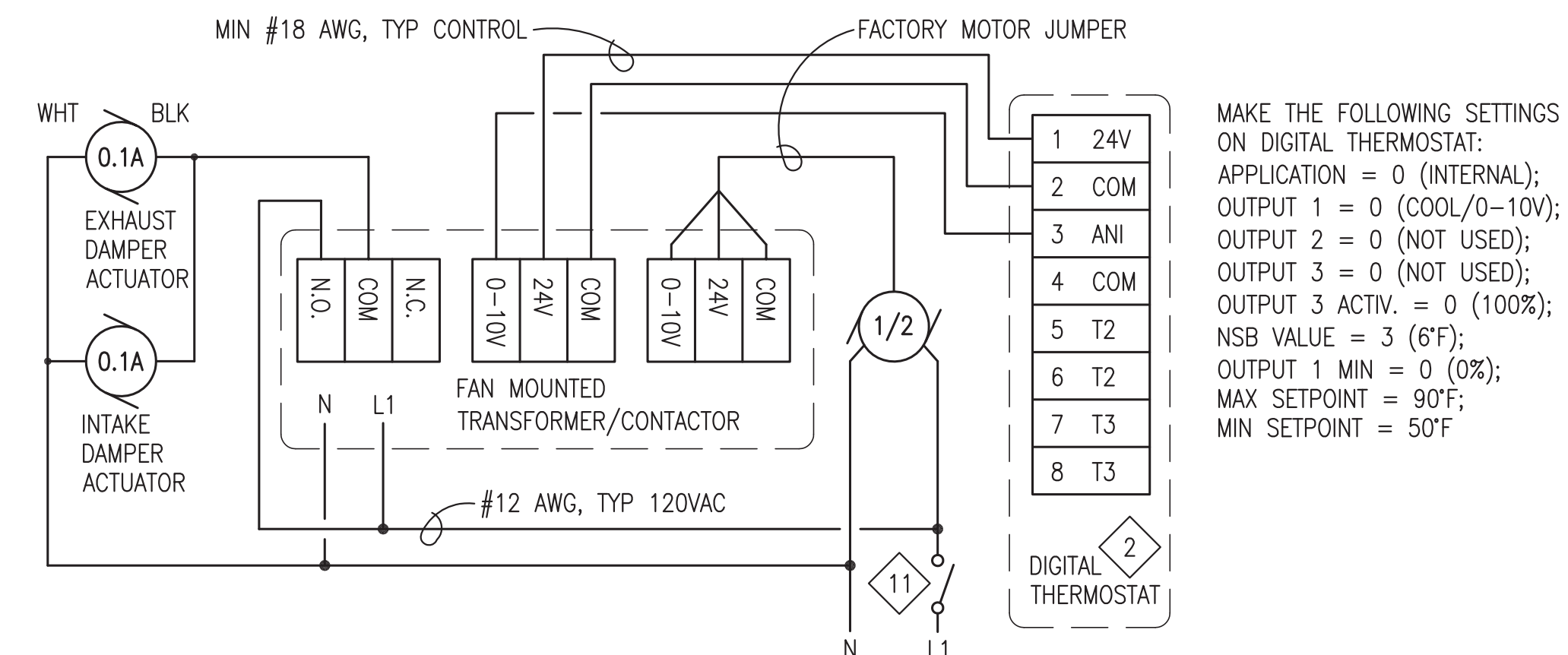
- 1) ALL WIRING RUNS 2#12, #12G UNLESS SPECIFICALLY NOTED OTHERWISE.
- 2) MOUNT BATTERY CHARGER TO WALL ON SHALLOW STRUT AND INSTALL BATTERIES ON FLOOR BELOW, SEE ELEVATION 1/E3.2.
- 3) SEE SHEETS E7.1-E7.3 FOR DAY TANK CONTROL PANEL DESIGN. ALL ACCESSORIES NOT SHOWN ON PLANS. SEE LOGIC DIAGRAMS FOR ADDITIONAL DETAIL.
- 4) SEE SWITCHGEAR SHOP DRAWINGS FOR TERMINATION OF ALL POWER AND CONTROL WIRING.
- 5) INSTALL FLOW METER FOR HEAT RECOVERY MONITORING WHERE SHOWN ON HEAT RECOVERY PIPING ISOMETRIC. PROVIDE POWER FROM P-HR2B DISCONNECT.
- 6) RADIATOR VFD POWER CONDUCTORS OVERSIZED FOR 80% DE-RATE. DO NOT ROUTE IN WIREWAY. ROUTE IN SEPARATE EXTERIOR CONDUIT, SEE ELEVATION 1/E3.3.
- 7) 1" C WITH 6#10, #10G, HIGH TEMPERATURE CONDUCTORS FROM BOILER TO SCR PANEL. SEE SHEET E6.4. ROUTE IN SEPARATE CONDUIT, DO NOT ROUTE IN WIREWAY.
- 8) 3#8, #10G TO BREAKER IN SWITCHGEAR.

**STATION SERVICE SHOP/ON-SITE NOTES:**

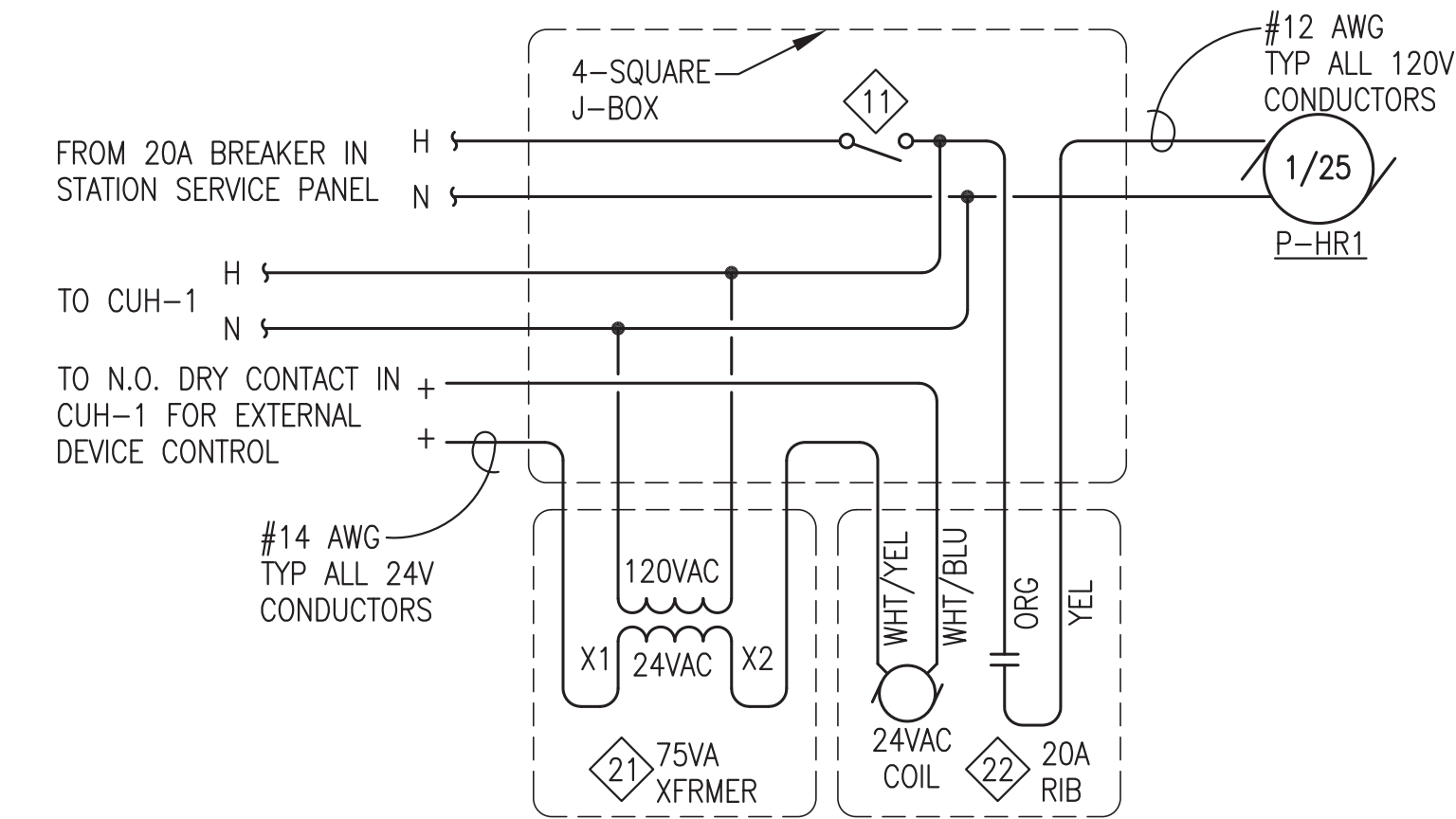
- 1) DURING SHOP FABRICATION INSTALL WALL PENETRATION AND CONDUIT INTO DAY TANK PANEL. SEE ELEVATION 5/E3.2.
- 2) AS PART OF ON-SITE WORK INSTALL CONDUIT AND CONDUCTORS TO TANK FARM, SEE SHEET E2.
- 3) DURING SHOP FABRICATION INSTALL CEILING MOUNTED BOX ADJACENT TO DAMPER ACTUATOR AND TEMPORARILY CONNECT DAMPER TO VERIFY OPERATION.
- 4) AS PART OF ON-SITE WORK INSTALL CONDUIT AND CONDUCTORS TO DAMPER ACTUATOR. SEE SHEET M7.



**2**  
**E4.2** STATION SERVICE PANEL "SS"  
NO SCALE



**3**  
**E4.2** EXHAUST FAN WIRING DIAGRAM  
NO SCALE



**4**  
**E4.2** CUH-1 WIRING DIAGRAM  
NO SCALE

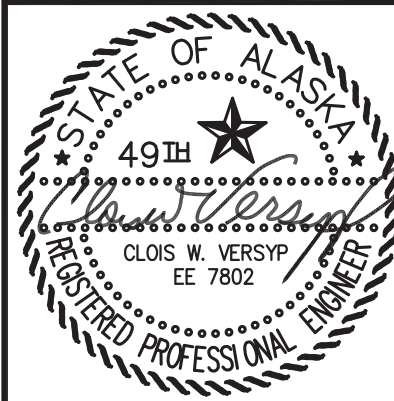
**THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. WORK INCLUDED IN THE ON SITE CONTRACT IS NOTED WITHIN THE CLOUDED AREAS.**



**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**

REVISIONS	REV DATE	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



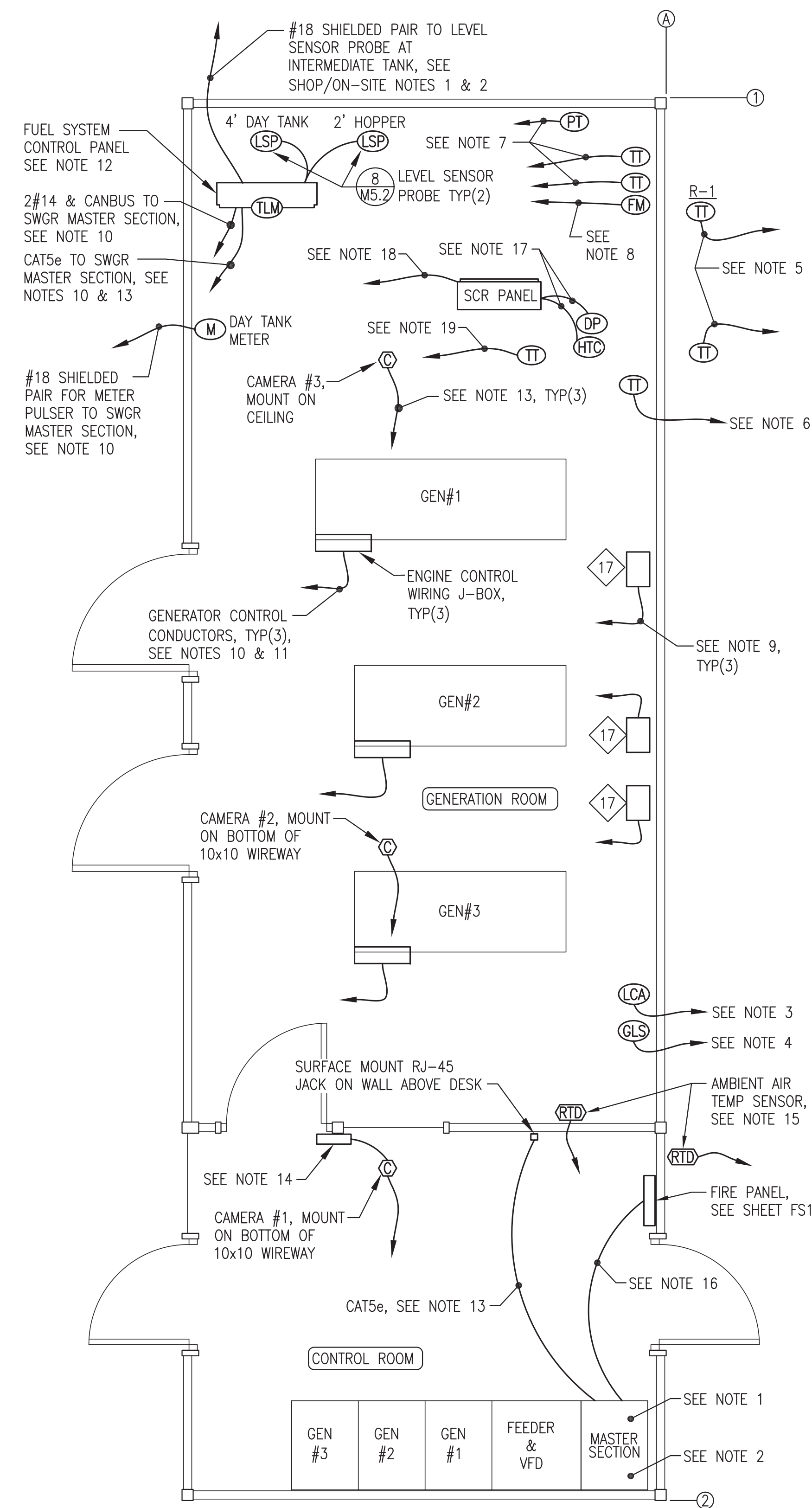
DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
STATION SERVICE PLAN, DETAILS, & PANEL

**E4.2**  
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019





**1**  
**E5** INSTRUMENTATION & DATA PLAN  
3/8"=1'-0"

**INSTRUMENTATION & DATA PLAN NOTES:**

1. INSTALL CAMERA POE+ SWITCH INSIDE MASTER SECTION. CONNECT TO 120VAC CONTROL POWER AND TO ETHERNET SWITCH, SEE NOTE 10.
2. INSTALL ROUTER ON TOP OF MASTER SECTION IN RACK OR CABINET. CONNECT TO 120VAC UPS AND TO ETHERNET SWITCH, SEE NOTE 10.
3. LOW COOLANT LEVEL ALARM SWITCH INSTALLED AT EXPANSION TANK, SEE MECHANICAL. CONNECT TO N.C. SWITCH (WHITE & RED) AND ROUTE 2#14 TO SWITCHGEAR MASTER SECTION. SEE NOTE 10.
4. GLYCOL LEVEL SENSOR PROBE INSTALLED IN EXPANSION TANK, SEE MECHANICAL. ROUTE #18 SHIELDED PAIR TO SWITCHGEAR. SEE NOTE 10.
5. INSTALL TEMP TRANSMITTER IN EACH RADIATOR, SEE DETAIL 3/E3.3. ROUTE #18 SHIELDED PAIR FROM EACH TO SWITCHGEAR VFD SECTION, SEE NOTE 10.
6. INSTALL COOLANT RETURN TEMP TRANSMITTER IN PIPING MAIN WHERE SHOWN ON COOLING PIPING ISOMETRIC. ROUTE #18 SHIELDED PAIR TO SWITCHGEAR MASTER SECTION, SEE NOTE 10.
7. INSTALL TWO TEMP TRANSMITTERS AND ONE PRESSURE TRANSMITTER FOR HEAT RECOVERY MONITORING WHERE SHOWN ON HEAT RECOVERY PIPING ISOMETRIC 2/M4.2. ROUTE #18 SHIELDED PAIR FROM EACH TO SWITCHGEAR MASTER SECTION. SEE NOTE 10.
8. INSTALL FLOW METER FOR HEAT RECOVERY MONITORING WHERE SHOWN ON HEAT RECOVERY PIPING ISOMETRIC. PROVIDE POWER FROM P-HR2B DISCONNECT. ROUTE #18 SHIELDED PAIR TO SWITCHGEAR MASTER SECTION. SEE NOTE 10.
9. ROUTE 2#14 FROM BATTERY CHARGER ALARM CONTACTS TO ASSOCIATED SWITCHGEAR GENERATOR SECTION, SEE NOTE 10 AND WIRING DIAGRAM 2/E5.
10. SEE SWITCHGEAR SHOP DRAWINGS FOR TERMINATION OF ALL INSTRUMENTATION AND DATA WIRING INCLUDING CONTROL POWER.
11. ROUTE GENERATOR CONTROL CONDUCTORS TO SWITCHGEAR IN 10x10 WIREWAY WITH POWER CONDUCTORS. SEE SHEETS E3.1, E6.3, AND NOTE 10.
12. SEE SHEETS E7.1-E7.3 FOR FUEL SYSTEM CONTROL PANEL DESIGN. ALL ACCESSORIES NOT SHOWN ON PLANS. SEE LOGIC DIAGRAMS FOR ADDITIONAL DETAIL.
13. ROUTE CAT5e CONDUCTORS FROM EACH CAMERA TO POE+ SWITCH IN MASTER SECTION. ROUTE CAT5e CONDUCTORS FROM FUEL SYSTEM PANEL, FIRE SUPPRESSION PANEL, AND RJ-45 JACK TO ETHERNET SWITCH IN SWITCHGEAR MASTER SECTION. SEE NOTE 10. INSTALL ALL CAT5e CONDUCTORS IN SEPARATE DEDICATED RACEWAYS - DO NOT ROUTE WITH STATION SERVICE OR POWER CONDUCTORS.
14. INSTALL CONTACTOR WITH TIMER RELAY FOR REMOTE LIGHTING CONTROL. OPERATE FROM DRY CONTACT ON CAMERA #1. TIMER TO TURN LIGHTS ON FOR 5 MINUTES EACH TIME CAMERA IS OPERATED. SEE SCHEMATIC 4/E4.1.
15. RTD TEMPERATURE SENSOR PROVIDED WITH SWITCHGEAR. ROUTE #18 SHIELDED PAIR TO SWITCHGEAR MASTER SECTION. SEE NOTE 10.
16. ROUTE CAT5e FOR DATA AND 2#14 FOR GENERATOR SHUT DOWN FROM FIRE PANEL TO SWITCHGEAR MASTER SECTION, SEE NOTES 10 AND 13.
17. #18 SHIELDED PAIR FROM DIFFERENTIAL PRESSURE SWITCH & HIGH TEMP CUTOUT TO BOILER SCR PANEL. SEE SHEET E6.4.
18. 4 EACH #18 SHIELDED PAIR TO SWITCHGEAR MASTER SECTION, 3 FOR SWITCH/ALARM INDICATION AND 1 FOR ANALOG SIGNAL. SEE SHEET E6.4.
19. INSTALL BOILER OUTLET TEMP TRANSMITTER IN PIPING WHERE SHOWN ON BOILER PIPING ISOMETRIC 4/M4.2. ROUTE #18 SHIELDED PAIR TO SWITCHGEAR MASTER SECTION, SEE NOTE 10.

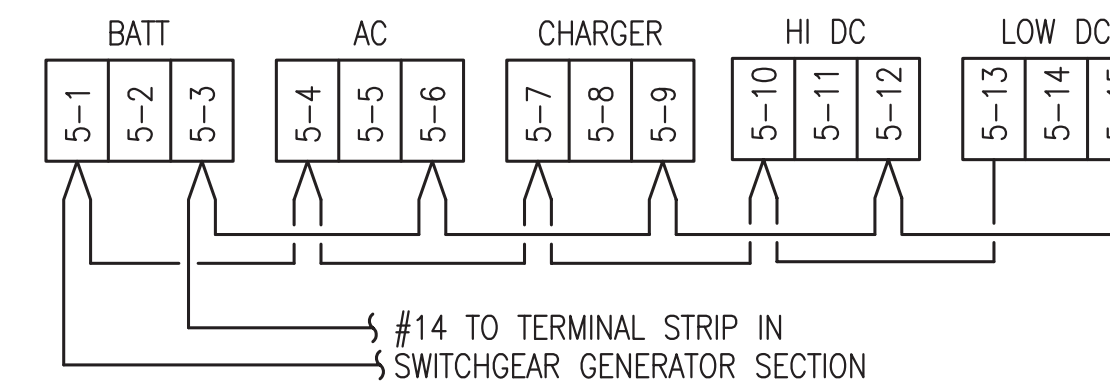
**INSTRUMENTATION SHOP/ON-SITE NOTES:**

1. DURING SHOP FABRICATION INSTALL WALL PENETRATION AND CONDUIT INTO DAY TANK PANEL. SEE ELEVATION 5/E3.2.
2. AS PART OF ON-SITE WORK INSTALL CONDUIT AND CONDUCTORS TO TANK FARM, SEE SHEET E2.

**DATA DEVICE SCHEDULE**

DEVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
ROUTER - HIGH SPEED INTERNET	4-PORT GIGABIT ROUTER, DUAL 2.4 AND 5 GHz WIFI WITH ADJUSTABLE ANTENNAS, 4 GIGABIT LAN, 1 GIGABIT WAN, MINIMUM 256 MB RAM	ASUS RT-N66U OR APPROVED EQUAL
POE+ - POWER OVER ETHERNET CAMERA SWITCH	MINIMUM 4 PORT MANAGED GIGABIT SWITCH, MINIMUM 14 GBPS THROUGHPUT, MINIMUM 30W POWER OVER ETHERNET PER PORT, MINIMUM 130W TOTAL, 120VAC POWER	AXIS T8508 POE+ OR APPROVED EQUAL
CAMERAS	NETWORK CAMERA, HDTV 1080P RESOLUTION, 360 DEGREE PAN, MINIMUM 90 DEGREE TILT, 10X ZOOM, AUTO FOCUS, POWER OVER ETHERNET, WITH PROGRAMMABLE OUTPUT CONNECTIONS FOR EXTERNAL CONTROL OF LIGHTING	AXIS M5525-E PTZ OR APPROVED EQUAL

NOTE: SPECIFIC PARTS MANUFACTURER AND MODEL SELECTED NOT ONLY TO MEET PERFORMANCE FUNCTION BUT ALSO TO COORDINATE AND INTERFACE WITH OTHER DEVICES AND SYSTEMS. APPROVED EQUAL SUBSTITUTIONS WILL BE ALLOWED ONLY BY ENGINEER'S APPROVAL. TO OBTAIN APPROVAL, SUBMITTALS MUST CLEARLY DEMONSTRATE HOW SUBSTITUTE ITEM MEETS OR EXCEEDS SPECIFIED ITEM QUALITY AND PERFORMANCE CHARACTERISTICS AND ALSO COMPLIES WITH MECHANICAL AND/OR ELECTRICAL CONNECTIONS AND PHYSICAL LAYOUT REQUIREMENTS.

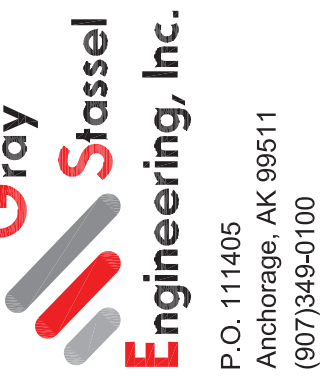


NOTE: PRIOR TO ENERGIZING MAKE THE FOLLOWING SETTINGS ON CHARGER:

- 1) AC LINE VOLTAGE SWITCH TO "115V".
- 2) AUTO BOOST JUMPER TO "NORM".
- 3) FLOAT VOLTAGE JUMPER TO "13.50/27.00" (FOR GEL CELL).
- 4) BATTERY RANGE JUMPER TO "24V".

**2**  
**E5** BATTERY CHARGER ALARM WIRING DIAGRAM  
NO SCALE

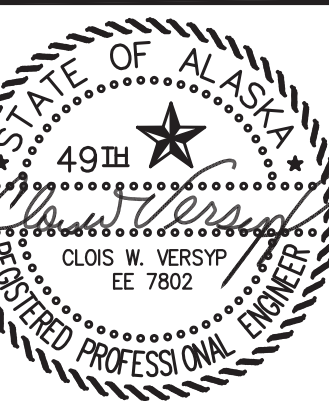
THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. WORK INCLUDED IN THE ON SITE CONTRACT IS NOTED WITHIN THE CLOUDED AREAS.



**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	REVISIONS	DESCRIPTION
	REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



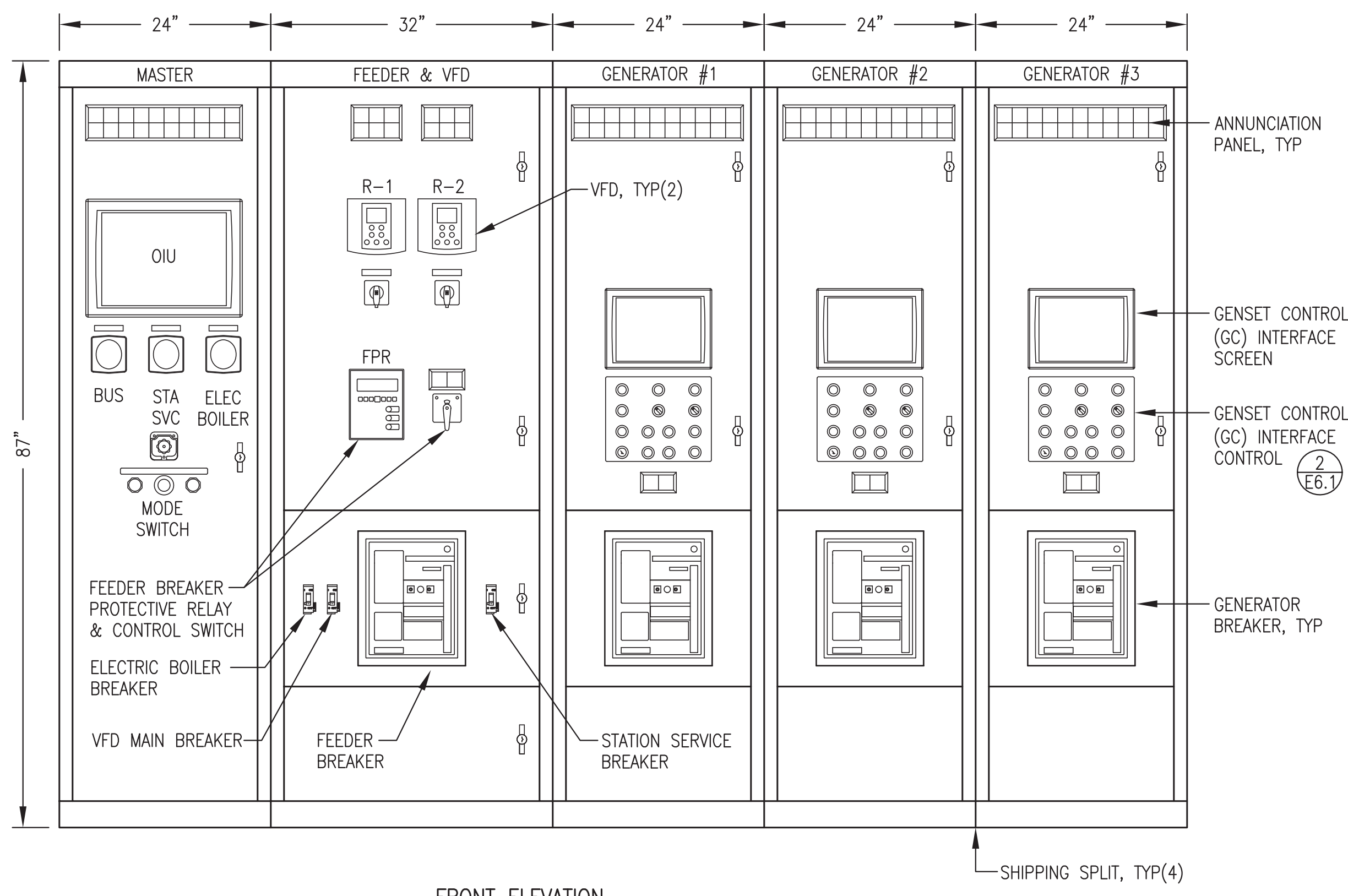
DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
INSTRUMENTATION & DATA PLAN & DETAILS

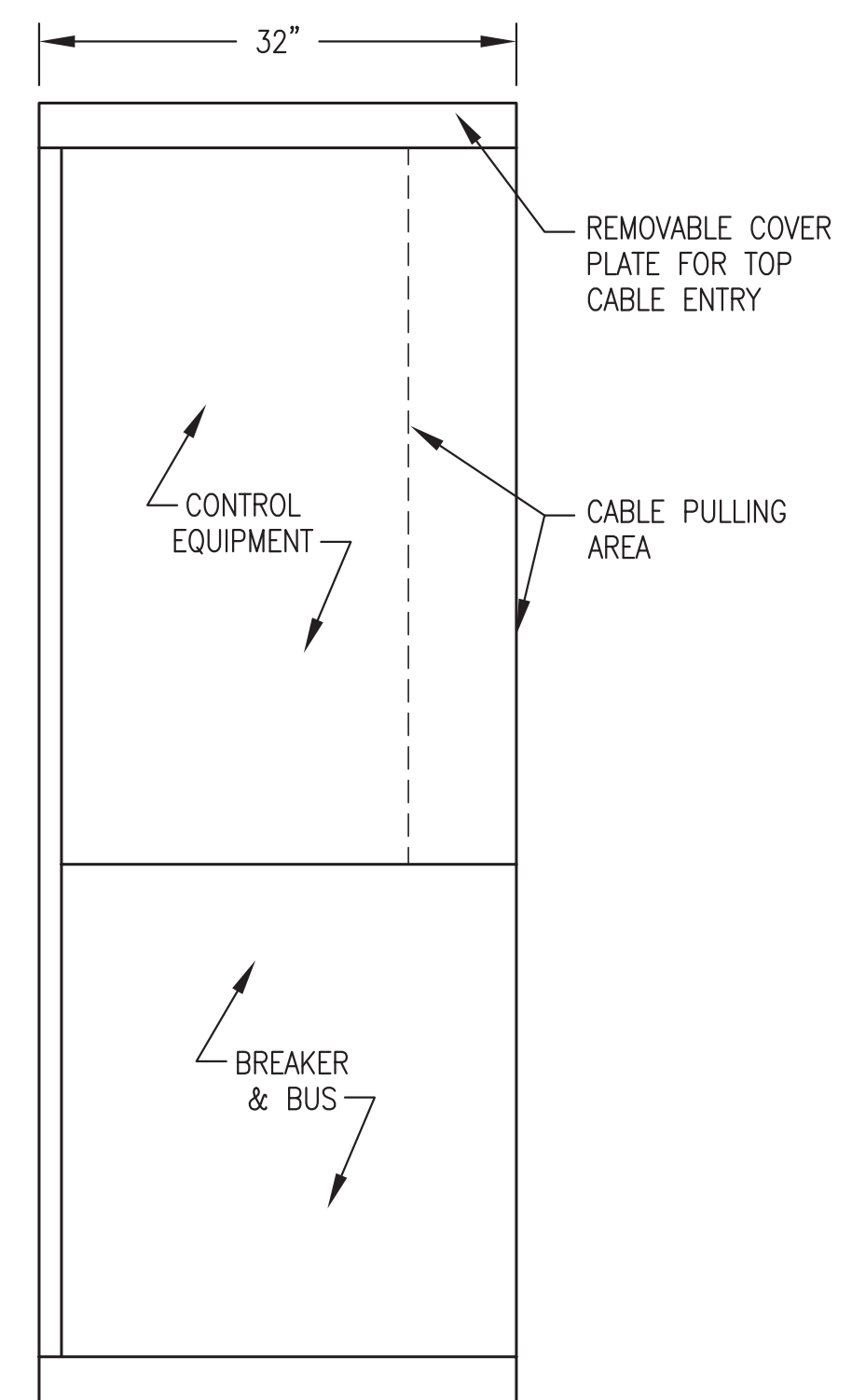
**E5**  
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019



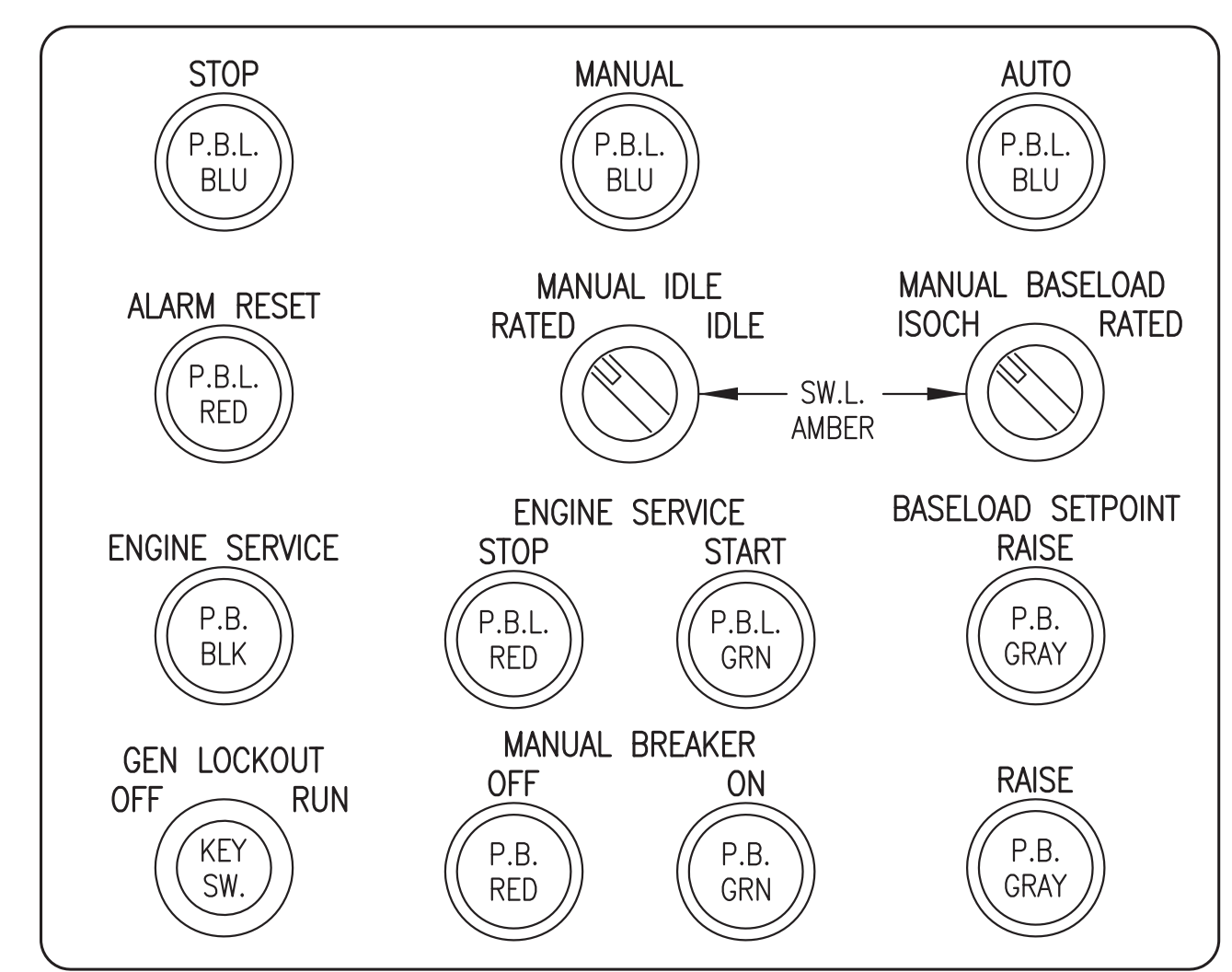


FRONT ELEVATION



TYPICAL CROSS SECTION

**1** SWITCHGEAR ENCLOSURE LAYOUT  
E6.1 NO SCALE



**INTERFACE CONTROLS LEGEND:**  
P.B. PUSH BUTTON  
P.B.L. PUSH BUTTON WITH LIGHT  
SW.L. KNOB OPERATED SWITCH WITH LIGHT  
KEY SW. KEY OPERATED LOCKABLE SWITCH

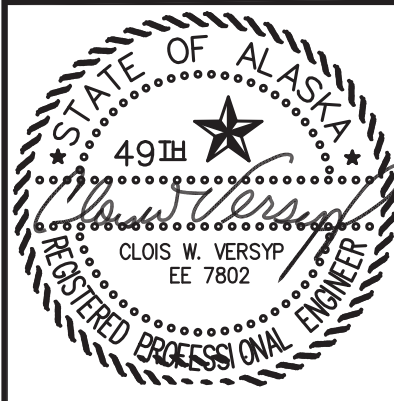
**2** GENSET CONTROL (GC) INTERFACE CONTROLS  
E6.1 NO SCALE



**STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

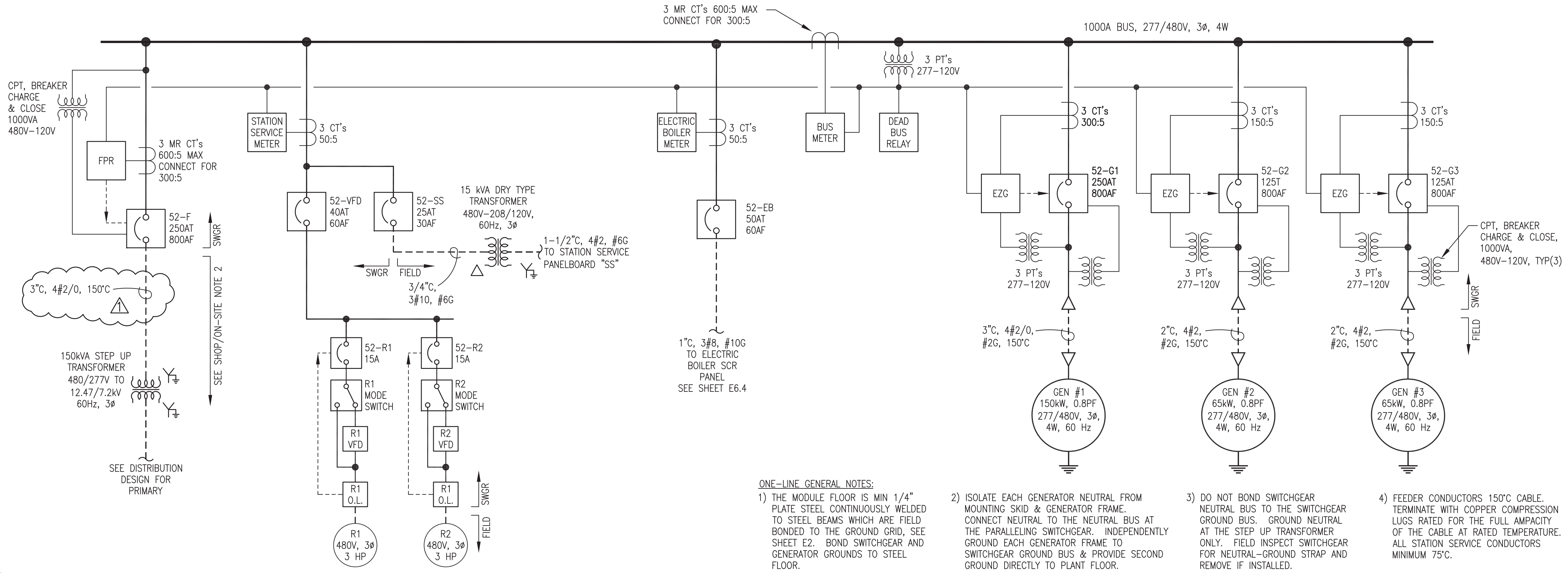
DRAWING TITLE:  
SWITCHGEAR ENCLOSURE LAYOUT

**E6.1**  
SHEET OF 7

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

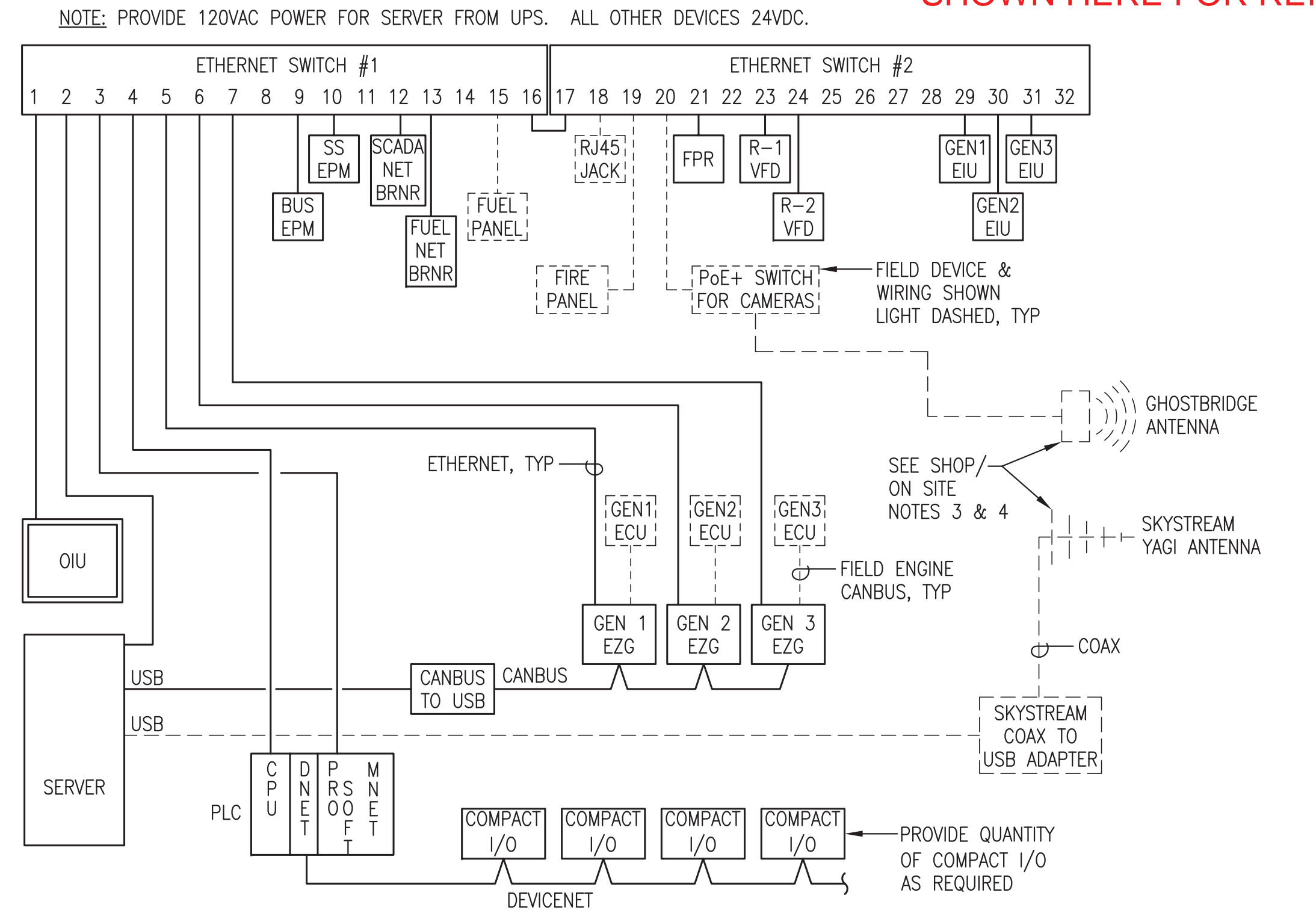
ISSUED FOR CONSTRUCTION JANUARY 2019



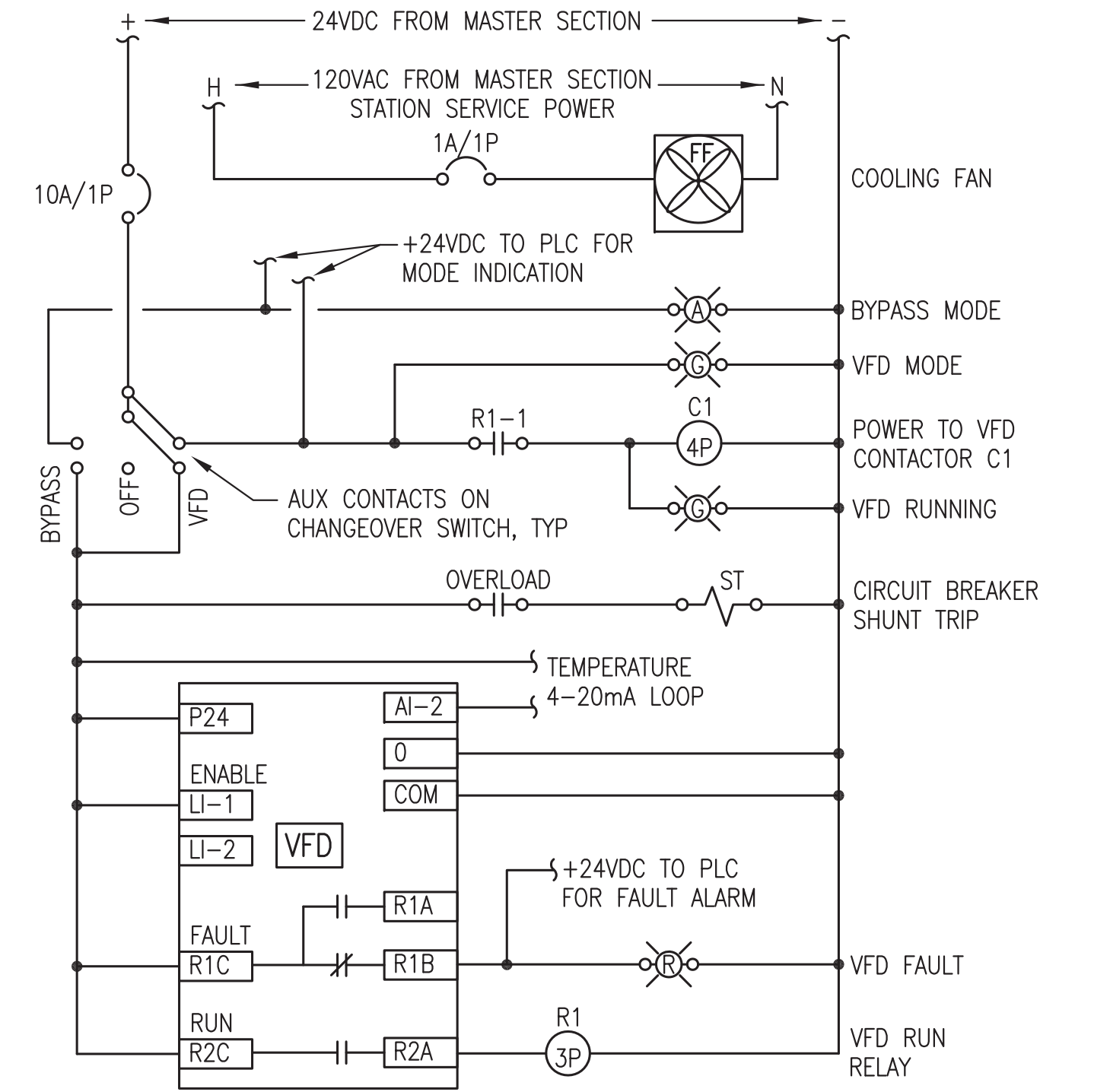


**1 SWITCHGEAR ONE-LINE DIAGRAM**  
E6.2 NO SCALE

**THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. WORK INCLUDED IN THE ON SITE CONTRACT IS NOTED WITHIN THE CLOUDED AREAS.**



**2 COMMUNICATION SCHEMATIC**  
E6.2 NO SCALE



**3 TYPICAL RADIATOR VFD LOGIC DIAGRAM**  
E6.2 NO SCALE

**SWITCHGEAR SYMBOL LEGEND**

	TRANSFORMER PT=POTENTIAL XFMR CPT=CONTROL POWER XFMR
	CURRENT TRANSFORMER M.R. - INDICATES MULTIRATIO CT'S RATING FACTOR RF=2.0
	CIRCUIT BREAKER AT=AMP TRIP RATING AF=AMP FRAME RATING
	WOODWARD EASYGEN GENSET CONTROLLER
	FEEDER PROTECTION RELAY
	SHOP INSTALLED POWER WIRING/BUS
	FIELD INSTALLED POWER WIRING
	SHOP INSTALLED CONTROL WIRING

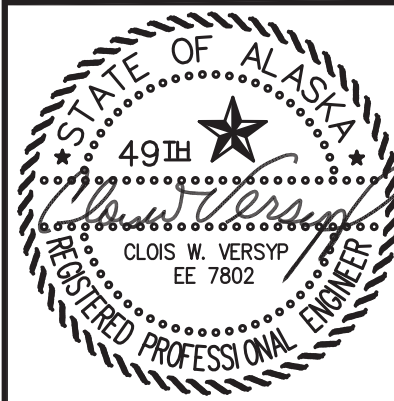
- SWITCHGEAR SHOP/ON-SITE NOTES:**
- 1) DEVICES AND WIRING NOTED AS FIELD ARE EXTERNAL TO THE SWITCHGEAR BUT ARE INCLUDED IN THE MODULE SHOP FABRICATION WORK.
  - 2) THE FEEDER, STEP UP TRANSFORMER, AND DISTRIBUTION ARE TO BE INSTALLED AS PART OF THE ON-SITE WORK AND ARE NOT PART OF THE MODULE SHOP FABRICATION WORK.
  - 3) THE COMMUNICATION DEVICES AND ASSOCIATED WIRING FOR COMMUNICATION WITH THE REMOTE WIND POWER GENERATORS ARE TO BE INSTALLED AS PART OF THE ON-SITE WORK AND ARE NOT PART OF THE MODULE SHOP FABRICATION WORK.
  - 4) THE GHOSTBRIDGE ANTENNA, SKYSTREAM YAGI ANTENNA, AND SKYSTREAM COAX TO USB ADAPTER WILL BE OWNER FURNISHED AT NO COST TO THE ON-SITE CONTRACTOR.

**PROVIDE ALL ON SITE WORK UNDER THE BASE BID EXCEPT UNDER ADDITIVE ALTERNATE #1 INSTALL THE OWNER FURNISHED WIND FARM GHOSTBRIDGE AND YAGI ANTENNAS.**

**CONSTRUCTION DOCUMENTS**

REVISIONS	DESCRIPTION
REV DATE	FEEDER & NOTE 4
1	4/11/19

VERIFY SCALES  
0 1" THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

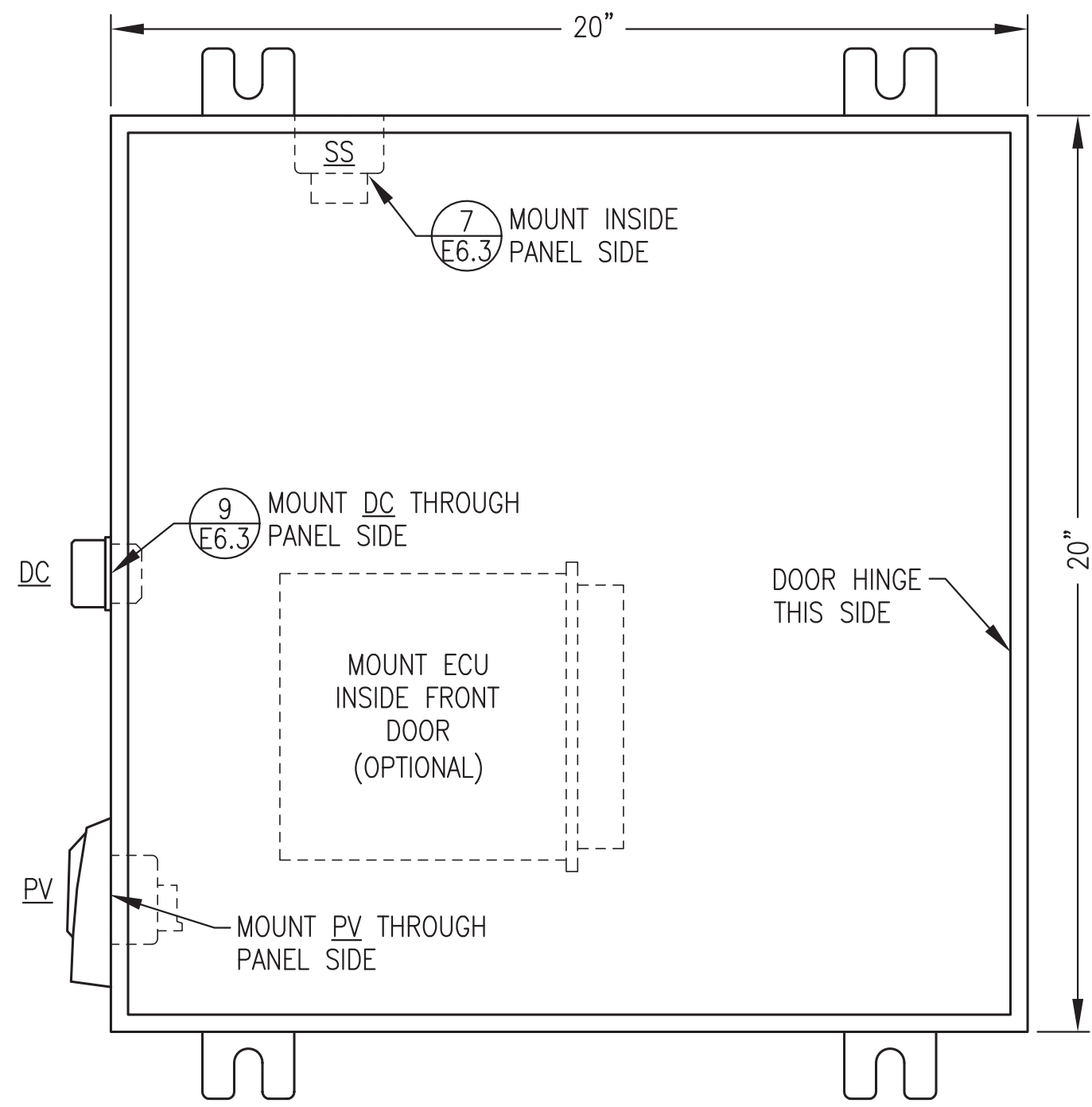


DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

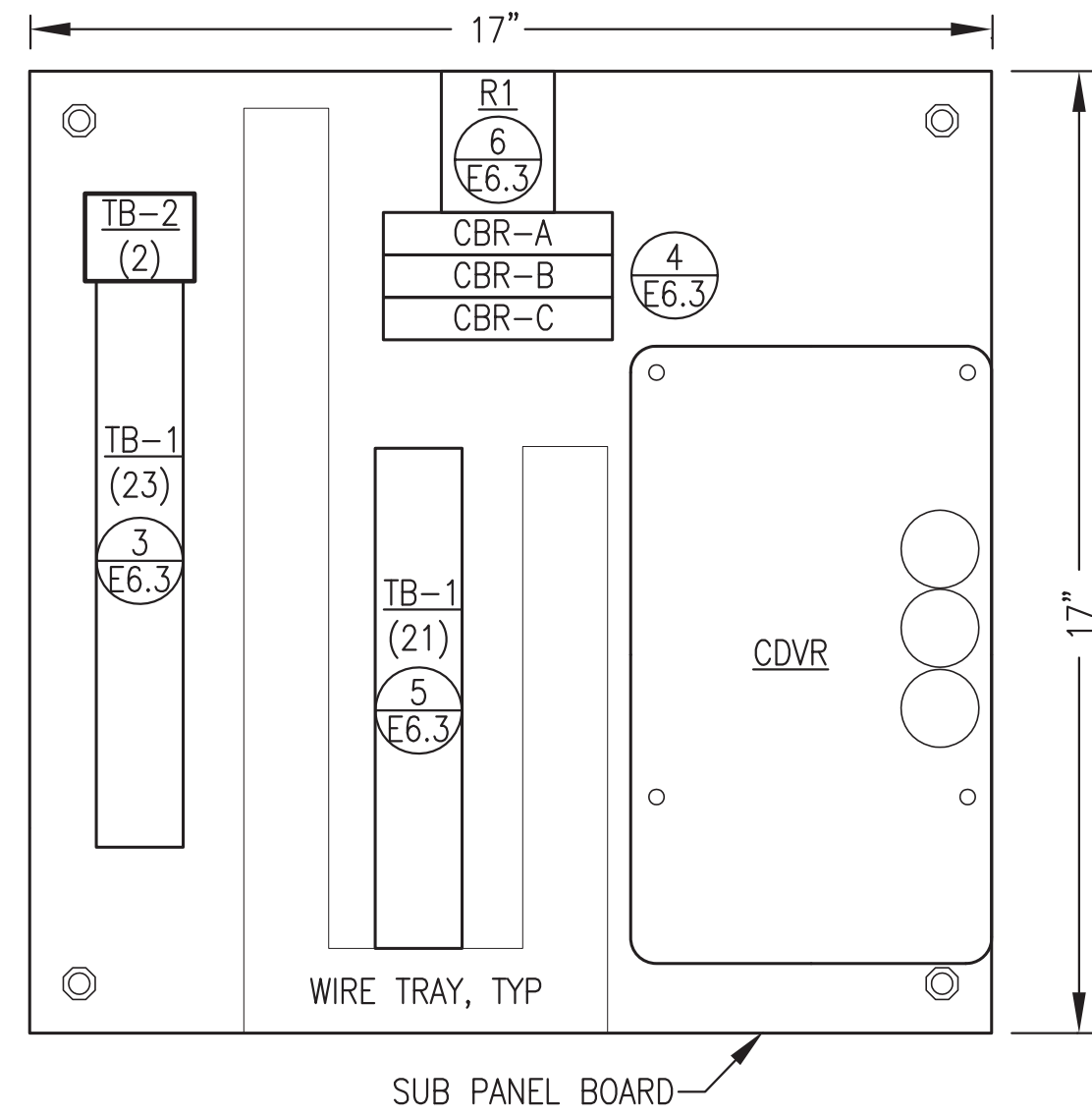
DRAWING TITLE:  
SWITCHGEAR ONE-LINE & SCHEMATICS

REVISED DRAWING ISSUED APRIL 2019





**1** JUNCTION BOX FRONT PANEL LAYOUT  
E6.3 NO SCALE



**2** JUNCTION BOX SUB PANEL LAYOUT  
E6.3 NO SCALE

BILL OF MATERIALS				NOTE: SPECIFIC PARTS MANUFACTURER AND MODEL SELECTED NOT ONLY TO MEET PERFORMANCE FUNCTION BUT ALSO TO COORDINATE AND INTERFACE WITH OTHER DEVICES AND SYSTEMS. APPROVED EQUAL SUBSTITUTIONS WILL BE ALLOWED ONLY BY ENGINEER'S APPROVAL. TO OBTAIN APPROVAL, SUBMITTALS MUST CLEARLY DEMONSTRATE HOW SUBSTITUTE ITEM MEETS OR EXCEEDS SPECIFIED ITEM QUALITY AND PERFORMANCE CHARACTERISTICS AND ALSO COMPLIES WITH MECHANICAL AND/OR ELECTRICAL CONNECTIONS AND PHYSICAL LAYOUT REQUIREMENTS.
TAG	MANUFACTURER	MODEL	DESCRIPTION	
ENCLOSURE	HOFFMAN	A20H20ALP	20x20x8" NEMA 12 BACK PANEL	
CDVR	CATERPILLAR	A20P20	DIGITAL VOLTAGE REGULATOR	
CDVR	CATERPILLAR	314-7755	HARNESS FOR VOLTAGE REGULATOR	
CDVR	CATERPILLAR	254-1265	HARNESS FOR VOLTAGE REGULATOR	
CBR	ALLEN-BRADLEY	1489-M1-C010	RAIL MOUNT CIRCUIT BREAKER, 1-POLE, 1A	
DC	JOHN DEERE	57M7919	DIAGNOSTIC CONNECTOR, 9-PIN, CAN-BUS	
DC	DEUTSCH	HD18-009	CONNECTOR STRAIN RELIEF	
DC	DEUTSCH	HDC16-9	CONNECTOR PROTECTIVE DUST CAP	
DC	DEUTSCH	HD10-9-GKT	CONNECTOR GASKET	
DC	DEUTSCH	JDL062397	CONNECTOR LANYARD	
PV	MURPHY	PV101-C-MSTD	POWER VIEW W/HARNESS	
R1	ALLEN-BRADLEY	700HAB2224	DPDT RELAY, 24VDC COIL	
R1	ALLEN-BRADLEY	700HN101	8 PIN SOCKET BASE	
SS	CATERPILLAR	9X-8124	STARTER AUXILIARY SOLENOID, 24V	
TB-1	IDEC	BNH15LW	15A DIN RAIL-MOUNT TERMINAL BLOCK	
TB-2	IDEC	BNH50W	50A DIN RAIL-MOUNT TERMINAL BLOCK	

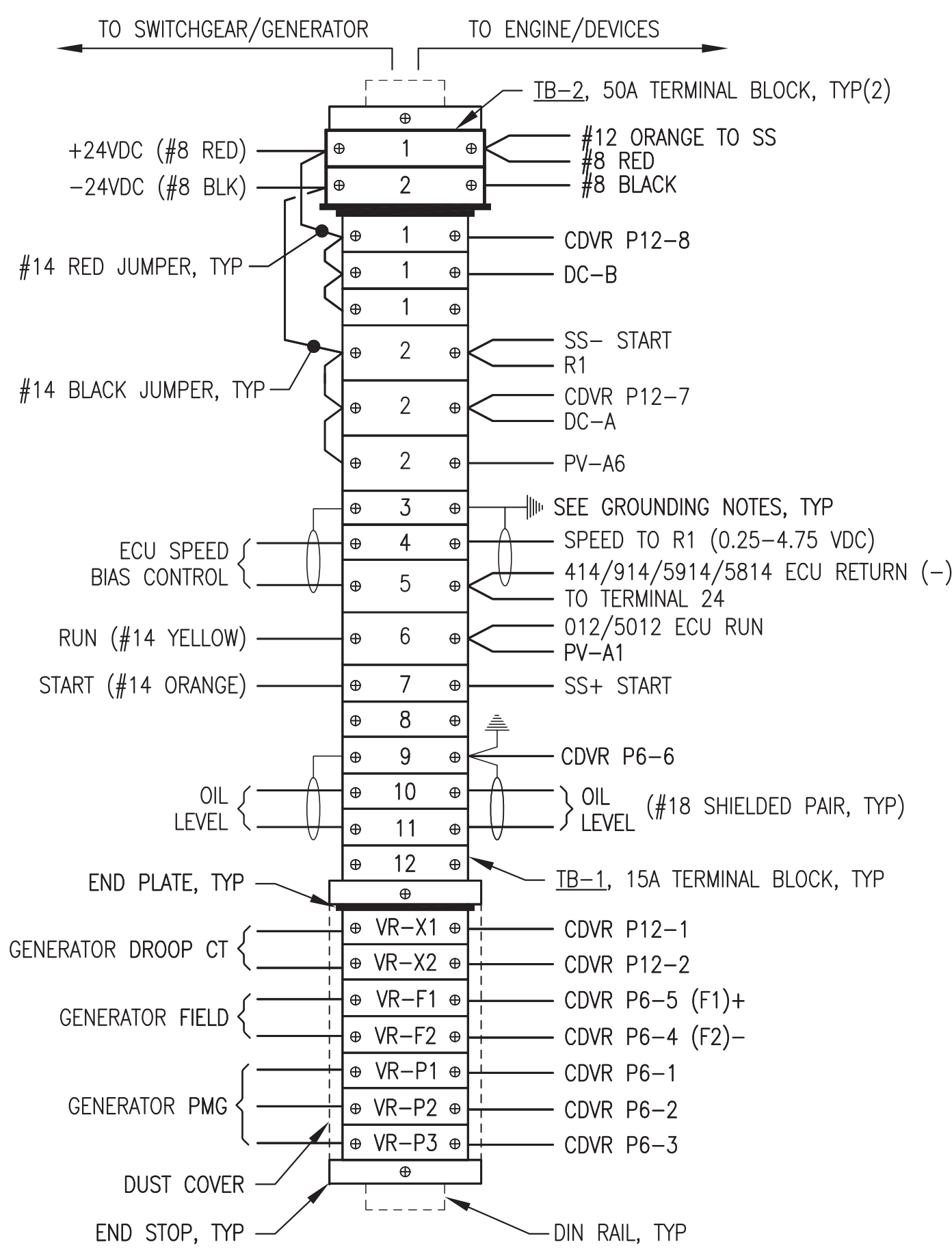
**SHOP FABRICATION NOTES:**

- 1) PROVIDE ASSEMBLY WITH ALL DEVICES AND WIRING INDICATED.
- 2) INSTALL IN A NEMA 12 ENCLOSURE WITH MOUNTING FLANGES AT BACK, A MIN 14 GAUGE INTERIOR BACK PANEL AND HINGED LOCKABLE DOOR. SIZE AS INDICATED.
- 3) PROVIDE DIN RAIL, TERMINAL END PLATES, TERMINAL END STOPS, TERMINAL DUST COVERS AND OTHER MISCELLANEOUS HARDWARE AS REQUIRED TO MATCH TERMINALS. LABEL ALL TERMINALS EXACTLY AS INDICATED ON THE DETAILS.
- 4) ALL WIRE #14AWG EXCEPT WHERE SPECIFICALLY INDICATED OTHERWISE. LABEL BOTH ENDS OF ALL JUMPERS WITH THE ENGINE PANEL TERMINAL NUMBER.
- 5) PROVIDE MECHANICAL GROUND LUGS FASTENED TO BACK PANEL AND GROUNDED TO ENGINE-GENERATOR. GROUND ALL SHIELD DRAIN WIRES TO LUGS AT PANEL END ONLY.
- 6) PROVIDE WIRING HARNESSES FOR CONNECTION TO GENERATOR AND TO ENGINE. INSTALL WIRES IN LIQUID TIGHT FLEX OR FLEXIBLE PLASTIC WIRE LOOM AND PROVIDE SERVICE LOOPS IN ACCORDANCE WITH SPECIFICATIONS.
- 7) SHOP TEST EACH ENGINE-GENERATOR WITH ASSOCIATED JUNCTION BOX PERMANENTLY CONNECTED. UPON COMPLETION OF TESTING, COIL WIRING HARNESSES AND SECURE JUNCTION BOX TO GENERATOR FOR SHIPPING.

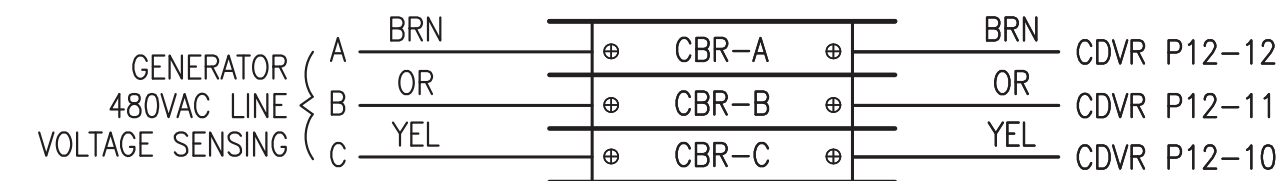
**FIELD INSTALLATION NOTES:**

- 1) PERFORM ALL FIELD WIRING IN ACCORDANCE WITH SPECIFICATIONS. LABEL BOTH ENDS OF ALL FIELD WIRING WITH THE ENGINE PANEL TERMINAL NUMBER.
- 2) ON SHIELDED CONDUCTORS GROUND ALL SHIELD DRAIN WIRES TO LUGS AT PANEL END ONLY.

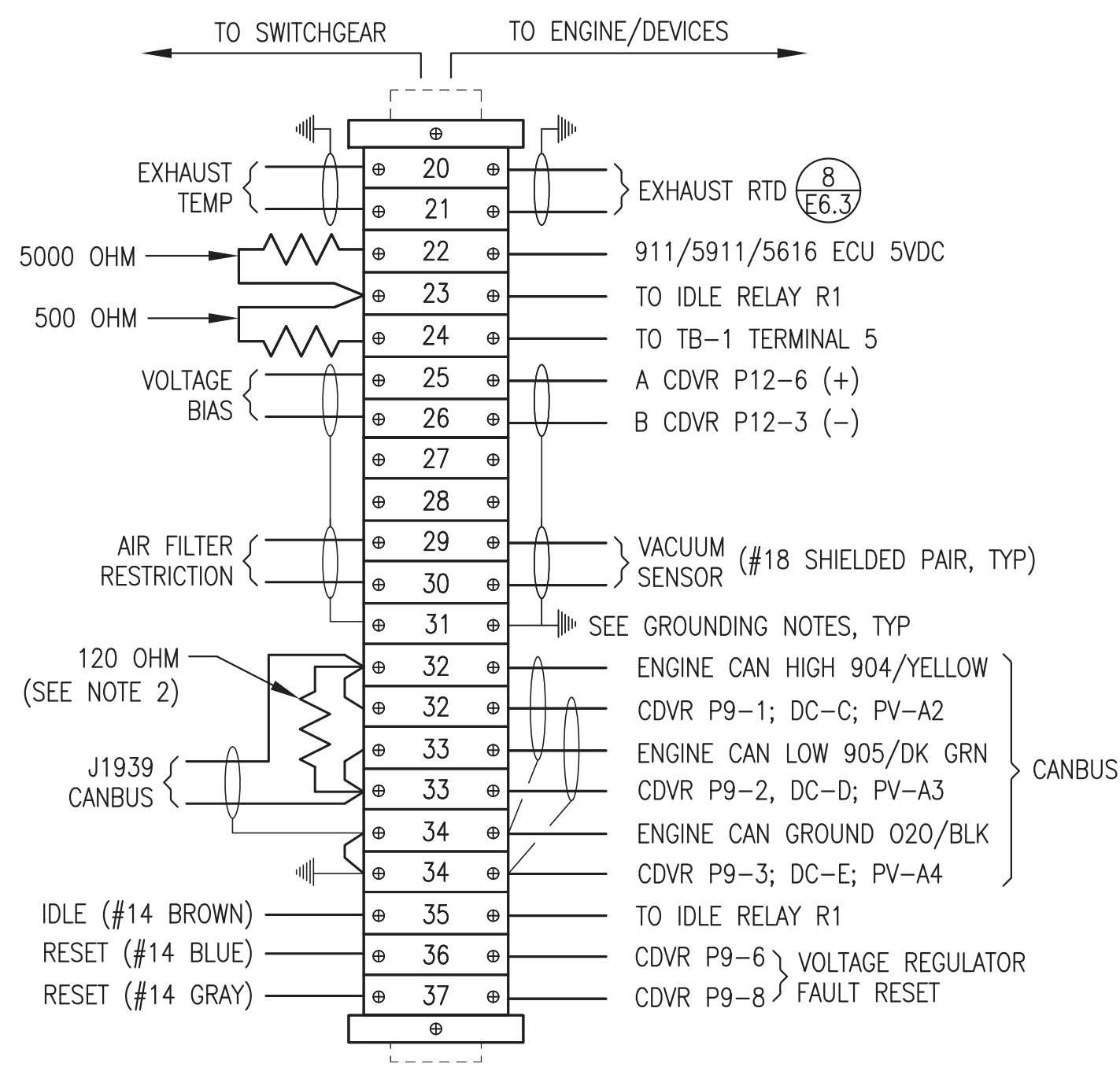
ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.



**3** TERMINAL STRIP CONNECTIONS  
E6.3 NO SCALE

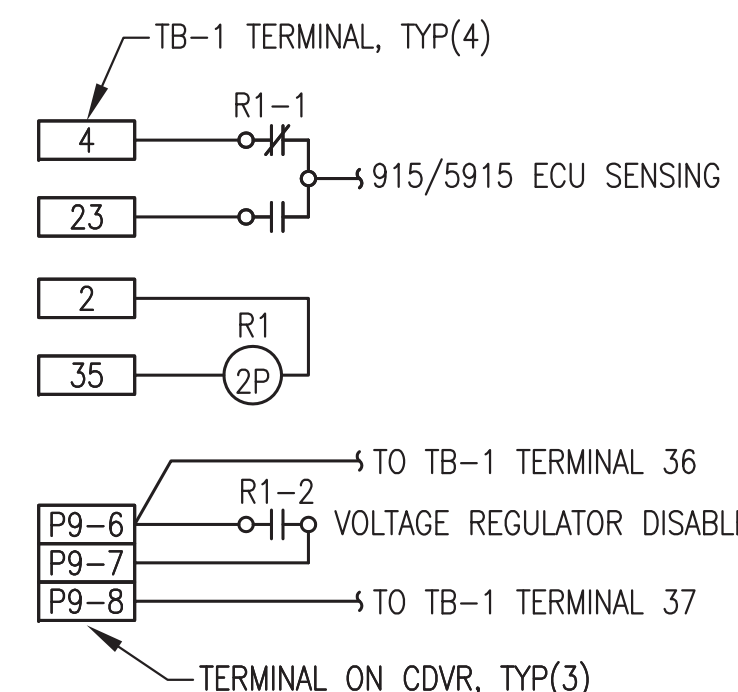


**4** CIRCUIT BREAKER CONNECTIONS  
E6.3 NO SCALE

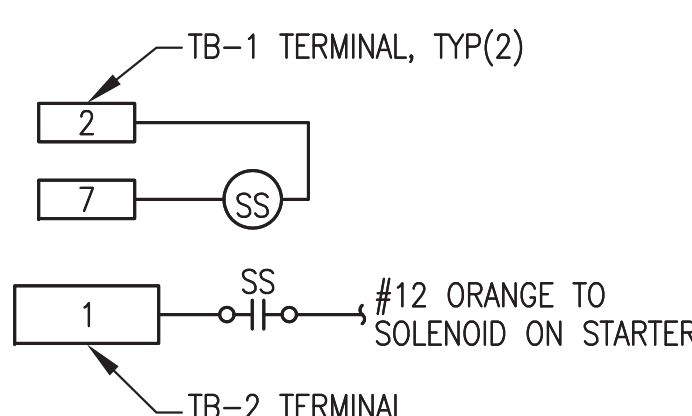


- NOTES: 1) ALL RESISTORS 0.25W.  
2) REMOVE RESISTOR IF ENGINE WIRING HARNESS HAS 120 OHM END OF LINE RESISTOR.

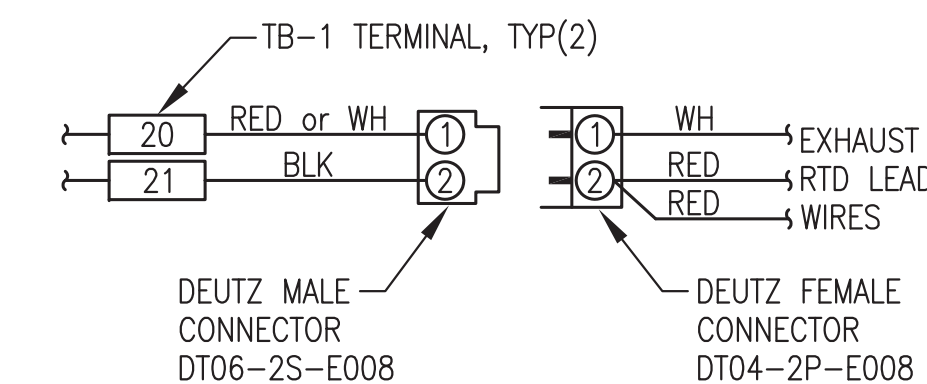
**5** TERMINAL STRIP CONNECTIONS  
E6.3 NO SCALE



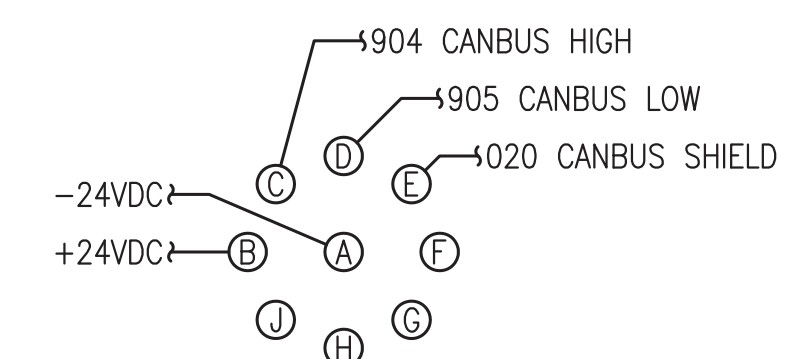
**6** IDLE RELAY R1 WIRING DIAGRAM  
E6.3 NO SCALE



**7** STARTER AUX SOLENOID SS WIRING  
E6.3 NO SCALE



**8** EXHAUST RTD CONNECTOR  
E6.3 NO SCALE



**9** DIAGNOSTIC CONNECTOR WIRING  
E6.3 NO SCALE



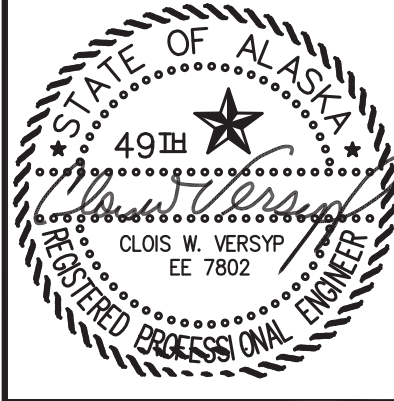
STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS

REV	DATE	DESCRIPTION

VERIFY SCALES  
0 1" THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



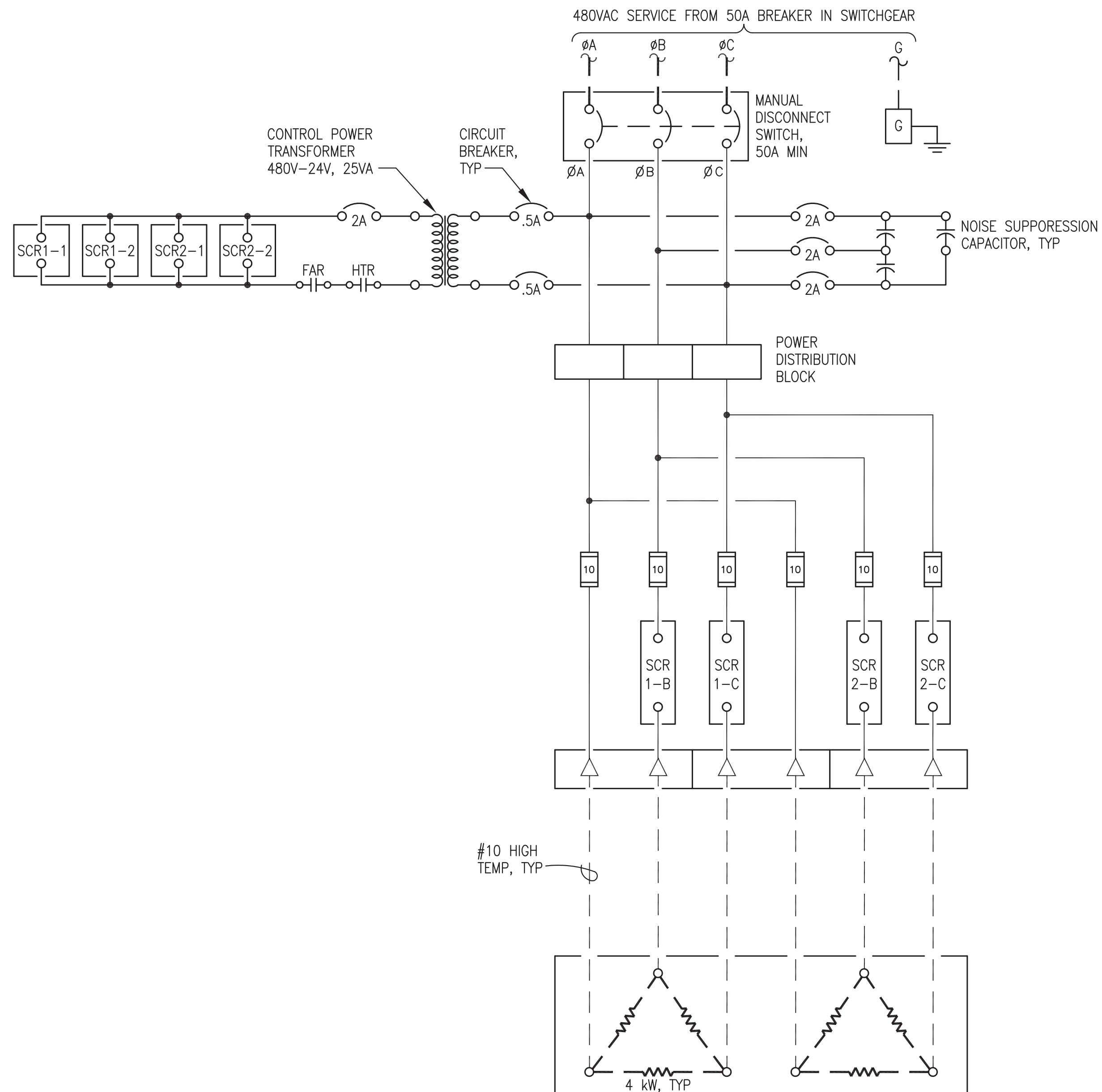
DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
24VDC ENGINE WIRING JUNCTION BOX

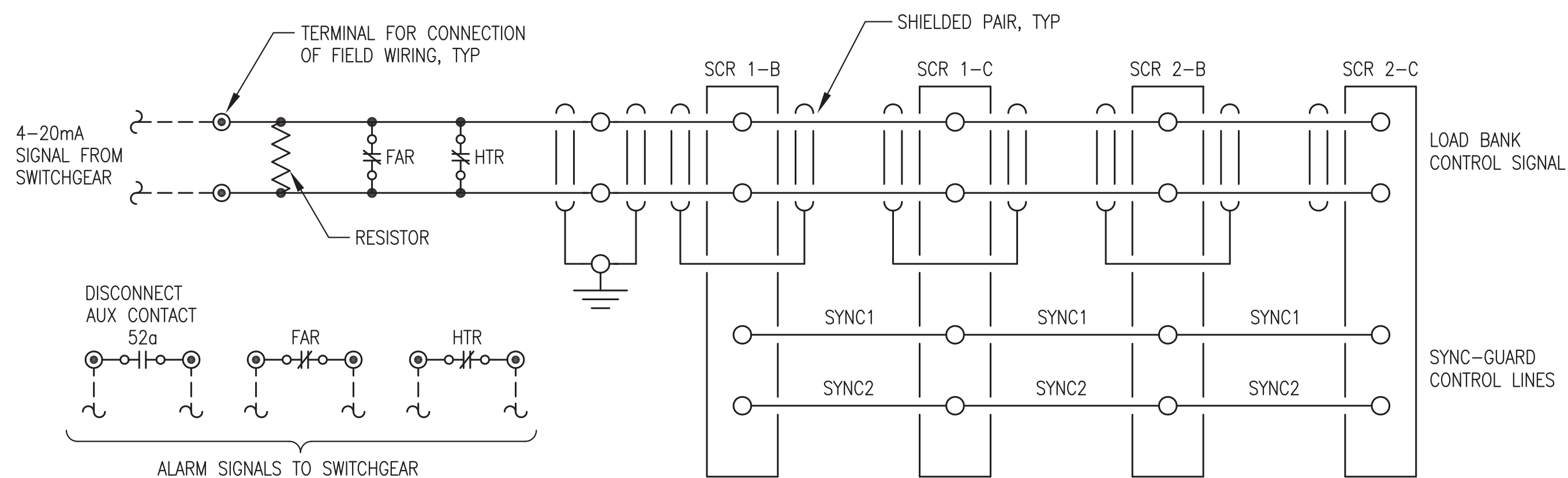
E6.3

ISSUED FOR CONSTRUCTION JANUARY 2019

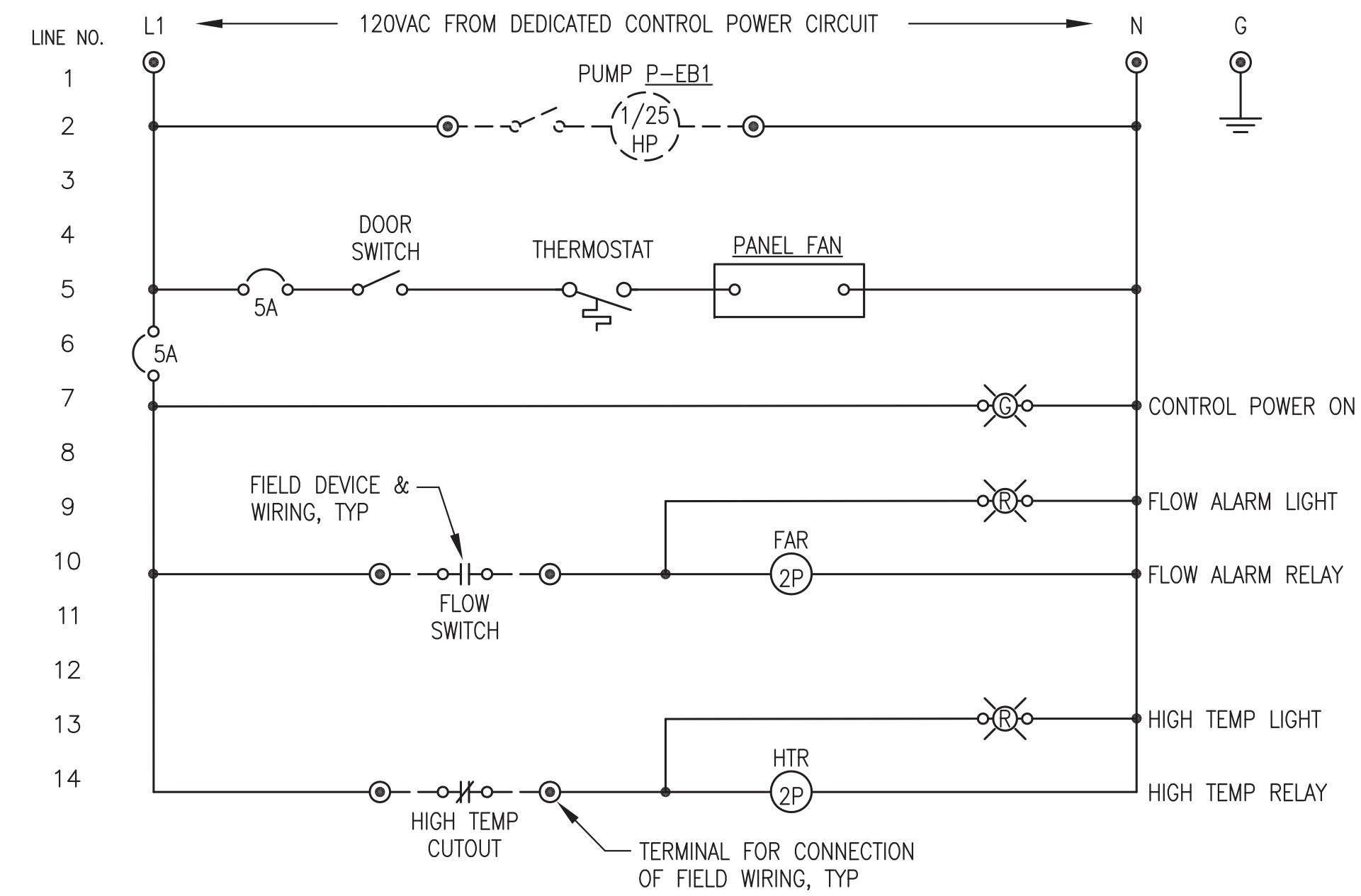




1 480VAC POWER 3-LINE DIAGRAM  
E6.4 NO SCALE



3 SCR CONTROL & ALARM SCHEMATIC  
E6.4 NO SCALE



2 120VAC POWER & CONTROL SCHEMATIC  
E6.4 NO SCALE

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.



Gray Stassel Engineering, Inc.  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

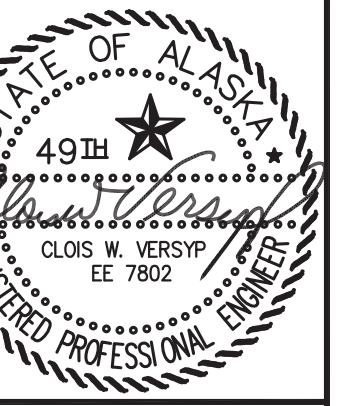
STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS

REV	DATE	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

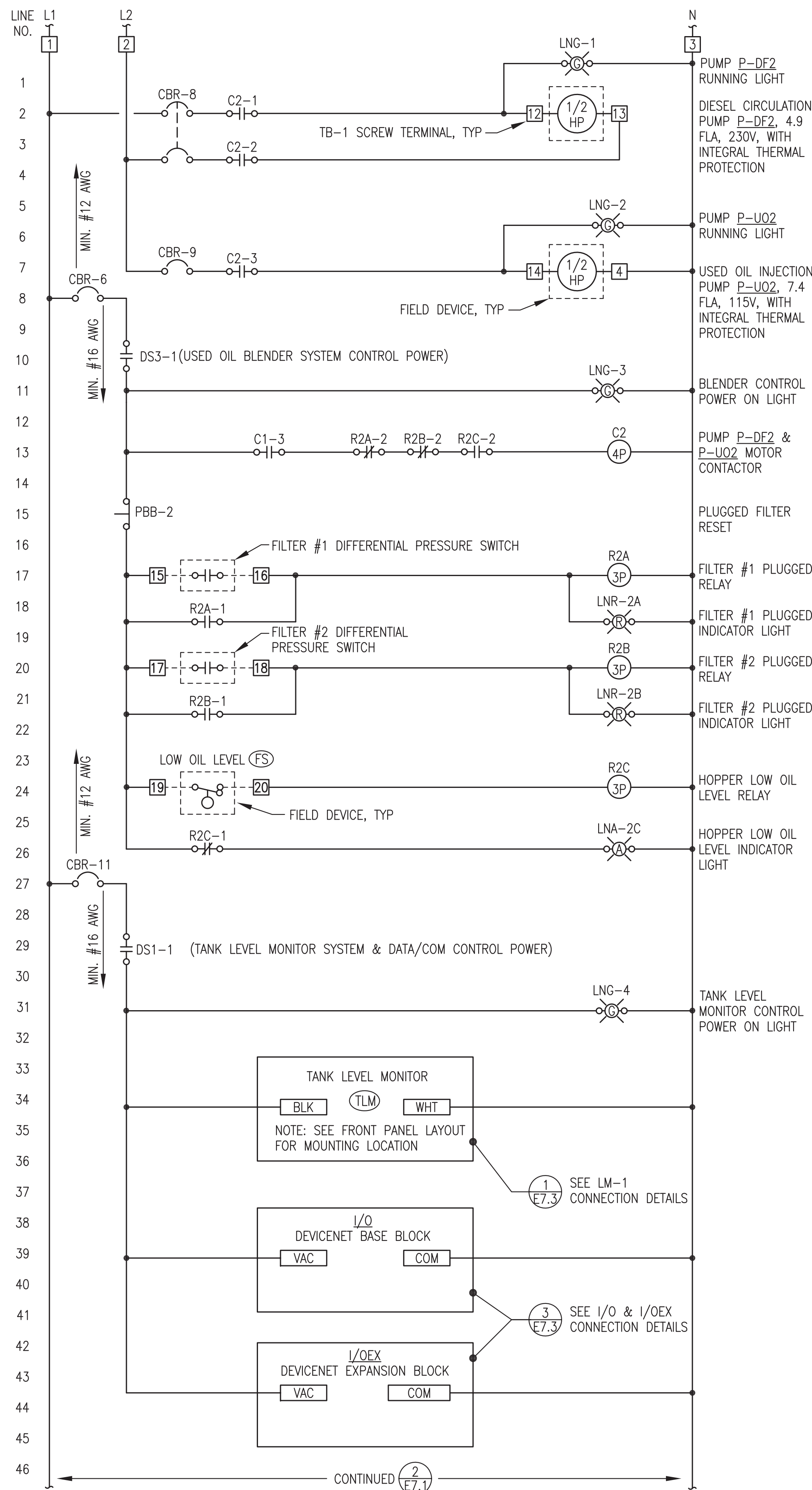
DRAWING TITLE:  
BOILER SCR PANEL  
3-LINE & SCHEMATICS

E6.4

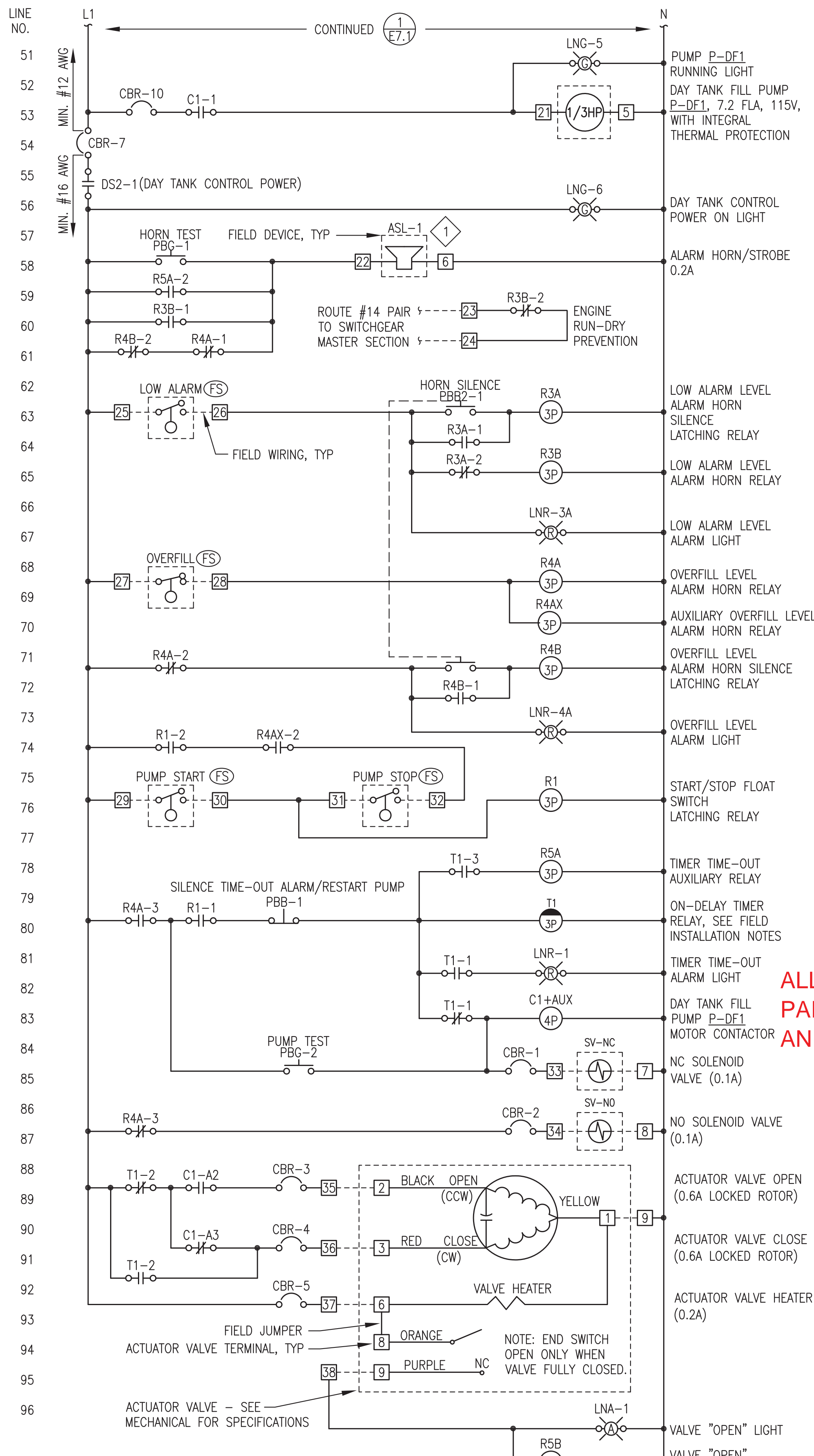
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019





1 USED OIL BLENDER SYSTEM LOGIC DIAGRAM  
NO SCALE



2 DAY TANK LOGIC DIAGRAM  
NO SCALE

**BILL OF MATERIALS**

NOTE: SPECIFIC PARTS MANUFACTURER AND MODEL SELECTED NOT ONLY TO MEET PERFORMANCE FUNCTION BUT ALSO TO COORDINATE AND INTERFACE WITH OTHER DEVICES AND SYSTEMS. APPROVED EQUAL SUBSTITUTIONS WILL BE ALLOWED ONLY BY ENGINEER'S APPROVAL. TO OBTAIN APPROVAL, SUBMITTALS MUST CLEARLY DEMONSTRATE HOW SUBSTITUTE ITEM MEETS OR EXCEEDS SPECIFIED ITEM QUALITY AND PERFORMANCE CHARACTERISTICS AND ALSO COMPLIES WITH MECHANICAL AND/OR ELECTRICAL CONNECTIONS AND PHYSICAL LAYOUT REQUIREMENTS.

TAG	MANUFACTURER	MODEL	DESCRIPTION
AUX	ALLEN-BRADLEY	100SA11	AUXILIARY CONTACT FOR CONTACTOR, 2 POLE, NO, NC
C	ALLEN-BRADLEY	100C23D10	CONTACTOR, 120V COIL, 23A, 3 POLE WITH 1 NO AUX
CBR-1,2,3,4,5	ALLEN-BRADLEY	1489-M1-C010	RAIL-MOUNT CIRCUIT BREAKER, 1 POLE, 1A
CBR-6,7,11	ALLEN-BRADLEY	1489-M1-C050	RAIL-MOUNT CIRCUIT BREAKER, 1 POLE, 5A
CBR-8	ALLEN-BRADLEY	1489-M2-C150	RAIL-MOUNT CIRCUIT BREAKER, 2 POLE, 15A
CBR-9,10	ALLEN-BRADLEY	1489-M1-C150	RAIL-MOUNT CIRCUIT BREAKER, 1 POLE, 15A
DS	ALLEN-BRADLEY	194LE201753	DISCONNECT, 2 POSITION, 3 N.O., 20A, FACE MOUNT KNOB ACTUATOR FOR LOAD SWITCH, ON/OFF, LOCKABLE
LNG	ALLEN-BRADLEY	800HQRH2G	GREEN LED PILOT LIGHT, 12-130V, NEMA 4X
LNR	ALLEN-BRADLEY	800HQRH2R	RED LED PILOT LIGHT, 12-130V, NEMA 4X
LNA	ALLEN-BRADLEY	800HQRH2A	AMBER LED PILOT LIGHT, 12-130V, NEMA 4X
I/O	ALLEN-BRADLEY	1790D-T8A0	120VAC DEVICENET 8 INPUT BASE TERM. BLOCK
I/OEX	ALLEN-BRADLEY	1790D-T8A0X	120VAC DEVICENET 8 INPUT EXPANSION TERM. BLOCK
PBB	ALLEN-BRADLEY	800HAR2D2	MOMENTARY PUSH BUTTON, 1 NO, NEMA 4X, BLACK
PBB2	ALLEN-BRADLEY	800HAR2A2	MOMENTARY PUSH BUTTON, 2 NO, NEMA 4X, BLACK
PBG	ALLEN-BRADLEY	800HAR1D1	MOMENTARY PUSH BUTTON, 1 NO, NEMA 4X, GREEN
PP	PHOENIX CONTACTS	FLPPRJ45/RJ45	ETHERNET PATCH PANEL, RJ45xRJ45, DIN RAIL MOUNT
R	ALLEN-BRADLEY	700HA33A1	3PDT RELAY
	ALLEN-BRADLEY	700HN101	11 PIN SOCKET BASE
T	ALLEN-BRADLEY	700HT3	SERIES B TIMING MODULE
	ALLEN-BRADLEY	700HA33A1	3PDT RELAY
	ALLEN-BRADLEY	700HN205	11 PIN RELAY SOCKET BASE FOR TIMER
TB-1,2	ALLEN-BRADLEY	1492CAM1L	35A, 600V, LARGE-HEAD SCREW TERMINALS
*TLM	TANK LEVEL MONITOR, SEE INSTRUMENTATION SCHEDULE ON E1.1		

ALL WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY.

**LEGEND**

—	PANEL WIRING	---	FIELD WIRING
R#	CONTROL RELAY	R#-#	NORMALLY OPEN CONTACT
T#	TIME DELAY RELAY	SS-#	2-POSITION SELECTOR SWITCH
C#	CONTACTOR	R#-#	NORMALLY CLOSED CONTACT
OL	OVERLOADS	OL	OVERLOADS
■	TERMINAL BLOCK	PB-#	NORMALLY OPEN MOMENTARY PUSH BUTTON
CB-#	CIRCUIT BREAKER	PB-#	NORMALLY CLOSED MOMENTARY PUSH BUTTON
SW-#	NORMALLY OPEN FLOAT SWITCH	SV#	SOLENOID VALVE
SW-#	NORMALLY CLOSED FLOAT SWITCH	ASL-#	ALARM & STROBE LIGHT



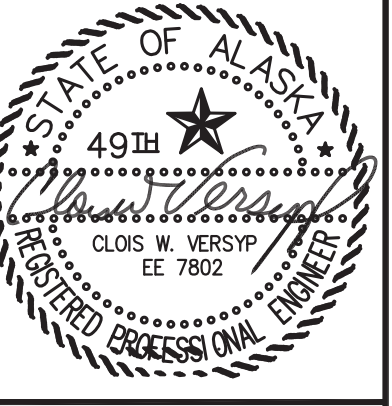
STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS

REVISIONS	REV DATE	DESCRIPTION
0		

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING

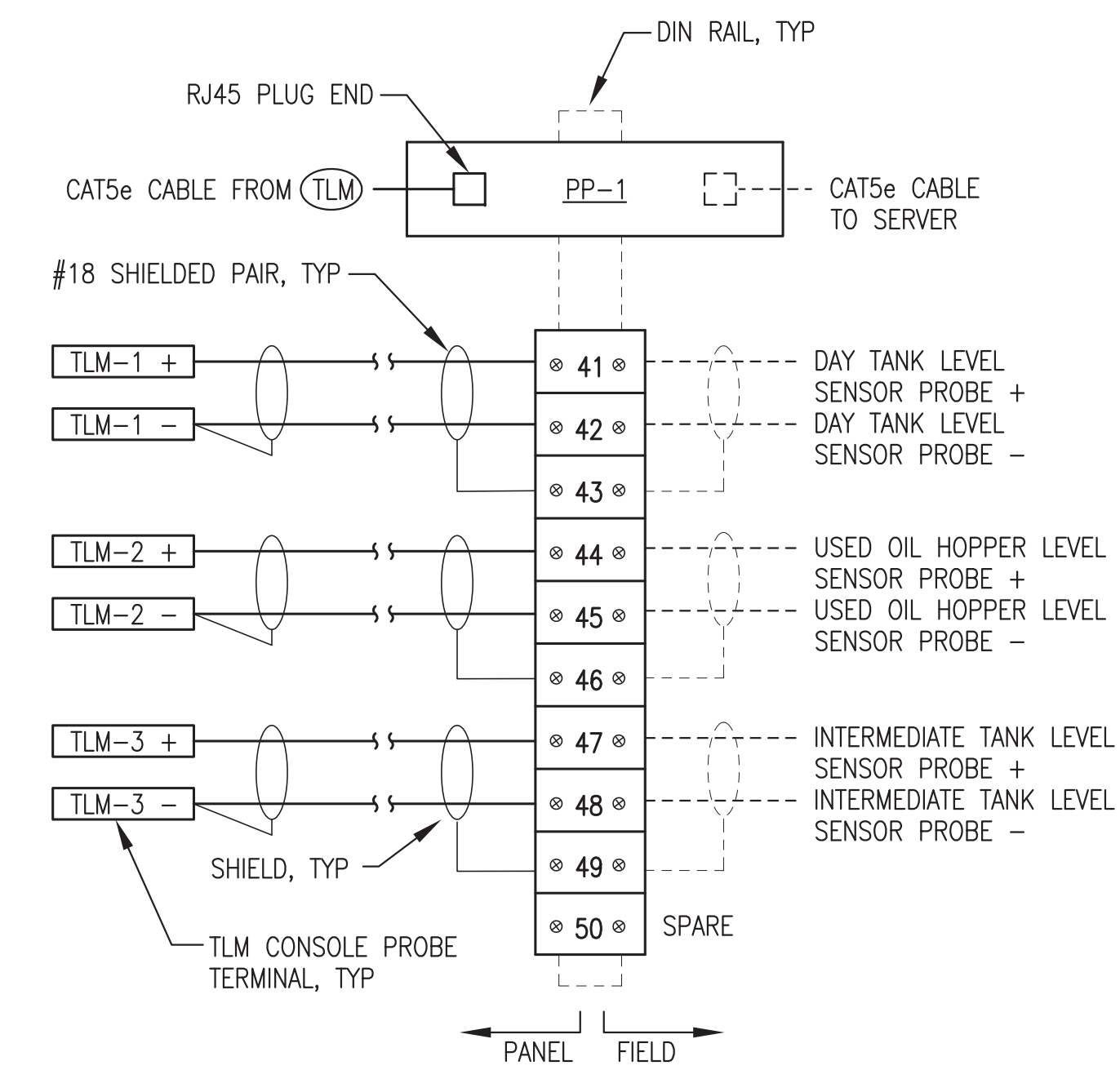
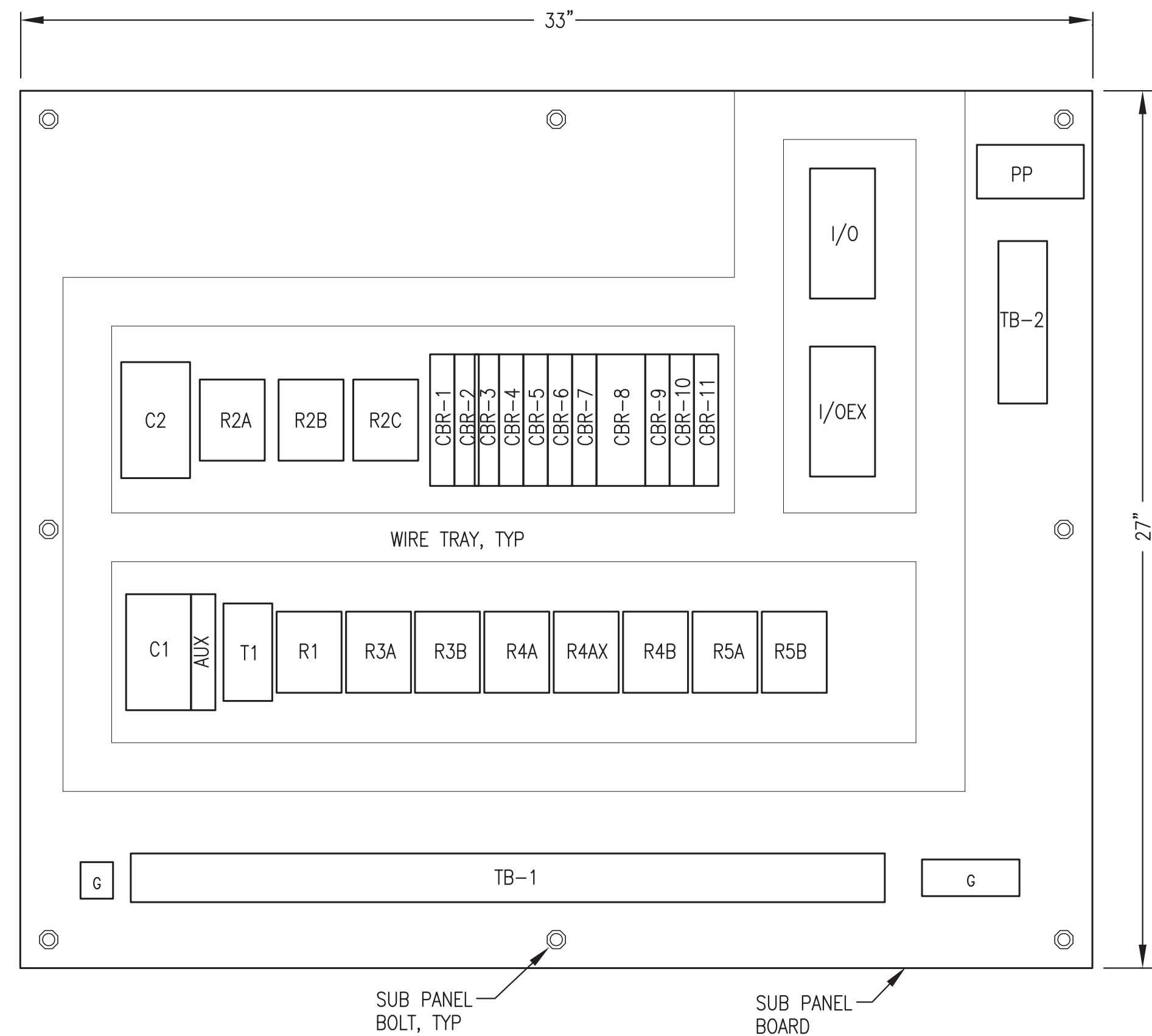
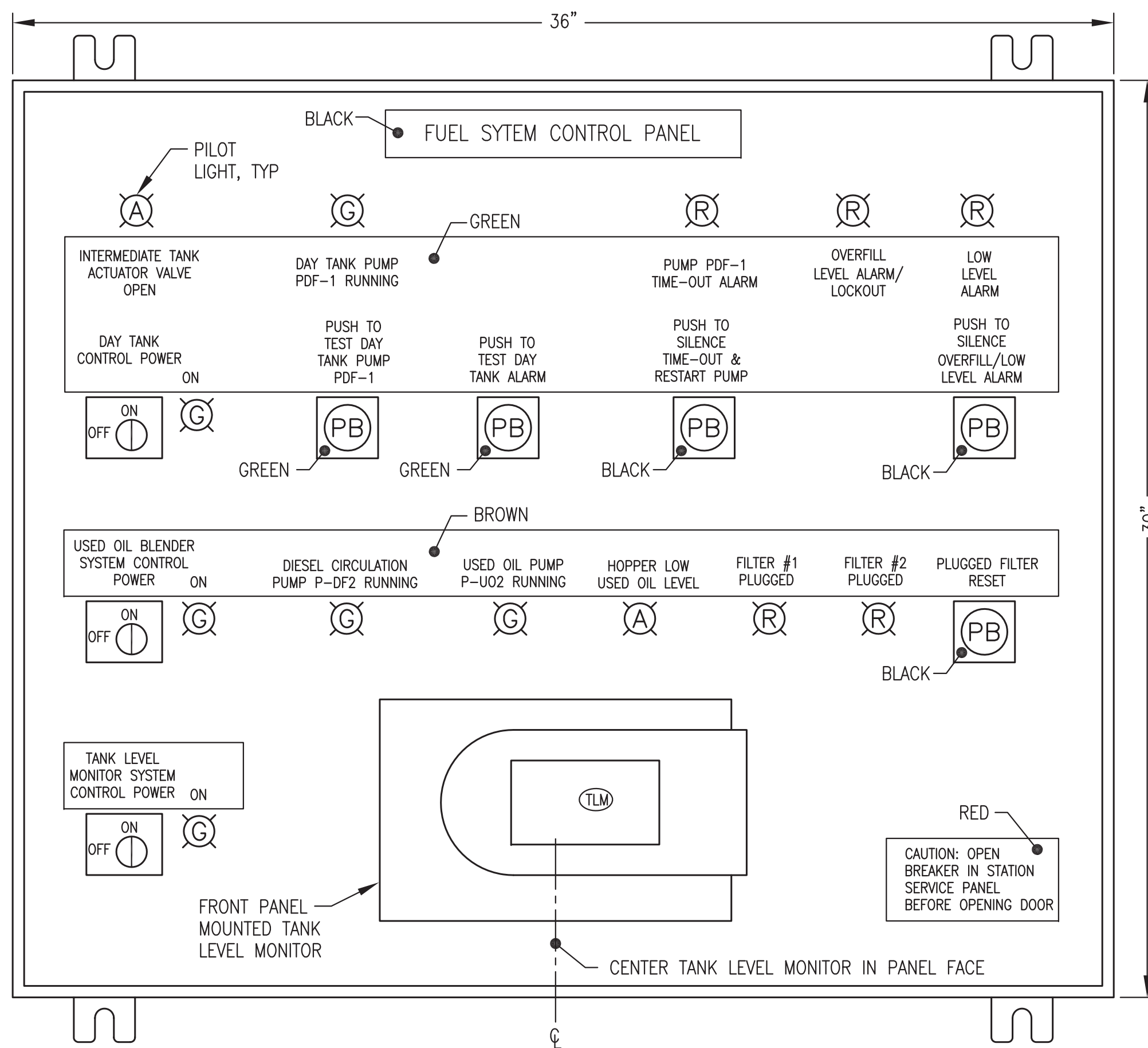


DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
FUEL SYSTEM CONTROL PANEL LOGIC DIAGRAM & BILL OF MATERIALS

ISSUED FOR CONSTRUCTION JANUARY 2019





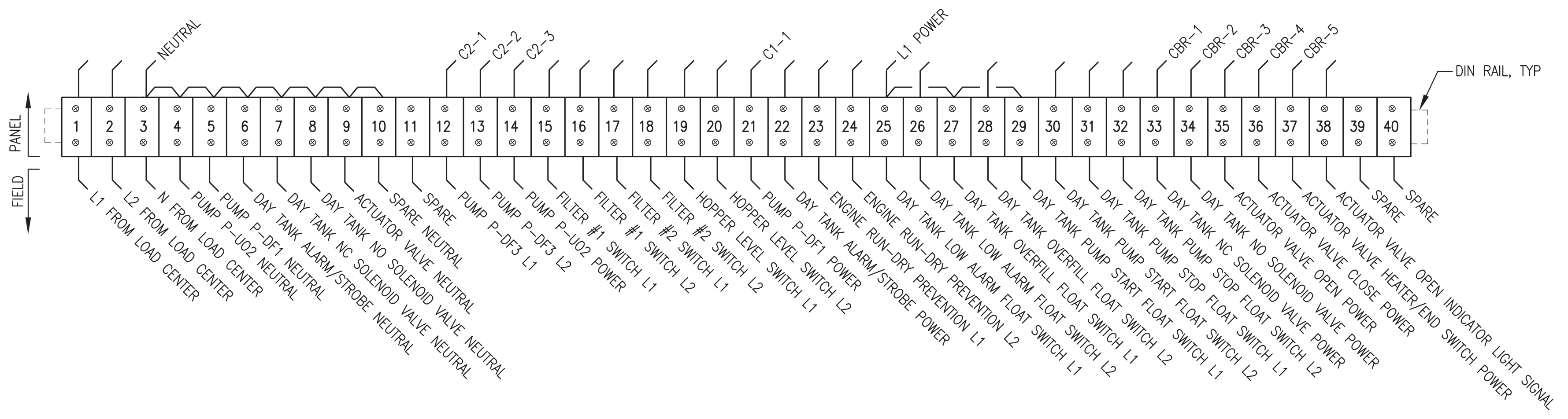
NOTES:

- INSTALL TERMINAL STRIP TB-2 AND ETHERNET PATCH PANEL PP-1 ON VERTICAL DIN RAIL AS SHOWN. LOCATE TERMINAL STRIP IN THE UPPER RIGHT CORNER OF PANEL TO ACCOMMODATE CONDUCTOR ENTRY THROUGH RIGHT SIDE OF PANEL, SEE SUB-PANEL LAYOUT.

1 FRONT PANEL LAYOUT  
E7.2 NO SCALE

2 SUB PANEL LAYOUT  
E7.2 NO SCALE

3 TB-2 TERM STRIP & PP-1 ENTHERNET PANEL LAYOUT  
E7.2 NO SCALE



NOTES:

- INSTALL TERMINAL STRIP TB-1 ON HORIZONTAL DIN RAIL AS SHOWN. LOCATE TERMINAL STRIP BELOW PANEL DEVICES TO ACCOMMODATE CONDUCTOR ROUTING FROM CONDUITS CONNECTING TO BOTTOM OF PANEL, SEE SUB-PANEL LAYOUT.
- IN ADDITION TO THE TERMINAL STRIPS SHOWN, PROVIDE 6 EACH 35A SCREW TERMINAL GROUNDING BUS.

4 TB-1 TERMINAL STRIP LAYOUT  
E7.2 NO SCALE

**THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. TERMINATION AT THE PANEL OF EXTERIOR FIELD CONDUCTORS AS NOTED ON SHEET E2.1 IS INCLUDED IN THE ON SITE CONTRACT.**

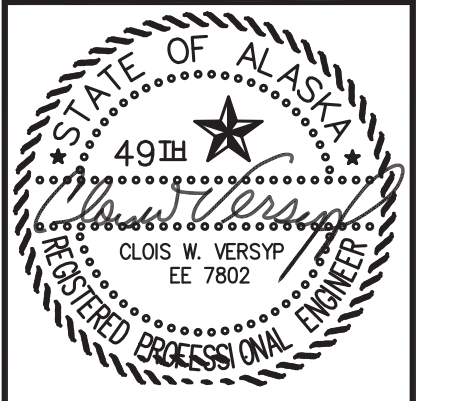


**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

CONSTRUCTION DOCUMENTS	
REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
FUEL SYSTEM CONTROL PANEL LAYOUT & TERMINAL STRIPS

**E7.2**  
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019



**PANEL NOTES:**

- 1) PROVIDE COMPLETE LISTED PANEL ASSEMBLY WITH ALL DEVICES INDICATED IN LOGIC DIAGRAM EXCEPT FOR FIELD DEVICES. INSTALL IN A NEMA 12 ENCLOSURE WITH 4 EACH INTEGRAL MOUNTING LUGS AT BACK. SEE SHEET E7.2 FOR PANEL LAYOUT DETAILS.
- 2) USE MIN #12 WIRE FOR ALL CIRCUITS UP TO FIRST IN-LINE PANEL BREAKERS (FOR 20A FEED). USE MIN #16 AWG ON ALL 5 AMP CIRCUITS AND MIN #14 AWG WIRE ON ALL 15A CIRCUITS. TAG EACH END OF ALL JUMPERS WITH DEVICE OR TERMINATION DESIGNATOR OF LANDING OF OPPOSITE END OF JUMPER (REVERSE ADDRESS).
- 3) LABEL ALL PANEL DEVICES ON BASE OR BACK PANEL ADJACENT TO ITEM. LABEL REMOTE EQUIPMENT CONNECTIONS AT EACH TERMINAL BLOCK BY THE ITEM TITLE AS SHOWN ON THE FIELD SIDE OF THE TERMINAL STRIP DRAWING. PROVIDE BEVELED EDGE WHITE CORE NAMEPLATES AS SHOWN ON THE PANEL FACE LAYOUT AND SECURE TO PANEL FACE WITH A MINIMUM OF TWO STAINLESS STEEL MOUNTING SCREWS, COLOR AS INDICATED.
- 4) BENCH TEST COMPLETED UNIT. PROVIDE MIN 48 HOURS NOTICE TO ENGINEER TO SCHEDULE OBSERVATION OF BENCH TEST. PROVIDE SWITCHES AND LAMPS TO SIMULATE OPERATION OF ALL FIELD DEVICES.
- 5) DEVICES AND WIRING NOTED AS "FIELD" AND SHOWN WITH DASHED LINES WILL BE FIELD INSTALLED AND ARE NOT PART OF THE PANEL SHOP FABRICATION. FOR BENCH TEST, PROVIDE TEMPORARY DEVICES AND WIRING AS REQUIRED TO SIMULATE FIELD DEVICES.
- 6) POWER TO PANEL PROVIDED FROM DEDICATED 20A 2-POLE CIRCUIT BREAKER IN LISTED LOAD CENTER. SEE FIELD INSTALLATION NOTE #3.

**FIELD INSTALLATION NOTES:**

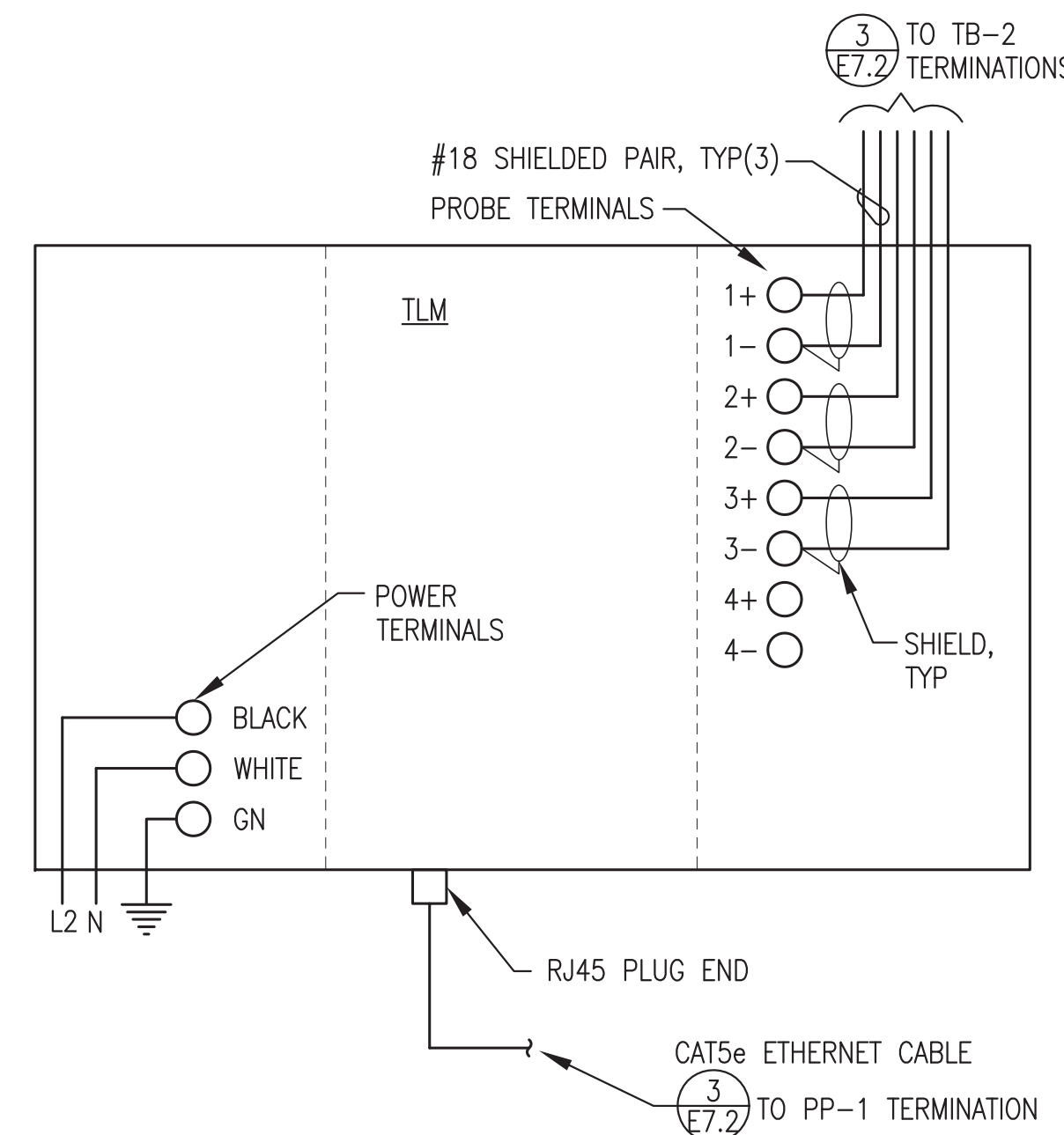
- 1) SEE MECHANICAL FOR DAY TANK INSTALLATION & PIPING. INSTALL CONTROL PANEL & FIELD DEVICES AS INDICATED TO PROVIDE REDUNDANT HIGH & LOW LIMIT CONTROLS & OVERFILL PROTECTION.
- 2) FIELD WIRING TO FLOAT SWITCHES, SOLENOID VALVES, ACTUATOR VALVE, & ALARM HORN #14 AWG. ALL OTHER FIELD WIRING #12 AWG. LABEL BOTH ENDS OF ALL CONDUCTORS WITH CONTROL PANEL TERMINAL BLOCK TERMINATION NUMBERS. WHEN NOT IN CONDUIT, MAKE JACKETED COM CABLE ENCLOSURE ENTRIES WITH CABLE GLAND CONNECTORS.
- 3) PERFORM ALL FIELD WIRING IN ACCORDANCE WITH ELECTRICAL SPECIFICATIONS ON SHEET E2. PROVIDE POWER TO DAY TANK PANEL FROM DEDICATED 20A 2-POLE CIRCUIT BREAKER IN STATION SERVICE PANELBOARD.
- 4) VERIFY THAT ALL FLOAT SWITCHES ARE ORIENTED FOR N.C. (OPEN ON RISE) OPERATION PRIOR TO INSTALLATION. ALL FLOATS SHOWN ON LOGIC DIAGRAM WITH TANK AT FULL (PUMP STOP) LEVEL.
- 5) FILL PUMP CAVITIES WITH LUBE OIL PRIOR TO INITIAL OPERATION. VERIFY PROPER ROTATION OF PUMPS. PRIME SYSTEM WITH HAND PRIMING PUMP PRIOR TO BEGINNING DAY TANK FILL.
- 6) FIELD TEST COMPLETED UNIT TO VERIFY ALL CONTROL AND ALARM FUNCTIONS. MANIPULATE FLOAT SWITCHES BY REACHING IN THROUGH ADJACENT 4" BUNG. TEMPORARILY SET TIMING RELAY TO 30 SECONDS TO VERIFY TIME-OUT AND RESET FUNCTIONS.
- 7) SET TIMING RELAY TIME DELAY TO 30 MINUTES (APPROX. 55 GALS. REQUIRED FROM PUMP START TO PUMP STOP LEVEL @ APPROX. 4 GPM). ON THE INITIAL TANK FILL, THE PUMP TEST/RESET BUTTON MAY HAVE TO BE MANUALLY RESET IN ORDER TO GET THE FUEL LEVEL TO WITHIN THE NORMAL OPERATING RANGE. SEE SEQUENCE OF OPERATIONS.

**DAY TANK FILL SEQUENCE OF OPERATIONS:**

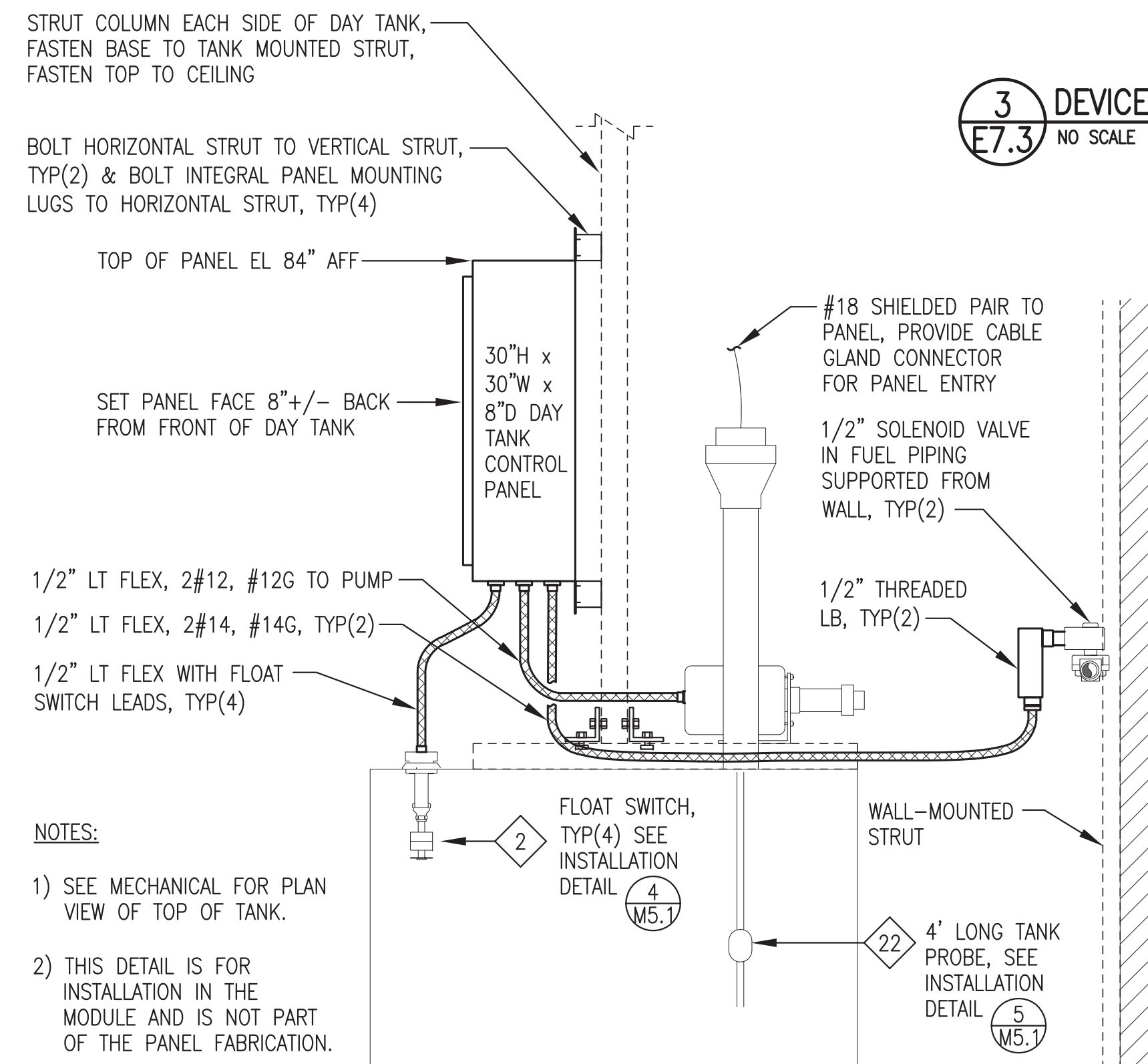
- 1) WHEN THE DAY TANK CIRCUIT BREAKER AND CONTROL POWER SWITCH ARE CLOSED, THE POWER LIGHT IS ON AND POWER IS PROVIDED TO THE REMOTE ACTUATOR VALVE HEATER/OVEN LIGHT CIRCUIT.
- 2) WHEN THE DAY TANK IS NOT CALLING FOR FUEL, POWER IS PROVIDED TO THE REMOTE ACTUATOR VALVE CLOSE CIRCUIT. WHEN THE ACTUATOR IS IN THE FULLY CLOSED POSITION, THE CLOSING CIRCUIT IS BROKEN BY INTERNAL ACTUATOR LIMIT SWITCH #2 AND THE REMOTE ACTUATOR VALVE "OPEN" LIGHT IS OFF.
- 3) NORMAL FILL OPERATION - WHEN THE FUEL LEVEL DROPS TO THE "PUMP START" SWITCH, THE TIMER IS STARTED, THE N.C. DAY TANK SOLENOID VALVE OPENS, THE REMOTE ACTUATOR VALVE OPENS & THE VALVE "OPEN" LIGHT TURNS ON, THE DAY TANK PUMP IS ENERGIZED, THE PUMP "ON" LIGHT TURNS ON, AND THE USED OIL BLENDER RUN SIGNAL DRY CONTACT CLOSURES. WHEN THE ACTUATOR IS IN THE FULLY OPEN POSITION, THE OPENING CIRCUIT IS BROKEN BY INTERNAL ACTUATOR LIMIT SWITCH #7 AND THE REMOTE ACTUATOR VALVE "OPEN" LIGHT REMAINS ON. WHEN FUEL REACHES THE "PUMP STOP" FLOAT SWITCH BEFORE THE TIMER TIMES-OUT, THE TIMER IS RESET, THE N.C. DAY TANK SOLENOID VALVE AND REMOTE ACTUATOR VALVE CLOSE, THE REMOTE ACTUATOR VALVE "OPEN" LIGHT TURNS OFF, THE PUMP DE-ENERGIZES, THE PUMP "ON" LIGHT TURNS OFF, AND THE USED OIL BLENDER RUN SIGNAL DRY CONTACT OPENS.
- 4) TIMER OPERATION - IF THE TIMER TIMES-OUT THE N.C. DAY TANK SOLENOID VALVE AND REMOTE ACTUATOR VALVE CLOSE, THE REMOTE ACTUATOR VALVE "OPEN" LIGHT TURNS OFF, THE PUMP DE-ENERGIZES, THE PUMP "ON" LIGHT TURNS OFF, THE USED OIL BLENDER RUN SIGNAL DRY CONTACT OPENS, THE "TIME-OUT" ALARM LIGHT TURNS ON, AND THE TIME-OUT ALARM HORN SOUNDS. PRESSING THE "TIME-OUT ALARM SILENCE / PUMP RESTART" BUTTON RESETS THE TIMER, SILENCES THE ALARM HORN, AND STARTS THE NORMAL FILL OPERATION. SEE FIELD INSTALLATION NOTES FOR TIMER SETTING.
- 5) OVERFILL FUEL LEVEL - IF THE TANK OVERFILLS AND THE FUEL LEVEL REACHES THE "OVERFILL" FLOAT SWITCH, THE N.O. DAY TANK SOLENOID VALVE CLOSES, THE "OVERFILL LEVEL" ALARM LIGHT TURNS ON, THE N.C. DAY TANK SOLENOID VALVE AND REMOTE ACTUATOR VALVE CLOSE, THE VALVE "OPEN" LIGHT TURNS OFF, THE PUMP DE-ENERGIZES, THE PUMP "ON" LIGHT TURNS OFF, THE USED OIL BLENDER RUN SIGNAL DRY CONTACT OPENS, THE "OVERFILL LEVEL" ALARM LIGHT TURNS ON, AND THE ALARM HORN SOUNDS. PRESSING THE LEVEL ALARM HORN "SILENCE" BUTTON SILENCES THE ALARM HORN WHILE LEAVING THE "OVERFILL LEVEL" ALARM LIGHT ON. WHEN THE FUEL LEVEL FALLS BELOW THE "OVERFILL" FLOAT SWITCH, THE "OVERFILL LEVEL" ALARM LIGHT TURNS OFF, THE N.O. DAY TANK SOLENOID VALVE OPENS AND THE ALARM HORN TURNS OFF (IF NOT PREVIOUSLY SILENCED). WHEN THE FUEL LEVEL REACHES THE "PUMP START" FLOAT SWITCH, THE NORMAL FILL OPERATION IS REPEATED.
- 6) LOW FUEL LEVEL - IF THE FUEL LEVEL FALLS BELOW THE "LOW ALARM" FLOAT SWITCH, THE "LOW FUEL LEVEL" ALARM LIGHT TURNS ON, THE ENGINE RUN-DRY PREVENTION DRY CONTACT OPENS, AND THE ALARM HORN SOUNDS. THE LEVEL ALARM HORN "SILENCE" BUTTON SILENCES THE ALARM HORN WHILE LEAVING THE "LOW FUEL LEVEL" ALARM LIGHT ON. WHEN THE FUEL LEVEL RISES ABOVE THE "LOW ALARM" FLOAT SWITCH THE "LOW FUEL LEVEL" ALARM LIGHT TURNS OFF, THE ENGINE RUN-DRY PREVENTION DRY CONTACT CLOSURES, AND THE ALARM HORN TURNS OFF (IF NOT PREVIOUSLY SILENCED).
- 7) PUMP & HORN TEST - MOMENTARY CONTACT BUTTONS ARE PROVIDED TO TEST FUNCTION OF THE DAY TANK PUMP AND ALARM HORN. PRESSING THE "PUSH TO TEST DAY TANK PUMP" BUTTON STARTS THE TIMER, MOMENTARILY OPENS THE N.C. DAY TANK SOLENOID VALVE & ACTUATED BALL VALVE, ENERGIZES THE DAY TANK PUMP, TURNS ON THE DAY TANK PUMP "RUNNING" LIGHT AND CLOSURES THE USED OIL BLENDER RUN SIGNAL DRY CONTACT. THE "PUSH TO TEST DAY TANK PUMP" BUTTON IS LOCKED OUT IF THE DAY TANK IS AT THE OVERFILL LEVEL. PRESSING THE "PUSH TO TEST DAY TANK ALARM" BUTTON MOMENTARILY ENERGIZES THE ALARM HORN/STROBE.

**USED OIL BLENDER SYSTEM SEQUENCE OF OPERATIONS:**

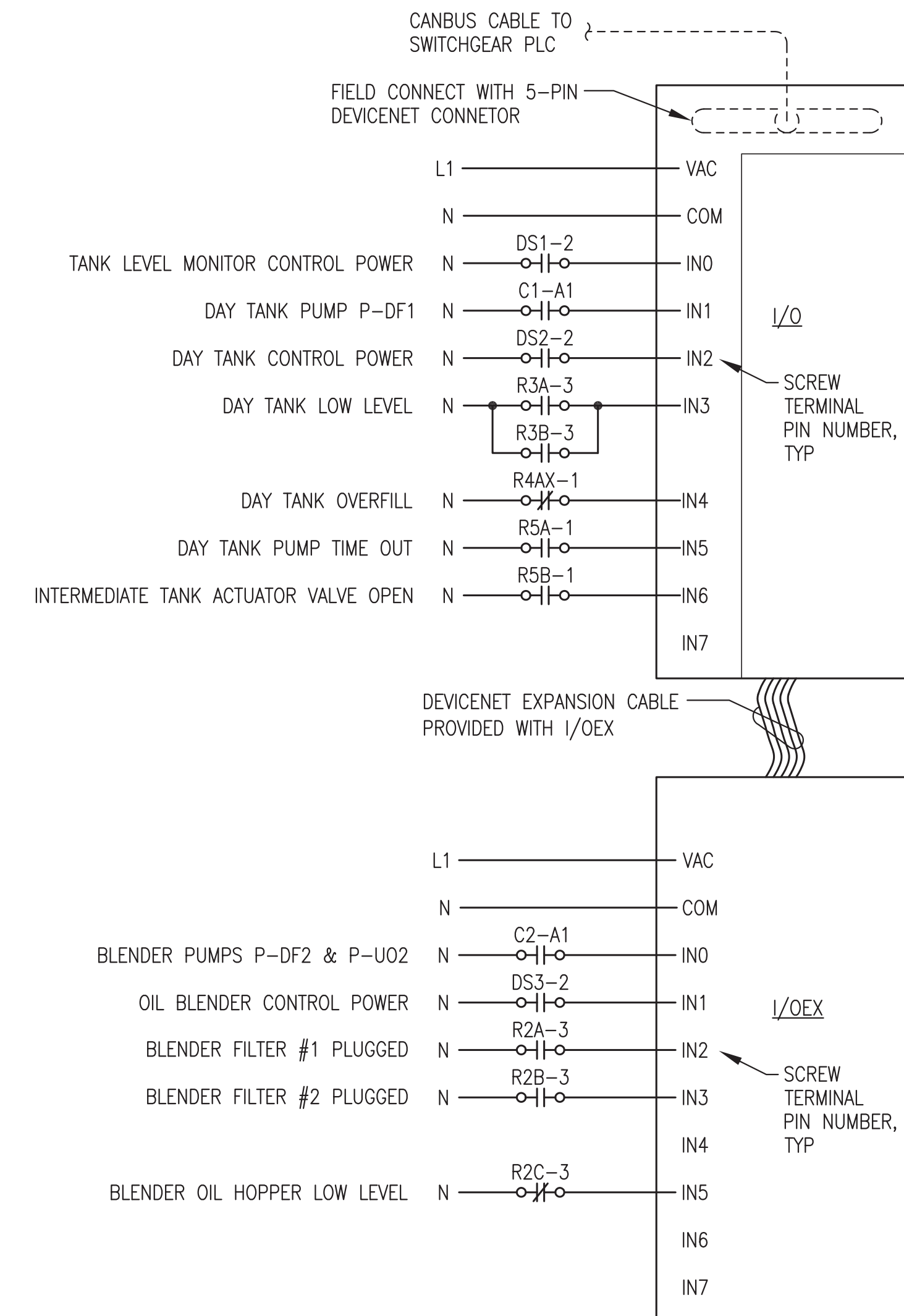
- 1) WHEN THE BLENDER CIRCUIT BREAKER AND CONTROL POWER SWITCH ARE CLOSED; THE GREEN POWER LIGHT IS ON AND POWER IS PROVIDED TO ALL CONTROL DEVICES.
- 2) NORMAL OPERATION - WHENEVER THE DAY TANK FILL SEQUENCE IS INITIATED, BOTH THE DIESEL CIRCULATING PUMP P-DF2 AND THE USED OIL INJECTION PUMP P-U02 RUN AND THE ASSOCIATED GREEN PUMP RUNNING LIGHTS ARE ON.
- 3) PLUGGED FILTER - IF THE DIFFERENTIAL PRESSURE ACROSS A FILTER REACHES THE ALARM SETPOINT, BOTH PUMPS STOP RUNNING AND THE RED FILTER PLUGGED LIGHT FOR THE ASSOCIATED FILTER TURNS ON. THE ALARM LATCHES AND THE SYSTEM WILL NOT OPERATE UNTIL THE PROBLEM IS CORRECTED. AFTER THE FILTER ELEMENT HAS BEEN CHANGED THE BLACK RESET BUTTON MUST BE PRESSED TO RESUME NORMAL OPERATION.
- 4) HOPPER LOW OIL LEVEL - WHEN THE OIL LEVEL FALLS BELOW THE LOW LEVEL FLOAT SWITCH, BOTH PUMPS STOP RUNNING AND THE AMBER HOPPER LOW OIL LEVEL LIGHT TURNS ON. THE SYSTEM WILL NOT OPERATE UNTIL THE USED OIL LEVEL IN THE HOPPER RISES ABOVE THE LOW LEVEL. RESET IS NOT REQUIRED.



**1** TANK LEVEL MONITOR (TLM) CONSOLE CONNECTIONS  
E7.3 NO SCALE



**2** DAY TANK CONTROL PANEL & DEVICE INSTALLATION  
E7.3 NO SCALE



**3** DEVICENET TERMINAL BLOCKS (I/O & I/OEX) CONNECTIONS  
E7.3 NO SCALE

**THE MAJORITY OF WORK ON THIS SHEET WAS PERFORMED AS PART OF THE PRIOR MODULE ASSEMBLY CONTRACT AND IS SHOWN HERE FOR REFERENCE ONLY. TERMINATION AT THE PANEL OF EXTERIOR FIELD CONDUCTORS AS NOTED ON SHEET E2.1 IS INCLUDED IN THE ON SITE CONTRACT.**



**Gray Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 1/14/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
FUEL SYSTEM CONTROL PANEL SEQUENCE OF OPERATION & DETAILS

**E7.3**  
SHEET OF 7

ISSUED FOR CONSTRUCTION JANUARY 2019



EQUIPMENT REQUIREMENTS FOR APPROVED EQUALS (APPLIES TO ALL SCHEDULES):  
 SPECIFIC PARTS MANUFACTURER AND MODEL SELECTED NOT ONLY TO MEET PERFORMANCE FUNCTION BUT ALSO TO COORDINATE AND INTERFACE WITH OTHER DEVICES AND SYSTEMS. APPROVED EQUAL SUBSTITUTIONS WILL BE ALLOWED ONLY BY ENGINEER'S APPROVAL. TO OBTAIN APPROVAL, SUBMITTALS MUST CLEARLY DEMONSTRATE HOW SUBSTITUTE ITEM MEETS OR EXCEEDS SPECIFIED ITEM QUALITY AND PERFORMANCE CHARACTERISTICS AND ALSO COMPLIES WITH MECHANICAL AND/OR ELECTRICAL CONNECTIONS AND PHYSICAL LAYOUT REQUIREMENTS.

**ELECTRICAL CONDUCTOR SCHEDULE**

SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL	NOTES:
GENERAL USE CONDUCTORS	CLASS B CONCENTRIC STRANDED, SOFT DRAWN COPPER, TYPE XHHW INSULATION, 600V AND 75C RATED.		
SHIELDED/TWISTED INSTRUMENT & CONTROL CONDUCTORS	#18 AWG STRANDED TINNED COPPER CONDUCTORS, 600V POLYETHYLENE INSULATION, 100% COVERAGE ALUMINUM FOIL-POLYESTER TAPE SHIELD WITH STRANDED TINNED COPPER DRAIN WIRE & PVC OUTER JACKET	BELDEN PART #'S SINGLE PAIR: #1120A FOUR PAIR: #1049A SINGLE TRIAD: #1121A	GROUND SHIELD DRAIN WIRE AT PANEL END ONLY.

**ELECTRICAL EQUIPMENT SCHEDULE**

SYMBOL	SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
⬠11	1Ø SMALL MOTOR DISCONNECT	SINGLE POLE SNAP SWITCH WITH RED PILOT LIGHT, 120V, 20A, 1-1/2HP RATED, INSTALL IN 4"x4" STEEL BOX WITH METAL COVER	HUBBELL 1221-PL

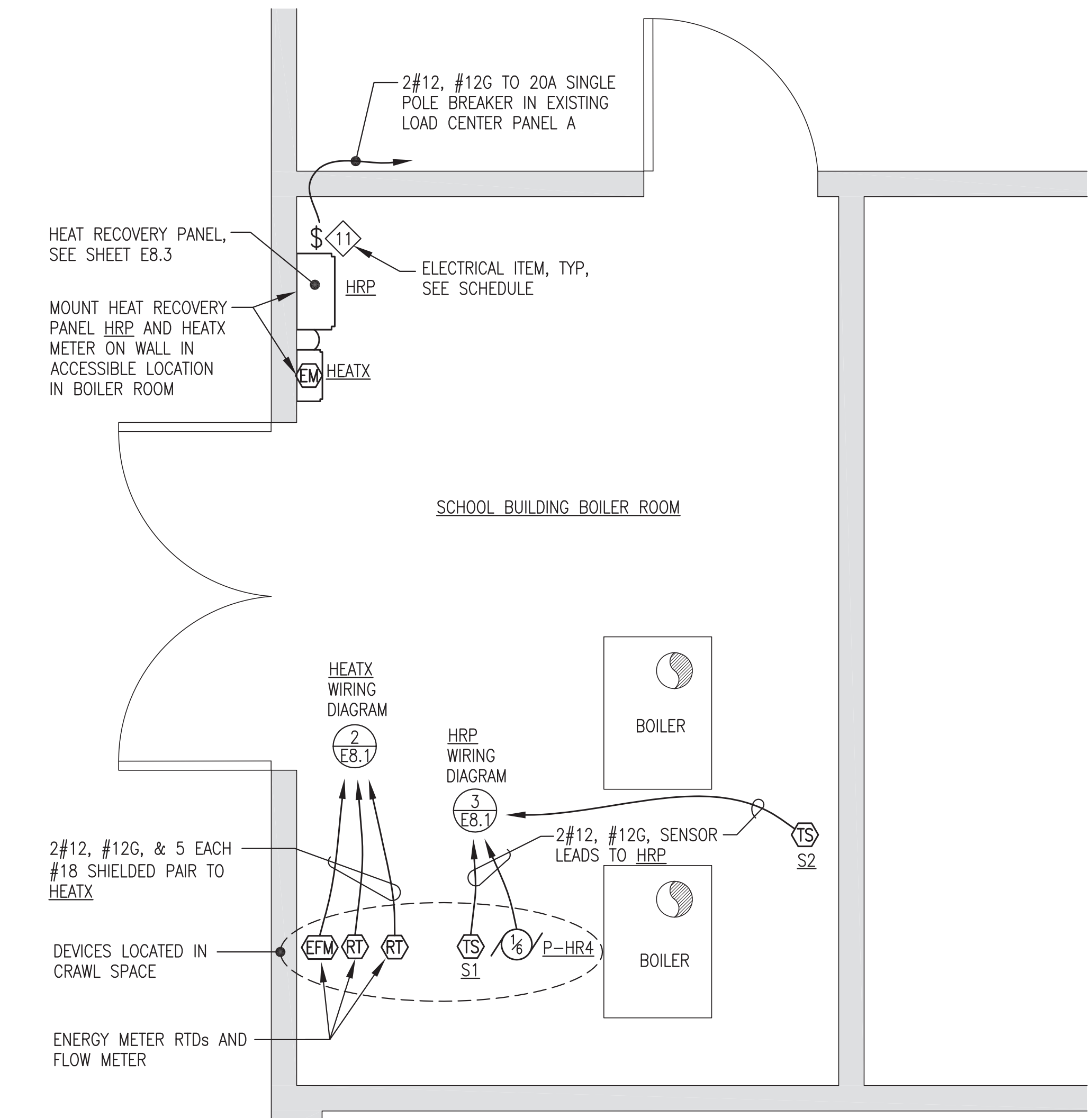
**INSTRUMENTATION SCHEDULE**

SYMBOL	SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
⊞	HRP TEMPERATURE SENSOR	TEMPERATURE SENSOR PROVIDED WITH HEAT RECOVERY PANEL, SEE SHEET E8.3	TEKMAR

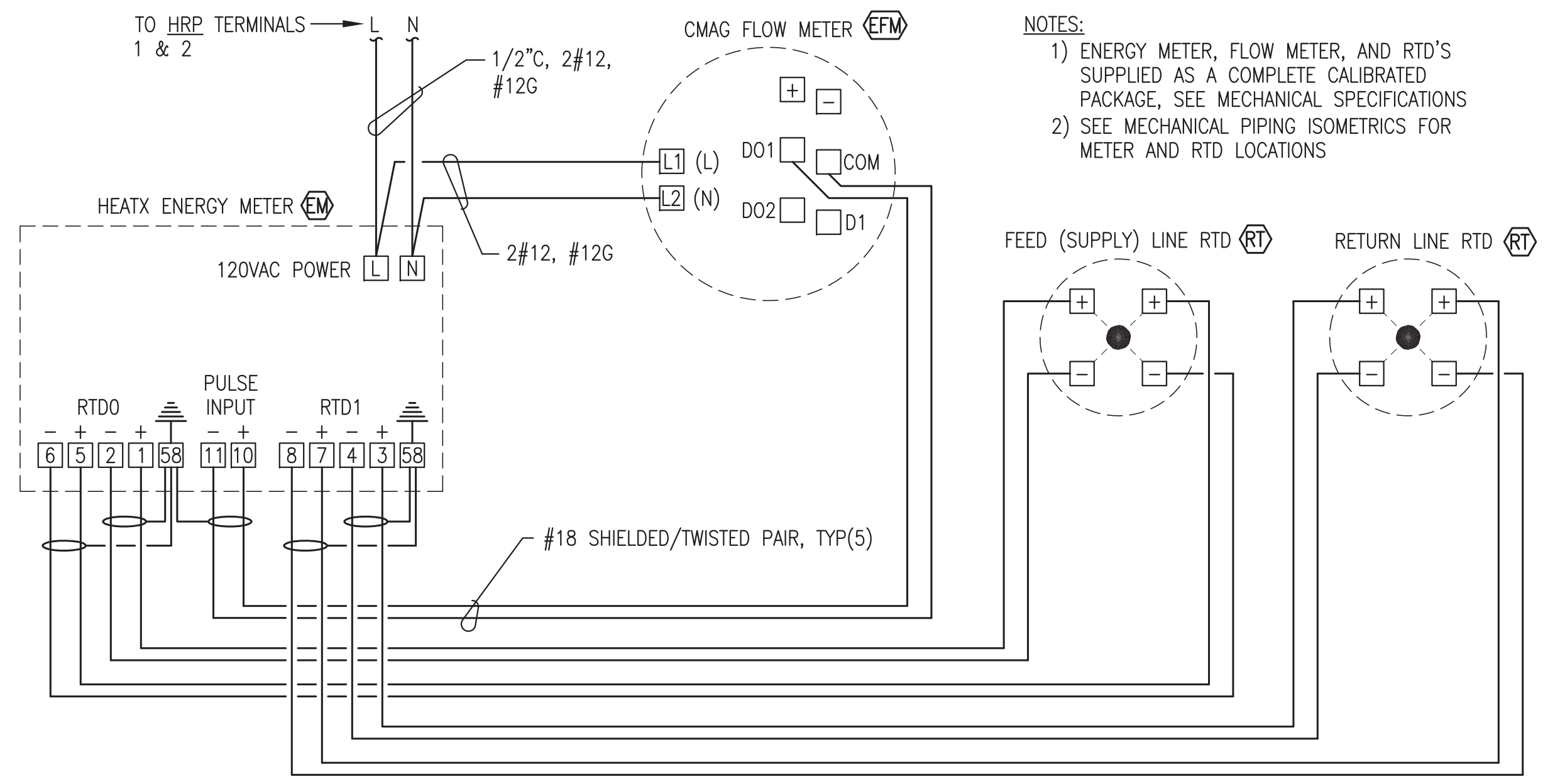
**HEAT RECOVERY ENERGY MEASUREMENT SYSTEM SCHEDULE**

PROVIDE A COMPLETE THERMAL ENERGY MEASUREMENT SYSTEM INCLUDING ENERGY (BTU) METER, MAGNETIC FLOW METER AND TWO IMPEDANCE MATCHED RTD'S WITH PIPING WELLS. ALL SYSTEM COMPONENTS TO BE SUPPLIED AND CALIBRATED BY A SINGLE MANUFACTURER AND PROVIDED WITH A CERTIFICATE OF NIST TRACEABLE CALIBRATION FOR UTILITY GRADE METERING.

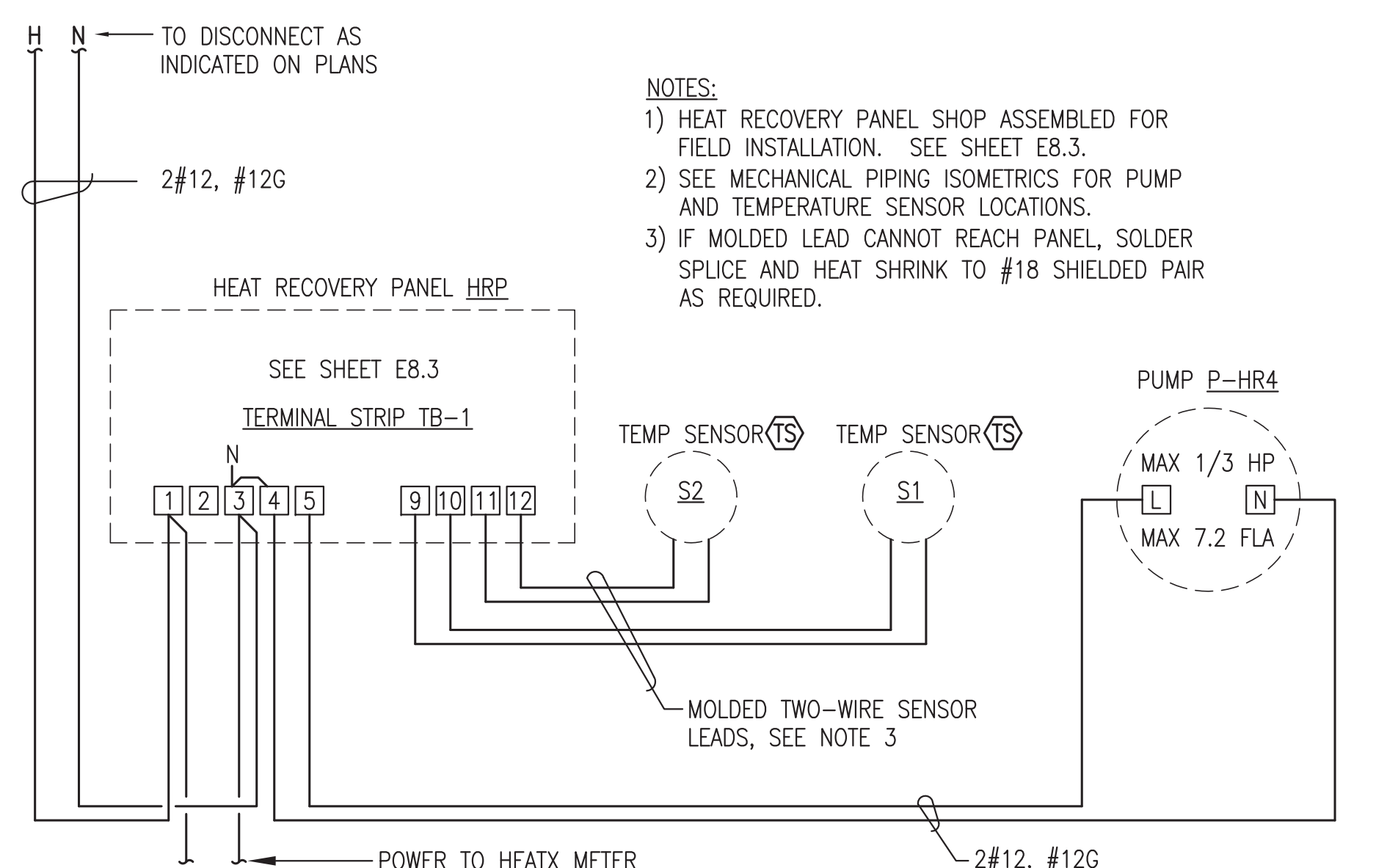
SYMBOL	SERVICE/FUNCTION	DESCRIPTION	MANUFACTURER/MODEL
⊞	ENERGY METER	BTU METER FOR USE WITH FLOW METER AND RTD'S SPECIFIED BELOW. WALL MOUNT, 120VAC, PROGRAMMABLE FOR WATER AND GLYCOL. DISPLAY TO INCLUDE TOTAL ENERGY, PERIODIC ENERGY (RESET), POSITIVE ENERGY (CHARGE), NEGATIVE ENERGY (DISCHARGE), VOLUME FLOW RATE, ENERGY RATE, SUPPLY TEMPERATURE AND RETURN TEMPERATURE.	CENTRAL STATION STEAM HEATX-W-0-AC-3.5-S
⊞	FLOW METER	FLOW METER FOR USE WITH ENERGY METER ABOVE. 2" ANSI 150# FLANGED CONNECTION, 120VAC, PFA LINER, HASTELLOY C ELECTRODES, 316 SS GROUND RINGS, INTEGRAL MOUNTED TRANSMITTER, RATED FOR 210F OPERATION.	CENTRAL STATION STEAM CADILLAC METER CMAG D-II-F-150-H-C-S-FM
⊞	RTD	RESISTANCE TEMPERATURE DEVICE (RTD'S) FOR USE WITH ENERGY METER ABOVE. PROVIDE TWO PRECISION IMPEDANCE MATCHED 4-WIRE RTD'S WITH 3/4" NPT THERMAL WELLS.	CENTRAL STATION STEAM CADILLAC



**1** SCHOOL BUILDING BOILER ROOM PLAN  
 E8.1 1/2"=1'-0"



**2** SCHOOL BUILDING ENERGY METER WIRING DIAGRAM  
 E8.1 NO SCALE



**3** SCHOOL BUILDING HEAT RECOVERY PANEL (HRP) WIRING DIAGRAM  
 E8.1 NO SCALE

ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.



STATE OF ALASKA, AIDEA/AEA  
 RURAL POWER SYSTEM UPGRADE  
 CLARKS POINT POWER PLANT  
 CLARKS POINT, ALASKA

REVISIONS	REV	DATE	DESCRIPTION

VERIFY SCALES  
 0 1"  
 THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



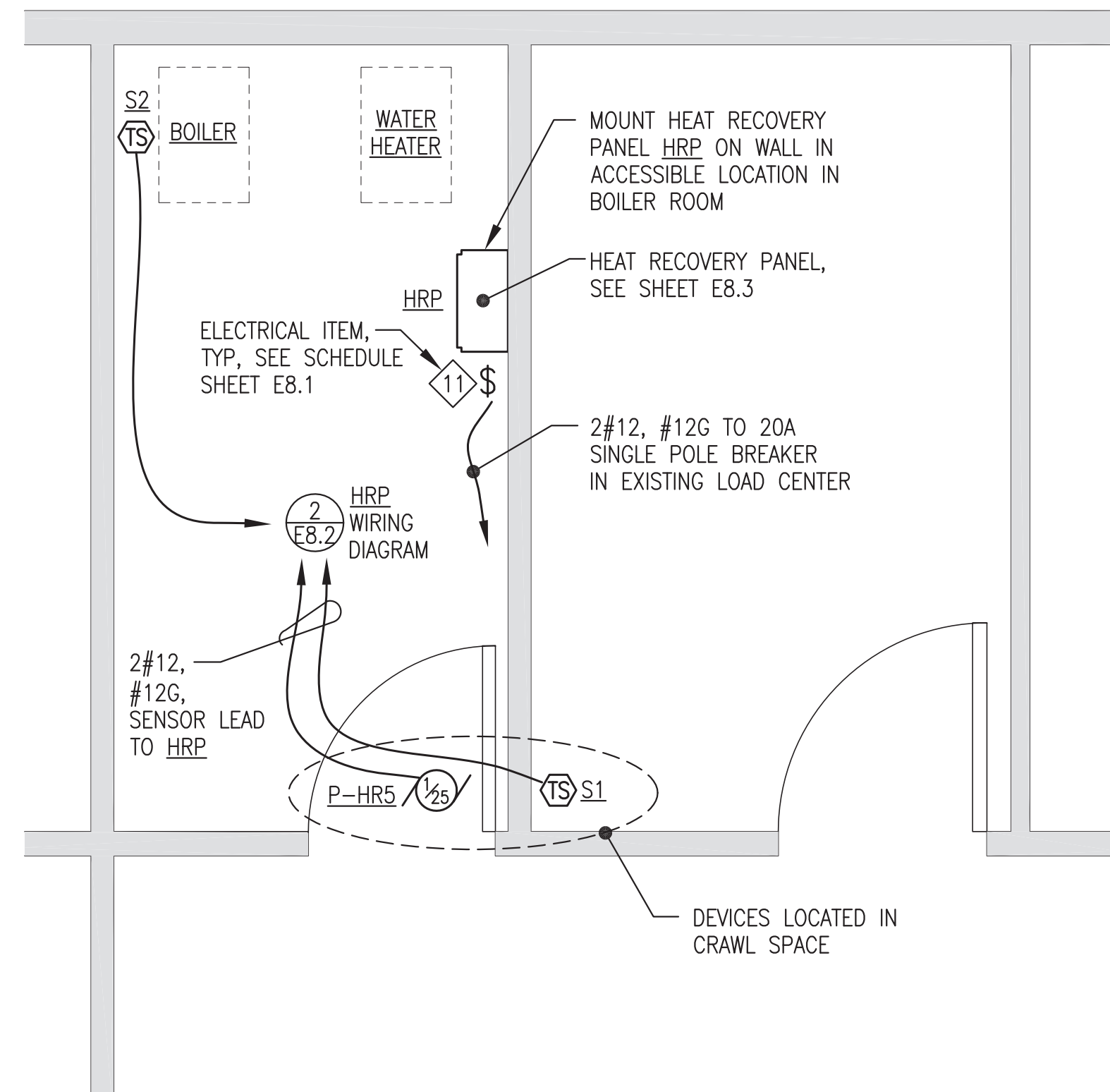
DATE: 4/9/19  
 DRAWN BY: JTD  
 CHECKED BY: CWV/BCG  
 JOB NUMBER:

DRAWING TITLE:  
 HEAT RECOVERY SYSTEM SCHEDULES & SCHOOL BUILDING PLAN & DETAILS

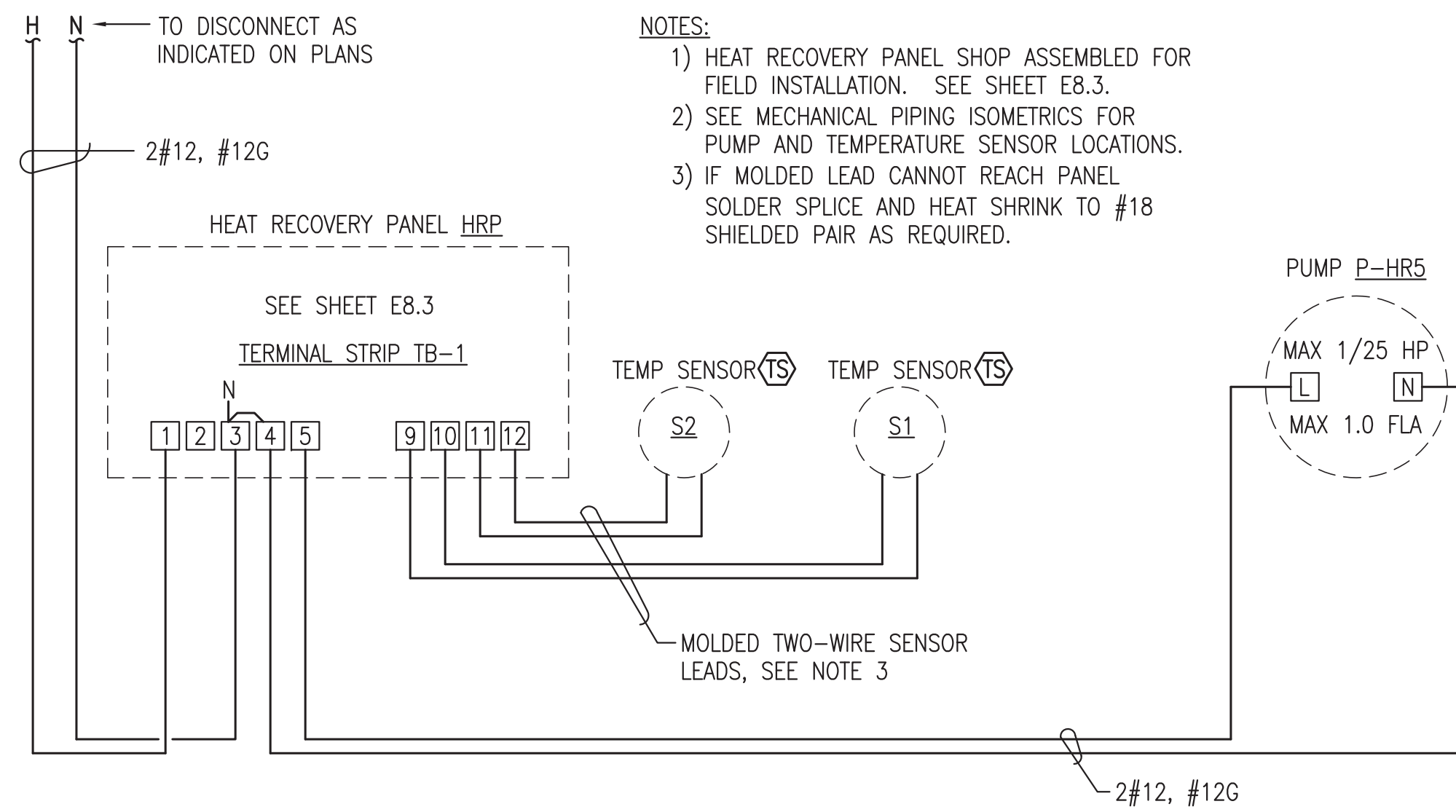
E8.1  
 SHEET OF

ISSUED FOR CONSTRUCTION APRIL 2019





**1**  
**E8.2** COMMUNITY CENTER BOILER ROOM PLAN  
1/2"=1'-0"



**2**  
**E8.2** COMMUNITY CENTER HEAT RECOVERY PANEL (HRP) WIRING DIAGRAM  
NO SCALE

- NOTES:
- 1) HEAT RECOVERY PANEL SHOP ASSEMBLED FOR FIELD INSTALLATION. SEE SHEET E8.3.
  - 2) SEE MECHANICAL PIPING ISOMETRICS FOR PUMP AND TEMPERATURE SENSOR LOCATIONS.
  - 3) IF MOLDED LEAD CANNOT REACH PANEL SOLDER SPLICE AND HEAT SHRINK TO #18 SHIELDED PAIR AS REQUIRED.

ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.

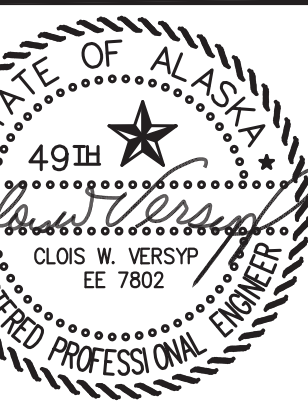


**Stassel Engineering, Inc.**  
P.O. 111405  
Anchorage, AK 99511  
(907)949-0100

**STATE OF ALASKA, AIDEA/AEA RURAL POWER SYSTEM UPGRADE**  
CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

REVISIONS	DESCRIPTION
REV DATE	

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



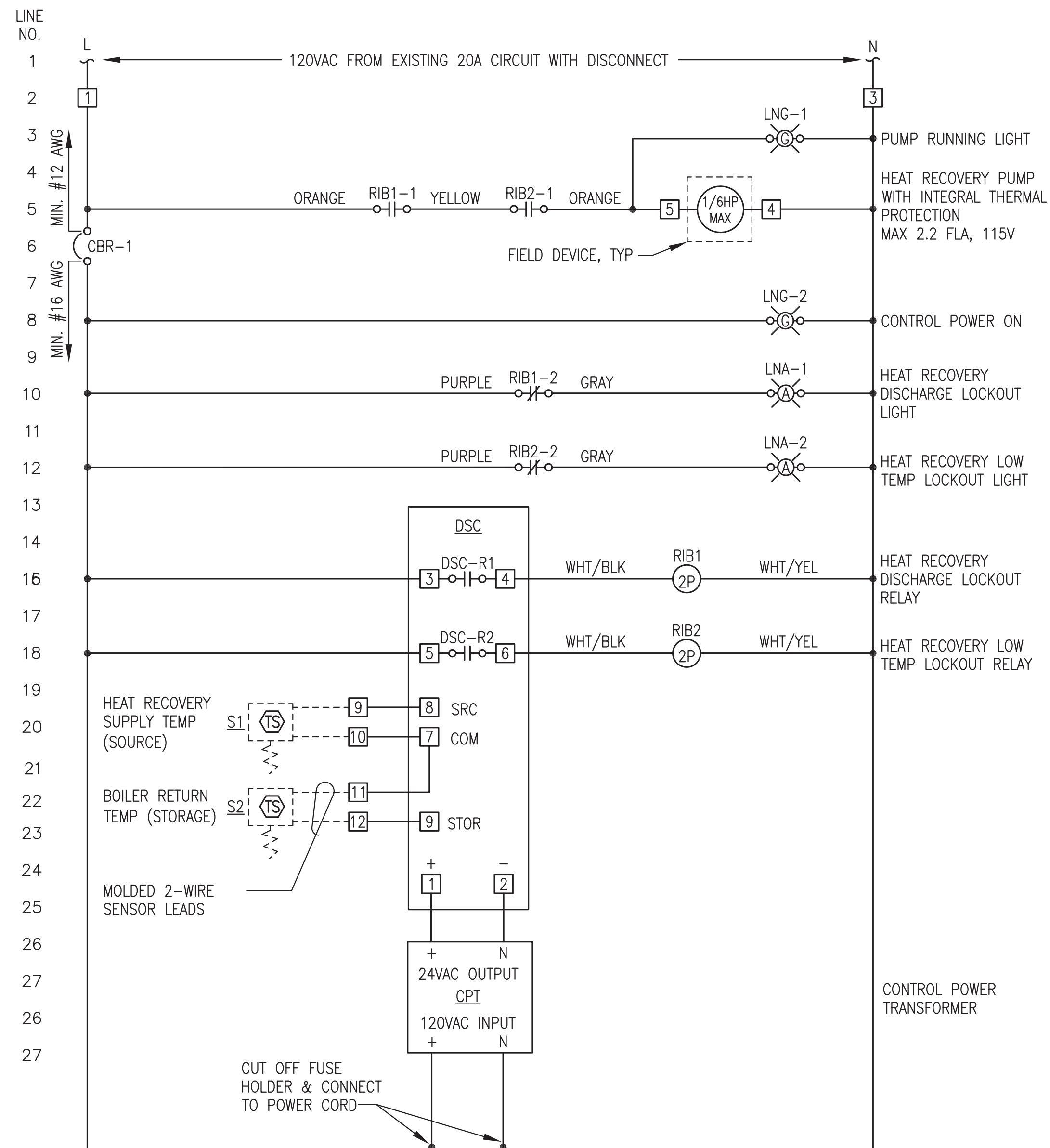
DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
HEAT RECOVERY SYSTEM  
COMMUNITY CENTER  
PLAN & DETAILS

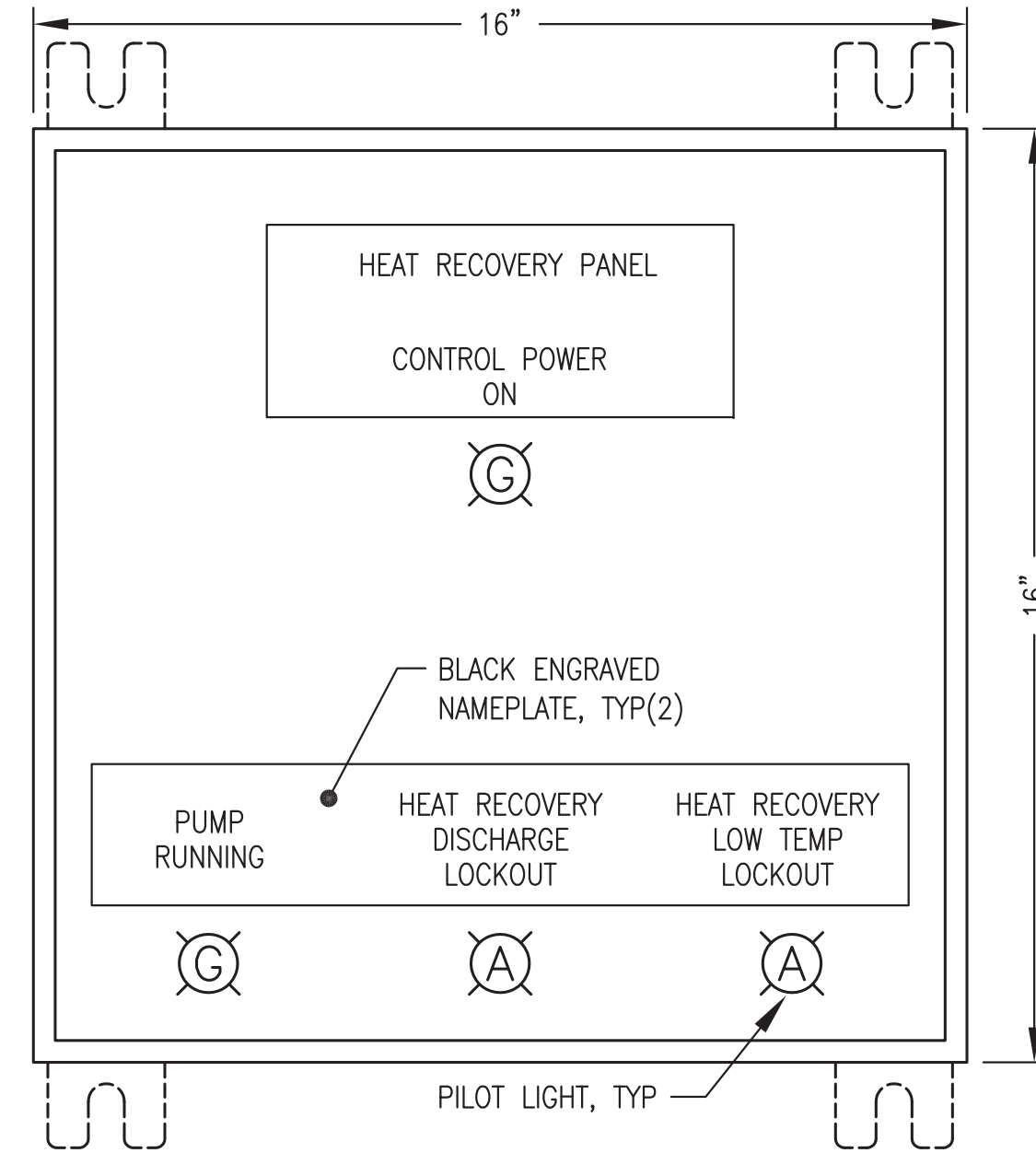
**E8.2**  
SHEET OF

ISSUED FOR CONSTRUCTION APRIL 2019

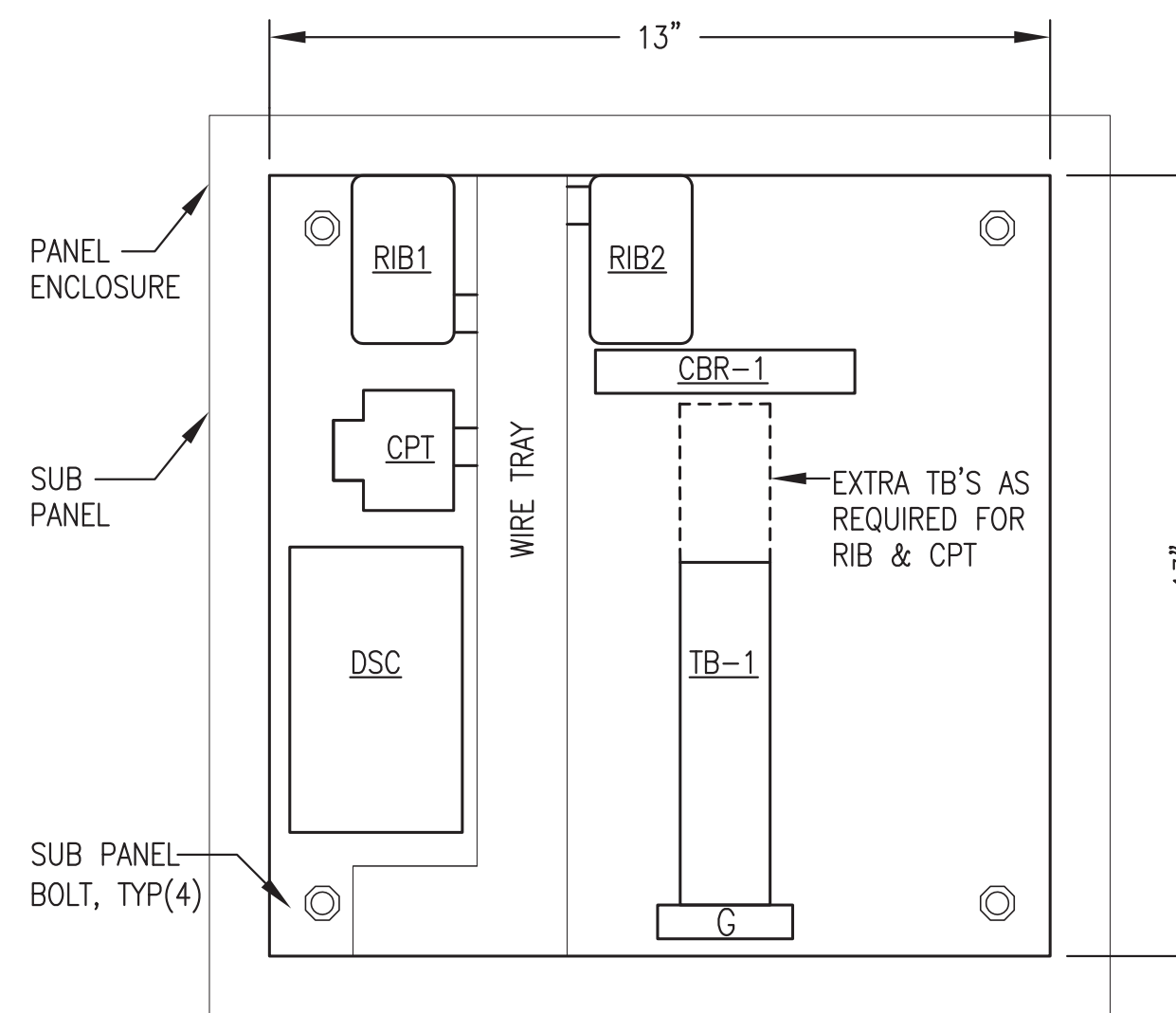




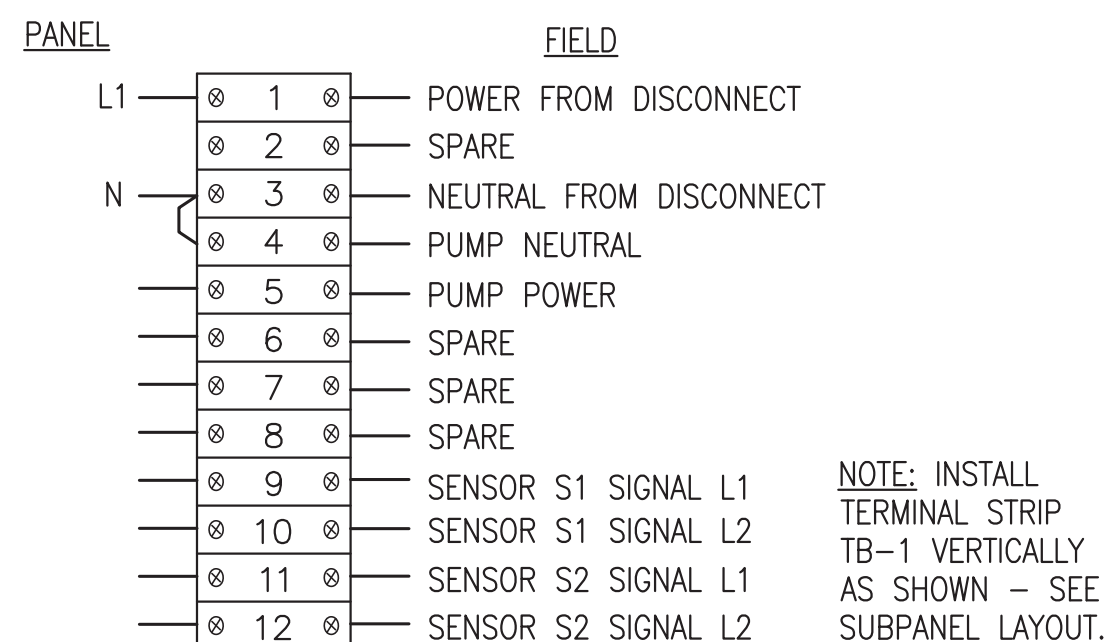
1 HEAT RECOVERY PANEL LOGIC DIAGRAM  
E8.3 NO SCALE



2 FRONT PANEL LAYOUT  
E8.3 NO SCALE



3 SUB PANEL LAYOUT  
E8.3 NO SCALE



4 TERMINAL STRIP TB-1  
E8.2 NO SCALE

**LEGEND**

R#	CONTROL RELAY	R#-#	NORMALLY OPEN CONTACT	CB-#	CIRCUIT BREAKER
#	TERMINAL BLOCK	R#-#	NORMALLY CLOSED CONTACT	- - - -	FIELD WIRING
				— — — —	PANEL WIRING

**BILL OF MATERIALS**

TAG	QTY	MANUFACTURER	MODEL	DESCRIPTION
CBR	1	ALLEN-BRADLEY	1489-A1-C050	RAIL-MOUNT CIRCUIT BREAKER, 1 POLE, 5A
CPT	1	TEKMAR	MODEL 009	40VA, 24VAC CONTROL POWER TRANSFORMER
DSC	1	TEKMAR	MODEL 155	DIFFERENTIAL SETPOINT CONTROLLER, 24VAC,
LNG	2	ALLEN-BRADLEY	800HQRH10G	2 EACH N.O. RELAYS RATED 240V, 10A, 1/3HP
LNA	2	ALLEN-BRADLEY	800HQRH10A	GREEN LED PILOT LIGHT, 120V, NEMA 4X
RIB1,2	2	FUNCTIONAL DEVICES	RIB2401D	2PDT RELAY, 120VAC COIL, 10A, 1/3HP N.C. RATED
S1,2	2	TEKMAR	MODEL 078	UNIVERSAL SENSOR, 10K THERMISTOR, 15' LEADS
TB		ALLEN-BRADLEY	1492CAM1L	35A, 600V, LARGE-HEAD SCREW TERMINALS

EQUIPMENT REQUIREMENTS FOR APPROVED EQUALS (APPLIES TO BILL OF MATERIALS): SPECIFIC PARTS MANUFACTURER AND MODEL SELECTED NOT ONLY TO MEET PERFORMANCE FUNCTION BUT ALSO TO COORDINATE AND INTERFACE WITH OTHER DEVICES AND SYSTEMS. APPROVED EQUAL SUBSTITUTIONS WILL BE ALLOWED ONLY BY ENGINEER'S APPROVAL. TO OBTAIN APPROVAL, SUBMITTALS MUST CLEARLY DEMONSTRATE HOW SUBSTITUTE ITEM MEETS OR EXCEEDS SPECIFIED ITEM QUALITY AND PERFORMANCE CHARACTERISTICS AND ALSO COMPLIES WITH MECHANICAL AND/OR ELECTRICAL CONNECTIONS AND PHYSICAL LAYOUT REQUIREMENTS.

**HEAT RECOVERY PANEL SEQUENCE OF OPERATION:**

**CONTROL POWER:** WHEN THE CIRCUIT BREAKER IN THE LOAD CENTER IS CLOSED, THE WALL-MOUNT DISCONNECT IS CLOSED, AND THE INTERNAL CIRCUIT BREAKER CBR-1 IS CLOSED, POWER IS PROVIDED TO CONTROL DEVICES AND THE "CONTROL POWER ON" LIGHT IS ON.

**NORMAL OPERATION:** WHEN THE DIFFERENCE BETWEEN SENSOR S1 (HEAT RECOVERY SUPPLY TEMPERATURE "SOURCE") AND SENSOR S2 (BOILER RETURN TEMPERATURE "STORAGE") IS GREATER THAN THE DELTA-T SETPOINT (7 DEG F, ADJUSTABLE) AND; THE HEAT RECOVERY SUPPLY SENSOR S1 TEMPERATURE IS GREATER THAN THE MINIMUM SOURCE SETPOINT (150 DEG F, ADJUSTABLE) THE PUMP WILL RUN AND THE "PUMP RUNNING" LIGHT WILL BE ON.

**DISCHARGE LOCKOUT OPERATION:** WHEN THE DIFFERENCE BETWEEN SENSOR S1 AND SENSOR S2 BECOMES LESS THAN THE DELTA-T SETPOINT (7 DEG F, ADJUSTABLE) MINUS THE DELTA-T DIFFERENTIAL (5 DEG F, ADJUSTABLE), THE DSC-R1 RELAY WILL OPEN, THE RIB1 COIL WILL BE DE-ENERGIZED, THE AMBER "DISCHARGE LOCKOUT" LIGHT WILL TURN ON, AND THE PUMP WILL STOP. WHEN THE DIFFERENCE BETWEEN S1 AND S2 BECOMES GREATER THAN THE DELTA-T SETPOINT: THE DSC-R1 RELAY WILL CLOSE, THE RIB1 COIL WILL BE ENERGIZED, THE AMBER "DISCHARGE LOCKOUT" LIGHT WILL TURN OFF, AND THE PUMP WILL RUN.

**DISTRICT HEAT LOW TEMPERATURE LOCKOUT OPERATION:** IF THE HEAT RECOVERY SUPPLY TEMPERATURE (SENSOR S1 "SOURCE") FALLS TO LESS THAN THE MINIMUM SOURCE SETPOINT (150 DEG F, ADJUSTABLE): THE DSC-R2 RELAY WILL TURN ON AND THE PUMP WILL STOP. WHEN THE HEAT RECOVERY SUPPLY TEMPERATURE (S1) RECOVERS AND BECOMES EQUAL TO THE MINIMUM SOURCE SETPOINT (150 DEG F, ADJUSTABLE) PLUS THE MINIMUM SOURCE DIFFERENTIAL (5 DEG F, ADJUSTABLE); THE DSC-R2 RELAY WILL CLOSE, THE RIB2 COIL WILL BE ENERGIZED, THE AMBER "LOW HEAT RECOVERY TEMP LOCKOUT" LIGHT WILL TURN OFF, AND THE PUMP WILL RUN.

**SHOP FABRICATION NOTES:**

- FURNISH COMPLETE PANEL ASSEMBLY WITH ALL DEVICES INDICATED IN LOGIC DIAGRAM AND BILL OF MATERIALS ALONG WITH ALL PANEL DEVICE ACCESSORIES REQUIRED FOR COMPLETE INSTALLATION. FURNISH TEMPERATURE SENSORS LOOSE SHIP WITH PANEL FOR FIELD INSTALLATION.
- INSTALL IN A 16"x16"x6" NEMA 12 ENCLOSURE, MIN 14 GAUGE STEEL CONSTRUCTION WITH 4 EACH INTEGRAL MOUNTING LUGS AT BACK, A MIN 14 GAUGE INTERIOR BACK PANEL, AND HINGED LOCKABLE DOOR. PAINT ENCLOSURE ANSI 61 GRAY AND PAINT BACK PANEL WHITE.
- TAG EACH END OF ALL JUMPERS WITH DEVICE OR TERMINATION DESIGNATOR OF LANDING OF OPPOSITE END OF JUMPER (REVERSE ADDRESS).
- LABEL ALL PANEL DEVICES ON BASE OR BACK PANEL ADJACENT TO ITEM. LABEL REMOTE EQUIPMENT CONNECTIONS AT EACH TERMINAL BLOCK BY THE ITEM TITLE AS SHOWN ON THE FIELD SIDE OF THE TERMINAL STRIP DRAWING.
- PROVIDE BEVELED EDGE WHITE CORE NAMEPLATES, FACE COLOR AS INDICATED. SECURE TO PANEL FACE WITH A MINIMUM OF TWO MOUNTING SCREWS.
- PROGRAM THE DIFFERENTIAL SETPOINT CONTROLLER (DSC) WITH THE FOLLOWING SETTINGS:  
SET THE DRAINDOWN/DRAINBACK DIP SWITCH TO DRAINDOWN.  
 $\Delta T$  SETPOINT=7;  $\Delta T$  DIFFERENTIAL=5; MINIMUM SOURCE SETPOINT=150; MINIMUM SOURCE DIFFERENTIAL=5; MAXIMUM STORAGE SETPOINT=200; MAXIMUM STORAGE DIFFERENTIAL=10. SET DISPLAY TO 'F'.
- BENCH TEST COMPLETED UNIT. PROVIDE MIN 48 HOURS NOTICE TO ENGINEER TO SCHEDULE OBSERVATION OF BENCH TEST. PROVIDE SWITCHES AND LAMPS TO SIMULATE OPERATION OF ALL FIELD DEVICES.

**FIELD INSTALLATION NOTES:**

- PERFORM ALL FIELD WIRING IN ACCORDANCE WITH ELECTRICAL SPECIFICATIONS. FIELD WIRING TO MOTORS MIN #12 AWG. LABEL BOTH ENDS OF ALL CONDUCTORS WITH PANEL TERMINAL BLOCK TERMINATION NUMBERS.

ALL WORK ON THIS SHEET IS INCLUDED IN THE ON SITE CONTRACT.



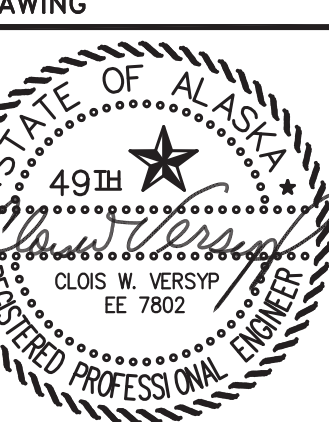
STATE OF ALASKA, AIDEA/AEA  
RURAL POWER SYSTEM UPGRADE

CLARKS POINT POWER PLANT  
CLARKS POINT, ALASKA

**CONSTRUCTION DOCUMENTS**

REVISIONS	REV DATE	DESCRIPTION

VERIFY SCALES  
0 1"  
THIS BAR REPRESENTS ONE INCH ON ORIGINAL DRAWING



DATE: 4/9/19  
DRAWN BY: JTD  
CHECKED BY: CWV/BCG  
JOB NUMBER:

DRAWING TITLE:  
HEAT RECOVERY SYSTEM  
TYPICAL HEAT RECOVERY  
PANEL "HRP"

E8.3  
SHEET OF

ISSUED FOR CONSTRUCTION APRIL 2019